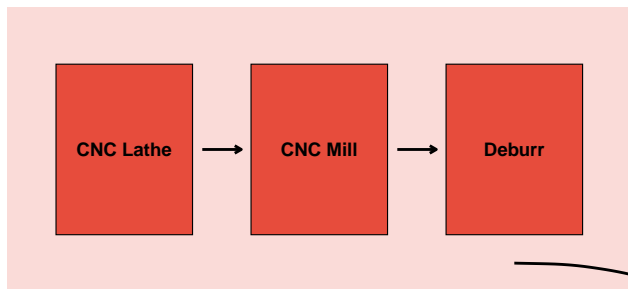


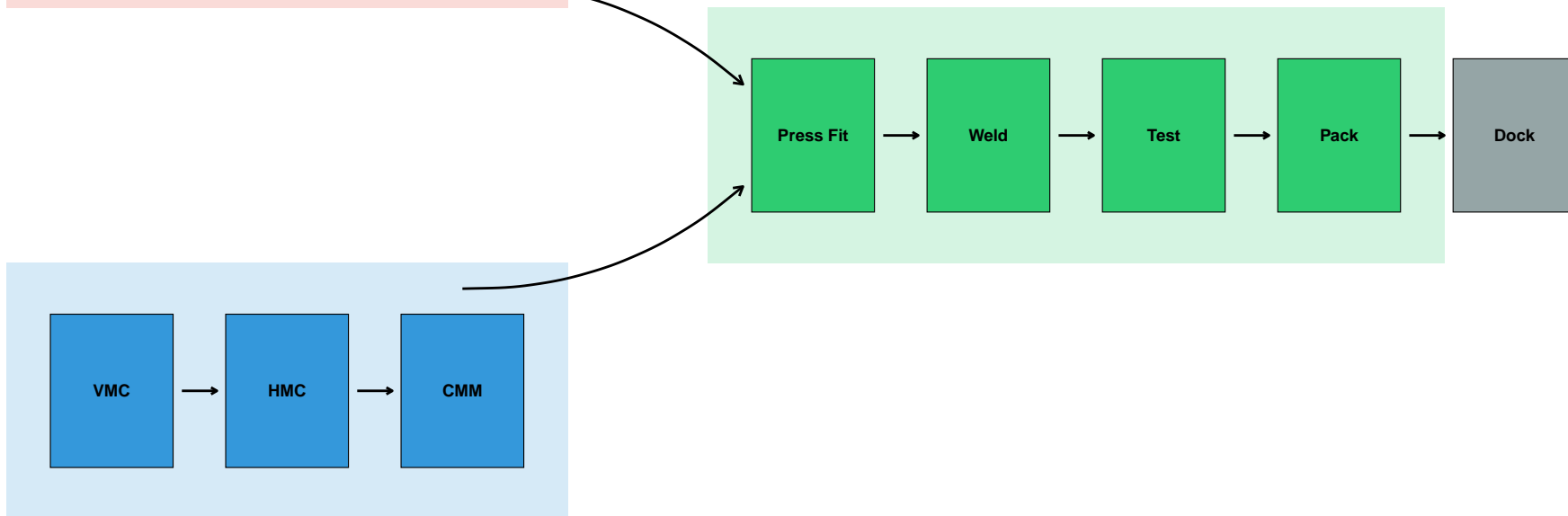
Automotive Supplier Facility Layout

Cellular manufacturing feeding a common assembly line

Machining Cell 1: Brackets



Assembly Cell



Machining Cell 2: Housings