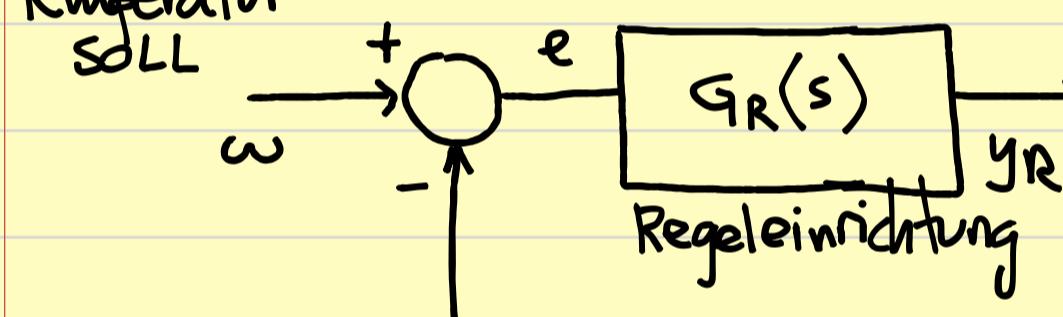


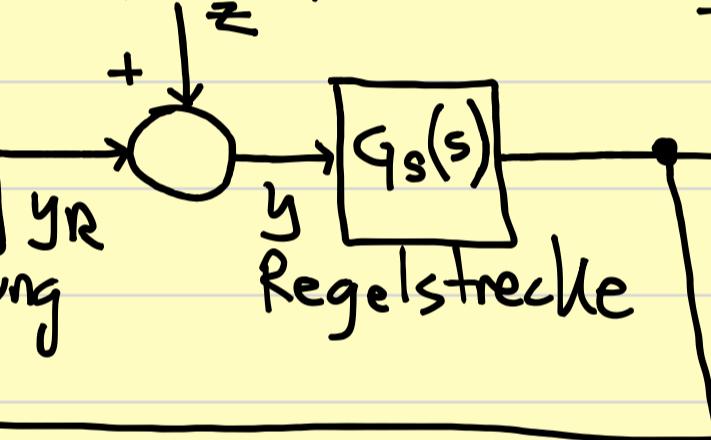
### Außentemperatur Regelung

Temperatur SOLL



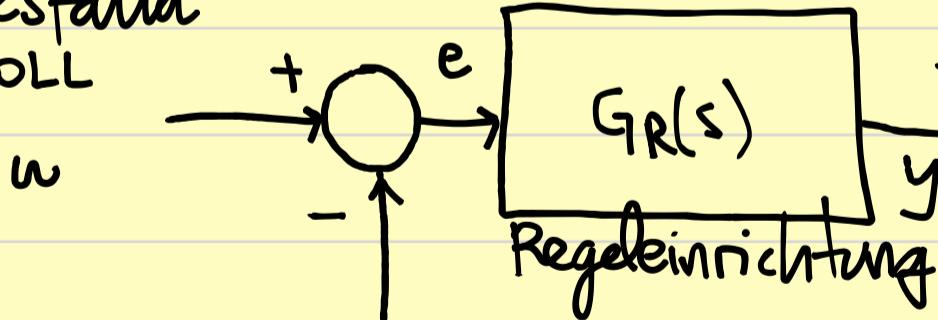
### Außentemperatur

Temperatur IST



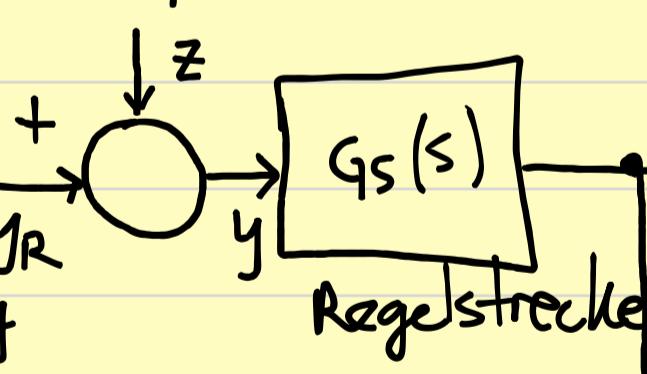
### Bestände

Bestand SOLL



### Bedarf

Bestand IST



Bei der Beurteilung eines Regelkreises interessieren u.a.:

- a) das dynamische Verhalten der Regelgröße  $x$  auf eine Sollwertänderung, das so genannte FÜHRUNGSVERHALTEN



Der Logistiker will Demand und Supply zusammen bringen.

