

The JETSPIN User Manual

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About JETSPIN

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Chapter 1

Introduction

Scope of Chapter

This chapter describes the design and directory structure of JETSPIN.

1.1 The JETSPIN Package

In the recent years, electrospun nanofibers have gained a considerable industrial interest due to many possible applications, such as tissue engineering, air and water filtration, drug delivery and regenerative medicine. In particular, the high surface-area ratio of the fibers offers an intriguing prospect for technological applications. As consequence, several studies were focused on the characterization and production of uni-dimensionally elongated nanostructures. A number of reviews [1, 2, 3, 4, 5] and books [6, 7, 8] concerning electrospinning have been published in the last decade.

Typically, electrospun nanofibers are produced at laboratory scale by the uniaxial stretching of a jet, which is ejected at the nozzle from a charged polymer solution. The initial elongation of a jet can be produced by applying an externally electrostatic field between the spinneret and a conductive collector. Electrospinning involves mainly two sequential stages in the uniaxial elongation of the extruded polymer jet: an initial quasi steady stage, in which the electric field stretches the jet in a straight path away from the nozzle of the ejecting apparatus, and a second stage characterized by a bending instability induced from small perturbations, which misalign the jet from its axis of elongation [9]. These small disturbances may originate from mechanical vibrations at the nozzle or from hydrodynamic-aerodynamic perturbations within the experimental apparatus. Such a misalignment provides an electrostatic-driven bending instability before the jet reaches the conductive collector, where the fibers are finally deposited. As a consequence, the jet path length between the nozzle and the collector increases, and the stream cross-section undergoes a further decrease. The ultimate goal of electrospinning process is to minimize the radius of the collected fibers. By a simple argument of mass conservation, this is tantamount to maximizing the jet length by the time it reaches the collecting plane. By the same argument, it is therefore of interest to minimize the length of the initial stable jet region. Consequently, the bending instability is a desirable effect, as it produces a higher surface-area-to-volume ratio of the jet, which is transferred to the resulting nanofibers [10].

Computational models provide a useful tool to elucidate the physical phenomenon and provide information which might be used for the design of electrospinning experiments. Numerical simulations can be used to improve the capability of predicting the key processing parameters and exert a better control on the resulting nanofiber structure. In recent years, with a renewed interest in nanotechnology, electrospinning studies attracted the attention of many researchers both from modeling, computational and experimental point of view [11, 12, 13, 14, 15, 9]. Although some author uses dissipative particle dynamics (DPD) mesoscale simulation method into electrospinning study [16], most models usually treat the jet filament as a series of discrete elements (*beads*) obeying the equations of continuum mechanics [11, 12]. Each bead is subject to different types of interactions, such as long-range Coulomb repulsion, viscoelastic drag, the external electric field. The main aim of such models is to explain the complexity of the resulting dynamics and provide the

set of parameters driving the optimal process. The effect of fast-oscillating loads on the bending instability have been explored in an extensive modeling and computational study [17].

JETSPIN delivers a FORTRAN code especially designed to simulate the electrospinning process in a variety of different conditions and experimental settings. This comprehensive platform is devised such that different cases and input variables can be described and simulated. The framework is developed to exploit several computational architectures, both serial and parallel.

JETSPIN, as open-source software, can be used to carry out a systematic sensitivity analysis over a broad range of parameter values. The results of simulations provide valuable insight on the physics of the process and can be used to assess experimental procedures for an optimal design of the equipment and to control processing strategies of technological advanced nanofibers.

The JETSPIN code is freely downloadable at the web site:

<http://www.nanojets.eu>

1.2 Structure

JETSPIN is written in free format FORTRAN90, and it consists of approximately 160 subroutines. The source exploits the modular approach provided by the programming language. All the variables having in common description of certain features or method are grouped in modules. The convention of explicit type declaration is adopted, and all the arguments passed in calling sequences of functions or subroutines have defined intent. We use the PRIVATE and PUBLIC accessibility attributes in order to decrease error-proneness in programming.

