

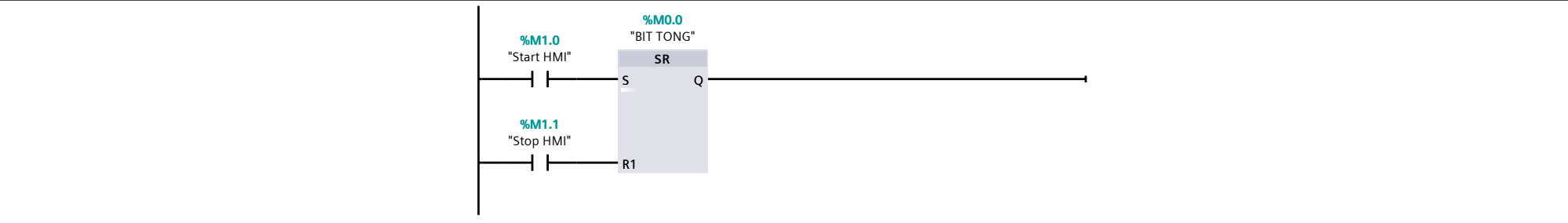
Program blocks

Main [OB1]

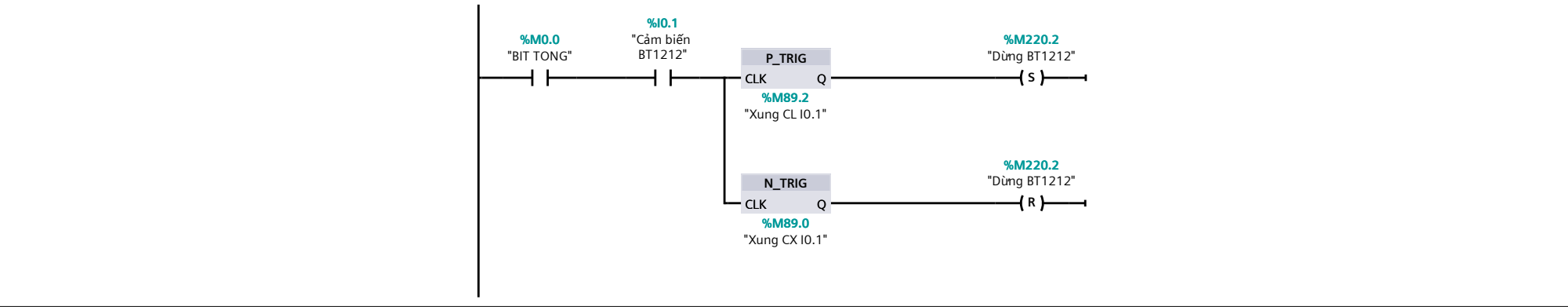
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1: Chạy và dừng mô hình



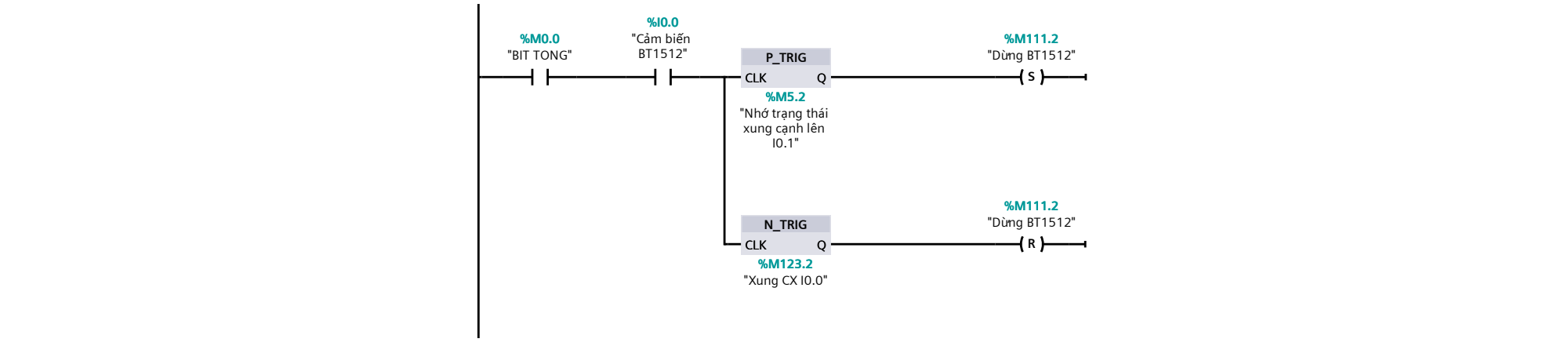
Network 2: Hoạt động băng tải thùng 1212



