



# E-mail

Date:

March 4. 2025

Number of pages including cover sheet:

4

To: DIENAMEX

236 Rue Allee du Golf

St. Eustache, Quebec, Canada J7R 0L3

Re:

Phone: 450 - 473 - 2000 x 227

Fax phone:

Email: order@dienamex.com

From:

Melissa Bousquet

E-mail: mbousquet@mmgmfg.com

Phone: 603-934-1568

Fax phone: 603-934-0355

REMARKS: ☐ Urgent ☐ For your review ☒ Reply ASAP ☐ Please comment

Please find attached Momentum Manufacturing Group - Engineered Extrusions Purchase Order for subject die.

\*Expected Receiving Date: March 24. 2025

082311-8

Please use this Cover Sheet as an Order Acknowledgement. \*Any exceptions to the above *Expected Receiving Date* must be communicated to Momentum Manufacturing Group - Engineered Extrusions at the time order acknowledgement is returned.

OK Sagner

PURCHASE ORDER

PLEASE SIGN & RETURN

CONFIRMED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

Thank You in Advance,

Melissa Bousquet

# MMG - Engineered Extrusions, LLC

## Purchase Order

**To:** Dienamex Research in Extrusion  
236 Rue Alee du Golf  
ST Eustache, QC J7R OL3  
Canada

**Ship** MMG - Engineered Extrusions, LLC  
**To:** 43 INDUSTRIAL PARK DR  
Franklin, NH 03235-0270  
United States

**Order Number:** C5804244  
**Order Date:** 3/4/2025  
**Vendor Code:** DIEAMEX  
**Vendor Phone:** 450-477-2000  
**Vendor FAX:**

**Ship Via:**  
**Terms:** Net 30 Days  
**Contact:**  
**Purchasing Agent:** Melissa Bousquet  
**Job Number:** STOCK  
**Quote Number:**

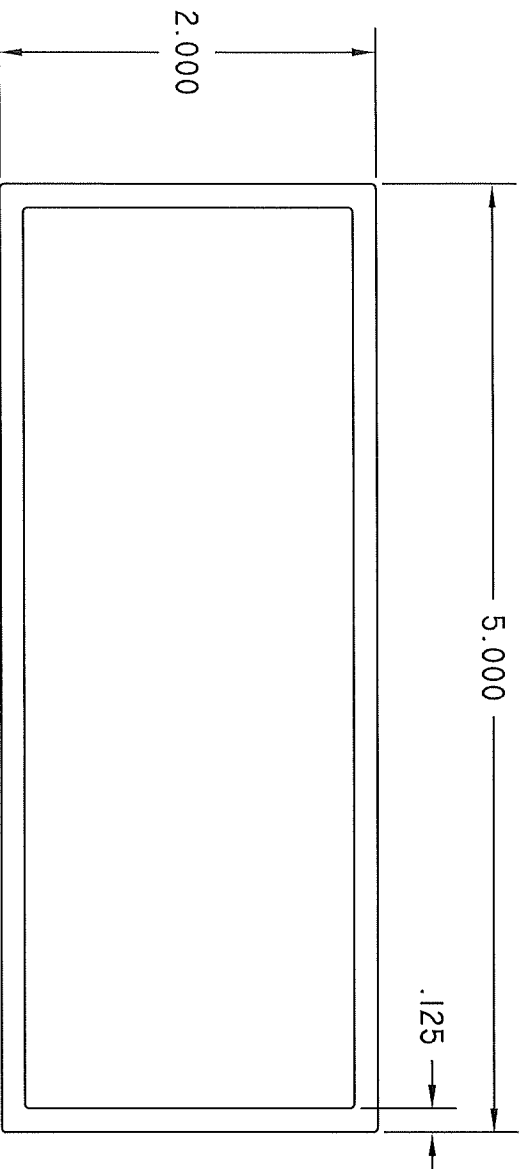
| Quantity            | Part Number  |                 | Date            | Unit         |             |                   |
|---------------------|--|-----------------|-----------------|--------------|-------------|-------------------|
| <u>Ordered</u>      | <u>Description</u>   | <u>Revision</u> | <u>Required</u> | <u>Cost</u>  | <u>Unit</u> | <u>Amount</u>     |
| 1                   | 082311-8<br>12" X 6" PORTHOLE DIE<br>1 HOLE, NITRIDE<br>STENCIL LOCATION 5012<br>USE BOLSTER N18A-1075<br>Release Detail Information:<br>1 by 03/24/2025 |                 | 3/24/2025       | \$2,080.5700 | EA          | \$2,080.57        |
| <b>Order Total:</b> |  |                 |                 |              |             | <b>\$2,080.57</b> |

