

PO Number:

W65763-07

Date:

3/11/2025

Die Maker

Dienamex

Die Maker Contact:

Alex

Plant

Hensley

930 Hensley Lane
Wylie, TX 75098

Attn: Junior

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**DIE / TOOL PURCHASE ORDER**

	USE?	Prefix	Tool Number	Copy	Pocket Depth	Diameter		Thickness	Location	Cost	Delivery Date
Die	Make		16374	4	.200	11	x	2			3/31/2025
Feeder	USE		8" Baff				x				
Backer	Make		16374	4		11	x	4			
Bolster	USE		8D1-16374				x				
Tooling Type	Solid with Pocket	Nitrogen?	Bolster	Nitride:	Yes	Reason for Purchase				Replace Worn	

Press #

8

Billet:

8

Holes:

1

Extrusion Attributes:

Alloy

6063

Temper

T6

Finish

Paint

Sold By:

Foot

Expected Volume

**If Replacement Die -
Prior Die Copy Statistics
Made by Same Supplier**

Gross Pounds Run:

60,070

Expected Life

Net Pounds / Hr:

2,475

Recovery:

63.0%

Reliability:

80.0%

Number of Trials:

1

NOTES:

Copy 3 has cracks in all 4 corners @60070lbs - Use bolster 8D1-16374

Create DIE COPY FILE and Set Status of Die Copy to "On Order"

Corrector

David A.

Inspection Plan

Press	Die Ring	Saddle / Donut	Spacer	Guage
8	15.748 x 7	N/A	N/A	N/A