The main routines have been gathered in the `main.f90` file, which drives all the CPU-intensive computations needed for the capabilities mentioned below. The variables describing the main features of nanofibers (position, velocity, etc.) are declared in the `nanojet_mod.f90` file, which also contains the main subroutines for the memory management of the fundamental data of the simulated system. Since the size system is strictly time-dependent, JETSPIN exploits the dynamic array allocation features of FORTRAN90 to assign the necessary array dimensions. In particular, the size system is modified by the routines `add_jetbead` and `erase_jetbead`, while the decision of the main array size, declared as `mxnpjet`, is handled by the routine `reallocate_jet`. The sizes of various service bookkeeping arrays are handled within a parallel implementation strategy, which exploits few dedicated subroutines (see Sec 1.3). All the implemented time integrators are written in the `integrator_mod.f90` file, which contains the routine `driver_integrator` to select the proper integrator, as indicated in the input file. All the terms of equations of motion for the implemented model (see Sec 2.1) are computed by routines located in the `eom_mod.f90` file, which call other subroutines in the files `coulomb_force_mod.f90`, `viscoelastic_force_mod.f90` and `support_functions_mod.f90`. A summarizing scheme of the main JETSPIN program in the `main.f90` file has been sketched in Fig 1.1.

The user can carry out simulations of nanofibers without a detailed understanding of the structure of JETSPIN code. All the parameters governing the system can be defined in the input file (see Sec 3.1), which is read by routines located in the `io_mod.f90` and `parse_mod.f90` files. Instead, the user should be acquainted with the model described in Cap 2. The content of the output file is completely customizable by the input file as described in Sec 3.1, and it can report different time-averaged observables computed by routines of the module `statistic_mod` (see Sec 3.2). The routines in the `error_mod.f90` file can display various warning or error banners on computer terminal, so that the user can easily correct the most common mistakes in the input file.

JETSPIN is supplied as a single UNIX compressed (tarred and gzipped) directory with four sub-directories. All the source code files are contained in the *source* sub-directory. The *examples* sub-directory contains different test cases that can help the user to edit new input files. The *build* sub-directory stores a UNIX `makefile` that assembles the executable versions of the code both in serial and parallel version with different compilers, which should be copied (and eventually modified) into the *source* sub-directory in order to compile JETSPIN (see Section 1.4). Finally, after JETSPIN was compiled, the *execute* sub-directory contains the binary executable file, where it can be run.

