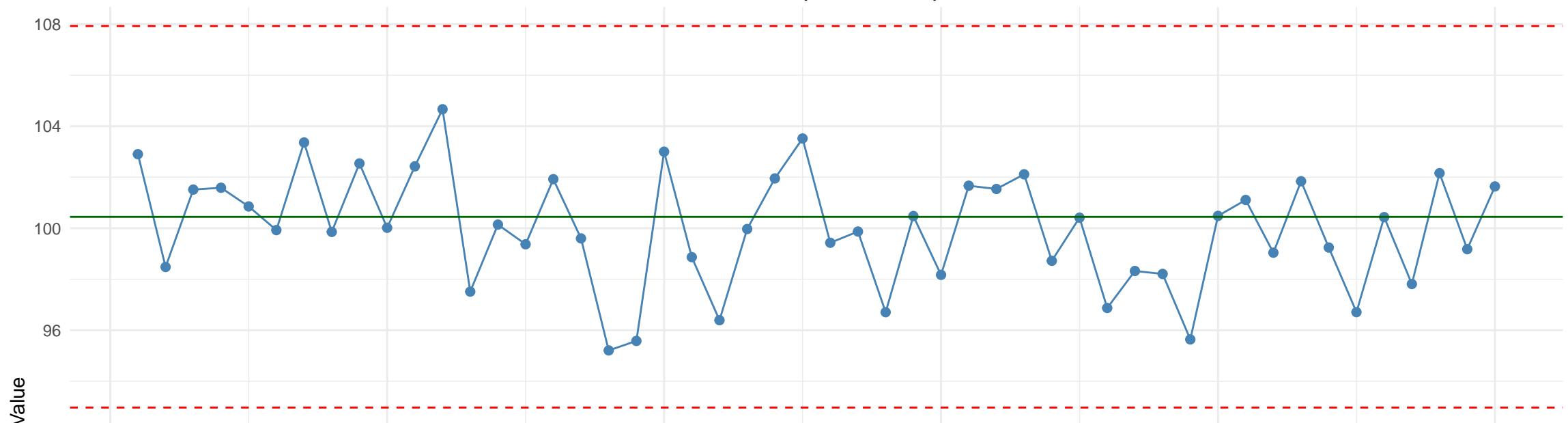


Impact of Measurement System Quality on Control Charts

Same stable process measured with different gauge quality

Good MSA (%GRR = 10%)



Poor MSA (%GRR = 60%)

