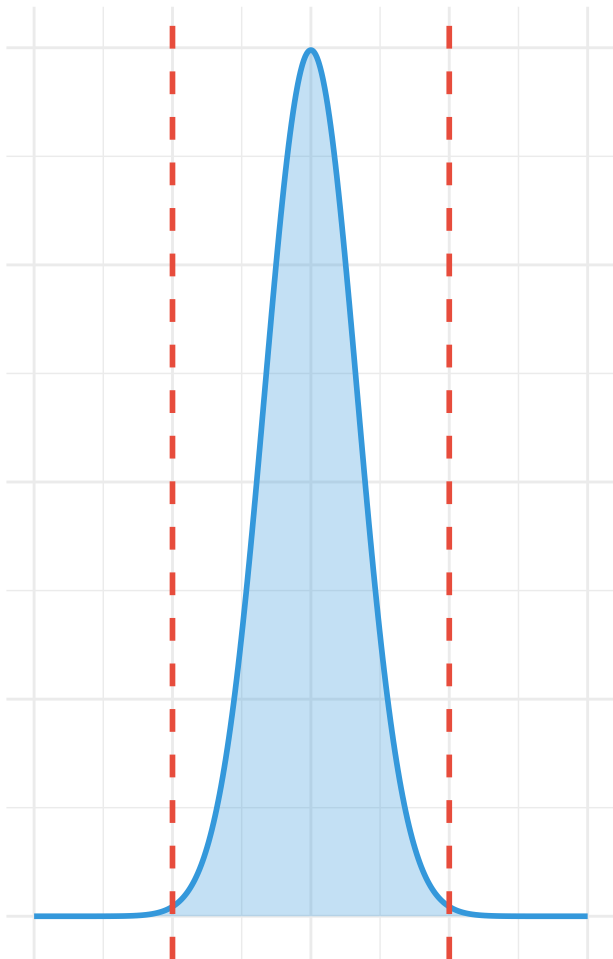


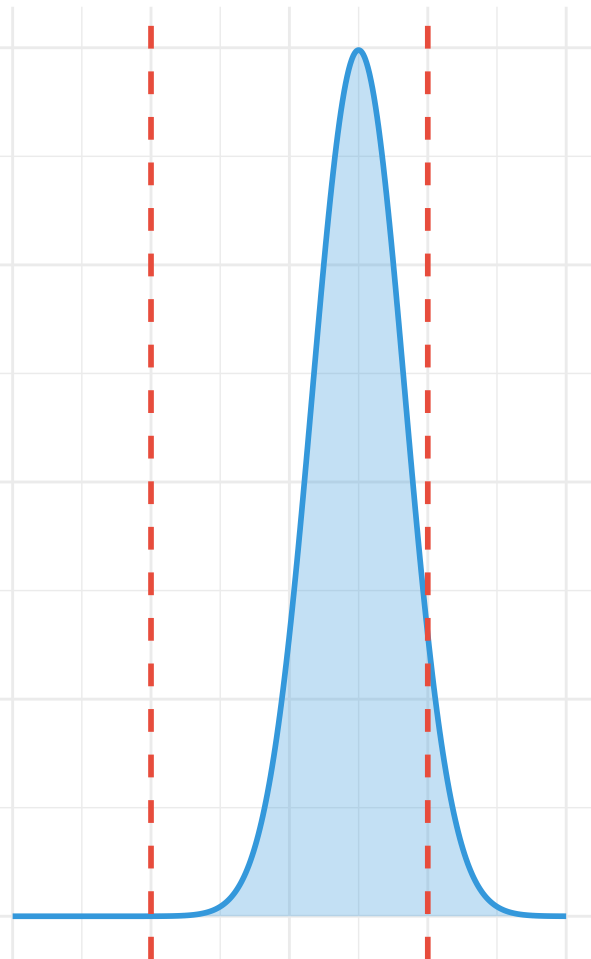
Same Cp, Different Cpk — Centering Matters!

Specification limits at ± 3 shown in red

Centered ($C_p=2$, $C_{pk}=2$)



Shifted ($C_p=2$, $C_{pk}=1$)



Wide ($C_p=1.33$, $C_{pk}=1.33$)

