

# Hoshin Kanri Forest

HOSHIN KANRI

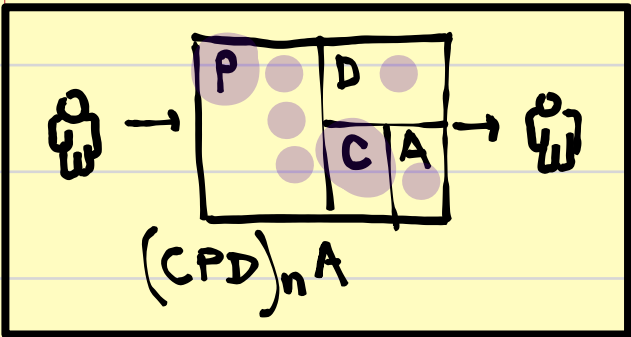
FOREST

DIRECTION MANAGEMENT

Many Hierarchical Networks

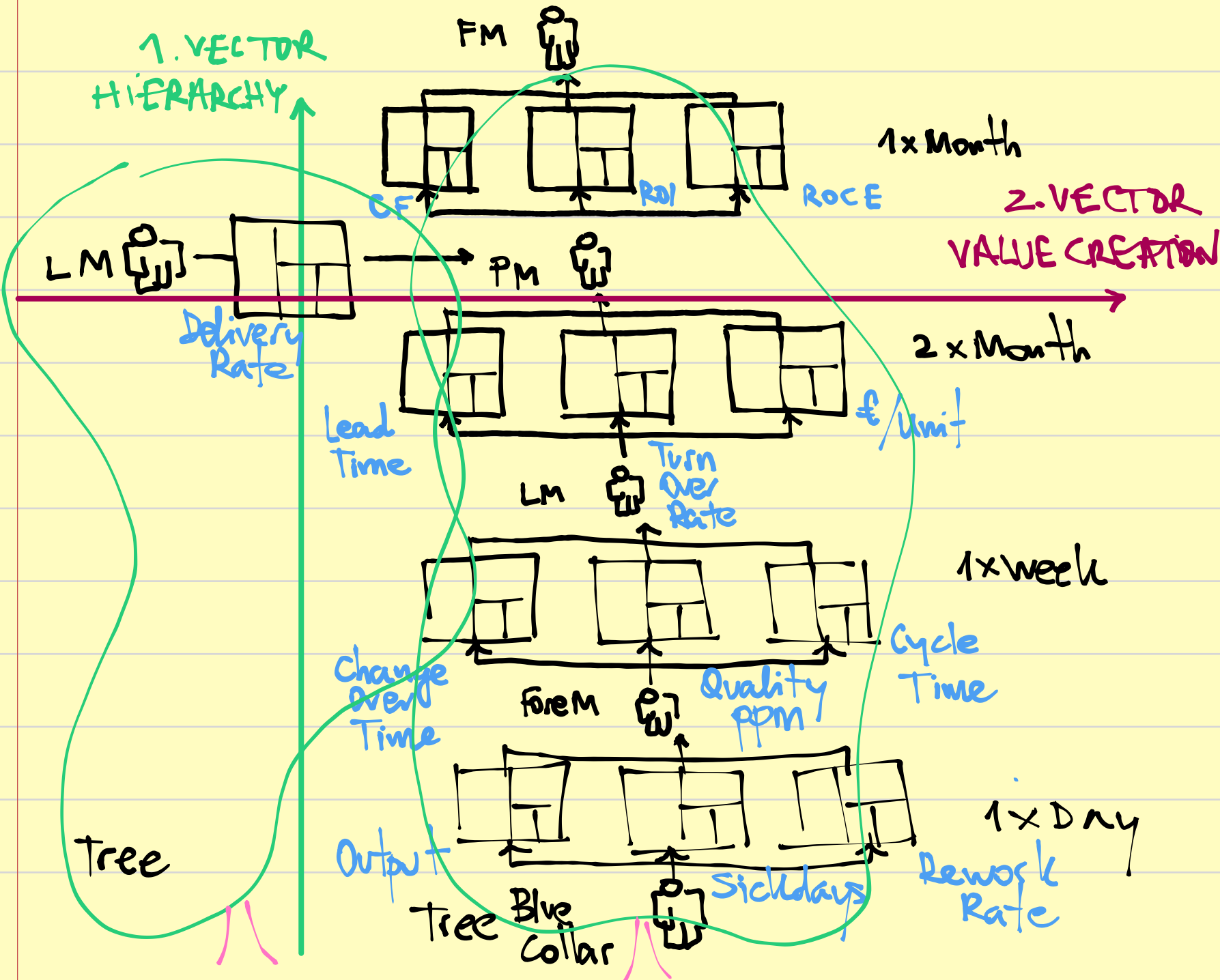


## STRATEGIC ORGANIZATIONAL DESIGN.



Case: Factory / Factory Manager.

Strategic Goals. Board.  
EBITDA +10%.



FRACTAL. Strategic Organizational Design.  
Self Similar.  
Std Comm. Protocol  $(CPD)_n A$

1. The max. # of  $CPD_n A$  reported by  $\omega$  an individual process owner is 3.
- Otherwise the organization lands into deterministic chaos.

$\sum \text{Trees} \equiv \text{Forest}$

