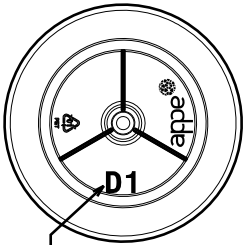
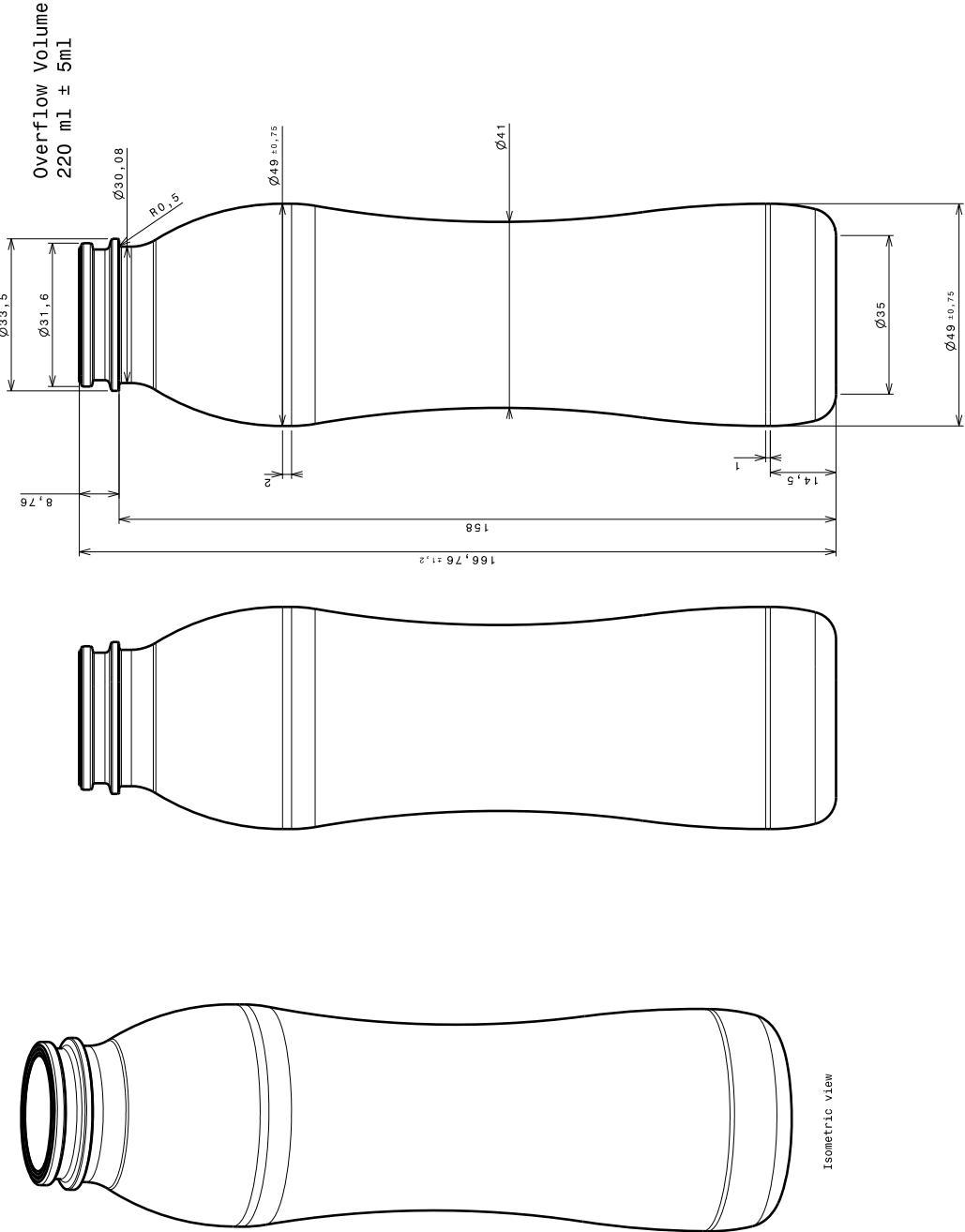


Rev.	Description	By	Date	Status
1	13.028.29 L4 Diameter usr and finish	NMA	28JUL15	A
2	Diameter usr	NMA	22OCT15	A
3	D USR	NMA	23OCT15	A
4	New finish	NMA	11JAN16	A
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Mould Cavitation number

Base View



Overflow Volume
220 ml ± 5ml

Notes (unless otherwise indicated)			
1. Dimensions are nominal in millimeters			
2. The fill levels are based upon still water at room temperature			
3. The design shown on the drawing is based on the design weight of the preform. The actual weight will vary based on the actual production weight of the preforms.			
Additional Information			
Mean Diameter:	Min:	Max:	Deviation:
Ømm	184.769mm	49mm	
Volume & Weight Information			
Calculated Overflow Capacity:			
Calculated Fill Line Capacity:			
Total Container/Preform Weight:			
Mkt. Spec:			
30qt 0.5g			
Body Weight:			
Ømm			
13335kg m3			
Surface Area Below Neck Finish:			
237.04cm2			
Finish Weight:			
N/A			
Avg. Wall Thickness:			
N/A			
Drawing Information			
Scale:			
1:1			
Full & Noted			
6706A			
Customer Dwg. Number:			
N/A			
Reference Drawing:			
042 L3			
Title:			
Drawing Type:			
Presentation			
Drawing Number:			
220ml SprayPET			
Date:			
E-13.028.41 L4			
Drawn By:			
NMA			
R&D Design Office			
B-2860 BRECHT			
BELGIUM			



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