Praveen Kumar.k

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CAREER OBJECTIVE:

To create value and recognition at work place by producing best results for the organization with my skills and experience.

Present working Company Name: Tata Advanced Systems Ltd, Hyderabad, India-501510.

EXECUTIVE: APRIL 2021-PRESENT.

Job responsibilities:

- In charge of the Quality Activities of Aerostructure assemblies for Integration stage, Electrical wire harness, Pressure test & Final buyoff stage of Fuselage aircraft assembly (Pilatus-PC 12).
- Providing technical inspection support and training to internal team in order to achieve the established business goals.
- Completion of required First Article inspections (AS9102) and ensure smooth transition of new assembly method into production line.
- FAI documents preparations.
- Conducting Root cause Analysis, Corrective Action (CA) and Preventive Action (PA) for Non-Conformance and Customer complaints.
- Monitor the implementation of 5'S & Kaizen on the shop floor in order to reduce the rejections & downtime and save cost.
- Managing MRB activities and receiving inspection activities.
- Coordination with customer for any technical analysis and Buyoff activities.
- Well knowledge in QMS process of ISO9001 and AS9100 latest revision.
- Involving and coordination in internal and external audits.
- Well knowledge in preparation of action plan for NC's highlighted in internal and
- External audits
- Performing APQP,PFMEA and documenting it.
- Quality metrics tracking to meet these targets and implementation of Quality
- Improvement initiatives.
- Customer focus

JUNIOR EXECUTIVE: MAR 2017-APRIL 2021

Job responsibilities:

- Inspection of components being assembled in line (First- off and In process).
- Certified for Inspection process for special operations of Fuselage pressure test, Cargo door, Passenger door and Emergency door installation.
- Well known of using instruments like digital vernier caliper, Depth vernier caliper, UT gauge, Plug gauges, linear height gauges to ensure adherence to standards, specifications, drawing, etc.
- Analyze the Non-conformance data for improvement opportunities through the 8-D
 Approach and monitoring the CA effectiveness.

- *Review data of Non-conformances (Minor and major rework, scrap) to identify Quality improvement through taking the preventive actions.
- *Establish the corrective action plan and engage relevant departments in order to Implement required improvement.
- Performs Failure Modes and Effects Analyses (FMEA) and Failure Modes Effects and Criticality Analyses (FMECA) and identify Design opportunities.
- Attending MRB/CFT meeting to discuss is position on Non-conformance parts.
- Monitoring the effectiveness for the given corrective actions for the NC part.
- Involvement with Engineering Quality team to create control plans, arrange
- Required inspection to support FAIR (First article inspection report) activities.
- Maintaining NC (Non-conformance) Tracker, quarantine data, scrap data.

TRAINEE: Aug 2016 - Mar 2017

Worked as trainee for Program management department in Tata advanced systems.

Key competencies:

- Quality control, Quality assurance
- ➤ Aerospace manufacturing methods & Procedures for parts and assemblies
- ➤ GD&T,Drawing interpretation
- RRCA(8-Dinvestigation), Cause and effect/fish bone diagram,
- > WHY-WHY analysis.
- ➤ MSA, SPC Studies.
- > QC tools
- Data analysis (Weekly & Monthly)
- > Strong quality focus.
- Mistake proofing or poke-yoke.
- ➤ Basics of Co-coordinating measuring machine, (CMM).
- Documentation as per AS9100 Rev-D.
- ➤ Calibration activities.
- ➤ Handling NC and customer complaints
- Computer proficiency like MS word, MS Excel, MS power point, SAP HANA
- Preparation of Quality/Inspection plans.
- ➤ Well knowledge on APQP, PFMEA.
- Preparation of Process flow diagram (PFD).
- > Selection of measuring instruments in FAI Stage.
- ➤ Well knowledge of QMS process in ISO9001 and AS9100 latest revision.
- > Software skills: Python programming ,SQL

EDUCATION QUALIFICATION:

- 1. Graduation: B.Tech in Mechanical Engineering with 77% passed in year 2016 from Jawaharlal Nehru technological university
- 2. Std Intermediate with 91% marks in State Board from Narayana Junior college, Hyderabad.
- 3. Std-10th with 87% marks in State Board from National high school, Hyderabad.

PERSONAL DETAILS:

Father Name : Parasuram.k

Mother Name : Vijaya Lakshmi k

Date of Birth : 07-June-1994

Gender : Male

Nationality : Indian

Language Known : English, Kannada, Telugu & Hindi

Marital Status : Unmarried

Permanent Address : Flat no.307, SM Royal Appts, Chandanagar,

Hyderabad, Telangana, India.

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