

# 16 Building Block Diagrams

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# 1 Building Block Diagrams

## 1.1 Vision-Based Pick and Place Robotic System

**Document Version:** 1.0 **Last Updated:** 2025-10-18 **Status:** Complete

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## 1.2 Table of Contents

1. Introduction
  2. System-Level Building Blocks
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  5. Motion Planning Subsystem Blocks
  6. Control Subsystem Blocks
  7. Task Orchestration Subsystem Blocks
  8. Monitoring & Logging Subsystem Blocks
  9. Data Flow Diagrams
  10. Interface Specifications
- 

## 1.3 1. Introduction

### 1.3.1 1.1 Purpose

Building Block Diagrams provide a modular view of the system architecture, showing how independent functional blocks connect and communicate. Each block represents a cohesive unit with well-defined inputs, outputs, and responsibilities.

### 1.3.2 1.2 Block Diagram Notation

- |                            |                      |
|----------------------------|----------------------|
| Block Name<br>[Technology] | ← Functional module  |
| Inputs:                    | ← Data/signals in    |
| • Input 1                  |                      |
| • Input 2                  |                      |
| Processing:                | ← Core functionality |
| • Function A               |                      |
| • Function B               |                      |

← Data/signals out

- Output 1
- Output 2

### Data flow (synchronous)

- - Data flow (asynchronous)

Control signal

### 1.3.3 1.3 Design Principles

- **Modularity:** Each block is independently testable and replaceable
- **Loose Coupling:** Minimal dependencies between blocks
- **High Cohesion:** Related functionality grouped within blocks
- **Standard Interfaces:** ROS2 topics/services/actions for communication
- **Fault Isolation:** Errors contained within blocks

## 1.4 2. System-Level Building Blocks

### 1.4.1 2.1 Top-Level System Architecture

User Interface  
[Web Dashboard]

HTTPS

Web Backend API  
[FastAPI/gRPC]

## ROS2 Bridge

## ROS2 Middleware Layer

### [DDS - CycloneDDS]

1	2	3	4	5	6	7	8
V	G	M	C	T	G	M	DB
I	R	O	O	A	R	E	
S	A	T	N	S	I	T	Postgre
I	S	I	T	K	P	R	InfluxDB
O	P	O	R		P	I	
N		N	O	O	E	C	

L R R S

Hardware Abstraction Layer  
Camera Robot Gripper F/T Sensor Safety PLC

**Block Legend:** 1. **VISION** - Computer vision pipeline 2. **GRASP** - Grasp planning 3. **MOTION** - Motion planning (MoveIt2) 4. **CONTROL** - Real-time control (ros2\_control) 5. **TASK ORCH** - Task orchestration (Behavior Tree) 6. **GRIPPER** - Gripper control 7. **METRICS** - Monitoring & metrics collection 8. **DB** - Data persistence

#### 1.4.2 2.2 System Block Specifications

Block ID	Name	Inputs	Outputs	Technology	Frequency
1	Vision Pipeline	RGB-D images	Object poses	Python, YOLOv8, TensorRT	30 Hz
2	Grasp Planner	Object poses	Grasp candidates	Python, NumPy, Open3D	On demand
3	Motion Planner	Grasp/place poses	Joint trajectories	C++, MoveIt2, OMPL	On demand
4	Controller	Joint trajectories	Joint commands	C++, ros2_control	1000 Hz
5	Task Orchestrator	Triggers, events	Task commands	C++/Python, BT.CPP	10 Hz
6	Gripper Controller	Grasp commands	Gripper position	Python, Modbus	20 Hz
7	Metrics Collector	System telemetry	Metrics (Prom/Influx)	Python	1 Hz
8	Database	CRUD operations	Query results	PostgreSQL, InfluxDB	On demand

### 1.5 3. Vision Subsystem Blocks

#### 1.5.1 3.1 Vision Pipeline Detailed Blocks

Vision Subsystem

Camera Driver Block

[RealSense SDK]

Inputs:

- Trigger (ROS2 topic)

Processing:

- Initialize camera
- Capture RGB stream
- Capture depth stream
- Align depth to color
- Publish camera info

Outputs:

- RGB image (1280×720)
- Depth image (aligned)
- Camera intrinsics

30 Hz

Image Preprocessor  
[OpenCV]

Inputs:

- Raw RGB image

Processing:

- Denoise (bilateral)
- Enhance contrast
- Color correction
- Resize (640×640)

Outputs:

- Preprocessed image

30 Hz

Object Detector  
[YOLOv8 + TensorRT]

