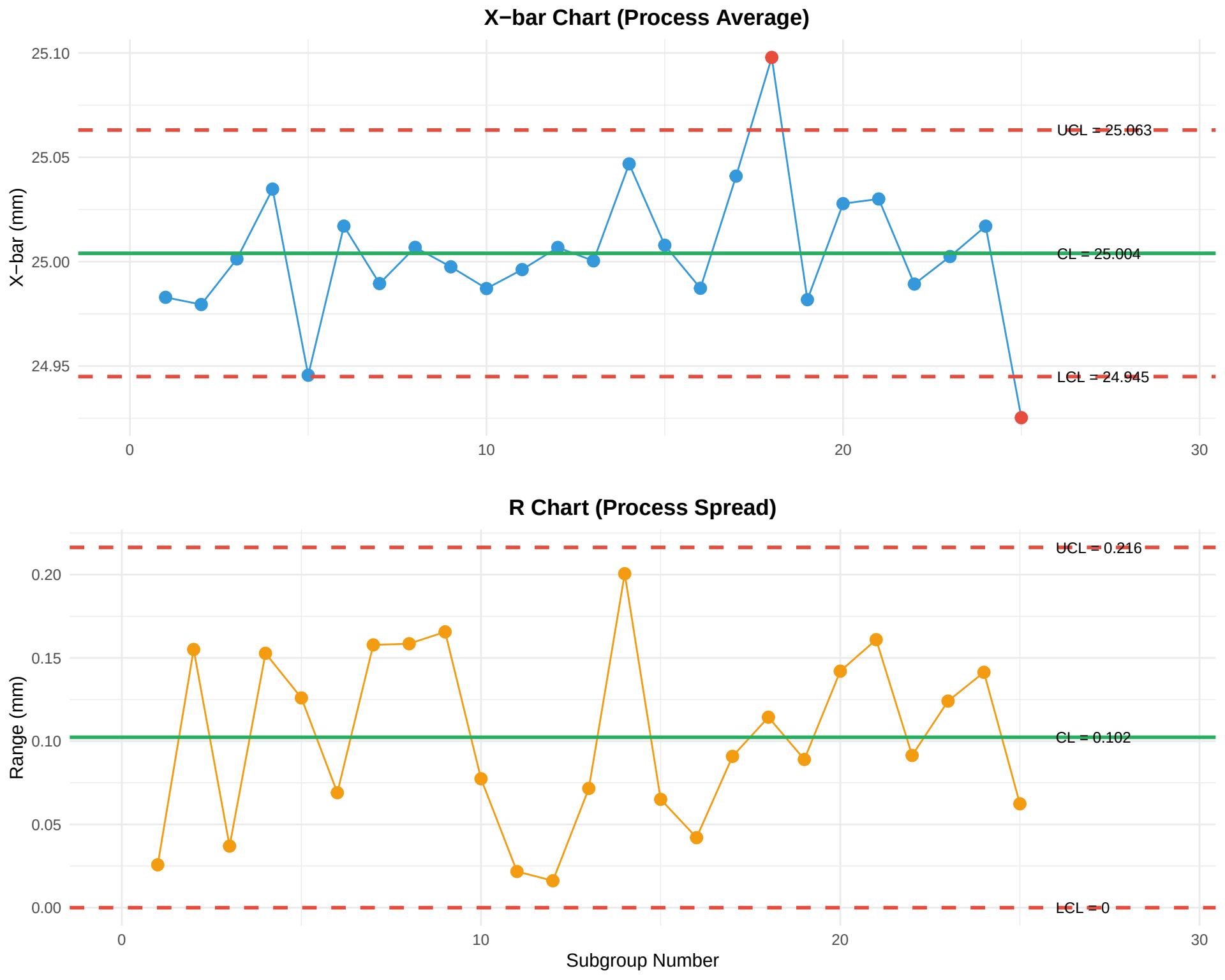
X−bar Chart (Process Average)
25.10
25.05
25.00
24.95
X−bar (mm)
UCL = 25.063
CL = 25.004
LCL = 24.945
0
10
20
30
R Chart (Process Spread)
0.20
0.15
0.10
0.05
0.00
Range (mm)
UCL = 0.216
CL = 0.102
LCL = 0
0
10
20
30
Subgroup Number