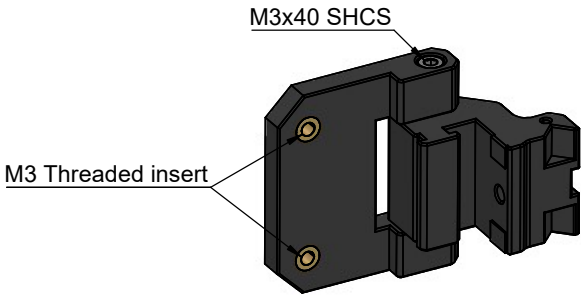


FRONT HINGE ASSEMBLY

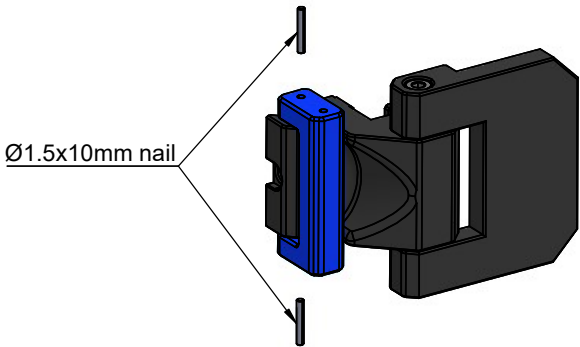
Required 3D printed parts:
1x Front hinge
1x Faceplate
1x Locker bracket
1x Locker latch

Install heat set insert into the faceplate
Install the M3 screw through the faceplate and front hinge

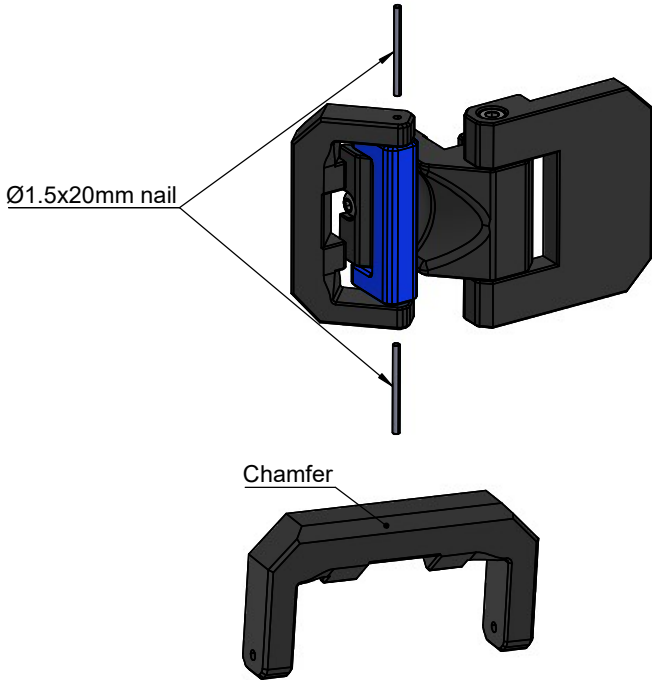


Note: push the M3 screw from below to remove the panel

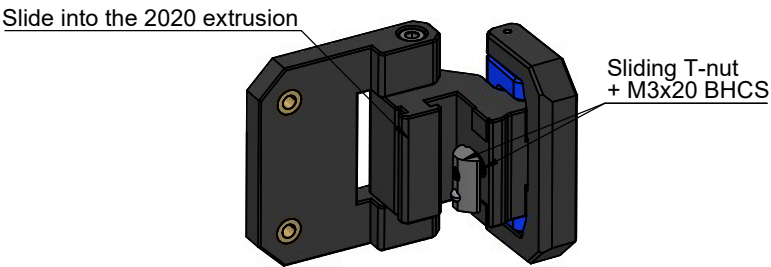
Insert Ø1.5mm nail on each side of the locker bracket



Insert Ø1.5mm nail on each side of the locker latch in open position
/!\ Check the latch orientation: the side with the biggest chamfer will go against panel



Pre install the sliding T-nut with the M3x20 screw
or
pre install the sliding T-nut directly into the 2020 extrusion
Slide this assembly into the 2020 extrusion
Secure it by screwing the M3x12 SHCS



Install the drilled panel (not shown) and the backplate
Secure them by screwing 2x M3x8 SHCS to the faceplate

