

PO Number:

W65763-03

Plant

Hensley

Date:

3/6/2025

930 Hensley Lane
Wylie, TX 75098

Die Maker

Dienamex

Attn: Junior

gonzalo.posada@towerextrusion.com

Die Maker Contact:

Alex

Phone: 972-442-3535

Fax: 972-442-1063

DIE / TOOL PURCHASE ORDER

	USE?	Prefix	Tool Number	Copy	Pocket Depth	Diameter	Thickness	Location	Cost	Delivery Date
Die	Make		16401	4	.200	11	x	2		3/26/2025
Feeder	USE		8" Baff				x			
Backer	Make		16401	4		11	x	4		
Bolster	USE		8e4-STDC				x			
Tooling Type	Solid with Pocket	Nitrogen?	Bolster	Nitride:	Yes			Reason for Purchase	Replace Broken	

Press #

8

Billet:

8

Holes:

3

Extrusion Attributes:

Alloy

6063

Temper

T5

Finish

Paint

Sold By:

Pound

Expected Volume

NOTES:

**If Replacement Die -
Prior Die Copy Statistics
Made by Same Supplier**

Gross Pounds Run:	120,193
Expected Life	
Net Pounds / Hr:	3,076
Recovery:	80.0%
Reliability:	70.0%
Number of Trials:	1

Copy 2 broke @ extrusion @120193lbs - Use bolster 8E4-STDC

Create DIE COPY FILE and Set Status of Die Copy to "On Order"

Corrector

David A.

Inspection Plan

Press	Die Ring	Saddle / Donut	Spacer	Guage
8	15.748 x 7	N/A	N/A	N/A