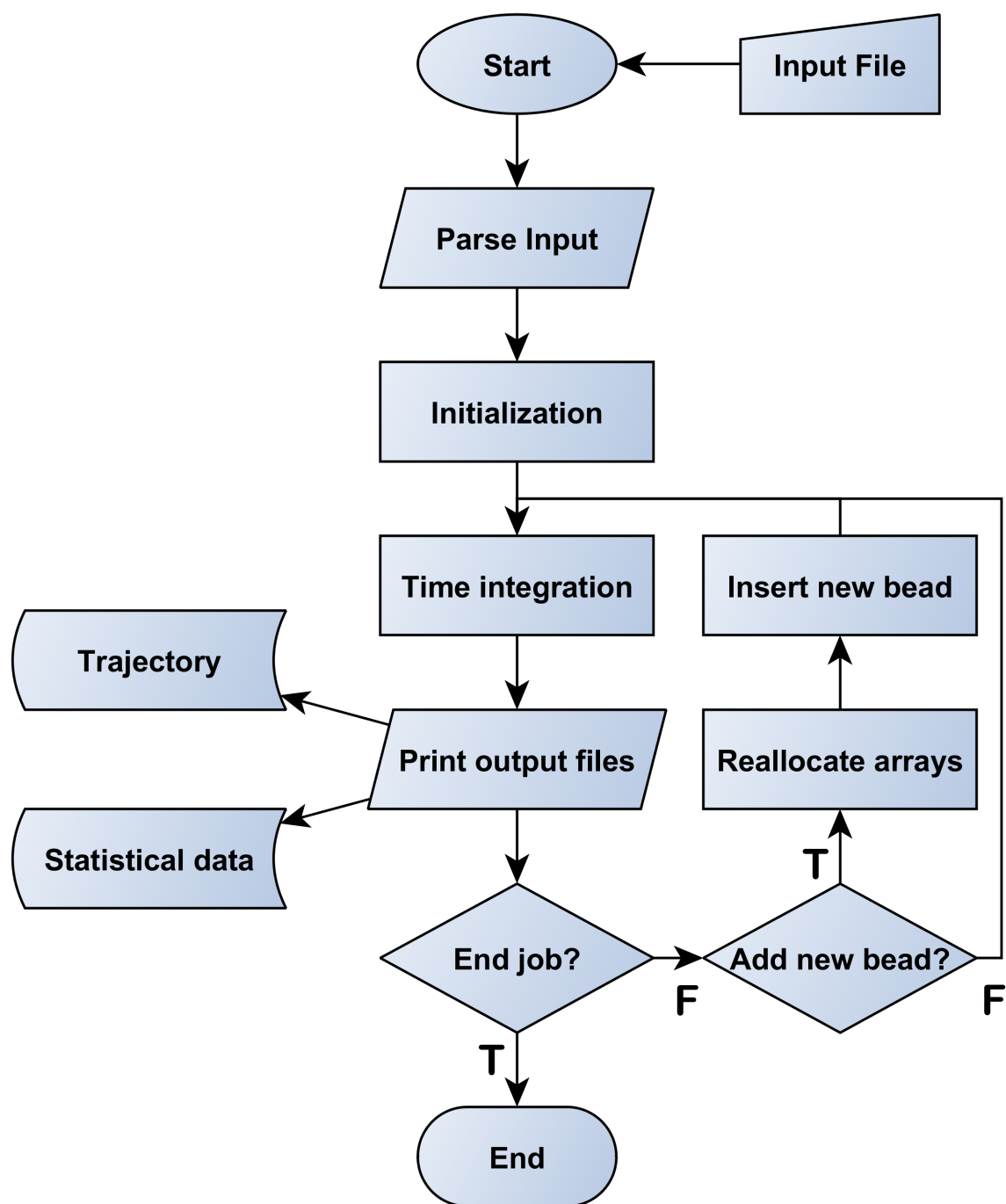


Figure 1.1: Structure of the main JETSPIN program.

1.3 Parallelization

The parallel infrastructure of JETSPIN incorporates the necessary data distribution and communication structures. The parallel strategy underlying JETSPIN is the Replicated Data (RD) scheme[18], where fundamental data of the simulated system are reproduced on all processing nodes. In simulations of nanofibers, the fundamental data consist of position, velocity, and viscoelastic stress arrays of each bead in which the nanojet is discretised (see below Cap 2). Further data defining mass and charge of each bead are also replicated. However, all auxiliary data are distributed in equal portion of data (as much as possible) for each processor. Despite being available other parallel strategies such as the Domain Decomposition[19], our experience has shown that such volume of data is by no means prohibitive on current parallel computers.

By the RD scheme, we adopt in JETSPIN a simple communication strategy of the communication between nodes, which is handled by global summation routines. The module `version_mod` located in the `parallel_version_mod.f90` file contains all the global communication routines which exploit the MPI (Message Passing Interface) library. Note that a FORTRAN90 compiler and an MPI implementation for the specific machine architecture are required in order to compile JETSPIN in parallel mode. An alternative version of the module `version_mod` is located in the `serial_version_mod.f90` file, and it can be easily selected by appropriate flags in the `makefile` at compile time. By selecting this version, JETSPIN can also be run on serial computers without modification, even though the code has been designed to run on parallel computers.