Inputs:

- Preprocessed image

Processing:

- Load TensorRT engine

- Run inference (GPU)
- Post-process (NMS)
- Filter by confidence

Outputs:

- Bounding boxes
- Class labels
- Confidence scores

20 Hz

Pose Estimator

[PCA / PVNet]

Inputs:

- Bounding boxes
- Depth image
- Camera intrinsics

Processing:

- Extract point cloud
- Segment object cloud
- PCA-based orientation
- Compute 6DoF pose
- Publish TF transform

Outputs:

- Object pose (6DoF)
- Object point cloud
- TF: camera  $\rightarrow$  object

[To Grasp Planner]

### 1.5.2 3.2 Vision Block Data Flow

Block	Input Data	Output Data	Latency	Error Handling
<b>Camera Driver</b>	USB trigger	RGB (1280×720, 8UC3)Depth (1280×720, 16UC1)	<10 ms	Retry on USB disconnect
<b>Preprocessor</b>	Raw image	Processed image (640×640)	<5 ms	Skip frame on error
<b>Object Detector</b>	Image (640×640)	Detection2DArray	<50 ms	Return empty on timeout

Block	Input Data	Output Data	Latency	Error Handling
<b>Pose Estimator</b>	Detections + Depth	PoseArray (6DoF)	<30 ms	Use previous pose on fail

## 1.6 4. Grasp Planning Subsystem Blocks

### 1.6.1 4.1 Grasp Planning Blocks

Grasp Synthesizer  
[Analytical + Sampling]

Inputs:

- Object pose (6DoF)
- Object dimensions
- Object shape type

Processing:

- Generate candidates
  - Antipodal grasps
  - Top grasps
  - Side grasps
- Sample approach dirs
- Set gripper widths

Outputs:

- Grasp candidates (20)
- Pre-grasp poses
- Approach vectors

200 ms

Grasp Evaluator  
[Quality Metrics]

Inputs:

- Grasp candidates
- Object geometry

Processing:

- Compute quality score
  - Ferrari-Canny
  - Force closure
  - Wrench space vol.

- Rank by quality
- Filter by threshold

Outputs:

- Ranked grasps (top 5)
- Quality scores

50 ms

Collision Checker  
[MoveIt Planning Scene]

Inputs:

- Grasp candidates
- Planning scene

Processing:

- Solve IK for grasp
- Check self-collision
- Check env. collision
- Check joint limits

Outputs:

- Valid grasps (1-3)
- IK solutions

[To Motion Planner]

## 1.6.2 4.2 Grasp Quality Computation Block

Grasp Quality Evaluator

Input: Grasp candidate G

- Contact points: p1, p2
- Contact normals: n1, n2
- Gripper width: w
- Friction coefficient:

Algorithm:

1. Build grasp matrix G (6×n)  
 $G = [f_1, \dots, f_n; 1, \dots, n]$   
 where  $f_i$  = contact force  
 $i$  = contact torque



2. Compute grasp wrench space  $W$   
 $W = \text{convexHull}(G)$
3. Compute quality metric  
 $Q = \text{min\_wrench} / \text{object\_weight}$
4. Check force closure  
 $\text{rank}(G) == 6 \rightarrow \text{force closure}$

Output: Quality score  $Q$   $[0, 1]$

---

## 1.7 5. Motion Planning Subsystem Blocks

### 1.7.1 5.1 Motion Planning Pipeline

Motion Request  
[ROS2 Action Client]

Inputs:

- Target pose (6DoF)
- Constraints (optional)
- Planning group

Processing:

- Validate request
- Set planner timeout
- Configure planning

Outputs:

- Planning request msg

Inverse Kinematics  
[KDL / Analytical IK]

Inputs:

- Target EEf pose
- Seed joint state

Processing:

- Solve IK equation
- Find all solutions
- Select nearest to seed
- Validate joint limits

Outputs:

- Joint configuration  
(6 joint angles)

5-10 ms

Path Planner

[OMPL - RRTConnect]

Inputs:

- Start joint config
- Goal joint config
- Planning scene

Processing:

- Build state space
- Sample random states
- Extend trees (bi-dir)
- Check collisions
- Connect trees
- Simplify path

Outputs:

- Joint waypoints  
( $N \times 6$  matrix)

100-300 ms

Trajectory Generator

[Time Parameterization]

Inputs:

- Joint waypoints
- Velocity limits
- Acceleration limits

Processing:

