

*Abbott Laboratories*

Packaging Material Specification

Tracking Number

PK-01152-15

Status

Approved

Document Number

GM0314

Commodity Type/Description

Overcap

Approved Date

05/26/2016

Commodity Style

N/A

Superceded Document Number

GM0314

Finished Container Size/Type

401 Diameter Composite Powder Cans

Approved Date

08/02/2012

Drawing Number/Revision

DPK108579 E

Acceptance Program

Q-004

Drawing New or Revised?

No

Environmental Material Category

LDPE - RS

Commodity Weight in grams

7.0

Owner

Fred A Buck

Author

Description of Change

Revised - Added new Silver colorant to General Properties and removed Printing, Abbott Policy reference from Additional Requirements section.

Material Inner to Outer	Material Designation Name / Supplier / Code	Alternate Materials
Product Contact	Linear Low Density Polyethylene (Natural) / Dow / DNDA 1081 Natural 7	Nova lfs932-R
Additive	Polypropylene / Dow / C758-80NA	N/A

Dimensional Properties	Target	Minimum	Maximum	Units
Inside Diameter	4.059	4.049	4.069	Inches
Outside Diameter	4.110	4.100	4.120	Inches
Height	0.264	0.257	0.271	Inches
Density	N/A	N/A	N/A	g/cc
Weight	7.00	6.50	7.50	Grams

GENERAL PROPERTIES

Approved Colorants:	Per Specific Commodity Number
Cyan Blue	7D-34826-09 (Pantone Process Cyan) Carolina Color
Rubine Red	CC10078441WE (Pantone Rubine Red) Poly One
Dark Blue	7D-31492-98 (Pantone 286C) Carolina Color
Orange	7D-14707-10 (Pantone 1505C) Carolina Color
Purple	PM 54090 (Pantone 2592C) Techmer
Natural	Approved Base and Alternate Materials and with or without Approved Additive
Yellow	CC10082170WE (Pantone 1235) Poly One
White	White / Ferro / CL95024FDA

GENERAL PROPERTIES

Silver	7D-43213-10 Carolina Color

ADDITIONAL REQUIREMENTS

1.0 General

- In-house storage should be with a minimum overhang pallet pattern to avoid distortion.
- Ideal storage room temperature 60 - 90 degrees Fahrenheit.

CONTINUING GUARANTEE

The supplier agrees not to make any changes to materials, formulations, components, process changes, processing aids or adjuvants which impact their ability to meet this Abbott commodity specification or regulatory compliance without prior written approval from Abbott Laboratories.

COMPLIANCE REQUIREMENTS

21 CFR 177.1520(c) 3.1a.

21 CFR 178.3297 Colorants for polymers

INCOMING REQUIREMENTS

1.0 Packaging

- 1,728 per case in rows in corrugated tray.
- Corrugated trays packed in layers.
- A plastic liner to be used in each corrugated box.

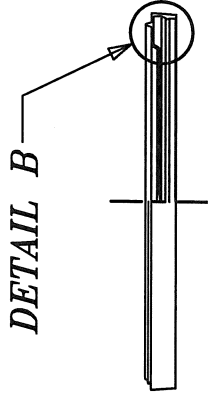
2.0 Markings

Mark each shipping container with the following minimum information:

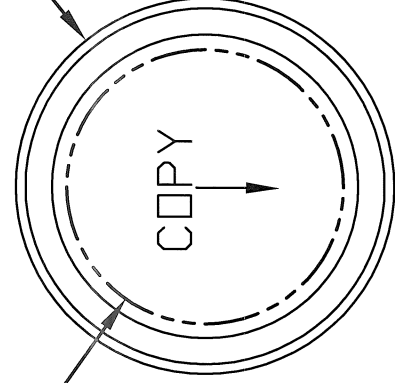
INCOMING REQUIREMENTS

Supplier	Abbott Laboratories
- Name and Address	-Commodity number
- Quantity	-Product name
- Manufacturing date and shift for molding and printing	
- Order Number	

-- End of Document --




UNLESS OTHERWISE SPECIFIED:
DIA'S=±0.010
HGT'S=±0.005
ANG'S=±2°
THICKNESS=±0.003
PART WEIGHT=7.00 GRAMS/PART
15.36 LBS/1000



***DETAIL COPY PANEL
FULL SIZE***

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AI	09/18/09	RELEASED FOR REVIEW	KRAMER	B. PENCE	OVERCAP - PLASTIC 401 COMPOSITE CAN SYSTEM: ACAD FILE NAME: DPK108579 PLOTTED SCALE: FIT	 Abbott Nutrition	CORRESPONDING DWG NUMBER DWG. No. D-DVED-PK108579 REV. E
A	09/29/09	RELEASED FOR APPROVAL	KRAMER	B. PENCE			
BI	01/26/10	RELEASED FOR REVIEW	KRAMER	B. PENCE			
B	01/27/10	RELEASED FOR APPROVAL	KRAMER	B. PENCE			
C	05/03/11	RELEASED FOR APPROVAL	KRAMER	F.BUCK			
D	05/09/2011	REV C REJECTED, DWG RETD TO REV B	STEPHENS	F.BUCK	APPROVED BY	ISSUE DATE	
E	06/22/12	RELEASED FOR APPROVAL	MYTIE		B. PENCE	09/18/09	
					CHECKED BY	SCALE	
					B. PENCE	N/A	
					DRAWN BY	PROJECT	
					KRAMER		
LTR	ZONE	DATE	REVISION DESCRIPTION	DRAWN	CHKD	APPROVED	
			<i>Tate Wilson</i> 6/25/12				