A decision support system for forecasting and optimal procurement

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Introduction

- Decision maker has a factory which produces certain product with variable demand.
- To produce the product it uses raw materials from supplier with variable cost.
- There are cost penalties for storing raw material and for delaying demand satisfaction

Newsvendor problem

- Inspired by news vendor dilemma.
- Product is perishable (e.g. newspaper)

Formal definition

| Random variable of product demand | D |
|-----------------------------------|---|
| supply cost per unit | S |
| selling price per unit | p |

Variable is amount of perishable product to buy x. objective function:

$$f = p \min(x, D) - sx$$

Dynamic lot sizing model

- Similar to problem described in introduction
- Unlike original there's setup cost

Formal definition

| d_t | Demand at time period t |
|-------------|---------------------------------|
| h_t | Holding cost at time period t |
| K_t | Setup cost at time period t |
| $x_0^{(h)}$ | Initial inventory |

and decision variable x:

 x_t Quantity purchased at time period t

Dynamic lot sizing model

plus auxiliary variable y_t :

$$y_t = \begin{cases} 1 & x_t > 0 \\ 0 & x_t = 0 \end{cases}$$

For simplicity we define inventory at time period t as:

$$I_t = x_0^{(h)} + \sum_{k=0}^t x_k - \sum_{k=0}^t d_k$$

Dynamic lot sizing model

And we want to choose optimal x_t , under following constraints:

$$x_t \ge 0 \ \forall t$$
$$I_t \ge 0 \ \forall t$$

And we want to minimize following objective function:

$$f = \sum_{t} h_t I_t + y_t K_t$$

Formal problem definition

$$\mathbf{s} = [s_1, s_2, \dots, s_n]^\mathsf{T}$$

$$\mathbf{x} = [x_1, x_2, \dots, x_n]^\mathsf{T}$$

$$\mathbf{x}^{(\text{max})}$$

$$\mathbf{x}^{(b)}$$

$$\mathbf{x}^{(h)}$$

$$\mathbf{d} = [d_1, d_2, \dots, d_n]^\mathsf{T}$$

$$b$$

$$h$$

$$n$$

Supply cost random vector Procurement quantity vector Procurement quantity limits vector Backlogging quantity vector Holding quantity vector Demand random vector backlogging cost holding cost number of time steps

Constraints

$$egin{aligned} x_t & \leq x_t^{(ext{max})} & orall t \ x_t & \leq 0 & orall t \ x_t^{(b)} & \geq 0 & orall t \ x_t^{(h)} & \geq 0 & orall t \ x_t^{(h)} & \geq 0 & orall t \ x_t & + x_{t-1}^{(h)} + x_t^{(b)} & = d_t + x_t^{(h)} + h_{t-1}^{(b)} & orall t \ x_0^{(h)} + x_n^{(b)} + \sum_{i=1}^n x_i & = \sum_{i=1}^n d_i + x_0^{(b)} + x_n^{(h)} \end{aligned}$$

Objective function

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$$c(t) = s_t x_t + b x_t^{(b)} + h x_t^{(h)}$$

$$f = \sum_{t} c(t) = \sum_{t} s_{t}x_{t} + bx_{t}^{(b)} + hx_{t}^{(h)}$$

Solution

- Linear programming/Mixed integer programming
- Transportation problem
- Min cost max flow

Min Cost max flow solution

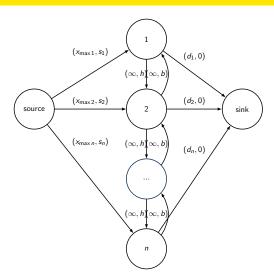


Figure: min cost max flow model. Arcs are labeled (capacity, cost)

Problem variants

- Starting storage capacity
- Ending storage requirement
- Allowing future backlogging
- Leap time ordering
- Multiple raw material suppliers

Forecasting future data points

AR model

$$X_t = c + \sum_{i=1}^p \varphi_i X_{t_1} + \epsilon_t$$

MA model

$$X_t = \mu + \sum_{i=1}^{q} \varphi_i \epsilon_{t-i} + \epsilon_t$$

- ARIMA model
- Automated model fitting using Akaike information criterion (AIC)

$$AIC = 2k - 2 \ln L$$

Americal coal prices

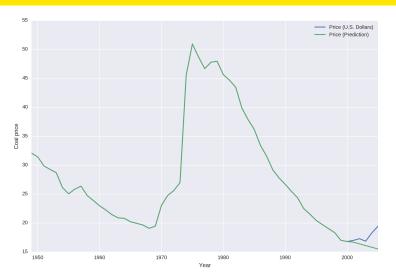


Figure: Yearly coal prices. Green are prediction with ARIMA(0,1,1) model

US yearly electricity demand

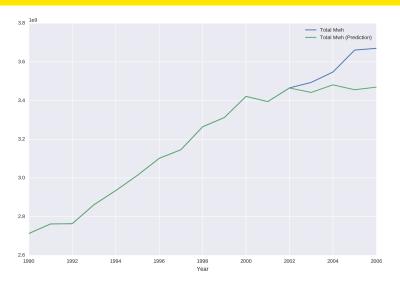


Figure: Yearly electricity demand. Green are predictions with ARIMA(1,2,0) model

Implementation and application

- python API
- experimented on real dataset
- Bottom line: benefits data dependant

Thank you for your attention.