- Time-optimal param.
- Cubic spline interp.
- Velocity profiling
- Add timestamps

Outputs:

- Joint trajectory  
(positions, vels,  
accels, times)

[To Controller]

## 1.7.2 5.2 Collision Checking Block

Collision Checker  
[FCL Library]

Inputs:

- Robot state (joint angles)
- Planning scene (obstacles)
- Allowed collision matrix

Processing:

1. Update robot kinematics  
FK: joints → link poses
2. Update collision geometries  
Bounding volumes (AABB, OBB)
3. Broad-phase collision detection  
Sweep and prune algorithm
4. Narrow-phase detection  
GJK algorithm for convex shapes
5. Distance computation  
Minimum distance between bodies
6. Check allowed collisions  
Filter expected contacts

Outputs:

- Collision: bool
- Collision pairs: [(link1, link2), ...]
- Min distance: float (meters)

---

## 1.8 6. Control Subsystem Blocks

### 1.8.1 6.1 Real-Time Control Loop

Controller Manager  
[ros2\_control]

Inputs:

- Trajectory (desired)
- Joint states (actual)

Processing:

- Load controllers
- Manage lifecycle
- Route commands
- Monitor health

Outputs:

- Control updates  
@ 1000 Hz

1 kHz

Joint Trajectory Ctrl  
[PID + Feedforward]

Inputs:

- Desired:  $q_d$ ,  $\dot{q}_d$ ,  $\ddot{q}_d$
- Actual:  $q$ ,  $\dot{q}$

Processing:

- Interpolate trajectory
- Compute error  $e = q_d - q$
- PID control:  
 $= K_p \cdot e + K_d \cdot \dot{e} + K_i \cdot e$
- Feedforward:  
 $ff = M(q) \cdot \ddot{q}_d + C \cdot \dot{q}_d$
- Sum:  $_{total} = + ff$

Outputs:

- Joint torques  
(6 values)

1 kHz

Hardware Interface  
[EtherCAT Master]

Inputs:

- Torque commands

Processing:

- Pack EtherCAT frame
- Send to robot (CAN)
- Read joint encoders
- Unpack sensor data

Outputs:

- Joint positions
- Joint velocities
- Joint efforts

[UR5e Robot Hardware]

## 1.8.2 6.2 Safety Monitor Block

Safety Monitor

Inputs:

- Joint positions  $q$
- Joint velocities  $\dot{q}$
- Joint efforts
- F/T sensor data
- E-stop signal (digital input)

Processing:

1. Check joint limits  
 $q_{\min} \leq q \leq q_{\max}$
2. Check velocity limits  
 $|\dot{q}| \leq \dot{q}_{\max}$
3. Check effort limits  
 $| \tau | \leq \tau_{\max}$
4. Check workspace bounds  
 $FK(q) \in \text{workspace\_volume}$
5. Check contact forces  
 $|F_{\text{contact}}| \leq 150N$  (ISO/TS 15066)
6. Check E-stop signal  
 $\text{estop} == \text{LOW} \rightarrow \text{trigger stop}$

Outputs:

- Safety status: OK | WARNING | FAULT
- Alert messages
- E-stop command (if violation)

Safety Reaction:

- WARNING: Log + notify

- FAULT: Stop robot + alert operator
- 

## 1.9 7. Task Orchestration Subsystem Blocks

### 1.9.1 7.1 Behavior Tree Orchestration

Behavior Tree Engine  
[BT.CPP]

Inputs:

- System triggers
- Sensor events
- Blackboard state

Processing:

- Load XML tree def.
- Tick root node @ 10Hz
- Execute action nodes
- Evaluate conditions
- Update blackboard
- Handle node returns

Outputs:

- Action commands
- Task status
- Error signals

Ticks @ 10 Hz

Action Node: Detect

Processing:

- Call /vision/detect
- Wait for response
- Store in blackboard

Returns:

- SUCCESS: Objects found
- FAILURE: No objects
- RUNNING: In progress

Action Node: PlanGrasp

Processing:

- Get object from BB
- Call /grasp/compute
- Select best grasp
- Store in blackboard

Returns:

- SUCCESS: Valid grasp
- FAILURE: No valid

Action Node: ExecutePick

Processing:

- Get grasp from BB
- Call /pick\_place
- Monitor feedback
- Publish progress

Returns:

- SUCCESS: Pick done
- FAILURE: Pick failed
- RUNNING: Executing

## 1.9.2 7.2 Error Recovery Block

Error Recovery Manager

Inputs:

