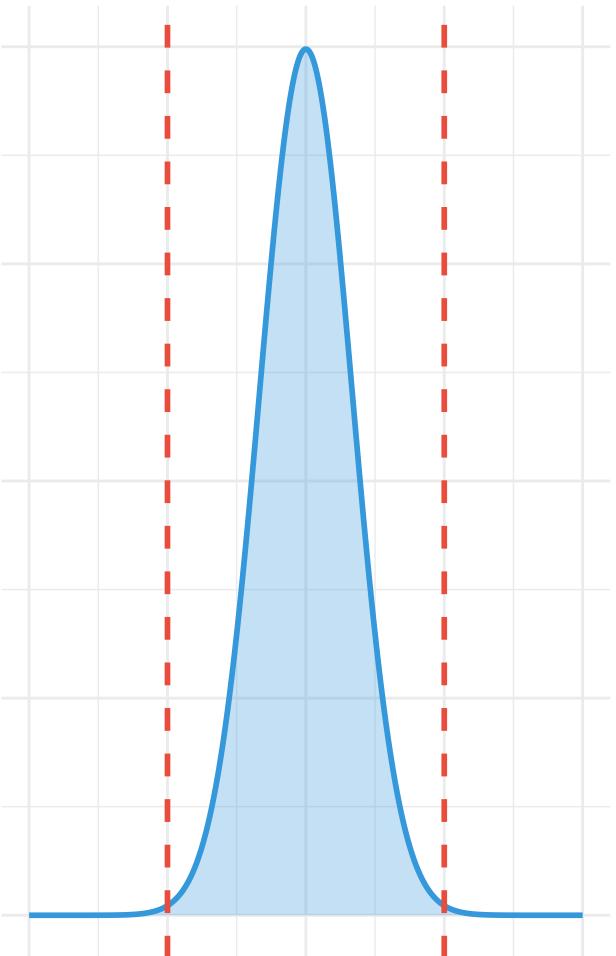


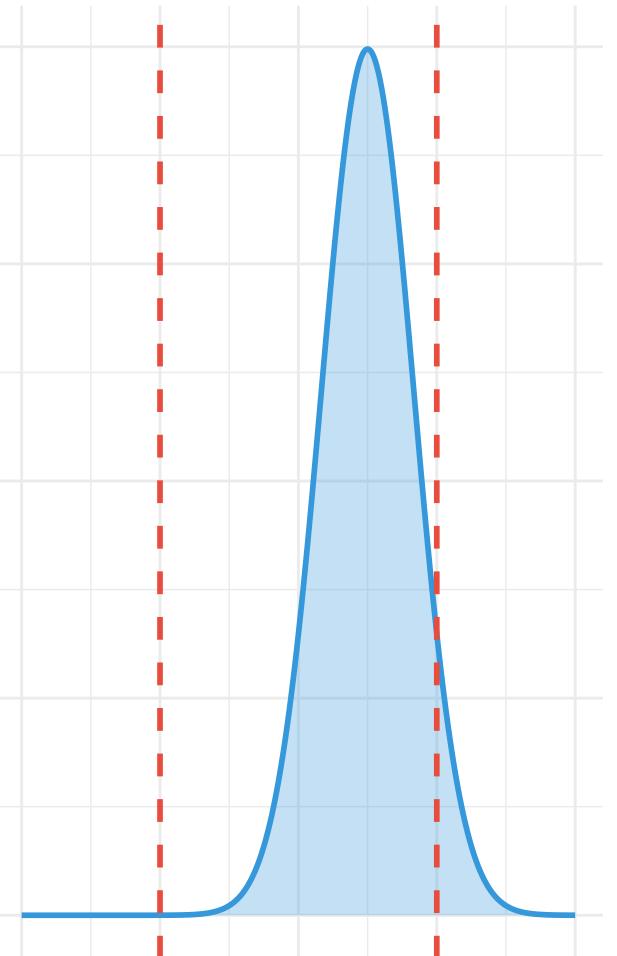
Same Cp, Different Cpk — Centering Matters!

Specification limits at ± 3 shown in red

Centered (Cp=2, Cpk=2)



Shifted (Cp=2, Cpk=1)



Wide (Cp=1.33, Cpk=1.33)