The size system is strictly time-dependent as mentioned in Sec 1.2 and, therefore, the memory of various service bookkeeping arrays is dynamically distributed over all the processing nodes. In particular, the bookkeeping array size, declared as `mxchunk`, is managed by the routine `set_mxchunk`. All the beads of the discretised nanofiber are assigned at every time step to a specific node by the routine `set_chunk`, and their temporary data are stored in bookkeeping arrays belonging to the assigned node. It is worth stressing that the communication latency makes the parallelization efficiency strictly dependent on the system size. Therefore, we only advice the use of JETSPIN in parallel mode whenever the user expects a system size with at least 50 beads for each node (further details in Ref [20]).

1.4 Compiling the Source Code

The *build* sub-directory stores a UNIX **makefile** that assembles the executable versions of the code both in serial and parallel version with different compilers. Note that JETSPIN may be compiled on any UNIX platform. The **makefile** should be copied (and eventually modified for several common workstations and parallel computers) into the *source* sub-directory, where the code is compiled and linked. Finally, the binary executable file can be run in the *execute* sub-directory, which is intended to be the 'working' directory from which jobs are submitted for execution and the data files manipulated. A list of targets for several common workstations and parallel computers can be used by the command

```
make target
```

where **target** is one of the options reported in Tab 1.1. On Windows system we advice the user to compile JETSPIN under the command-line interface Cygwin [21]. Finally, the binary executable file can be run in the *execute* sub-directory. Note that a FORTRAN 90 compiler is necessary in order to compile JETSPIN. Further, a Message Passing Interface Implementation should be also present, if the user wishes to compile JETSPIN in parallel mode. We recommend GFORTRAN as FORTRAN 90 compiler, but IFORT-Intel(R) Fortran Compiler or G95 can also be used. As Message Passing Interface Implementation, we suggest to use that provided by the Open MPI Project.

target:	meaning:
gfortran	compile in serial mode using the GFortran compiler.
gfortran-mpi	compile in parallel mode using the GFortran compiler and the Open Mpi library.
cygwin	compile in serial mode using the GFortran compiler under the command-line interface Cygwin for Windows.
cygwin-mpi	compile in parallel mode using the GFortran compiler and the Open Mpi library under the command-line interface Cygwin for Windows (note a precompiled package of the Open Mpi library is already available on Cygwin).
intel	compile in serial mode using the Intel compiler.
intel-mpi	compile in parallel mode using the Intel compiler and the Intel Mpi library.
intel-openmpi	compile in parallel mode using the Intel compiler and the Open Mpi library.
help	return the list of possible target choices

Table 1.1: List of targets for several common workstations and parallel computers, which can be used by the command `"make target"`.

1.5 Running JETSPIN

In order to run the JETSPIN executable (`main.x`) the user should prepare the input file following the hints provided in Section 3.1. The test cases located in *examples* sub-directory can be used as starting point for editing the input file. As JETSPIN is executed, the program will look for the input file, named `input.dat`, in the same directory, where the executable was called. For instance, if JETSPIN is called in the *execute* sub-directory, the code will look for the file `input.dat`, which must have been put in the same sub-directory.

The JETSPIN code can be executed in serial mode by the command

```
./main.x
```

or in parallel mode by the command

```
mpirun -np $ncpu ./main.x
```

where `$ncpu` is the number of CPUs used in parallel (e.g. `mpirun -np 4 ./main.x` in order to run JETSPIN in parallel mode on 4 CPUs).

