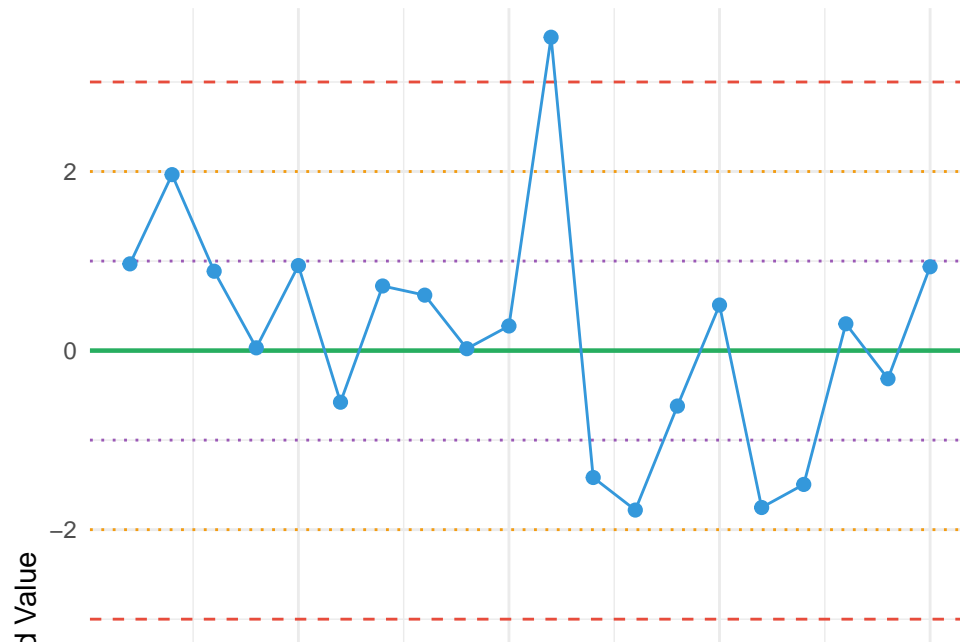
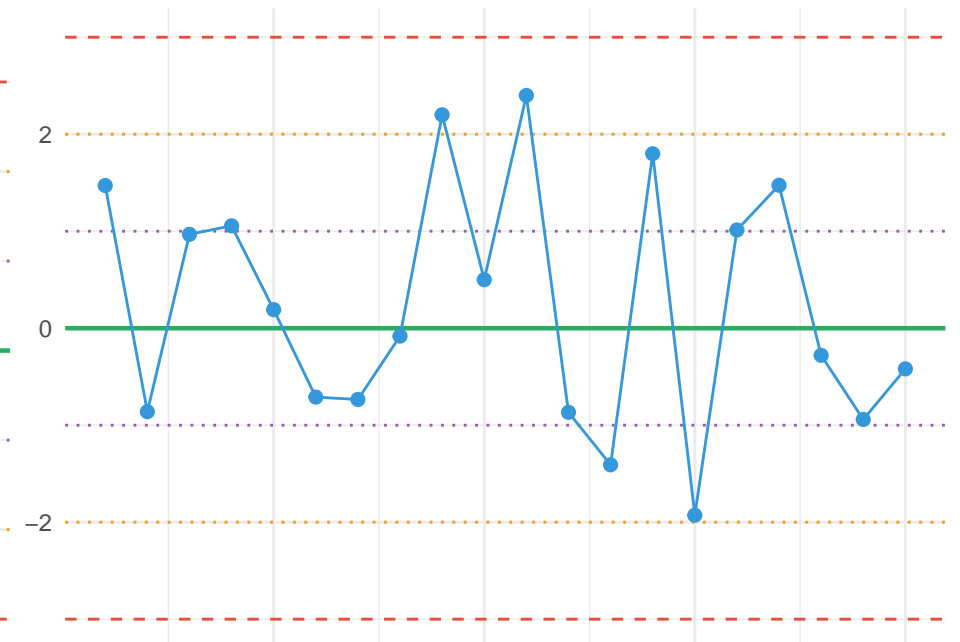