Network 3: BT1212



Network 4: Hoạt động băng tải thùng 1512

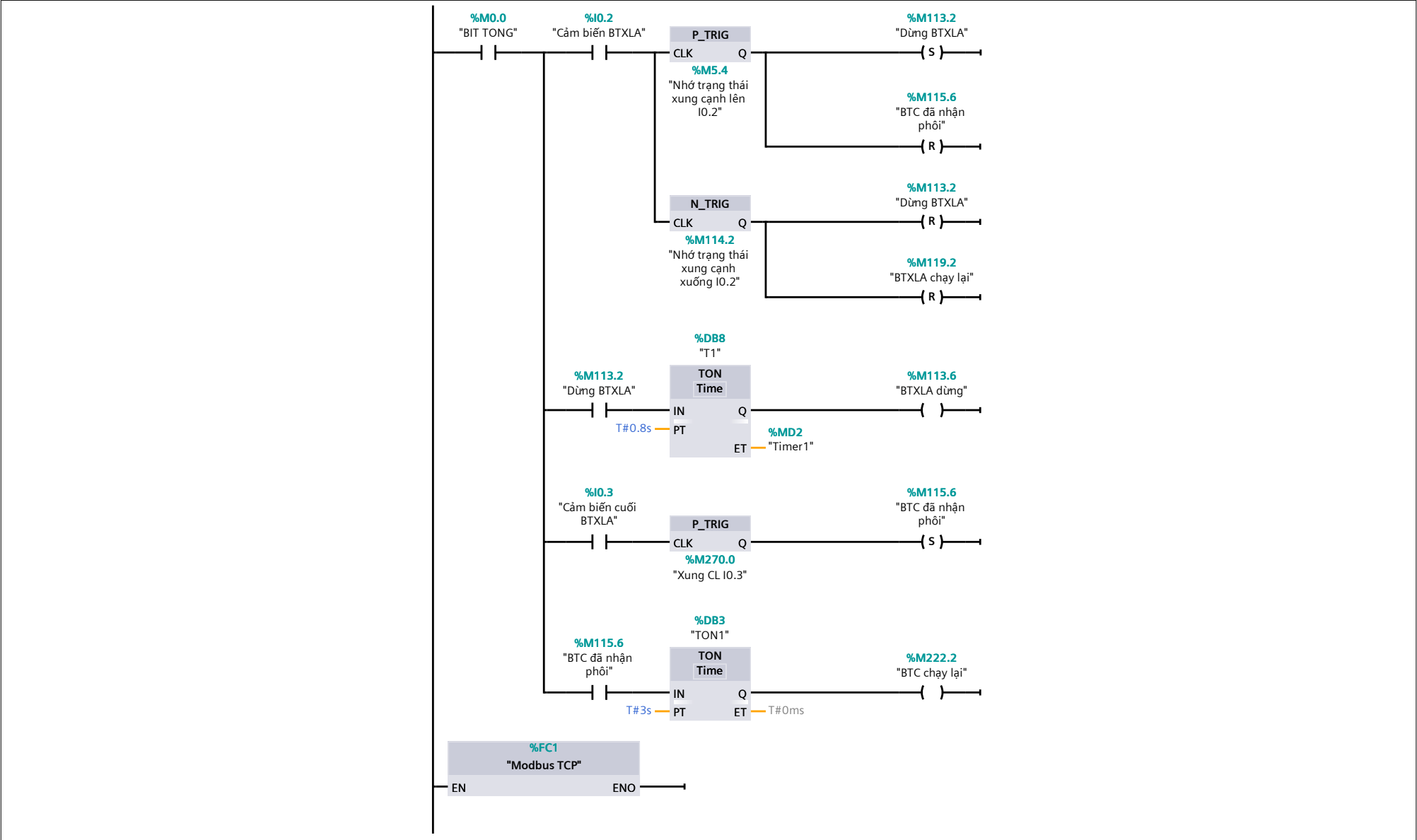


Network 5: BT1512

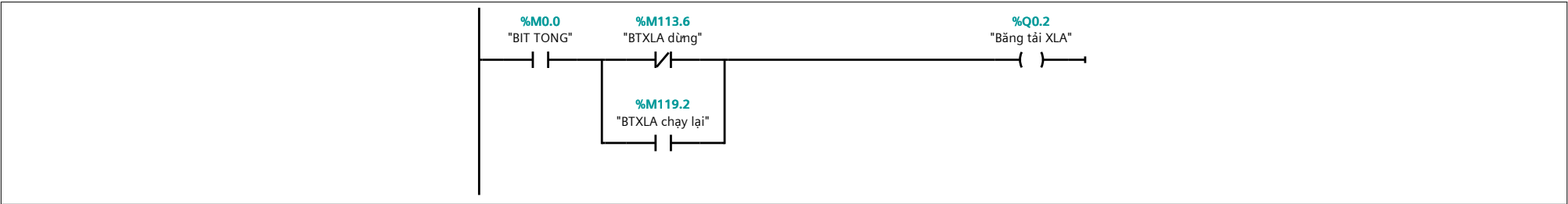


Network 6: Hoạt động băng tải xử lý ảnh

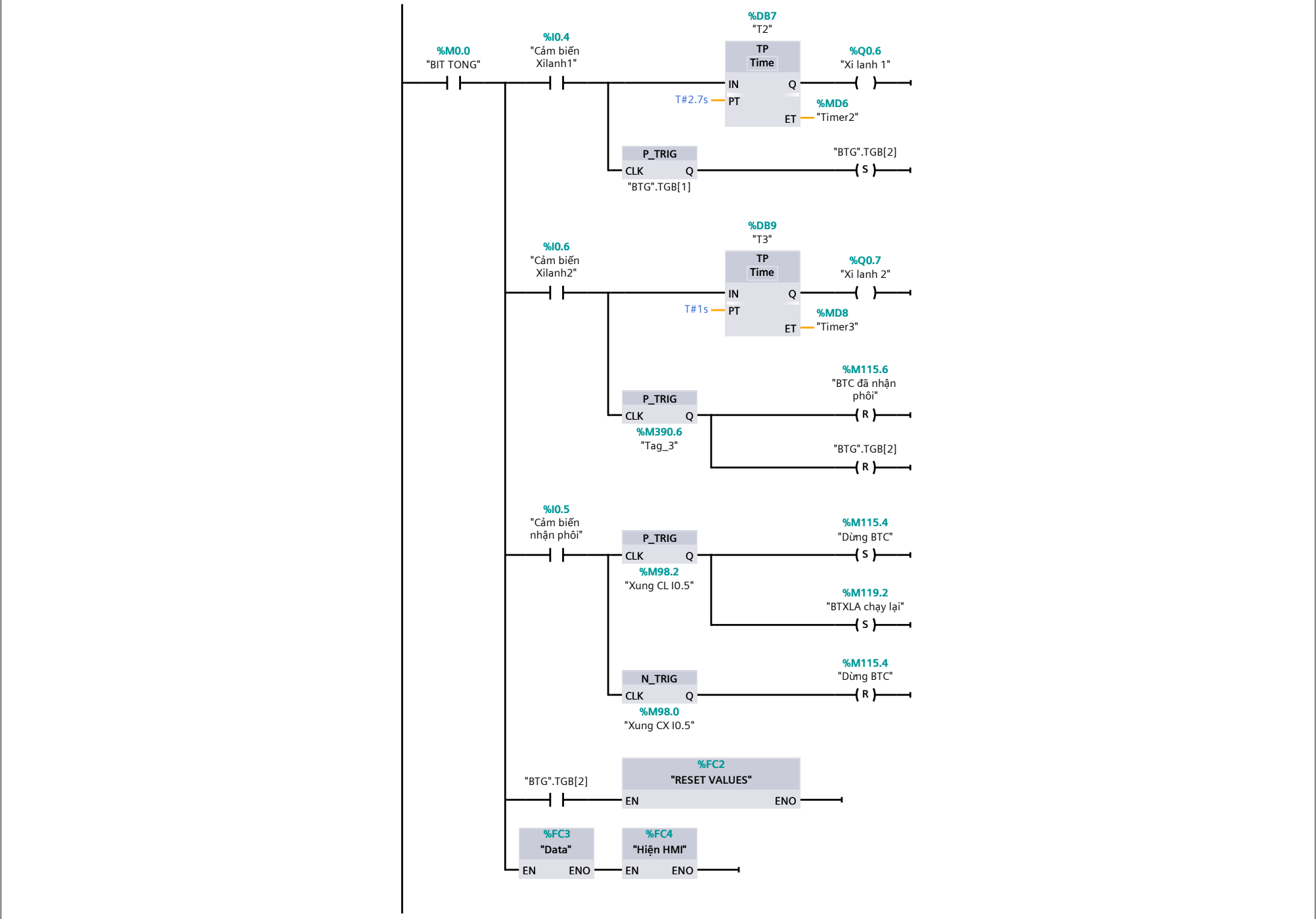
Có thể xuất hiện lỗi với khối data, cần test trên mô hình thực tế



