

# Hoshin Kanri Forest

HOSHIN KANRI

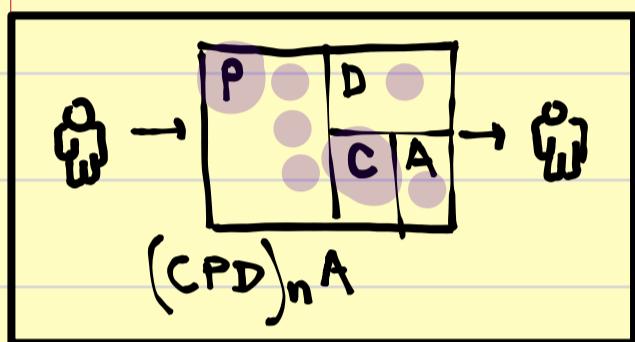
DIRECTION MANAGEMENT



FOREST

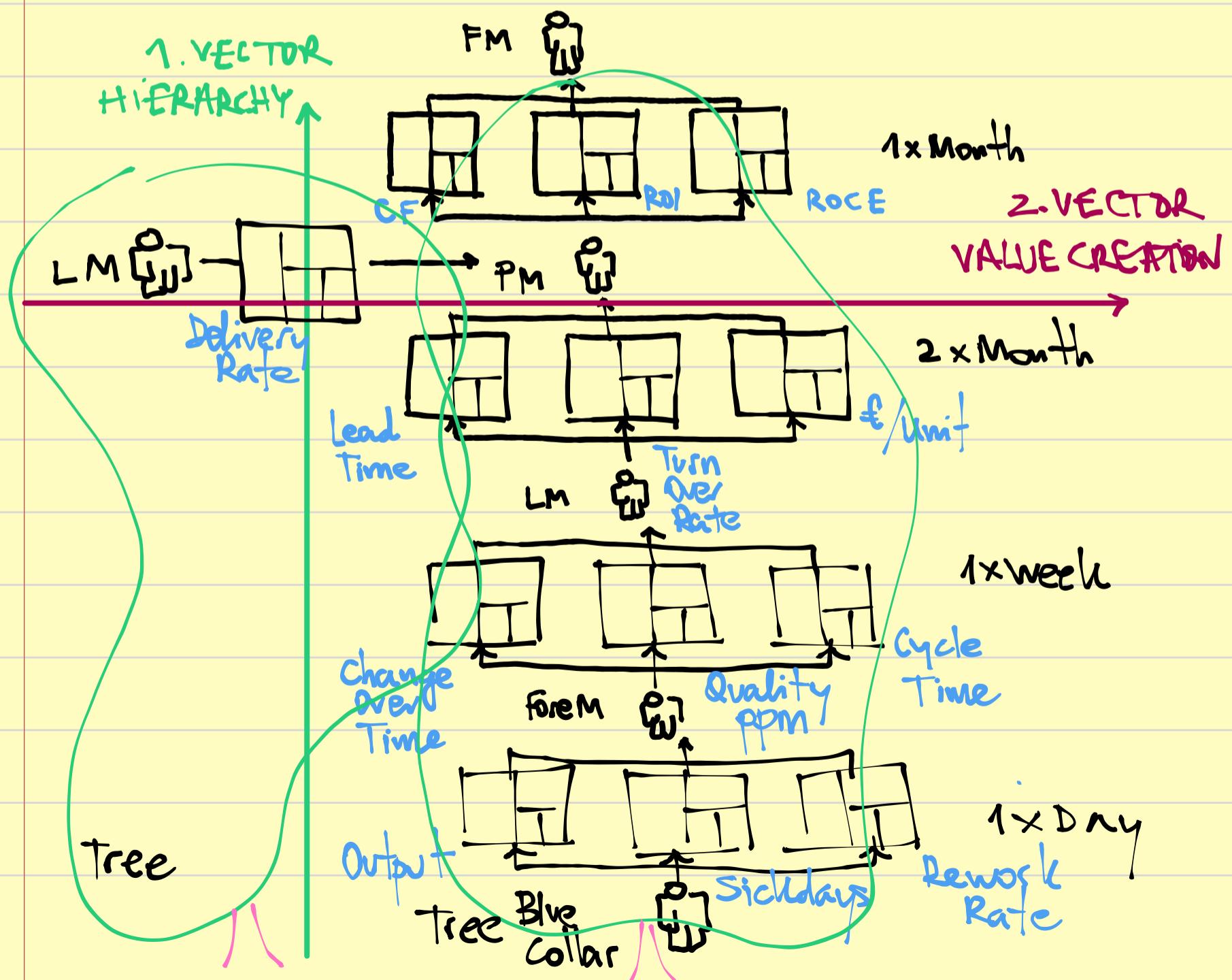
Many hierarchical Networks

## STRATEGIC ORGANIZATIONAL DESIGN



Case: Factory / Factory Manager.

Strategic Goals. Board.  
EBITDA +10%.



FRACTAL. Strategic Organizational Design.  
Self Similar.

Std Comm. Protocol (CPD)<sub>nA</sub>

1. The max. # of CPD<sub>nA</sub> reported by  an individual process owner is 3.

Otherwise the organization lands into deterministic chaos.

$\sum$  Trees = Forest

