

# ■ PrognosAI - Milestone 1 Report

## ■■■ Contributor

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## ■ Objective

Prepare the NASA CMAPSS dataset for model training by performing the following steps:

- Loading and preprocessing data
- Conducting feature engineering
- Generating rolling window sequences
- Computing Remaining Useful Life (RUL) targets
- Verifying data integrity

## ■ Dataset Overview

Subset	Training Sequences	Test Sequences	Features/Sequence
FD001	17,731	10,196	24
FD002	46,219	26,505	24
FD003	21,820	13,696	24
FD004	54,028	34,081	24

## ■■ Preprocessing Steps

- Loaded CSV files for train and test sets
- Checked and cleaned data (no missing values found)
- Normalized sensor readings
- Computed RUL targets for each engine cycle

## ■ Feature Engineering

- Created rolling window sequences with window size = 30 cycles
- Each input sample shape: (30, 24)
- RUL target corresponds to the last cycle in each window

## ■ Data Integrity Check

- Verified training and testing array shapes
- No missing values detected
- Sensor values in valid range (~ -0.04 to ~100)

Example:

X\_train: (17731, 30, 24)  
y\_train: (17731,)  
X\_test: (10196, 30, 24)  
y\_test: (10196,)

## ■ Milestone 1 Completion

- ✓ Cleaned & preprocessed CMAPSS data
- ✓ Generated rolling window sequences
- ✓ Computed RUL targets
- ✓ Verified data integrity & ensured no missing values
- ✓ Documented preprocessing and feature engineering steps