

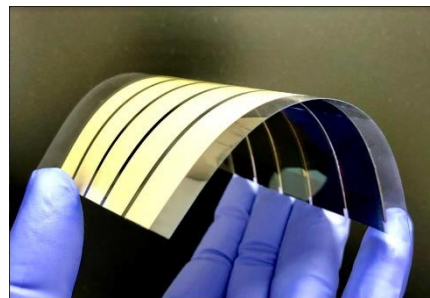
# **Polymer Semiconductors: Advancements, Applications, and Challenges**

## **Abstract:**

This paper delves into the realm of polymer semiconductors, exploring their intricate structure, unique properties, and the diverse applications they find in modern electronics. From solar cells to organic light-emitting diodes (OLEDs) and flexible electronics, polymer semiconductors have revolutionized the field. Here we discuss their fundamental aspects, examining recent advancements and challenges faced in the synthesis, processing, and application domains. The molecular structure's role in charge transport and the influence of various parameters on their properties are analysed. A comparative study of different polymer semiconductor families is presented, emphasizing their distinct characteristics and applications. The paper explores the critical role of polymer semiconductors in advancing renewable energy technologies and enabling innovative electronic devices. Moreover, it discusses ongoing research efforts addressing stability issues and scalability concerns. By shedding light on the current state of polymer semiconductor research, this paper offers valuable insights into the future of organic electronics.

## **Introduction**

Conjugated polymers allow for the manufacture of low-cost, light-weight, flexible organic electronic devices, with significant applications in organic photovoltaics (OPV), organic field effect transistors (OFET), and organic light emitting diodes (OLED). Combining the electric conductivity of semiconductors and the flexibility and solubility of organic compounds, polymer semiconductors show infinite potential in the development of intrinsically stretchable as well as biodegradable electronics. However, a major challenge has been retaining both of these contrasting properties simultaneously.



## **Inorganic v/s Organic Semiconductor:**

Silicon is a near perfect material, it shows both extremes of conducting and insulating properties under achievable conditions and allows easy transitioning between the two. However, plastic is imperfect, so we need to develop a new understanding how a charge actually moves in such imperfect materials.

We know that from Bohr model,  $E = m_r^* / \epsilon_r^2$  times the energy of one electron system, where  $m_r^*$  is the relative effective mass and  $\epsilon_r$  is the relative permittivity.

[1]

### Inorganic semiconductor

$$\epsilon_r = 10$$

$$m_r^* = 0.1$$

$$\therefore \text{Binding energy} = 13.6 \text{ meV}$$

### Organic semiconductor

$$\epsilon_r = 3$$

$$m_r^* = 1$$

$$\therefore \text{Binding energy} = 1.5 \text{ eV}$$

Thus, binding energies of organic semiconductors are much larger than inorganic, which necessitates understanding the role of column interactions in the movement of electrons.

Qualitatively this can be explained using the following model [2]:

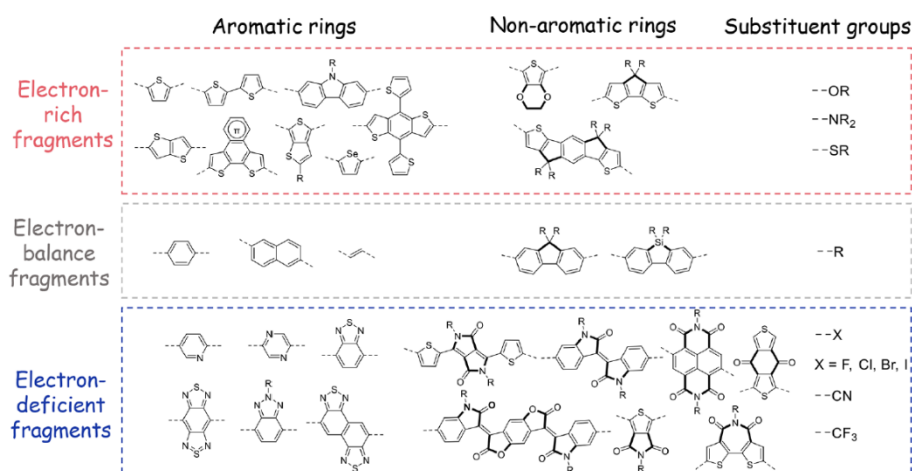
A large number of tiny balls are randomly placed in a tray with sticks depicting the structure of the immovable lattices, i.e., obstructions. When the tray is vibrated to simulate the thermal agitation of charge carriers and tilted to simulate the external voltage, several balls get trapped by the grain boundaries.