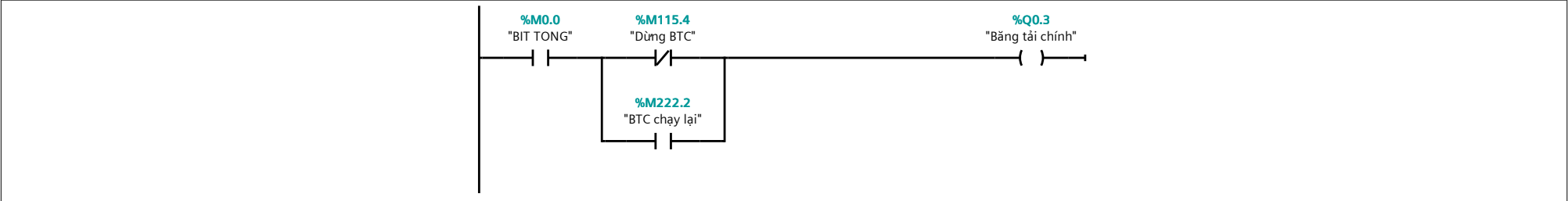
Network 7: BTXLA



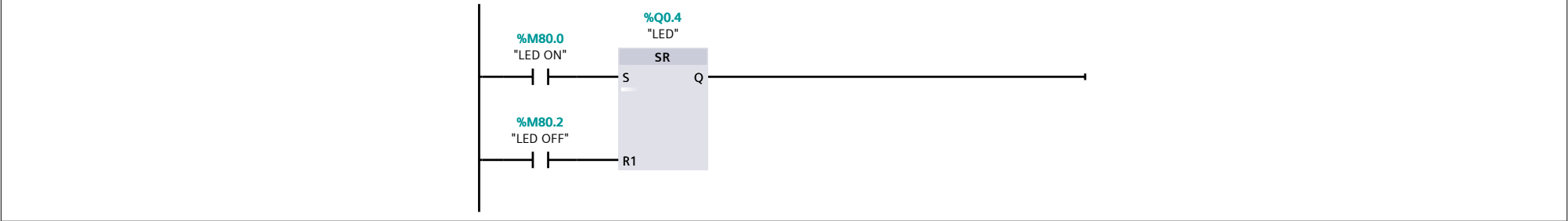
Network 8: Hoạt động băng tải chính



Network 9: BTC



Network 10: LED



Totally Integrated Automation Portal

Program blocks

TCP config [DB1]

TCP config Properties

General

Name

TCP config

Number

1

Type

DB

Language

DB

Numbering

Automatic

Information

Title

Author

Version

0.1

User-defined ID

Comment

Family

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
Disconnect	Bool	false	False	True	True	True	False		
▼ Read_Write	Array[0..10] of Int		False	True	True	True	False		
Read_Write[0]	Int	0	False	True	True	True	False		
Read_Write[1]	Int	0	False	True	True	True	False		
Read_Write[2]	Int	0	False	True	True	True	False		
Read_Write[3]	Int	0	False	True	True	True	False		
Read_Write[4]	Int	0	False	True	True	True	False		
Read_Write[5]	Int	0	False	True	True	True	False		
Read_Write[6]	Int	0	False	True	True	True	False		
Read_Write[7]	Int	0	False	True	True	True	False		
Read_Write[8]	Int	0	False	True	True	True	False		
Read_Write[9]	Int	0	False	True	True	True	False		
Read_Write[10]	Int	0	False	True	True	True	False		
▼ connect	TCON_IP_v4		False	True	True	True	False		
Interfaceld	HW_ANY	64	False	True	True	True	False		HW-identifier of IE-interface submod-ule
ID	CONN_OUC	1	False	True	True	True	False		connection reference / identifier
ConnectionType	Byte	11	False	True	True	True	False		type of connection: 11=TCP/IP, 19=UDP (17=TCP/IIP)
ActiveEstablished	Bool	false	False	True	True	True	False		active/passive connection establish-ment
▼ RemoteAddress	IP_V4		False	True	True	True	False		remote IP address (IPv4)
▼ ADDR	Array[1..4] of Byte		False	True	True	True	False		IPv4 address
ADDR[1]	Byte	16#0	False	True	True	True	False		IPv4 address
ADDR[2]	Byte	16#0	False	True	True	True	False		IPv4 address
ADDR[3]	Byte	16#0	False	True	True	True	False		IPv4 address
ADDR[4]	Byte	16#0	False	True	True	True	False		IPv4 address
RemotePort	UInt	0	False	True	True	True	False		remote UDP/TCP port number
LocalPort	UInt	502	False	True	True	True	False		local UDP/TCP port number
Error	Bool	false	False	True	True	True	True		
status	Word	16#0	False	True	True	True	False		

Program blocks

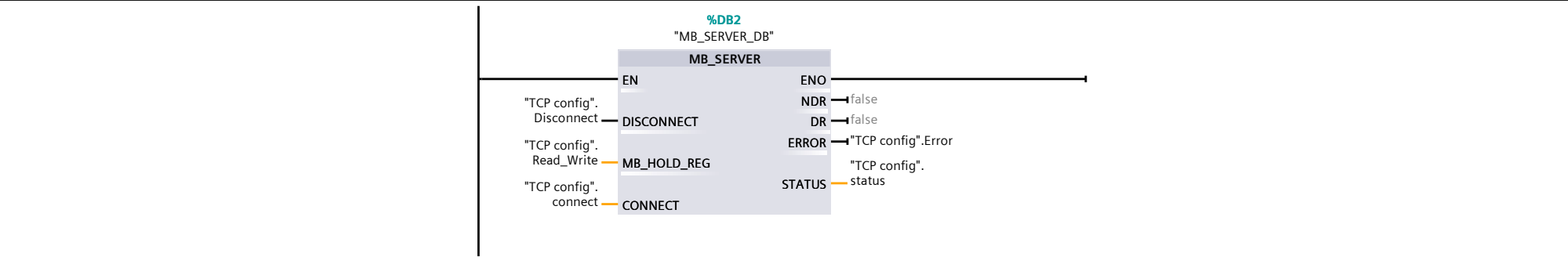
Modbus TCP [FC1]

