

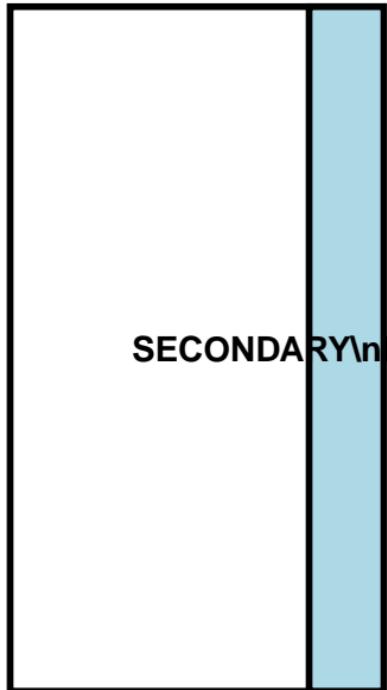
Step 1: Primary

Step 2: Secondary (perpendicular)

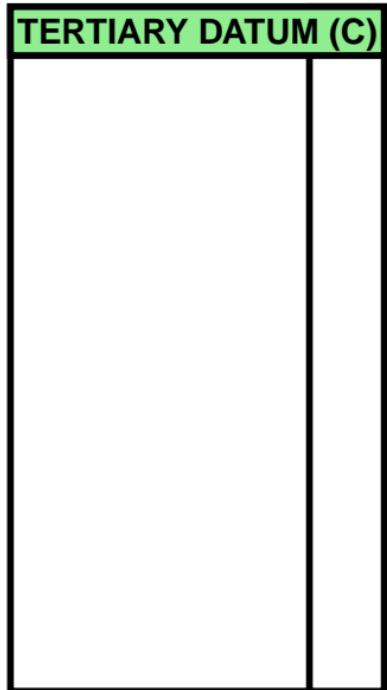
Step 3: Tertiary (perpendicular)



DATUM (A)  
Largest, most stable



SECONDARY  
DATUM (B)



TERTIARY DATUM (C)