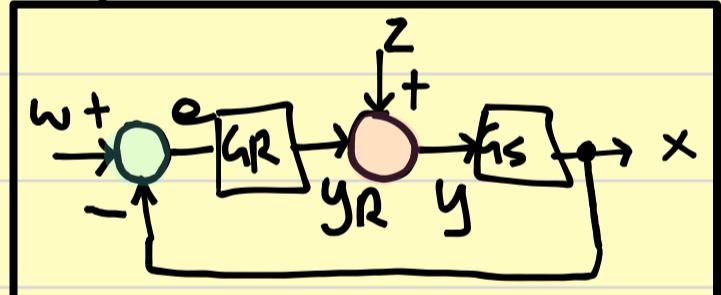
$$G(s) = \frac{x_a(s)}{x_e(s)} \quad x_e(s) \rightarrow G(s) \rightarrow x_a(s)$$

$$G_L(s) = \frac{\text{Supply}(s)}{\text{Demand}(s)}$$

$$\text{Führungsverhalten} = \frac{x(s)}{w(s)}$$

b) die dynamische Reaktion der Regelgröße ..  $x$  auf eine Störung, s. g. STÖRVERHALTEN.

$$\text{Störverhalten} = \frac{x(s)}{z(s)}$$



## Führungsübertragungsfunktion

$$y_R(s) = [w(s) - x(s)] \cdot G_R(s)$$

$e(s)$

$$x(s) = [y_R(s) + z(s)] \cdot G_S(s)$$

$$x(s) = \left[ \left( [w(s) - x(s)] \cdot G_R(s) + z(s) \right] G_S(s) \right]$$

$$x(s) + x(s) \cdot G_R(s) G_S(s) = w(s) G_R(s) G_S(s) + z(s) G_S(s)$$

$$x(s) \left[ 1 + G_R(s) G_S(s) \right] = w(s) G_R(s) G_S(s) + z(s) G_S(s)$$

$z(s) = \text{KONSTANT}$

$$x = x_1, w = w_1 \rightarrow x_1(s) \left[ 1 + G_R(s) G_S(s) \right] = w_1(s) G_R(s) G_S(s) + z(s) G_S(s)$$

$$x_2 = x_2, w = w_2 \rightarrow x_2(s) \left[ 1 + G_R(s) G_S(s) \right] = w_2(s) G_R(s) G_S(s) + z(s) G_S(s)$$

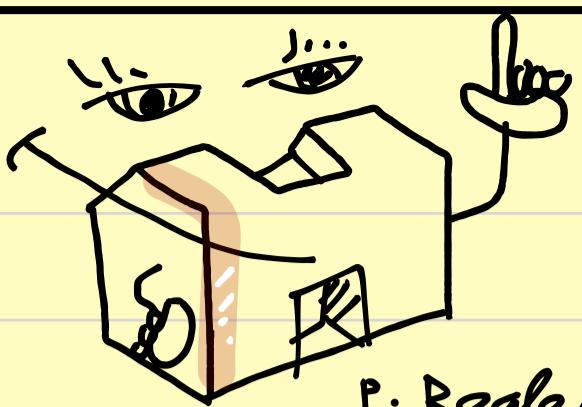
$$\underbrace{[x_1(s) - x_2(s)]}_{x(s)} \left[ 1 + G_R(s) G_S(s) \right] = \underbrace{[w_1(s) - w_2(s)]}_{w(s)} G_R(s) G_S(s)$$

FÜHRUNGSSÜBERTRAGUNGSFUNKTION:

$$G_w(s) = \frac{x(s)}{w(s)} = \frac{G_R(s) G_S(s)}{1 + G_R(s) G_S(s)}$$

STÖRÜBERTRAGUNGSFUNKTION

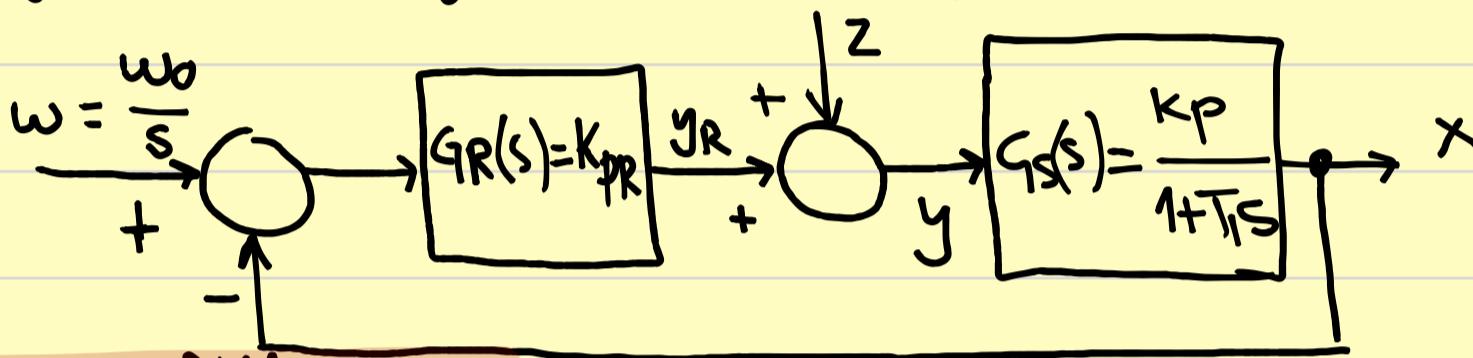
$$G_z(s) = \frac{x(s)}{z(s)} = \frac{1}{\frac{1}{G_S(s)} + G_R(s)} = \frac{G_S(s)}{1 + G_R(s) G_S(s)}$$



P. Regler  
P.  $T_1$  Strecke

Qualitätsprozeß  $0 \leq k_p \leq 1$   
 $[k_p]$  ↑  
 ↓ 0% gute Teile      ↑ 100% gute Teile  
 Verzögerung (Rüstzeit, Reinigung, ...)  
 $[T_1]$

Regeleinrichtung zur Regelung der H4. Maschine ...



### FÜHRUNGSVERHALTEN

$$G_W = \frac{x(s)}{w(s)} = \frac{G_R(s) G_S(s)}{1 + G_R(s) G_S(s)} = \frac{k_{PR} \cdot k_p \cdot \frac{1}{1 + T_1 s}}{1 + k_{PR} k_p \cdot \frac{1}{1 + T_1 s}} =$$

$$= \frac{\frac{k_{PR} \cdot k_p}{1 + T_1 s}}{\frac{1 + T_1 s + k_{PR} \cdot k_p}{1 + T_1 s}} = \frac{k_{PR} \cdot k_p}{1 + k_{PR} \cdot k_p + T_1 s}$$

$$G_w(s) = \frac{x(s)}{w(s)} \rightarrow x(s) = \frac{k_{PR} \cdot k_p \cdot w_0}{s(1 + k_{PR} \cdot k_p + T_1 s)} =$$

$$= \frac{A}{s} + \frac{B}{1 + k_{PR} \cdot k_p + T_1 s} =$$

$$= \frac{A}{s} + \frac{B}{\frac{1 + k_{PR} \cdot k_p}{T_1} + s}$$

$$K_{PR} \cdot K_P \cdot w_0 = A \left( s + \frac{1 + K_{PR} K_P}{T_1} \right) + B s$$

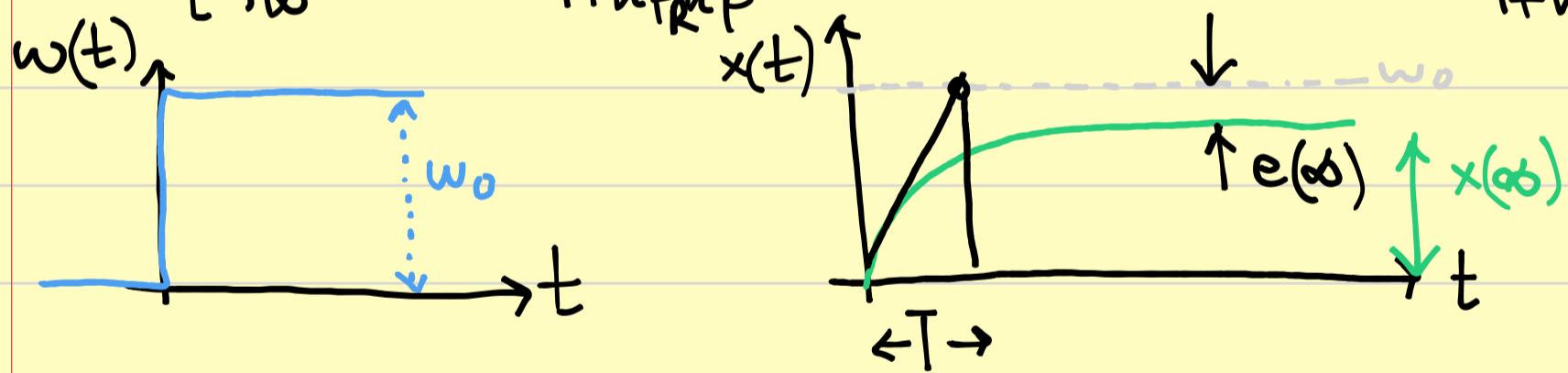
$$s=0 \rightarrow A = \frac{K_{PR} K_P w_0}{\frac{1 + K_{PR} \cdot K_P}{T_1}} = \frac{K_{PR} K_P T_1}{1 + K_{PR} \cdot K_P} w_0$$

$$s = -\frac{1 + K_{PR} K_P}{T_1} \rightarrow B = \frac{-K_{PR} K_P T_1}{1 + K_{PR} K_P}$$

