



E-mail

Date:

March 11, 2025

Number of pages including cover sheet:

6

To: DIENAMEX

236 Rue Allee du Golf

St. Eustache, Quebec, Canada J7R 0L3

Re:

Phone: 450 - 473 - 2000 x 227

Fax phone:

Email: order@dienamex.com

From:

Melissa Bousquet

E-mail: mbousquet@mmgmfg.com

Phone: 603-934-1568

Fax phone: 603-934-0355

REMARKS:

☐

Urgent

☐

For your review

☒

Reply ASAP

☐

Please comment

Please find attached Momentum Manufacturing Group - Engineered Extrusions Purchase Order for subject die.

*Expected Receiving Date:

April 2, 2025

903291-31
904818-1

Please use this Cover Sheet as an Order Acknowledgement. *Any exceptions to the above *Expected Receiving Date* must be communicated to Momentum Manufacturing Group - Engineered Extrusions at the time order acknowledgement is returned.

PURCHASE ORDER

PLEASE SIGN & RETURN

CONFIRMED BY: _____

DATE: _____

Thank You in Advance,

Melissa Bousquet

Purchase Order

To: Dienamex Research in Extrusion
236 Rue Alee du Golf
ST Eustache, QC J7R OL3
Canada

Ship MMG - Engineered Extrusions, LLC
To: 43 INDUSTRIAL PARK DR
Franklin, NH 03235-0270
United States

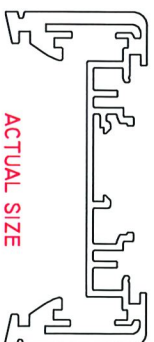
Order Number: C5804246
Order Date: 3/11/2025
Vendor Code: DIEAMEX
Vendor Phone: 450-477-2000
Vendor FAX:

Ship Via:
Terms: Net 30 Days
Contact:
Purchasing Agent: Melissa Bousquet
Job Number: STOCK
Quote Number:

Quantity	Part Number		Date	Unit		
<u>Ordered</u>	<u>Description</u>	<u>Revision</u>	<u>Required</u>	<u>Cost</u>	<u>Unit</u>	<u>Amount</u>
1	903291-31 12" X 6" PORTHOLE DIE 1 HOLE, NITRIDE STENCIL LOCATION 5133 USE BOLSTER N18A-530944 Release Detail Information: 1 by 04/04/2025		4/4/2025	\$2,288.6200	EA	\$2,288.62
1	904818-1 9.5" X 6" POCKET DIE STACK 9.5" X 2" POCKET DIE, 9.5" X 4" BACKER 2 HOLE, NITRIDE STENCIL LOCATION 4838 USE BOLSTER N18B-9166 Release Detail Information: 1 by 04/04/2025		4/4/2025	\$1,075.7300	EA	\$1,075.73
Order Total:						\$3,364.35

Vendor's Authorized Signature
Dienamex Research in Extrusion

Authorized Signature
MMG - Engineered Extrusions, LLC

818706

ACTUAL SIZE

MAR 10 2025

DATE: 02-26-25	
DWN BY: MRB	
SCALE: 2 : 1	
CHK:	



Momentum.
Manufacturing Group

Engineered Extrusions



Die Feedback Report

Report by:

Date:

Die Supplier	Dienamex
Location	St. Eustache Quebec, Canada
Contact	Philippe Olcelli
Phone	905-458-5994
Email	polcelli@dienamex.com

Die Number	904818
Die Copy No.	1
No holes	2
Press	1
Press tons	2750
Press dia	8

Extrusion Date	
Shift	
Alloy	6063
Billet size	
No Billets	
Butt Length	
Order Complete(yes/no)	

Bolster	N18B-9166 LOC 10-25
Spacer	1
Die Temp	860
1st Billet Temp	950
Run Billet Temp	860
Break Out PSI	
Max Pressure	
Ram Speed	16

Current Die life (lbs)	
Nitrided? (YES/NO)	YES

Puller Tension	50
No of Nitrides	1

Report (Describe dimensional issues, quality issues, surface finish etc.).

