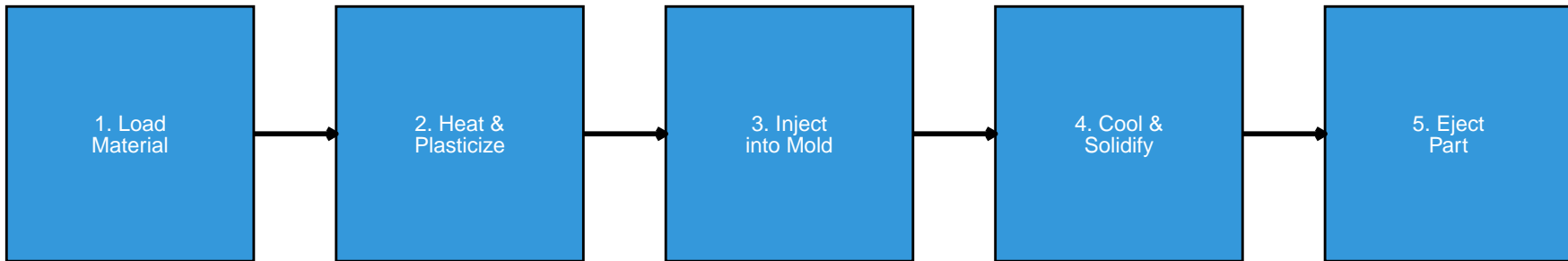


Process Flow Diagram with Functions



*Function: Supply
correct material*

*Function: Melt
to spec temp*

*Function: Fill
mold completely*

*Function: Solidify
without defects*

*Function: Remove
without damage*