- Error type (enum)
- Error context (state snapshot)
- Retry count

Processing:

1. Classify error
  - Recoverable (grasp fail, IK fail)
  - Critical (collision, E-stop)
2. Select recovery strategy
  - Retry with adjustment
  - Fallback to alternative
  - Abort and reset
3. Execute recovery
  - Adjust parameters (force, approach)

- Re-plan with different config
  - Request operator intervention
4. Update retry counter
  5. Log recovery attempt

Outputs:

- Recovery action
- Updated system state
- Success/failure flag

Recovery Strategies:

- Grasp failure → Increase force 10%
- IK failure → Sample different seed
- Planning timeout → Use simpler planner
- Collision → Replan with more clearance

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## 1.10 8. Monitoring & Logging Subsystem Blocks

### 1.10.1 8.1 Metrics Collection Pipeline

ROS2 Topic Subscribers

Subscribed Topics:

- /joint\_states
- /task/status
- /vision/object\_poses
- /pick\_place/feedback

10-100 Hz

Metrics Aggregator

Processing:

- Compute cycle time
- Track success rate
- Calculate uptime
- Measure latencies

Prometheus

InfluxDB



Exporter	Writer
<ul style="list-style-type: none"> <li>• Counter</li> <li>• Gauge</li> <li>• Histogram</li> </ul>	<ul style="list-style-type: none"> <li>• Time-series</li> <li>• Retention 30d</li> <li>• Downsampling</li> </ul>
Prometheus DB (15 day retain)	InfluxDB (30 day retain)

Grafana  
Dashboards

### 1.10.2 8.2 Logging Architecture Block

Application Logs  
(rclcpp::Logger, Python logging)

stdout/stderr

Docker JSON Logging Driver

/var/lib/docker/containers/

Filebeat  
(Log shipper)

Processing:

- Tail log files
- Parse JSON format
- Add metadata (host, container ID)
- Buffer and batch

Beats protocol

Logstash  
(Log processing)

Processing:

- Parse log levels
- Extract structured fields
- Enrich with context
- Filter sensitive data
- Route by log level

HTTP bulk API

Elasticsearch  
(Log storage)

Indices:

- logs-robot-YYYY.MM.DD

Retention: 30 days

Replica: 1

REST API

Kibana  
(Log visualization)

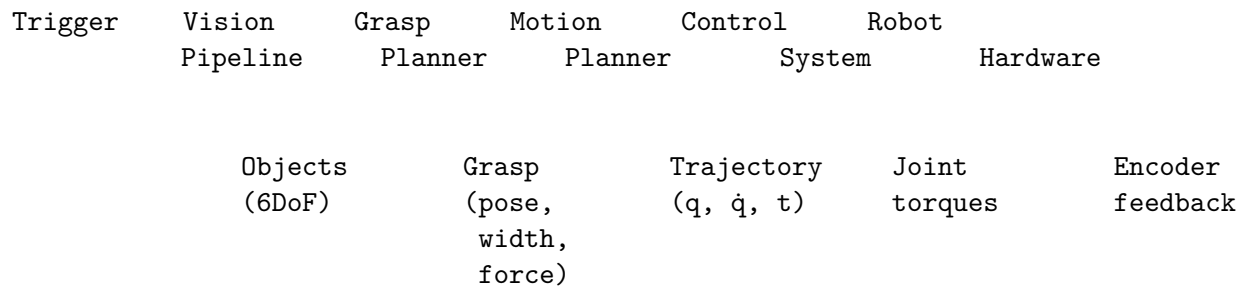
Features:

- Log search & filtering
- Dashboards (error rate, latency)
- Alerts (error spike > 10/min)

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## 1.11 9. Data Flow Diagrams

### 1.11.1 9.1 End-to-End Pick-Place Data Flow



Blackboard (Shared State)

- detections: Detection2DArray
- object\_poses: PoseArray
- selected\_grasp: Grasp
- planned\_trajectory: JointTrajectory
- execution\_status: TaskStatus

Read/Write

Task Orchestrator  
(Behavior Tree)

### 1.11.2 9.2 Data Types and Sizes

Data Type	Size	Frequency	Total Bandwidth	Storage/Retention
RGB Image	2.7 MB (1280×720×3)	30 Hz	81 MB/s	Not stored (real-time only)
Depth Image	1.8 MB (1280×720×2)	30 Hz	54 MB/s	Not stored
Detections	2 KB	20 Hz	40 KB/s	Stored (PostgreSQL, 30 days)
Object Poses	1 KB	20 Hz	20 KB/s	Stored (PostgreSQL, 30 days)
Joint States	200 B	100 Hz	20 KB/s	Stored (InfluxDB, 30 days)
Joint Commands	200 B	1000 Hz	200 KB/s	Not stored
Task Status	500 B	10 Hz	5 KB/s	Stored (PostgreSQL, 90 days)
Logs	Variable	Continuous	~1 MB/hour	Elasticsearch (30 days)