Western Electric Rules: Pattern Recognition

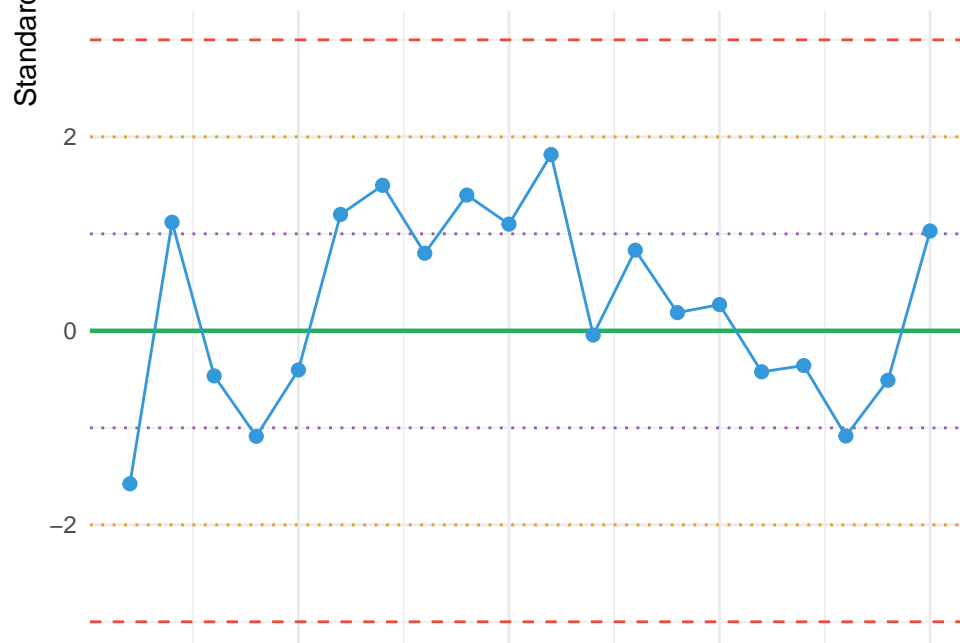
Rule 1: Beyond Limit



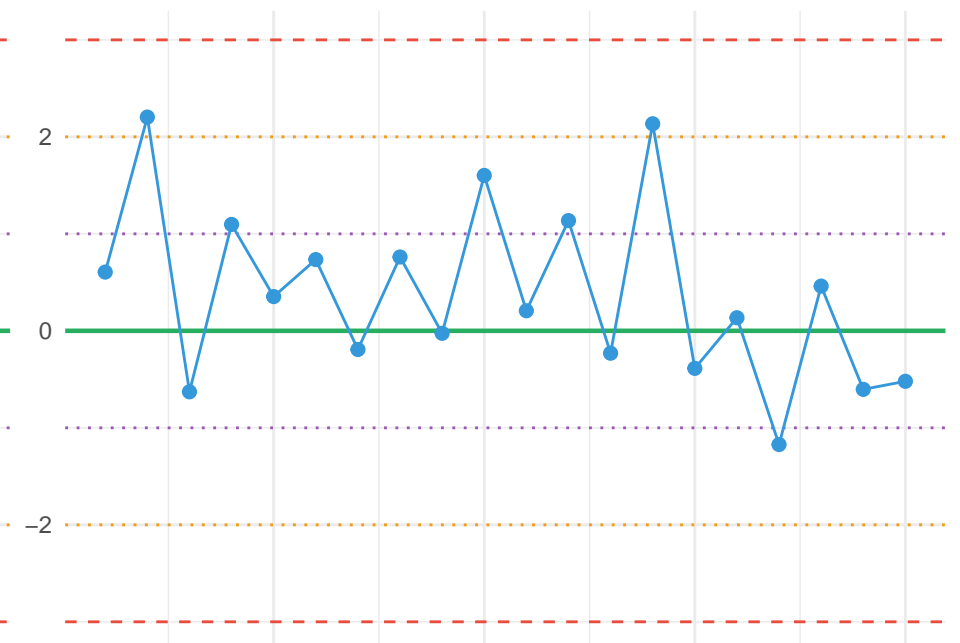
Rule 2: 2 of 3 in Zone A



Rule 3: 4 of 5 in Zone B



Rule 4: 8 Consecutive



Sample Number