Nach Rücktransformation in den Zeitbereich ...

$$x(t) = \frac{K_{PR} K_P}{1 + K_{PR} K_P} \left( 1 - e^{-t \cdot \frac{1 + K_{PR} K_P}{T_1}} \right) w_0 < w_0 !$$

$$\lim_{t \rightarrow \infty} x(t) = \frac{K_{PR} K_P}{1 + K_{PR} K_P} \cdot w_0 ; e(\infty) = w_0 - x(\infty) = \frac{1}{1 + K_{PR} K_P} \cdot w_0$$



### STÖRVERHALTEN

$$G_Z(s) = \frac{x(s)}{z(s)} = \frac{G_S(s)}{1 + G_R(s)G_S(s)} = \frac{K_P}{1 + K_{PR} K_P + T_1 s}$$

$$\text{KONSTANTER DEMAND: } z(s) = \frac{Z_0}{s}$$

$$x(s) = G_I(s) \cdot z(s) = \frac{K_P \cdot Z_0}{s(1 + K_{PR}K_P T_1 s)} =$$

$$= \frac{A}{s} + \frac{B}{s + \frac{1 + K_{PR}K_P}{T_1}}$$

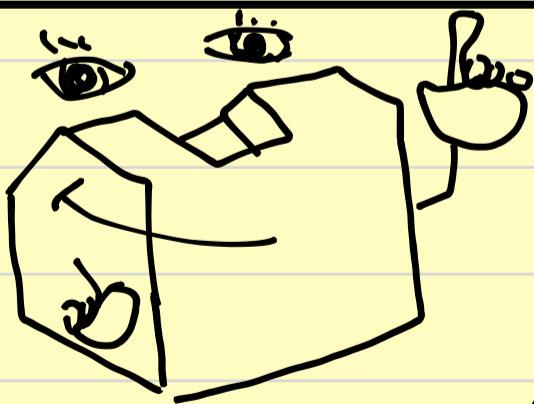
$$K_P \cdot Z_0 = A \left( s + \frac{1 + K_{PR}K_P}{T_1} \right) + B s$$

$$s=0 \rightarrow A = \frac{K_P T_1}{1 + K_{PR}K_P} \cdot Z_0$$

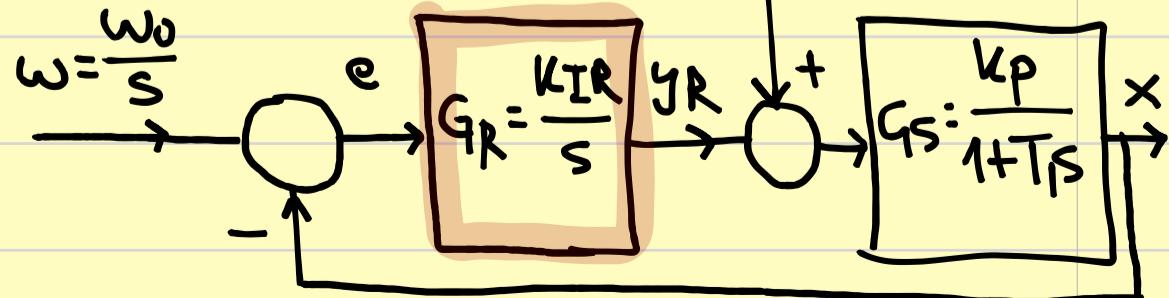
$$s = -\frac{1 + K_{PR}K_P}{T_1} \rightarrow B = -\frac{K_P T_1}{1 + K_{PR}K_P} Z_0$$

$$x(t) = \frac{K_P}{1 + K_{PR}K_P} \left( 1 - e^{-t \cdot \frac{1 + K_{PR}K_P}{T_1}} \right) Z_0$$

$$\lim_{t \rightarrow \infty} x(t) = \frac{K_P}{1 + K_{PR}K_P} \cdot Z_0 < Z_0 !$$