A successful run of JETSPIN will generate several output files, which appear in the directory, where the executable was called. The output files will be produced only if their writing was explicitly requested in input file by using proper directives (see Section 3.1). A detailed description of the generated output files is provided in Section 3.2. Briefly, the main output files are the files `statdat.dat`, `traj.xyz` and `frame%06d.xyz`, which are human readable. The `statdat.dat` contains a catalogue of instantaneous or blocked averaged values of several variables, which can be used for temporal or statistical analysis in post-processing. The `traj.xyz` file provides a time ordered sequence of configurations to facilitate further analysis of the jet dynamics, while the `frame%06d.xyz` file, reports the same information in splitted files, one for each registered time frame. Further, as JETSPIN is running, a series of lines will be printed in the terminal window, providing several information as requested by suitable directives in input file (see Section 3.1). Also present will be the `save.dat` file, which contains the accumulated data for computing statistical quantities and other quantities defining the current simulation. This file is intended to be used together with the input file for restarting a JETSPIN job (see Section 1.6), and it is *not* human readable.

1.6 Restarting JETSPIN

A simulation can be restarted after normal termination or error termination, if the last was due to inadequate time allocation. In order to restart a JETSPIN job the file `input.dat` is again required together with the file `restart.dat`, which is the exact copy of the `save.dat` file created by the previous job. In particular, the `save.dat` file was written by JETSPIN at regular time interval during the previous simulation. The

file `save.dat` is *not* human readable, and it should be renamed as `restart.dat`, and located in the same directory of input file. If the user attempts to restart JETSPIN without the `restart.dat` file, the job will immediately exit with error. Note that the directive “*restart yes*” needs to be added in input file in order to restart a previous JETSPIN job (see Section 3.1). Further, whenever a job is restarted, it is also possible to reset the accumulated statistical data, collected in the previous run, by adding the directive “*restart reset*” in input file. It is worth stressing that JETSPIN will append new data to the files `statdat.dat`, `traj.xyz`, while all the other output files will be **overwritten** (included the `save.dat` file). Thus, the user is advised to keep backup copies of the `restart.dat` file, noting the times it was written, to help you avoid going right back to the start of a simulation.

The same restarting procedure can be also used for extending a simulation beyond its initial allocation of timesteps. In this case, the directive *timesteps* should be adjusted in input file to the new total number of steps required for the simulation. For instance, if a 10000 step simulation needs to be extended by a further 5000 steps, the user should use the directive “*timesteps 15000*” in the input file and include the “*restart yes*” directive. Further, the restarting procedure can be useful in the event of machine failure. Here, the job can be restarted in the same way from the `save.dat` file, which is written at regular time intervals in order to meet just such an emergency. We stress that the procedure is not foolproof in the last event, since the job could be crash while the `save.dat` file is being written.

Chapter 2

JETSPIN Model and Algorithms

Scope of Chapter

This chapter describes the model and simulation algorithms incorporated into JETSPIN.

2.1 Equations of Motion

The model implemented in JETSPIN is an extension of the Lagrangian discrete model introduced by Reneker et al. [11] (in the following text referred as Ren model). The model provides a compromise of efficiency and accuracy by representing the filament as a series of n beads (jet beads) at mutual distance l connected by viscoelastic elements. The length l is typically larger than the cross-sectional radius of the filament, but smaller than the characteristic lengths of other observables of interest (e.g. curvature radius). Each i -th bead has mass m_i and charge q_i (not necessarily equal for all the beads). The nanofiber is modelled as a viscoelastic fluid following the approach developed in Ref. [22], and the stress σ_i for the element connecting bead i with bead $i + 1$ is given by the viscoelastic constitutive equation:

$$\frac{d\sigma_i}{dt} = -\frac{1}{t_0} (\sigma_i - \sigma_{HB}), \quad (2.1)$$

where t_0 is the relaxation time and σ_{HB} is the Herschel–Bulkley stress. Note that the relaxation time is given as

$$t_0 = \frac{\mu}{G}, \quad (2.2)$$

where G is the elastic modulus and μ the viscosity of the fluid jet, while σ_{HB} reads

$$\sigma_{HB} = \sigma_Y + K_{ve} \left(\frac{1}{l_i} \frac{dl_i}{dt} \right)^{n_{ve}}. \quad (2.3)$$