Modbus TCP Properties							
General							
Name	Modbus TCP	Number	1	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

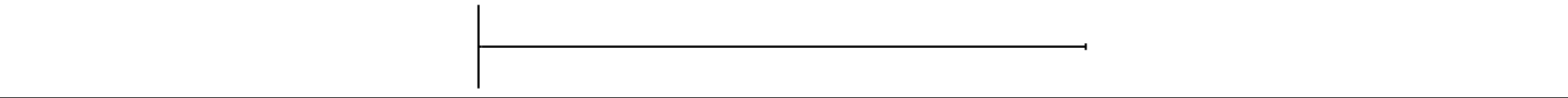
Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Modbus TCP	Void		

Network 1: Cấu hình truyền thông TCP/IP

Truyền thông pymodbus Python code - PLC S71200



Network 2: Chọn loại thùng 1215



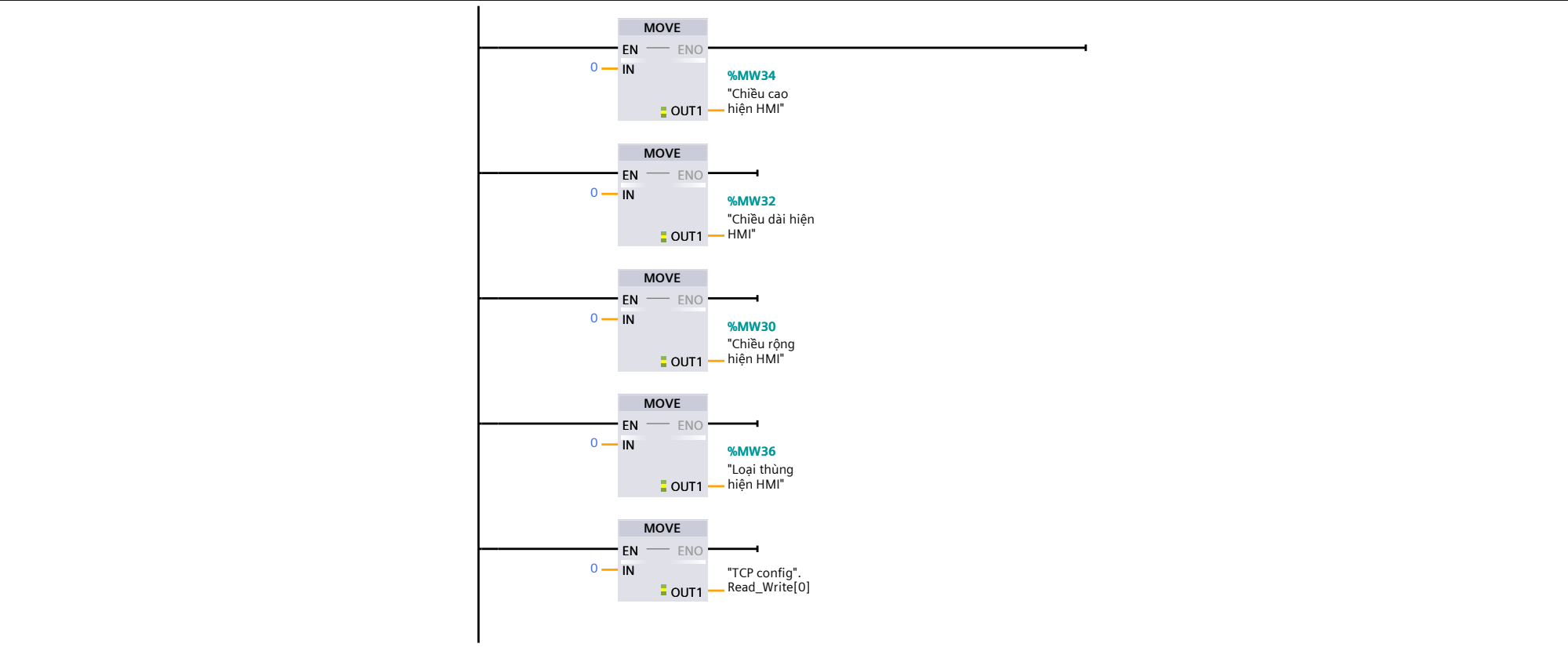
Program blocks

RESET VALUES [FC2]

RESET VALUES Properties							
General							
Name	RESET VALUES	Number	2	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
RESET VALUES	Void		

Network 1:



Program blocks

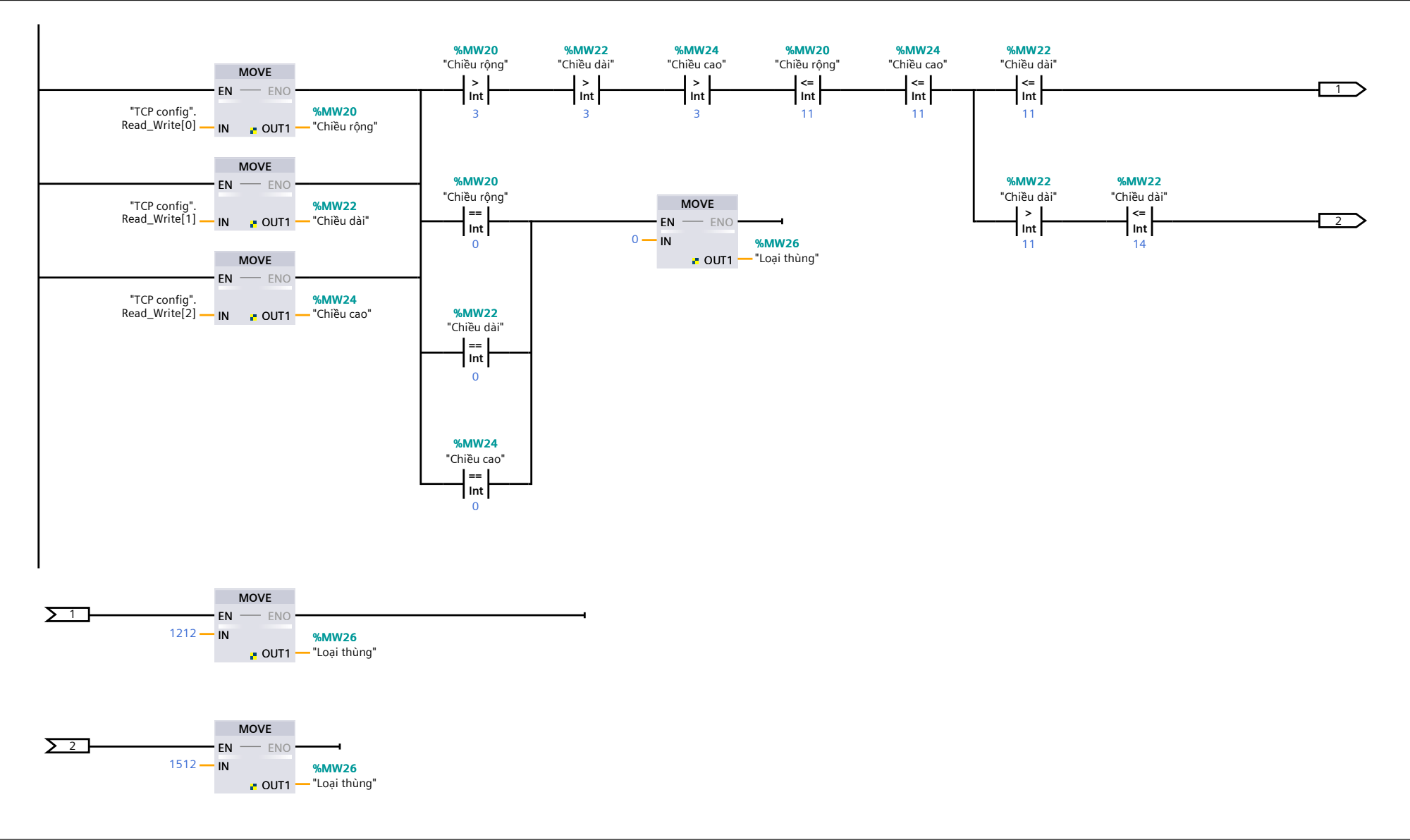
Data [FC3]

Data Properties							
General							
Name	Data	Number	3	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

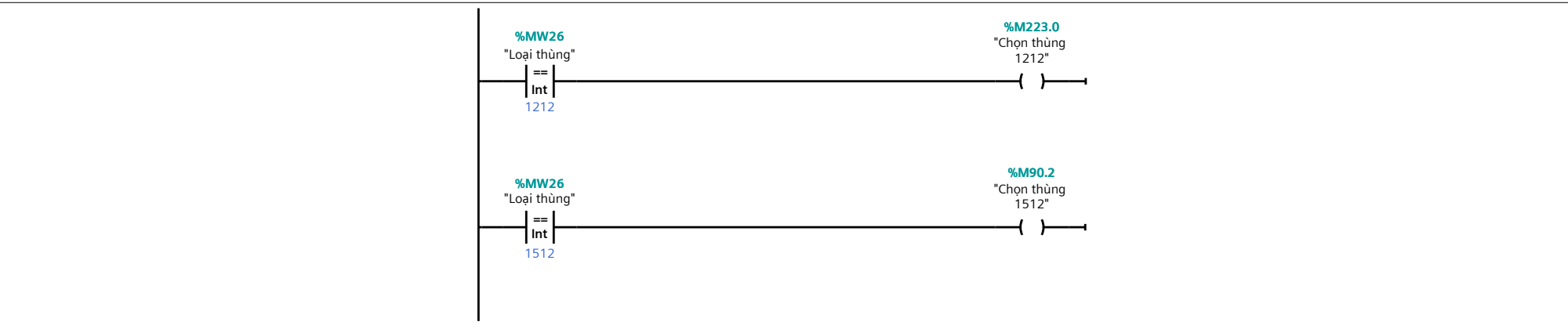
Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Data	Void		

Network 1:

Network 1:



Network 2:



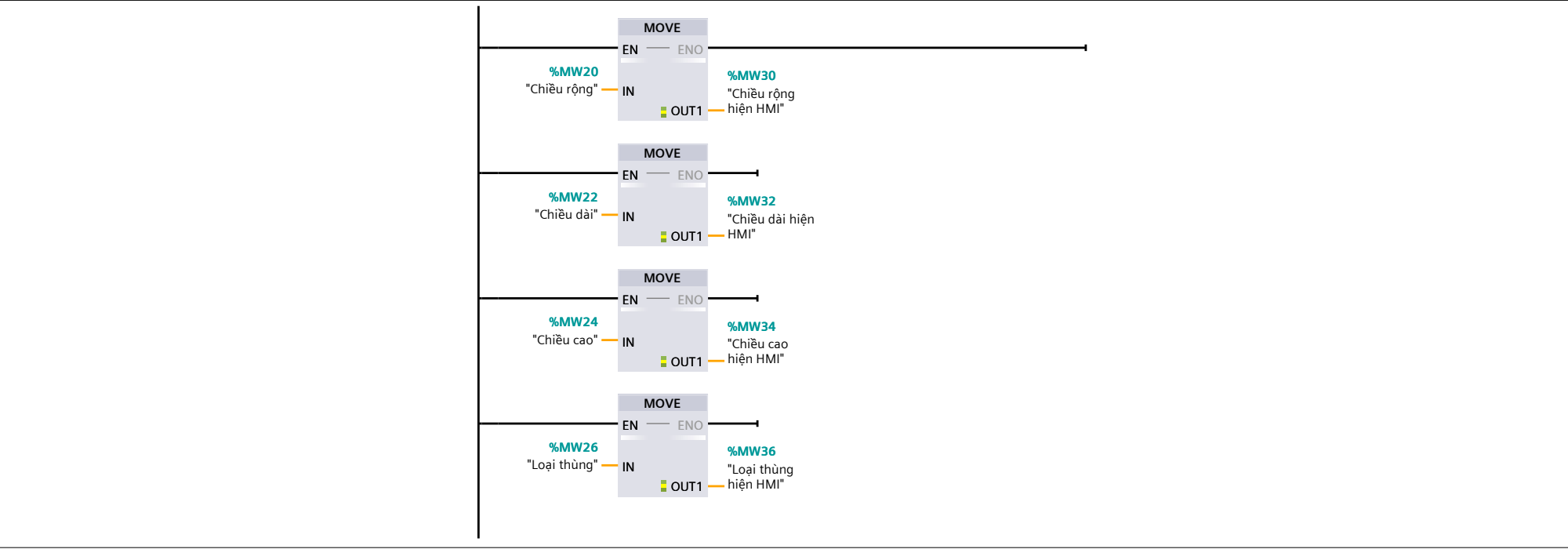
Program blocks

Hiện HMI [FC4]