**Total Network Bandwidth:** ~135 MB/s (peak), ~500 KB/s (average) **Total Storage:** ~10 GB/month (operational data) + ~720 MB/month (logs)

## 1.12 10. Interface Specifications

### 1.12.1 10.1 ROS2 Topic Interfaces

Topic Name	Message Type	Publisher	Subscriber(s)	QoS	Rate
/camera/color/image_raw	Image	Camera Driver	Image Processor	Best Effort, Volatile	30 Hz

Topic Name	Message Type	Publisher	Subscriber(s)	QoS	Rate
/vision/detection_msgs	vision_msgs/Detection2DArray	Object Detector	Pose Estimator	Reliable, Volatile	20 Hz
/vision/object_poses	geometry_msgs/PoseArray	Pose Estimator	Task Orchestrator	Reliable, Transient Local	20 Hz
/joint_states	sensor_msgs/JointState	Controller	Motion Planner, Metrics	Reliable, Volatile	100 Hz
/joint_trajectory	trajectory_msgs/JointTrajectory	JointTrajectory Planner	JointTrajectory Controller	Reliable, Volatile	On demand
/task/status	robot_msgs/TaskStatus	Orchestrator	Web Backend, Metrics	Reliable, Transient Local	10 Hz

### 1.12.2 10.2 ROS2 Service Interfaces

Service Name	Type	Server	Client(s)	Timeout	Description
/vision/detect_objects	vision_interfaces/DetectObjects	Object Detector	Object Estimator	2 s	Trigger object detection
/grasp/compute_grasps	robot_interfaces/ComputeGrasps	Grasp Planner	Grasp Estimator	1 s	Generate grasp candidates
/planning_scene/get_occupied_states	moveit_msgs/GetPlanningScene	PlanningScene	Planner	0.5 s	Get current obstacles

### 1.12.3 10.3 ROS2 Action Interfaces

Action Name	Type	Server	Client(s)	Timeout	Feedback
/pick_place	robot_interfaces/PickPlace	PickPlace Planner	Orchestrator	30 s	Status, Progress (0-1)
/gripper/command	control_msgs/GripperCommand	Gripper Controller	Motion Planner	5 s	Position, Effort
/follow_joint_trajectory	trajectory_msgs/FollowJointTrajectory	FollowJointTrajectory Controller	Trajectory Planner	20 s	Time from start, Error

## 1.13 11. Summary

### 1.13.1 11.1 Block Decomposition Summary

Subsystem	Blocks	Key Technologies	Critical Interfaces
<b>Vision</b>	4 (Camera, Preprocessor, Detector, Pose)	YOLOv8, TensorRT, PCA	/vision/object_poses
<b>Grasp Planning</b>	3 (Synthesizer, Evaluator, Collision)	NumPy, Open3D, MoveIt2	/grasp/compute_grasps
<b>Motion Planning</b>	4 (IK, Path, Trajectory, Collision)	MoveIt2, OMPL, KDL	/pick_place action
<b>Control</b>	3 (Manager, Traj Ctrl, HW Interface)	ros2_control, EtherCAT	/joint_trajectory
<b>Orchestration</b>	2 (BT Engine, Error Recovery)	BehaviorTree.CPP	All action clients
<b>Monitoring</b>	2 (Metrics, Logging)	Prometheus, ELK Stack	ROS2 topic subscriptions

### 1.13.2 11.2 System Properties

Property	Value	Achieved Through
<b>Modularity</b>	18 independent blocks	ROS2 node isolation, Docker containers
<b>Latency</b>	<2 sec end-to-end	Optimized pipeline, GPU acceleration, parallel processing
<b>Throughput</b>	30 picks/min	1 kHz control loop, efficient planning
<b>Reliability</b>	99.5% uptime	Error recovery, health monitoring, redundant strategies
<b>Scalability</b>	1-10 robots	Stateless design, horizontal scaling (vision, backend)

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**Document Status:** v1.0 Complete **Next Document:** Software Architecture Document (SAD)  
**Dependencies:** High-Level Design (08), Low-Level Design (14), C4 Model (15)

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