In the previous expression, K_{ve} is the flow consistency index with dimensions $\text{gs}^{ne-2}\text{cm}^{-1}$, σ_Y the yield stress, n_{ve} the flow behavior index, t the time, and l_i the length of the element connecting bead i with bead $i + 1$. Note that it is possible to define an effective viscosity μ_{eff} as

$$\mu_{eff} = K_{ve} \left(\frac{1}{l_i} \frac{dl_i}{dt} \right)^{n_{ve}-1}. \quad (2.4)$$

It is worth stressing that the case $K_{ve} = \mu$, $n_{ve} = 1$ and $\sigma_Y = 0$ recovers the Maxwellian fluid model. Keeping the last case in mind, for convenience sake, we write

$$K_{ve} = k_{ve}\mu, \quad (2.5)$$

with k_{ve} the flow consistency index rescaled by μ , and the viscoelastic constitutive equation is rearranged as

$$\frac{d\sigma_i}{dt} = -\frac{G}{\mu} \left[\sigma_i - \sigma_Y + k_{ve}\mu \left(\frac{1}{l_i} \frac{dl_i}{dt} \right)^{n_{ve}} \right], \quad (2.6)$$

The last constitutive equation allows the modelling of several fluids as, for example, Bingham fluids ($\sigma_Y > 0$), shear-thinning fluids ($n_{ve} > 1$), shear-thickening fluid ($n_{ve} < 1$).

Given a_i the cross-sectional radius of the filament at the bead i , the viscoelastic force \vec{f}_{ve} pulling bead i back to $i - 1$ and towards $i + 1$ is

$$\vec{f}_{ve,i} = -\pi a_i^2 \sigma_i \cdot \vec{t}_i + \pi a_{i+1}^2 \sigma_{i+1} \cdot \vec{t}_{i+1}, \quad (2.7)$$

where \vec{t}_i is the unit vector pointing bead i from bead $i - 1$. The surface tension force \vec{f}_{st} for the $i - th$ bead is given by

$$\vec{f}_{st,i} = k_i \cdot \pi \left(\frac{a_i + a_{i-1}}{2} \right)^2 \alpha \cdot \vec{c}_i, \quad (2.8)$$

where α is the surface tension coefficient, k_i is the local curvature, and \vec{c}_i is the unit vector pointing the center of the local curvature from bead i . Note the force \vec{f}_{st} is acting to restore the rectilinear shape of the bending part of the jet.

In the electrospinning experimental configuration an intense external electric potential Φ_0 is applied between the spinneret and a conducting collector located at distance h from the injection point. As consequence, each $i - th$ bead endures the electric force

$$\vec{f}_{el,i} = e_i \frac{\Phi_0}{h} \cdot \vec{x}, \quad (2.9)$$

where \vec{x} is the unit vector pointing the collector from the spinneret and assumed along the x axis. Note that in Ren model the electric field Φ is assumed to be static in order to avoid the computationally expensive integration of Poisson equation, whereas in reality Φ is depending on the net charge of the nanofiber so as to maintain constant the potential at the electrodes. The latter issue was elegantly addressed by Kowalewski et al. [23], and its implementation in JETSPIN will be planned.

The net Coulomb force \vec{f}_c acting on the $i - th$ bead from all the other beads is given by

$$\vec{f}_{c,i} = \sum_{\substack{j=1 \\ j \neq i}}^n \frac{q_i q_j}{R_{ij}^2} \cdot \vec{u}_{ij}, \quad (2.10)$$

where $R_{ij} = \left[(x_i - x_j)^2 + (y_i - y_j)^2 + (z_i - z_j)^2 \right]^{1/2}$, and \vec{u}_{ij} is the unit vector pointing the $i - th$ bead from $j - th$ bead.. Although the Ren model provides a reasonable description for the spiral motion of the jet, the last term \vec{f}_c introduces mathematical inconsistencies due to the discretization of the fiber into point-charges. Indeed, the charge induces a field on the outer shell of the fiber and not on the center line (as in the implemented model). Different approaches were developed to overcome this issue which usually imply strong approximations[24, 10, 25]. Other strategies use a less crude approximation by accounting for the actual electrostatic form factors between two interacting sections of a charged fiber[26] or involving more sophisticated methods which exploit the tree-code hierarchical force calculation algorithm[23]. The implementation in JETSPIN of methods based on tree-code hierarchical force calculation algorithm will be considered in future.