Hiện HMI Properties							
General							
Name	Hiện HMI	Number	4	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Hiện HMI	Void		

Network 1:



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Program blocks

Alarm [FC5]

Alarm Properties

General

Name	Alarm	Number	5	Type	FC	Language	LAD
Numbering	Automatic						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Alarm	Void		

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Program blocks

Alarm Data [DB12]

Alarm Data Properties

General

Name	Alarm Data	Number	12	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
Alarm 1	Word	16#0	False	True	True	True	False		
Alarm 2	Word	16#0	False	True	True	True	False		

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Program blocks

BTG [DB4]

BTG Properties

General

Name

BTG

Number

4

Type

DB

Language

DB

Numbering

Automatic

Information

Title

Author

Comment

Family

Version

0.1

User-defined ID

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
▼ TGB	Array[0..20] of Bool		False	True	True	True	False		
TGB[0]	Bool	false	False	True	True	True	False		
TGB[1]	Bool	false	False	True	True	True	False		
TGB[2]	Bool	false	False	True	True	True	False		
TGB[3]	Bool	false	False	True	True	True	False		
TGB[4]	Bool	false	False	True	True	True	False		
TGB[5]	Bool	false	False	True	True	True	False		
TGB[6]	Bool	false	False	True	True	True	False		
TGB[7]	Bool	false	False	True	True	True	False		
TGB[8]	Bool	false	False	True	True	True	False		
TGB[9]	Bool	false	False	True	True	True	False		
TGB[10]	Bool	false	False	True	True	True	False		
TGB[11]	Bool	false	False	True	True	True	False		
TGB[12]	Bool	false	False	True	True	True	False		
TGB[13]	Bool	false	False	True	True	True	False		
TGB[14]	Bool	false	False	True	True	True	False		
TGB[15]	Bool	false	False	True	True	True	False		
TGB[16]	Bool	false	False	True	True	True	False		
TGB[17]	Bool	false	False	True	True	True	False		
TGB[18]	Bool	false	False	True	True	True	False		
TGB[19]	Bool	false	False	True	True	True	False		
TGB[20]	Bool	false	False	True	True	True	False		

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Program blocks / System blocks / Program resources

MB_SERVER [FB1085]

MB_SERVER Properties

General

Name	MB_SERVER	Number	1085	Type	FB	Language	SCL
Numbering	Automatic						

Information

Title		Author	Simatic	Comment		Family	MBUS_TCP
Version	4.2	User-defined ID					

Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Input									
DISCONNECT	Bool	false	Non-retain	True	True	False	False		Initiates a disconnect operation
▼ Output									
NDR	Bool	false	Non-retain	True	True	False	False		Write data completed without error
DR	Bool	false	Non-retain	True	True	False	False		Read data completed without error
ERROR	Bool	false	Non-retain	True	True	False	False		Instruction finished with error
STATUS	Word	16#0000	Non-retain	True	True	False	False		Detailed error information
▼ InOut									
MB_HOLD_REG	Variant			False	False	False	False		Reference to the Modbus holding register DB
CONNECT	Variant			False	False	False	False		Reference to the connection parameters
▼ Static									
▼ TCON	TCON			True	True	True	True		Local instance of the instruction TCON
▼ Input									
REQ	Bool	false	Non-retain	True	True	True	False		Function to be executed on rising edge
ID	CONN_OUC	16#0	Non-retain	True	True	True	False		Connection identifier
▼ Output									
DONE	Bool	false	Non-retain	True	True	True	False		New data received
BUSY	Bool	false	Non-retain	True	True	True	False		Function busy
ERROR	Bool	false	Non-retain	True	True	True	False		Error detected
STATUS	Word	W#16#7000	Non-retain	True	True	True	False		Function result/error message
▼ InOut									
CONNECT	Variant			False	False	False	False		Connection description
Static									
▼ TSEND	TSEND			True	True	True	True		Local instance of the instruction TSEND
▼ Input									
REQ	Bool	false	Non-retain	True	True	True	False		Function to be executed on rising edge
ID	CONN_OUC	16#0	Non-retain	True	True	True	False		Connection identifier
LEN	UDInt	0	Non-retain	True	True	True	False		Data length to send
▼ Output									
DONE	Bool	false	Non-retain	True	True	True	False		Send performed
BUSY	Bool	false	Non-retain	True	True	True	False		Function busy
ERROR	Bool	false	Non-retain	True	True	True	False		Error detected
STATUS	Word	W#16#7000	Non-retain	True	True	True	False		Function result/error message
▼ InOut									
DATA	Variant			False	False	False	False		Pointer on data area to send
ADDR	Variant			False	False	False	False		Pointer on address of receiver
Static									
▼ TRCV	TRCV			True	True	True	True		Local instance of the instruction TRCV
▼ Input									
EN_R	Bool	false	Non-retain	True	True	True	False		EN_R=1: function enabled
ID	CONN_OUC	16#0	Non-retain	True	True	True	False		Connection identifier
LEN	UDInt	0	Non-retain	True	True	True	False		Data length to receive
ADHOC	Bool	false	Non-retain	True	True	True	False		Request adhoc mode
▼ Output									
NDR	Bool	false	Non-retain	True	True	True	False		New data received
BUSY	Bool	false	Non-retain	True	True	True	False		Function busy
ERROR	Bool	false	Non-retain	True	True	True	False		Error detected

