

PO Number:

W65762-03

Plant

Hensley

Date:

3/3/2025

930 Hensley Lane
Wylie, TX 75098

Die Maker

Dienamex

Attn: Junior

gonzalo.posada@towerextrusion.com

Die Maker Contact:

Alex

Phone: 972-442-3535

Fax: 972-442-1063

DIE / TOOL PURCHASE ORDER

	USE?	Prefix	Tool Number	Copy	Pocket Depth	Diameter	Thickness	Location	Cost	Delivery Date
Die	Make		15745	3	.200	11	x	2		3/25/2025
Feeder	Make		15745	3		11	x	1		
Backer	Make		15745	3		11	x	4		
Bolster	USE		8D1-15291				x			
Tooling Type	Solid with Pocket	Nitrogen?	Bolster	Nitride:	Yes			Reason for Purchase	Replace Broken	

Press #

8

Billet:

8

Holes:

1

Extrusion Attributes:

Alloy

6063

Temper

T6

Finish

Paint

Sold By:

piece

Expected Volume

NOTES:

**If Replacement Die -
Prior Die Copy Statistics
Made by Same Supplier**

Gross Pounds Run:

26,046

Expected Life

Net Pounds / Hr:

3,012

Recovery:

75.0%

Reliability:

80.0%

Number of Trials:

1

Copy 2 is caved in @26046lbs - Use bolster 8D1-15291

Create DIE COPY FILE and Set Status of Die Copy to "On Order"

Corrector

David A.

Inspection Plan

Press	Die Ring	Saddle / Donut	Spacer	Guage
8	15.748 x 7	N/A	N/A	N/A