Although usually much smaller than the other driving forces, the body force due to the gravity is computed in the model by the usual expression

$$\vec{f}_{g,i} = m_i g \cdot \vec{x}, \quad (2.11)$$

where g is the gravitational acceleration.

As shown in experimental evidences [27], the air drag force affects the dynamics of the nanofiber. The extended stochastic model developed in Refs [28, 29, 30] was included in JETSPIN to reproduce the aerodynamic effects. In particular, the air drag is modelled by adding two force terms: a random term and

a dissipative term. The dissipative air drag term is usually dependent on the geometry of the jet, which changes in time, and it combines longitudinal and lateral components. Based on experimental results[27], the longitudinal component of the air drag dissipative force term acting on bead i is

$$\vec{\mathbf{f}}_{air,i} = -0.65\pi a_i l_i \rho_a (2a_i/\nu_a)^{-0.81} v_{tan,i}^{1+0.19} \cdot \vec{\mathbf{t}}_{i-1} \quad (2.12)$$

where ρ_a and ν_a are the air density and kinematic viscosity, respectively, $\vec{\mathbf{t}}_{i-1}$ is the unit vector pointing bead i from bead $i-1$, and $v_{tan,i} = \vec{\mathbf{v}}_i \cdot \vec{\mathbf{t}}_{i-1}$ is the projection of the vector velocity of bead i along the unit vector $\vec{\mathbf{t}}_{i-1}$. Further, it is possible to write $\vec{\mathbf{f}}_{air,i}$ as

$$\vec{\mathbf{f}}_{air,i} = -m_i \gamma_i v_i^{0.905} v_{t,i}^{1+0.19} \cdot \vec{\mathbf{t}}_{i-1} \quad (2.13)$$

where $v_{t,i} = (\vec{\mathbf{v}}_i - \vec{\mathbf{v}}_{flow}) \cdot \vec{\mathbf{t}}_{i-1}$ is the tangent component of the total velocity for i -th jet bead with respect to the air flow, which is equal to the difference between i -th jet bead velocity v_i and air flow velocity v_{flow} . It is worth stressing that we assume in the present work a gas flow oriented along the x-axis. The dissipative coefficient γ_i is derived by experimental evidences [27, 31] and it is equal to

$$\gamma_i = 0.65\pi^{0.905} \frac{\rho_a}{m_i} \left(\frac{2}{\nu_{air}} \right)^{-0.81} V_i^{0.095}, \quad (2.14)$$

where ρ_a the air density, ν_a the kinematic viscosity, and $V_i = \pi a_i^2 l_i$ is the jet volume represented by the i -th bead.

Following the expression introduced by A. Yarin[32, 6], under a high-speed air drag the lateral component $\vec{\mathbf{f}}_{lift,i}$ of the aerodynamic dissipative force related to the flow speed is given in the linear approximation (for small bending perturbations) by

$$\vec{\mathbf{f}}_{lift,i} = -k_i \cdot \rho_a v_i^2 \pi \left(\frac{a_i + a_{i-1}}{2} \right)^2 \cdot \vec{\mathbf{c}}_i, \quad (2.15)$$

where k_i is still the local curvature, and $\vec{\mathbf{c}}_i$ is the unit vector pointing the center of the local curvature from bead i . The combined action of such longitudinal and lateral components provide the dissipative force term acting on the i -th bead

$$\vec{\mathbf{f}}_{diss,i} = \vec{\mathbf{f}}_{air,i} + \vec{\mathbf{f}}_{lift,i}. \quad (2.16)$$