Totally Integrated Automation Portal										
Name		Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Value1[198]		Byte		Set in IDB	False	False	False	False		
Value1[199]		Byte		Set in IDB	False	False	False	False		
Value1[200]		Byte		Set in IDB	False	False	False	False		
Value1[201]		Byte		Set in IDB	False	False	False	False		
Value1[202]		Byte		Set in IDB	False	False	False	False		
Value1[203]		Byte		Set in IDB	False	False	False	False		
Value1[204]		Byte		Set in IDB	False	False	False	False		
Value1[205]		Byte		Set in IDB	False	False	False	False		
Value1[206]		Byte		Set in IDB	False	False	False	False		
Value1[207]		Byte		Set in IDB	False	False	False	False		
Value1[208]		Byte		Set in IDB	False	False	False	False		
Value1[209]		Byte		Set in IDB	False	False	False	False		
Value1[210]		Byte		Set in IDB	False	False	False	False		
Value1[211]		Byte		Set in IDB	False	False	False	False		
Value1[212]		Byte		Set in IDB	False	False	False	False		
Value1[213]		Byte		Set in IDB	False	False	False	False		
Value1[214]		Byte		Set in IDB	False	False	False	False		
Value1[215]		Byte		Set in IDB	False	False	False	False		
Value1[216]		Byte		Set in IDB	False	False	False	False		
Value1[217]		Byte		Set in IDB	False	False	False	False		
Value1[218]		Byte		Set in IDB	False	False	False	False		
Value1[219]		Byte		Set in IDB	False	False	False	False		
Value1[220]		Byte		Set in IDB	False	False	False	False		
Value1[221]		Byte		Set in IDB	False	False	False	False		
Value1[222]		Byte		Set in IDB	False	False	False	False		
Value1[223]		Byte		Set in IDB	False	False	False	False		
Value1[224]		Byte		Set in IDB	False	False	False	False		
Value1[225]		Byte		Set in IDB	False	False	False	False		
Value1[226]		Byte		Set in IDB	False	False	False	False		
Value1[227]		Byte		Set in IDB	False	False	False	False		
Value1[228]		Byte		Set in IDB	False	False	False	False		
Value1[229]		Byte		Set in IDB	False	False	False	False		
Value1[230]		Byte		Set in IDB	False	False	False	False		
Value1[231]		Byte		Set in IDB	False	False	False	False		
Value1[232]		Byte		Set in IDB	False	False	False	False		
Value1[233]		Byte		Set in IDB	False	False	False	False		
Value1[234]		Byte		Set in IDB	False	False	False	False		
Value1[235]		Byte		Set in IDB	False	False	False	False		
Value1[236]		Byte		Set in IDB	False	False	False	False		
Value1[237]		Byte		Set in IDB	False	False	False	False		
Value1[238]		Byte		Set in IDB	False	False	False	False		
Value1[239]		Byte		Set in IDB	False	False	False	False		
Value1[240]		Byte		Set in IDB	False	False	False	False		
Value1[241]		Byte		Set in IDB	False	False	False	False		
Value1[242]		Byte		Set in IDB	False	False	False	False		
▼ FC11_Req		TCP_MB_FC11_Req		Set in IDB	False	False	False	True		For internal use only
Transaction_ID		Word		Set in IDB	False	False	False	False		
Protocol_ID		Word		Set in IDB	False	False	False	False		
Length		Word		Set in IDB	False	False	False	False		
Unit_ID		Byte		Set in IDB	False	False	False	False		
FCode		Byte		Set in IDB	False	False	False	False		
Status		Word		Set in IDB	False	False	False	False		
EventCount		Word		Set in IDB	False	False	False	False		
▼ FC15_16_Req		TCP_MB_FC15_16_Req		Set in IDB	False	False	False	True		For internal use only
Transaction_ID		Word		Set in IDB	False	False	False	False		
Protocol_ID		Word		Set in IDB	False	False	False	False		
Length		Word		Set in IDB	False	False	False	False		
Unit_ID		Byte		Set in IDB	False	False	False	False		
FCode		Byte		Set in IDB	False	False	False	False		
StartAddr		Word		Set in IDB	False	False	False	False		
Quantity		Word		Set in IDB	False	False	False	False		
ByteCount		Byte		Set in IDB	False	False	False	False		
Value1		Byte		Set in IDB	False	False	False	False		
▼ Values		Array[0..244] of Byte		Set in IDB	False	False	False	False		
Values[0]		Byte		Set in IDB	False	False	False	False		
Values[1]		Byte		Set in IDB	False	False	False	False		
Values[2]		Byte		Set in IDB	False	False	False	False		
Values[3]		Byte		Set in IDB	False	False	False	False		
Values[4]		Byte		Set in IDB	False	False	False	False		
Values[5]		Byte		Set in IDB	False	False	False	False		
Values[6]		Byte		Set in IDB	False	False	False	False		

Totally Integrated Automation Portal									
Name	Data type	Default value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
Unit_ID	Byte		Set in IDB	False	False	False	False		
FCode	Byte		Set in IDB	False	False	False	False		
StartAddr	Word		Set in IDB	False	False	False	False		
Quantity	Word		Set in IDB	False	False	False	False		

MB_SERVER_DB [DB2]

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Input									
DISCONNECT	Bool	false	False	True	True	False	False		Initiates a disconnect operation
▼ Output									
NDR	Bool	false	False	True	True	False	False		Write data completed without error
DR	Bool	false	False	True	True	False	False		Read data completed without error
ERROR	Bool	false	False	True	True	False	False		Instruction finished with error
STATUS	Word	16#0000	False	True	True	False	False		Detailed error information
▼ InOut									
MB_HOLD_REG	Variant		False	False	False	False	False		Reference to the Modbus holding reg-ister DB
CONNECT	Variant		False	False	False	False	False		Reference to the connection paramet-ers
▼ Static									
▼ TCON	TCON		False	True	True	True	True		Local instance of the instruction TCON
▼ Input									
REQ	Bool	false	False	True	True	True	False		Function to be executed on rising edge
ID	CONN_OUC	16#0	False	True	True	True	False		Connection identifier
▼ Output									
DONE	Bool	false	False	True	True	True	False		New data received
BUSY	Bool	false	False	True	True	True	False		Function busy
ERROR	Bool	false	False	True	True	True	False		Error detected
STATUS	Word	W#16#7000	False	True	True	True	False		Function result/error message
▼ InOut									
CONNECT	Variant		False	False	False	False	False		Connection description
Static									
▼ TSEND	TSEND		False	True	True	True	True		Local instance of the instruction TSEND
▼ Input									
REQ	Bool	false	False	True	True	True	False		Function to be executed on rising edge
ID	CONN_OUC	16#0	False	True	True	True	False		Connection identifier
LEN	UDInt	0	False	True	True	True	False		Data length to send
▼ Output									
DONE	Bool	false	False	True	True	True	False		Send performed
BUSY	Bool	false	False	True	True	True	False		Function busy
ERROR	Bool	false	False	True	True	True	False		Error detected
STATUS	Word	W#16#7000	False	True	True	True	False		Function result/error message
▼ InOut									
DATA	Variant		False	False	False	False	False		Pointer on data area to send
ADDR	Variant		False	False	False	False	False		Pointer on address of receiver
Static									
▼ TRCV	TRCV		False	True	True	True	True		Local instance of the instruction TRCV
▼ Input									
EN_R	Bool	false	False	True	True	True	False		EN_R=1: function enabled
ID	CONN_OUC	16#0	False	True	True	True	False		Connection identifier
LEN	UDInt	0	False	True	True	True	False		Data length to receive
ADHOC	Bool	false	False	True	True	True	False		Request adhoc mode
▼ Output									
NDR	Bool	false	False	True	True	True	False		New data received
BUSY	Bool	false	False	True	True	True	False		Function busy
ERROR	Bool	false	False	True	True	True	False		Error detected
STATUS	Word	W#16#7000	False	True	True	True	False		Function result/error message
RCVD_LEN	UDInt	0	False	True	True	True	False		Length of received data
▼ InOut									
DATA	Variant		False	False	False	False	False		Buffer for received data
ADDR	Variant		False	False	False	False	False		Address of sender
Static									