New Die 03-11-25

Marked up drawing attached? (YES/NO)

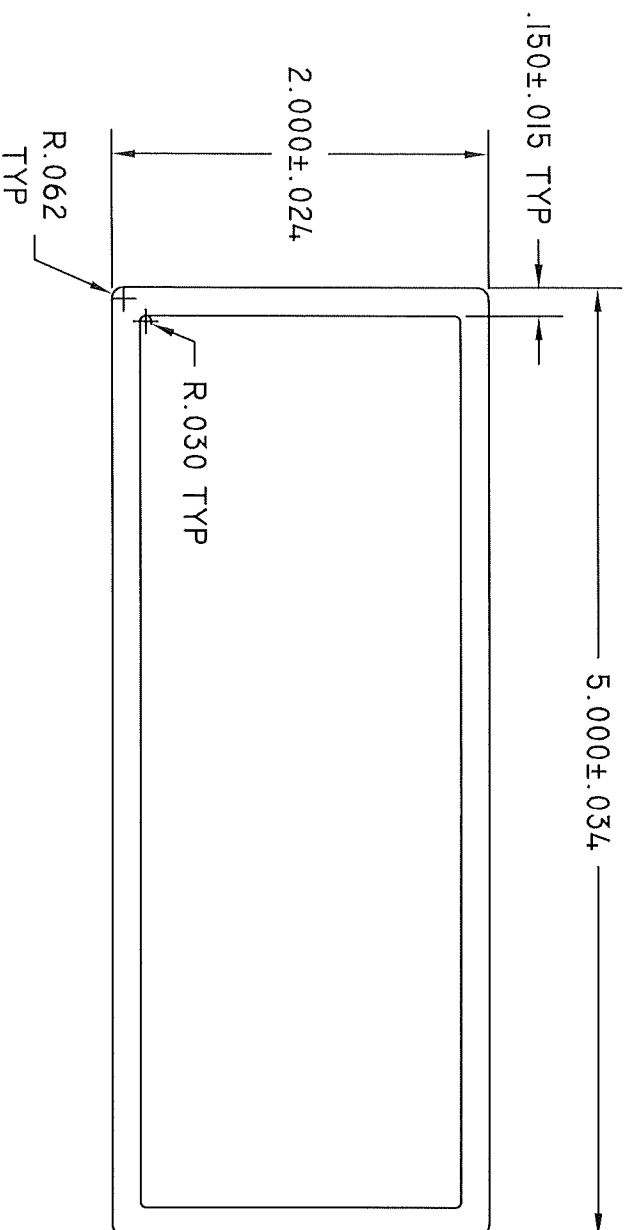
Sample Provided? (YES/NO)

Photo's Attached? (YES/NO)

Press Record Attached ? (YES/NO)

903291

REV.	DATE	ECN	APPV'D
A	05-25-16	RELEASED TO MFG	<i>Carl Meyerhoefer</i>
B	04-03-18	ECN 1397	<i>Carl Meyerhoefer</i>
C	04-01-19	ECN 1463	<i>Carl Meyerhoefer</i>
D	10-07-19	ECN 1540	<i>Carl Meyerhoefer</i>



NOTES:
1. UNLESS OTHERWISE SPECIFIED:
STANDARD ALUM. ASSOC. TOLERANCES APPLY

This is not a Vitex design. It is VITEX'S interpretation of the section designed and requested by its customer. The customer should thoroughly check the drawing and test the design before using. VITEX accepts no responsibility or liability for the performance of the products produced there from. VITEX MAKES NO WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE WITH REGARD TO THE EXTRUSIONS PRODUCED PURSUANT TO THIS DRAWING.		AREA: 2.008		CUSTOMER: ALCOM		DATE: 05-24-16		VITEX E X T R U S I O N	
PERIM: 26.642		PART NAME: RECT TUBE		DWN BY: MRB					
OUTSIDE PERIMETER: 13.894		2.000 5.000 .165		SCALE: 1 : 1					
WT./FT. 2.409		CUST DWG /REV # 169		CHK:					
MAT'L: 6005-T5 OR 6005A-T61		SECTION No. 903291							



Die Feedback Report

Report by:

Date:

Die Supplier
 Location
 Contact
 Phone
 Email

Die Number
 Die Copy No.
 No holes
 Press
 Press tons
 Press dia

Extrusion Date
 Shift
 Alloy
 Billet size
 No Billets
 Butt Length
 Order Complete(yes/no)

Bolster
 Spacer
 Die Temp
 1st Billet Temp
 Run Billet Temp
 Break Out PSI
 Max Pressure
 Ram Speed

Current Die life (lbs)
 Nitrided? (YES/NO)

Puller Tension
 No of Nitrides

Report (Describe dimensional issues, quality issues, surface finish etc.).

New Die 06-11-24 webs cracked replace die

Marked up drawing attached? (YES/NO)

Sample Provided? (YES/NO)

Photo's Attached? (YES?NO)

Press Record Attached ? (YES/NO)
