Sets and Parameters

- $J = \{1, \dots, N\}$: set of jobs indexed by j
- $M = \{1, \dots, L\}$: set of machines indexed by m
- $O_j = \{0, \dots, n_j 1\}$: set of operations for job j
- $T = \{0, ..., T_{\text{max}}\}$: set of stages (time slots)
- $p_{j,k}$: processing time of operation k of job j
- $m(j,k) \in M$: machine required for operation k of job j
- bigM: a large constant for time constraints

Decision Variables

- $x_{j,k,t} \in \{0,1\}$: 1 if operation k of job j starts at stage t, 0 otherwise
- $S_{j,k} \ge 0$: start time of operation k of job j
- $C_{\text{max}} \ge 0$: makespan (maximum completion time)

Optimization Problem

$$\begin{aligned} & \text{minimize} & & C_{\text{max}} \\ & \text{subject to} & & \sum_{t \in T} x_{j,k,t} = 1, & \forall j \in J, \forall k \in O_j, \\ & & \sum_{j \in J} \sum_{k \in O_j: m(j,k) = m} x_{j,k,t} \leq 1, & \forall m \in M, \forall t \in T, \\ & & \sum_{t' \in T} t' x_{j,k+1,t'} \geq \sum_{t \in T} (t+1) x_{j,k,t}, & \forall j \in J, \forall k = 0, \dots, n_j - 2, \\ & & S_{j,k} = \sum_{t \in T} t \cdot p_{j,k} x_{j,k,t}, & \forall j \in J, \forall k \in O_j, \\ & & C_{\text{max}} \geq S_{j,n_j-1} + p_{j,n_j-1}, & \forall j \in J \end{aligned}$$