Vendor's Authorized Signature  
Dienamex Research in Extrusion

Authorized Signature  
MMG - Engineered Extrusions, LLC

082311

| REV. | DATE     | ECN    | APPV'D                             |
|------|----------|--------|------------------------------------|
| A    | 10-06-08 | REDRAW | <i>Conf</i><br><i>Morgankeiser</i> |

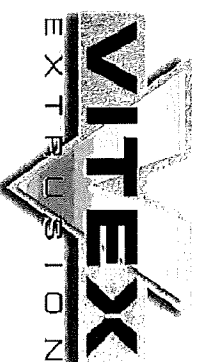


## NOTES:

1. UNLESS OTHERWISE SPECIFIED:  
STANDARD ALUM. ASSOC. TOLERANCES APPLY  
BREAK SHARP CORNERS R.025 MAX.  
UNSPECIFIED RADII = .025

This is not a Vitex design. It is VITEK'S interpretation of the section designed and requested by its customer. The customer should thoroughly check the drawing and test the design before using. VITEK accepts no responsibility or liability for the performance of the products produced there from. VITEK MAKES NO WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE WITH REGARD TO THE EXTRUSIONS PRODUCED PURSUANT TO THIS DRAWING.

|                           |                                |  |                |
|---------------------------|--------------------------------|--|----------------|
| AREA: 1.688               | CUSTOMER: STANDARD             |  |                |
| PERIM: 26.914             | PART NAME: RECT TUBE           |  | DATE: 10-06-08 |
| OUTSIDE PERIMETER: 13.957 |                                |  | DWN BY: MRB    |
| WT./FT. 1.985             | CUST DWG /REV 2.000 5.000 .125 |  | SCALE: 1 : 1   |
| MAT'L:                    | SECTION NO. 082311             |  | CHK:           |



## Die Feedback Report

Report by: KL

Date:

Die Supplier Dienamex  
 Location St. Eustache Quebec, Canada  
 Contact Philippe Olcelli  
 Phone 905-458-5994  
 Email polcelli@dienamex.com

Die Number 82311  
 Die Copy No. 7  
 No holes 1  
 Press 1  
 Press tons 2750  
 Press dia 8

Extrusion Date 10/20/2021  
 Shift 1  
 Alloy 6063/6061  
 Billet size 40.7  
 No Billets 42  
 Butt Length 0.73  
 Order Complete(yes/no) YES

Bolster N18A-1075 LOC 10-08  
 Spacer 2  
 Die Temp 860  
 1st Billet Temp 960  
 Run Billet Temp 860  
 Break Out PSI 3125  
 Max Pressure 3941  
 Ram Speed 26/20

Current Die life (lbs) 142847  
 Nitrided? (YES/NO)

Puller Tension 50  
 No of Nitrides

Report (Describe dimensional issues, quality issues, surface finish etc.).

NEW DIE 07-20-21 worn out replace die

Marked up drawing attached? (YES/NO)  
 Sample Provided? (YES/NO)  
 Photo's Attached? (YES/NO)  
 Press Record Attached ? (YES/NO)