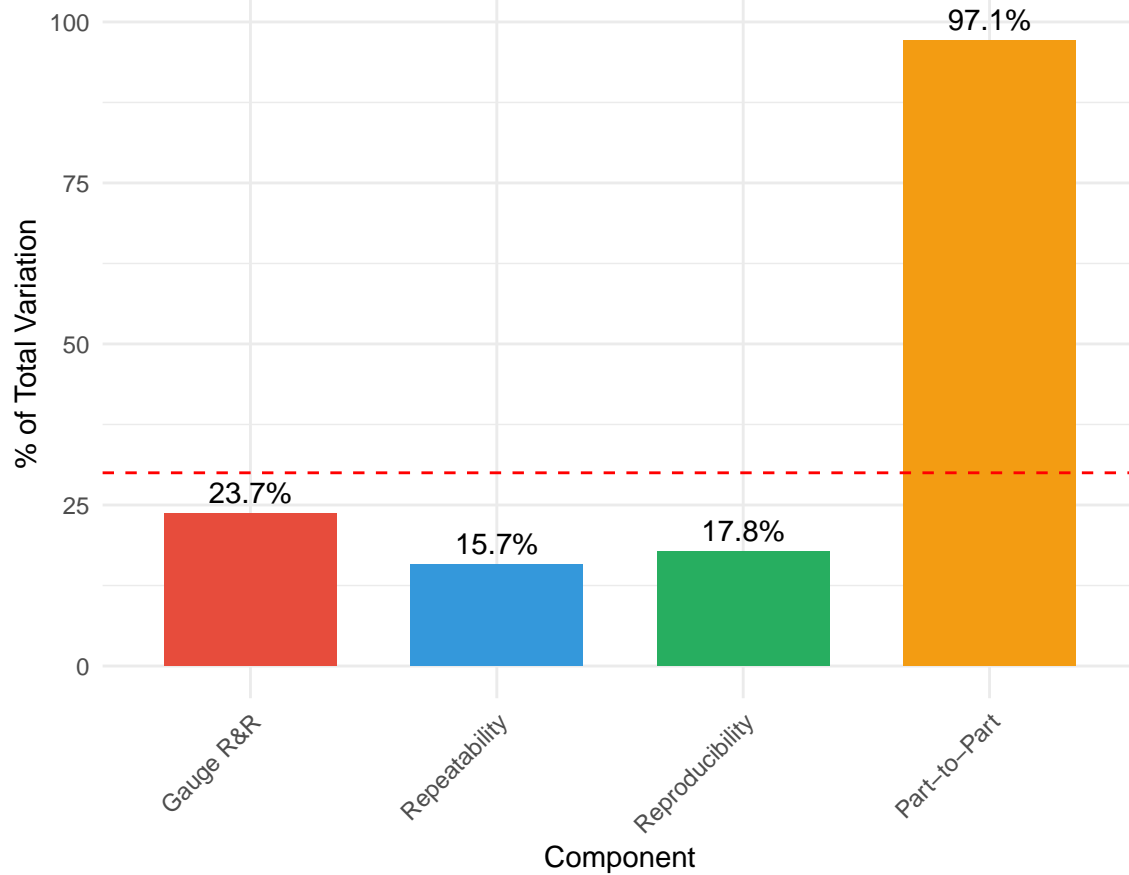
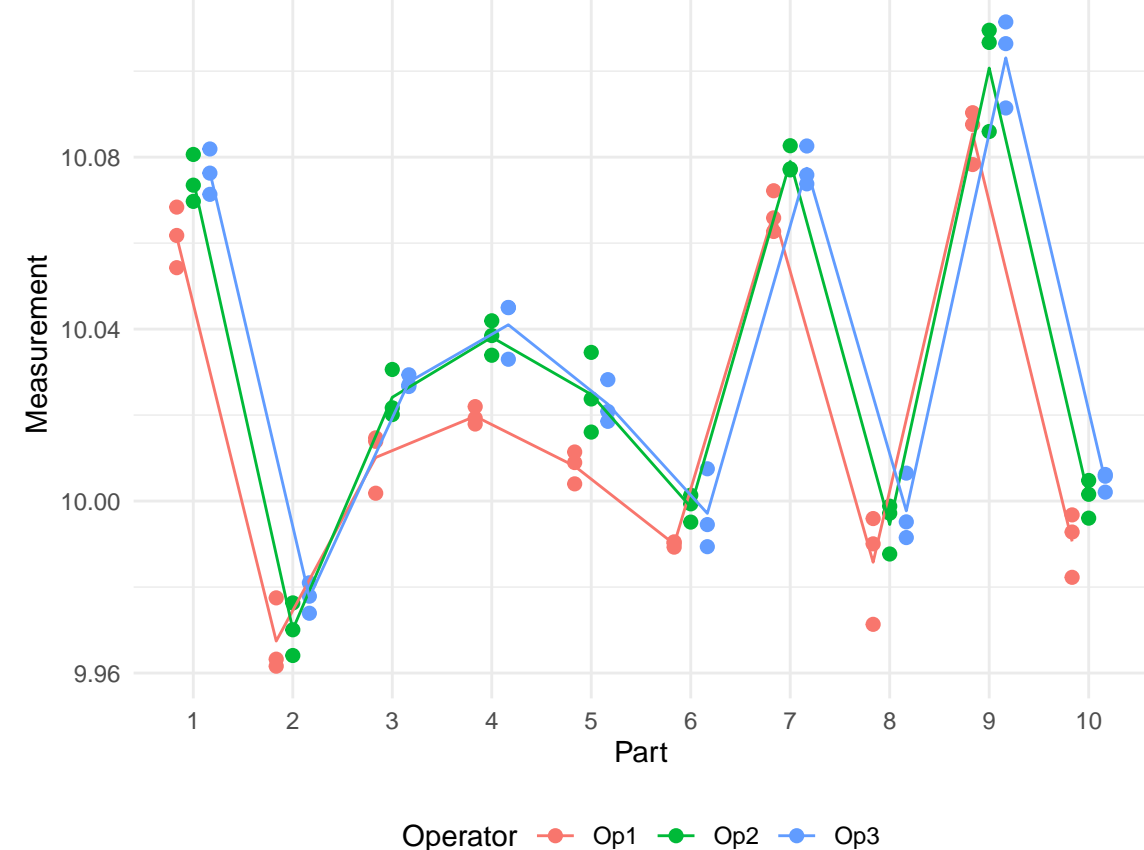
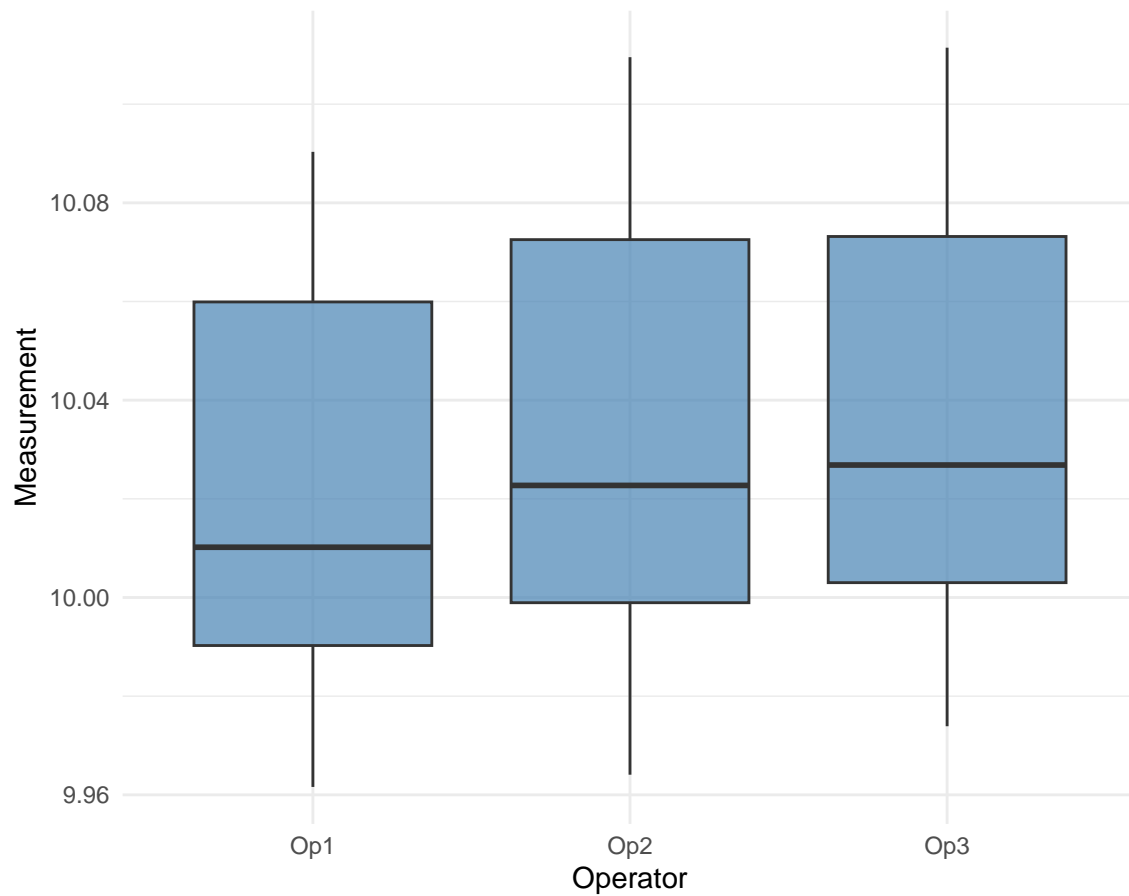


Components of Variation**Measurement by Part****Measurement by Operator****Part x Operator Interaction**