### Chemical properties affecting polymer choice and synthesis:

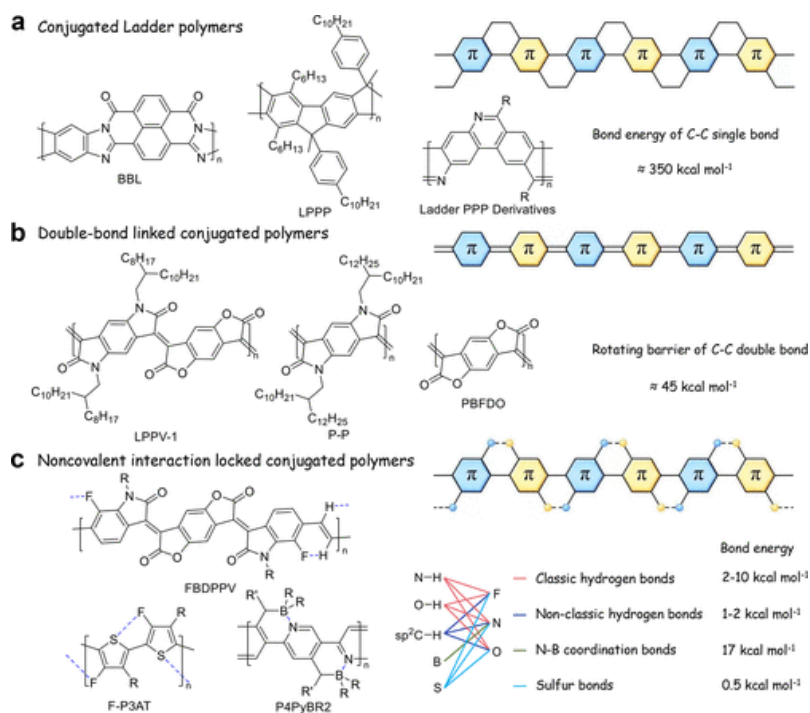
Conjugated polymers are composed of a series of  $sp^2$ -hybridized carbons and heteroatoms, wherein their electrical properties are determined by the electronic coupling between  $p_z$  wave functions of these  $sp^2$ -hybridized carbons.

1. Energy level: Compounds are classified into the following three categories: Aromatic Rings, Nonaromatic Fused Rings and Electron-Donating/Withdrawing Substituents. Incorporating thiophene rings as donors and other aromatic rings as acceptors or adding specific groups allows precise tuning of the HOMO and LUMO energy levels, which consequently influence the optoelectronic properties.



[3]

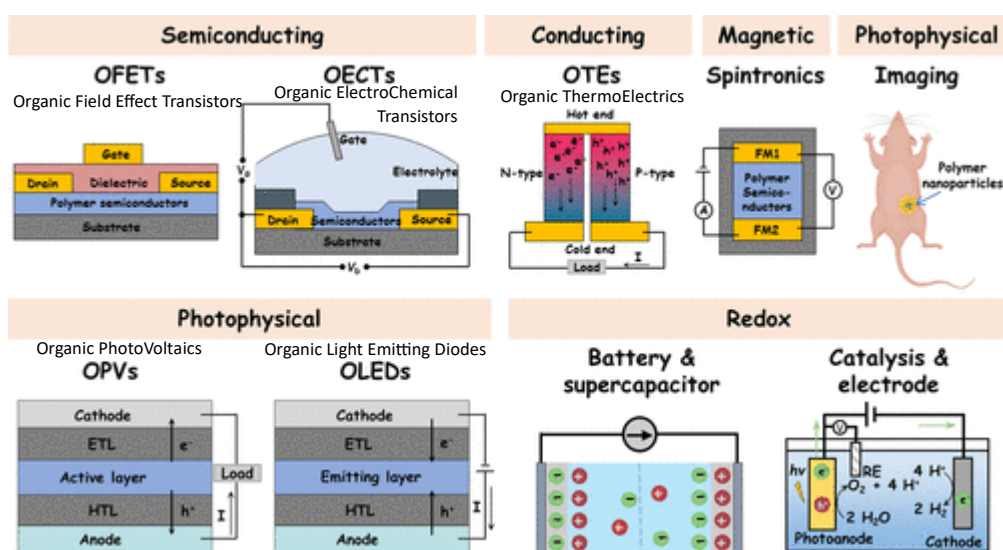
2. **Backbone Conformation:** This influences charge transport. A coplanar conformation aids in efficient charge transport. Conjugated ladder polymers have fully conjugated backbones, enhancing  $\pi$ -orbital overlap. However, their poor solubility limits their use. Double-bond linked polymers and conformation-locked polymers enhance rigidity and coplanarity, improving charge transport. Noncovalent interactions maintain coplanar conformation in solution.