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Name		Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ TDIAG		T_DIAG		False	True	True	True	True		Local instance of the instruction T_DI-AG
▼ Input										
REQ		Bool	false	False	True	True	True	False		Function to be executed on rising edge
ID		CONN_OUC	16#0	False	True	True	True	False		Connection identifier
▼ Output										
DONE		Bool	false	False	True	True	True	False		Function completed
BUSY		Bool	false	False	True	True	True	False		Function busy
ERROR		Bool	false	False	True	True	True	False		Error detected
STATUS		Word	16#0	False	True	True	True	False		Function result/error message
▼ InOut										
RESULT		Variant		False	False	False	False	False		Diagnostics information
Static										
▼ TRESET		T_RESET		False	True	True	True	True		Local instance of the instruction T_RE-SET
▼ Input										
REQ		Bool	false	False	True	True	True	False		Function to be executed on rising edge
ID		CONN_OUC	16#0	False	True	True	True	False		Connection identifier
▼ Output										
DONE		Bool	false	False	True	True	True	False		Function performed
BUSY		Bool	false	False	True	True	True	False		Function busy
ERROR		Bool	false	False	True	True	True	False		Error detected
STATUS		Word	16#0	False	True	True	True	False		Function result/error message
InOut										
Static										
▼ TDISCON		TDISCON		False	True	True	True	True		Local instance of the instruction TDIS-CON
▼ Input										
REQ		Bool	False	False	True	True	True	False		Function to be executed on rising edge
ID		CONN_OUC	W#16#0	False	True	True	True	False		Connection identifier
▼ Output										
DONE		Bool	False	False	True	True	True	False		Function performed
BUSY		Bool	False	False	True	True	True	False		Function busy
ERROR		Bool	False	False	True	True	True	False		Error detected
STATUS		Word	W#16#7000	False	True	True	True	False		Function result/error message
InOut										
Static										
▼ TDIAG_Status		TDIag_Status		False	True	True	True	True		TDIag_Status structure
Interfaceld		HW_ANY	0	False	True	True	True	False		HW-identifier of IE-interface submod-ule
ID		CONN_OUC	16#0	False	True	True	True	False		connection reference / identifier of monitored connection
ConnectionType		Byte	16#00	False	True	True	True	False		type of monitored connetion
ActiveEstablished		Bool	false	False	True	True	True	False		active/passive connection establish-ment
State		Byte	16#00	False	True	True	True	False		state of monitored connection
Kind		Byte	16#00	False	True	True	True	False		kind of monitored connection
SentBytes		UDInt	16#00	False	True	True	True	False		bytes sent via monitored connection
ReceivedBytes		UDInt	16#00	False	True	True	True	False		bytes received on monitored connec-tion
HR_Start_Offset		Word	16#0	False	True	True	True	False		Specifies the starting address of the Modbus Holding register
QB_Start		Word	16#0	False	True	True	True	False		Starting address of the output bytes that are allowed to be accessed (QB0 to QB65535)
QB_Count		Word	16#FFFF	False	True	True	True	False		Number of bytes accessible by the Modbus Client. If QB_Count = 0, out-puts are not accessible
Success_Count		Word	16#0	False	True	True	True	False		Number of requests received for this specific server that have no protocol errors
Request_Count		Word	16#0	False	True	True	True	False		Number of all requests received by this server
Xmt_Rcv_Count		Word	16#0	False	True	True	True	False		Number of transmissions or recep-tions that have encountered an error
Server_Message_Count		Word	16#0	False	True	True	True	False		Number of requests received for this specific server
Exception_Count		Word	16#0	False	True	True	True	False		Number of Modbus specific errors that require a returned exception
Connected		Bool	false	False	True	True	True	False		MB Server connection state
Connection_ID		Word	16#0	False	True	True	False	False		For internal use only
MB_State		Word	16#0	False	True	True	True	False		Internal status of the Modbus server operation

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Program blocks / System blocks / Program resources

T2 [DB7]

T2 Properties

General

Name	T2	Number	7	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	IEC_TMR				

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		

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Program blocks / System blocks / Program resources

T1 [DB8]

T1 Properties

General

Name	T1	Number	8	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	IEC_TMR				

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		

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Program blocks / System blocks / Program resources

T3 [DB9]

T3 Properties

General

Name	T3	Number	9	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	IEC_TMR				

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		

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Program blocks / System blocks / Program resources

TON1 [DB3]

TON1 Properties

General

Name	TON1	Number	3	Type	DB	Language	DB
Numbering	Automatic						

Information

Title		Author	Simatic	Comment		Family	IEC
Version	1.0	User-defined ID	IEC_TMR				

Name	Data type	Start value	Retain	Accessible from HMI/OPC UA/Web API	Writ-able from HMI/ OPC UA/ Web API	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment
▼ Static									
PT	Time	T#0ms	False	True	True	True	False		
ET	Time	T#0ms	False	True	False	True	False		
IN	Bool	false	False	True	True	True	False		
Q	Bool	false	False	True	False	True	False		