

PO Number:

W65762-18

Date:

3/10/2025

Die Maker

Dienamex

Die Maker Contact:

Alex

Plant

Hensley

930 Hensley Lane
Wylie, TX 75098

Attn: Junior

gonzalo.posada@towerextrusion.com

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**DIE / TOOL PURCHASE ORDER**

	USE?	Prefix	Tool Number	Copy	Pocket Depth	Diameter	Thickness	Location	Cost	Delivery Date
Die	Make		3061	11	.200	15.748	x 2.5 inter lock			3/31/2025
Feeder	Make		3061	11		15.748	x 3			
Backer	Make		3061	11		15.748	x 8.748			
Bolster	USE		8D1-STDD				x			
Tooling Type	Solid Housing	Nitrogen?	Bolster	Nitride:	Yes	Reason for Purchase		Replace Worn		

Press #

8

Billet:

8

Holes:

1

Extrusion Attributes:

Alloy

6063

Temper

T6

Finish

Paint

Sold By:

Expected Volume

High

If Replacement Die - Prior Die Copy Statistics Made by Same Supplier

Gross Pounds Run:

51,096

Expected Life

Net Pounds / Hr:

2,395

Recovery:

77.0%

Reliability:

85.0%

Number of Trials:

1

NOTES:

Copy 10 has heavy walls @51096lbs - walls checking .001 to .002 heavy - Use bolster 8D1-STDD

Create DIE COPY FILE and Set Status of Die Copy to "On Order"

Corrector

David A.

Inspection Plan

Press	Die Ring	Saddle / Donut	Spacer	Guage
8	15.748 x 7	N/A	N/A	N/A