[3]

## Applications:

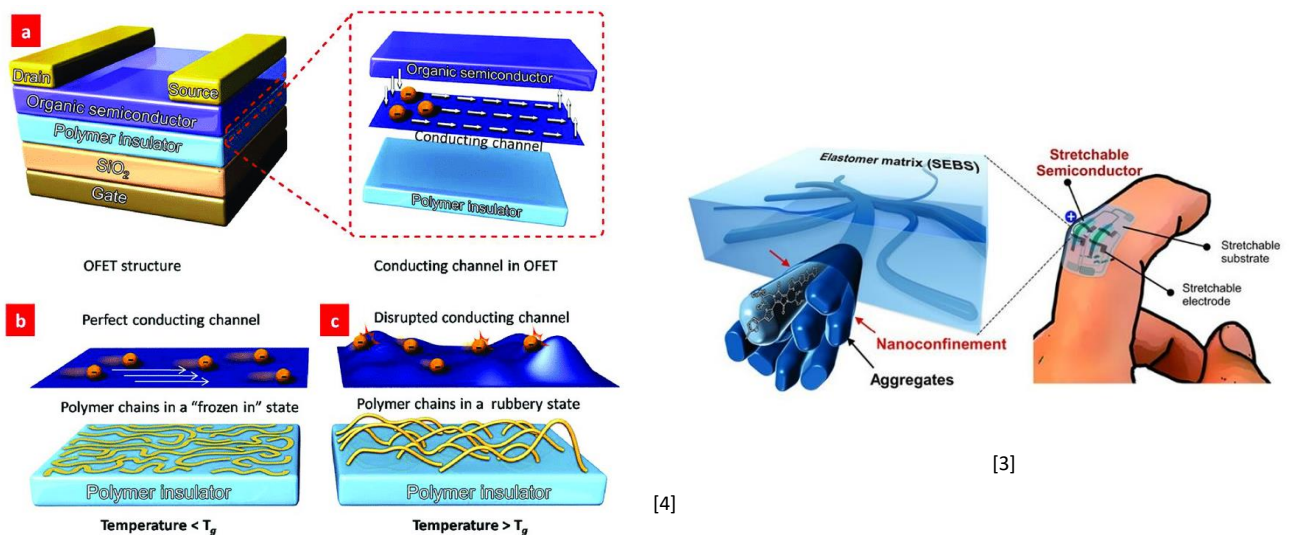
Applications of polymer semiconductors can be classified into the following categories based on the property they're exploiting:



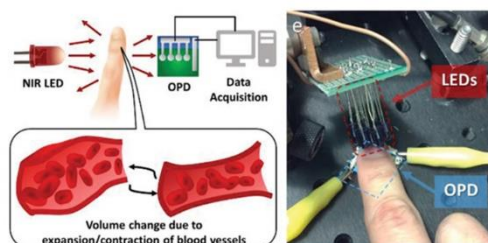
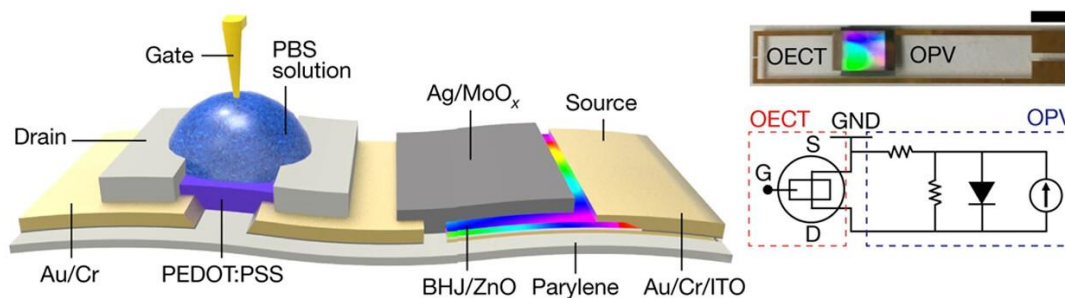
[3]

Some key applications are discussed below:

1. Polymer Organic Field-Effect Transistors (OFETs) have high flexibility, mobility and low-temperature fabrication. Conjugated polymers, especially those with a D-A structure, exhibit high tolerance for structural disorder, making them ideal for OFETs. They find applications in flexible displays, sensors, and wearable electronics. They have been integrated into logic circuits, enabling the development of Organic Light-Emitting Transistors (OLETs), which offer precise control over emitted light.



