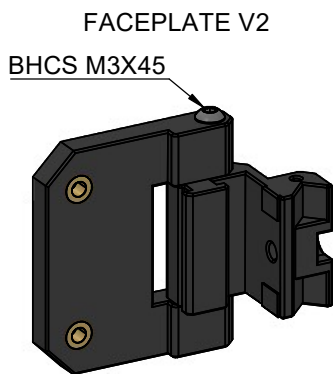
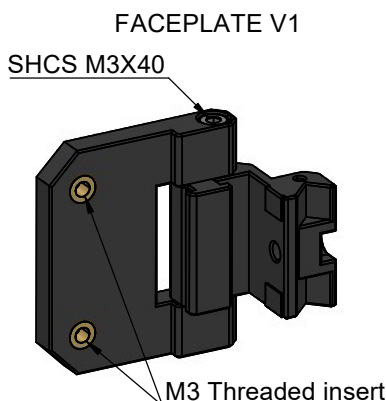


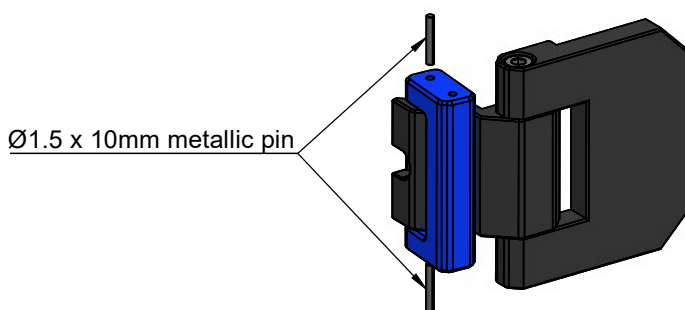
# FRONT HINGE ASSEMBLY

3D printed parts required:  
1x Front hinge  
1x Faceplate V1 or V2  
1x Locker bracket  
1x Locker latch

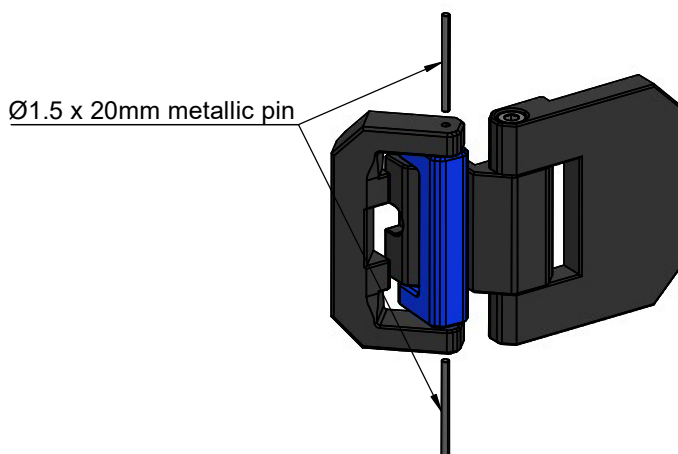
Install heat set insert into the faceplate  
Insert the M3 screw suitable to your version



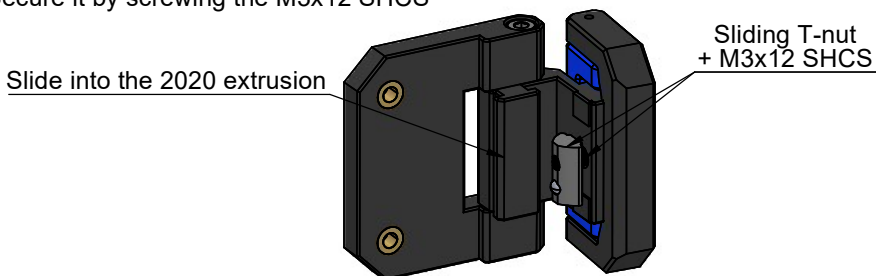
Insert nail or any Ø1.5mm metallic pin on each side of the locker bracket



Insert nail or any Ø1.5mm metallic pin on each side of the locker latch in open position



Pre install the sliding T-nut with the M3x12 screw  
or  
pre install the sliding T-nut directly into the 2020 extrusion  
Slide this assembly into the 2020 extrusion  
Secure it by screwing the M3x12 SHCS



Install the drilled panel (not shown) and the backplate  
Secure them by screwing 2x M3x8 to the faceplate insert

