■ PrognosAl - Milestone 1 Report

■■■ Contributor

Nithin G J - Project Developer

■ Objective

Prepare the NASA CMAPSS dataset for model training by: Loading and preprocessing data, performing feature engineering, generating rolling window sequences, computing Remaining Useful Life (RUL) targets, and ensuring data integrity.

■ Dataset Overview

Subset	Training Sequences	Test Sequences	Features per Sequence
FD001	17,731	10,196	24
FD002	46,219	26,505	24
FD003	21,820	13,696	24
FD004	54,028	34,081	24

■■ Preprocessing Steps

- 1. Loaded CSV files for train and test sets
- 2. Checked and cleaned data (no missing values found)
- 3. Normalized sensor readings
- 4. Computed RUL targets for each engine cycle

■ Feature Engineering

- Created rolling window sequences with window size = 30 cycles
- Each input sample shape: (30, 24)
- RUL target corresponds to the last cycle in each window

■ Data Integrity Check

- Verified shapes of training and testing arrays
- No missing values detected
- Sensor values in reasonable range (~ -0.04 to ~100)

Example:

X_train: (17731, 30, 24) y_train: (17731,) X_test: (10196, 30, 24) y_test: (10196,)

■ Milestone 1 Completion

- ✓ Cleaned & preprocessed CMAPSS data
 ✓ Generated rolling window sequences
 ✓ Computed RUL targets
 ✓ Verified data integrity & absence of missing values
 ✓ Documented feature engineering steps