2. Organic Photovoltaics (OPVs) are designed by optimizing bulk heterojunction morphology, designing new donors, and creating nonfullerene acceptors, increasing efficiency in low light conditions along with the general advantages of polymer semiconductors. They allow for the development of tandem solar cells where multiple solar cells are layered to capture broader spectrums of light. Integration with Organic Electrochemical Transistors (OECTs) resulted in self-powered ultraflexible devices for polymer photodetectors, having extended applications such as heart-rate monitoring and imaging under visible and near-infrared light.



[3]

### **Challenges and future directions:**

1. **Limited Carrier Mobility:** Polymer semiconductors often have slower electronic devices due to lower charge carrier mobility compared to inorganic counterparts.
2. **Stability and Degradation:** Sensitivity to environmental factors like moisture and light can lead to degradation, affecting the long-term stability of polymer electronic devices.
3. **Processing Techniques:** Achieving precise control over the film and interface between organic and inorganic layers to minimize recombination is challenging and impacts device performance.
4. **Device-to-Device Variability:** Polymer devices often show significant variability in performance from one device to another, making consistent and reproducible results difficult.
5. **Limited Absorption Range:** Many polymer semiconductors have limited absorption spectra, posing challenges in extending their range to include specific wavelengths crucial for various applications.
6. **Reliability and Durability:** Organic materials are generally less durable compared to inorganic materials. Ensuring polymer devices withstand real-world environmental conditions and mechanical stress over extended periods is challenging.

Polymer semiconductors are set to transform technology with their focus on improving solar cell and OLED efficiency, stability against environmental factors, and expanding applications in tandem devices and nanotechnology. They will continue to innovate in flexible electronics, bioelectronics, smart materials, and sustainable energy storage solutions. Integration of machine learning for materials discovery and eco-friendly manufacturing methods will further accelerate their development and adoption.

### **Conclusion:**

In conclusion, polymer semiconductors stand at the forefront of organic electronics, offering versatile solutions for renewable energy generation, flexible displays, and wearable technology. Their tunable properties and compatibility with scalable manufacturing processes make them key enablers of a sustainable electronic future. While challenges persist, ongoing research and collaborative efforts within the scientific community promise solutions that will unlock the full potential of polymer semiconductors. As we venture into an era of environmentally conscious technology, polymer semiconductors are poised to shape the landscape of electronics, ushering in a new era of innovation and sustainability.





### **Citations:**

- 1: IVS-Student 2021 Conference ONLINE - July 15, 2021, talk by Prof. Richard Friend (University of Cambridge) : <https://www.youtube.com/watch?v=1TGTvQbMllc>
- 2: Designed and demonstrated by Prof. Loren Kaake to discuss his Perspective published in issue 3 of the Journal of Physical Chemistry Letters : <https://www.youtube.com/watch?v=hVUoygNQgh8>
- 3: Polymer Semiconductors: Synthesis, Processing, and Applications: Published as part of the Chemical Reviews virtual special issue "Emerging Materials for Optoelectronics". Li Ding, Zi-Di Yu, Xiao-Ye Wang, Ze-Fan Yao, Yang Lu, Chi-Yuan Yang, Jie-Yu Wang, and Jian Pei: <https://pubs.acs.org/doi/10.1021/acs.chemrev.2c00696>
- 4: Touching polymer chains by organic field-effect transistors Wei Shao, Huanli Dong, Zhigang Wang & Wenping Hu: <https://www.nature.com/articles/srep06387>
5. Theoretical background on semiconducting polymers and their applications to OSCs and OLEDs Christine K. Luscombe, Uday Maitra ORCID, Michael Walter and Susanne K. Wiedmer: <https://www.degruyter.com/document/doi/10.1515/cti-2020-0020/html>