1. Regler  
P.  $T_1$  Strecke



# FÜHRUNGSVERHALTEN

$$G_W(s) = \frac{x(s)}{w(s)} = \frac{G_R(s) G_S(s)}{1 + G_R(s) G_S(s)} = \frac{\frac{K_{IR}}{s} \cdot \frac{K_P}{1 + T_1 s}}{1 + \frac{K_{IR}}{s} \cdot \frac{K_P}{1 + T_1 s}} = \\ = \frac{K_{IR} \cdot K_P}{s(1 + T_1 s) + K_{IR} K_P}$$

$$x(s) = \frac{K_{IR} \cdot K_P}{s^2(1 + T_1 s) + s K_{IR} K_P} w_0 =$$

$$= \frac{K_{IR} \cdot K_P}{s(s + T_1 s^2 + K_{IR} K_P)} w_0 = \frac{A}{s} + \frac{B}{s - s_1} + \frac{C}{s - s_2}$$

$$s^* = \frac{-1 \pm \sqrt{1 - 4 K_{IR} K_P T_1}}{2 T_1} = \begin{cases} s_1 = -0'1 \\ s_2 = -0'9 \end{cases}$$

Beispiel:

$$\left| \begin{array}{l} K_{IR} = 0'1 \text{ s}^{-1} \\ K_P = 0'9 \\ T_1 = 1 \text{ s} \end{array} \right. \rightarrow x(s) = \frac{0'09}{s(s + s^2 + 0'09)} = \frac{A}{s} + \frac{B}{s + 0'1} + \frac{C}{s + 0'9}$$

$$0'09 = A(s + 0'1)(s + 0'9) + B s(s + 0'9) + C s(s + 0'1)$$

$$s = 0 \rightarrow A = 1$$

$$s = -0'1 \rightarrow C = -1'125$$

$$s = -0'9 \rightarrow B = +0'125$$

$$x(s) = \frac{1}{s} + 0.125 \frac{1}{s+0.1} - 1.125 \frac{1}{s+0.9}$$

$$x(t) = 1 + 0.125 e^{-0.1t} - 1.125 e^{-0.9t}$$

Generell:  $x(s) = G_W(s) \cdot w(s) = \frac{\frac{K_{IR} K_P}{T_1}}{s^2 + s \frac{1}{T_1} + \frac{K_{IR} K_P}{T_1}} \frac{\omega_0}{s}$

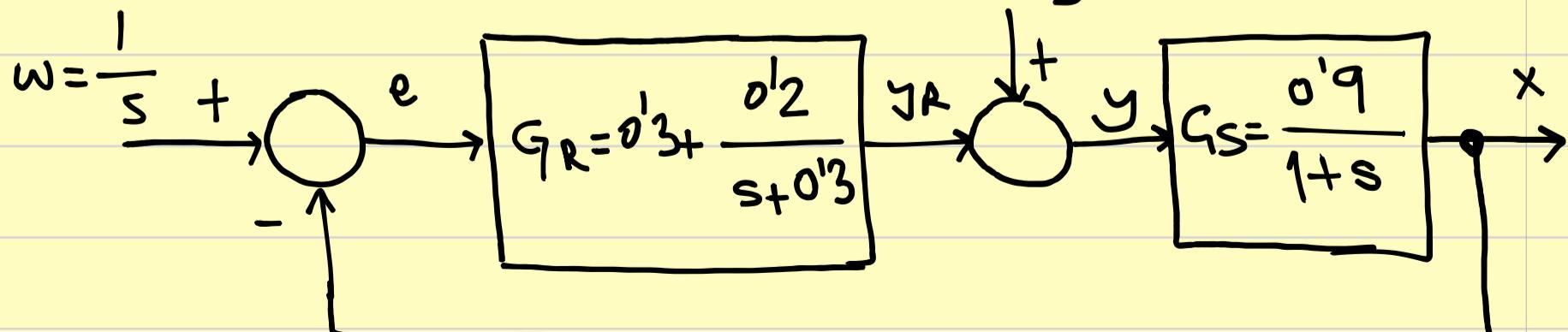
$$x(t) = \left[ 1 - e^{-\frac{1}{2T_1}} \left( \cos \omega_E t + \frac{1}{2\omega_E} \sin \omega_E t \right) \right] \omega_0$$



$$\omega_E = \sqrt{\frac{K_{IR} K_P}{T_1} - \frac{1}{(2T_1)^2}}$$

qualitativ verstehen

Übung: PI. Regeleinrichtung zur Regelung einer  $PT_1$ . Strecke.  $z = \frac{1}{s}$



a) FÜHRUNGSVERHALTEN

b) STÖRVERHALTEN

Übung. PI-Regelung zur Regelung  
einer I-Strecke.

