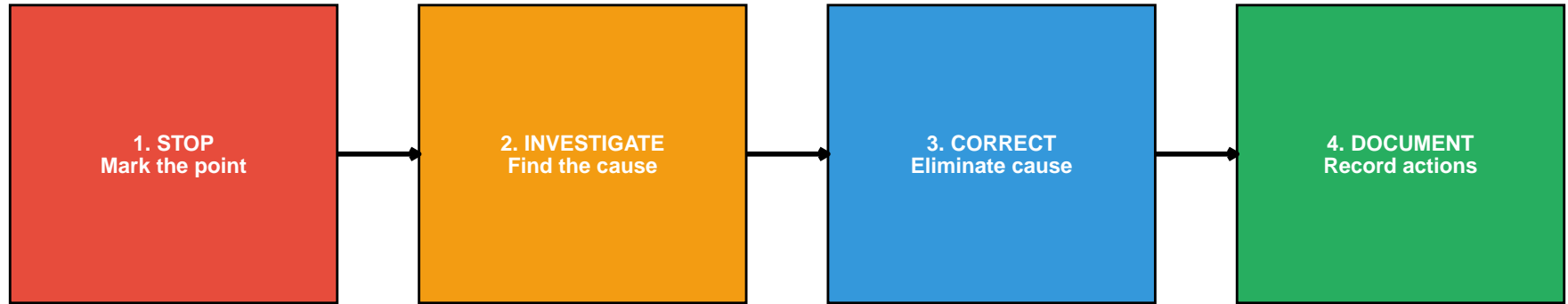


Out-of-Control Response Procedure



- Circle the point
- Note the time
- Quarantine product

- Check 5 Ms
- Review recent changes
- Ask operators

- Fix the problem
- Verify correction
- Restart process

- Update log
- File in PFMEA
- Share lessons