Instead, the random force term for the i -th bead has the form

$$\vec{\mathbf{f}}_{rand,i} = \sqrt{2m_i^2 D_v} \cdot \vec{\boldsymbol{\eta}}_i(t), \quad (2.17)$$

where D_v denotes a generic diffusion coefficient in velocity space (which is assumed constant and equal for all the beads), and $\vec{\boldsymbol{\eta}}_i$ is a three-dimensional vector, whereof each component η is an independent stochastic process that is nowhere differentiable with $\langle \eta(t_1) \eta(t_2) \rangle = \delta(|t_2 - t_1|)$, and $\langle \eta(t) \rangle = 0$. Note that for the sake of simplicity we assume $\eta = d\omega(t)/dt$, where $\omega(t)$ is a Wiener process. Further details are available in Ref [28].

The combined action of these forces governs the elongation of the jet according to the Newton's equation providing a non-linear Langevin-like stochastic differential equation:

$$m_i \frac{d\vec{\mathbf{v}}_i}{dt} = \vec{\mathbf{f}}_{el,i} + \vec{\mathbf{f}}_{c,i} + \vec{\mathbf{f}}_{ve,i} + \vec{\mathbf{f}}_{st,i} + \vec{\mathbf{f}}_{g,i} + \vec{\mathbf{f}}_{diss,i} + \vec{\mathbf{f}}_{rand}, \quad (2.18)$$

where $\vec{\mathbf{v}}_i$ is the velocity of the i -th bead. The velocity $\vec{\mathbf{v}}_i$ satisfies the kinematic relation:

$$\frac{d\vec{\mathbf{r}}_i}{dt} = \vec{\mathbf{v}}_i \quad (2.19)$$

where $\vec{\mathbf{r}}_i$ is the position vector of the i -th bead, $\vec{\mathbf{r}}_i = x_i \vec{\mathbf{x}} + y_i \vec{\mathbf{y}} + z_i \vec{\mathbf{z}}$. The three Eqs 2.6, 2.18 and 2.19 form the set of equations of motion (EOM) governing the time evolution of system. It is worth stressing that Eq 2.18 recovers a deterministic EOM by imposing $\rho_a = 0$ and $D_v = 0$.

2.2 Perturbations at the nozzle

The spinneret nozzle is represented by a single mass-less point of charge \bar{q} fixed at $x = 0$ (nozzle bead). Its charge \bar{q} is assumed equal to the mean charge value of the jet beads. Such charged point can be also interpreted as a small portion of jet which is fixed to the nozzle. In JETSPIN it is possible to add small perturbations to the y_n and z_n coordinates of the nozzle bead in order to model fast mechanical oscillations of the spinneret[17]. Given the initial position of the nozzle

$$y_n = A \cdot \cos(\varphi) \quad (2.20a)$$

$$z_n = A \cdot \sin(\varphi), \quad (2.20b)$$

the equations of motion for the nozzle bead are

$$\frac{dy_n}{dt} = -\omega \cdot z_n \quad (2.21a)$$

$$\frac{dz_n}{dt} = \omega \cdot y_n, \quad (2.21b)$$

where A denotes the amplitude of the perturbation, while ω and φ are its frequency and initial phase, respectively.

2.3 Jet insertion

The jet insertion at the nozzle is modelled as follows. For the sake of simplicity, let us consider a simulation which starts with only two bodies: a single mass-less point fixed at $x = 0$ representing the spinneret nozzle, and a bead modelling an initial jet segment of mass m_i and charge e_i located at distance l_{step} from the nozzle along the x axis. Here, l_{step} denotes the length step used to discretise the jet in a sequence of beads. The starting jet bead is assumed to have a cross-sectional radius a_0 , defined as the radius of the filament at the nozzle before the stretching process. Applying the condition that the volume of the jet is conserved, the relation $\pi a_i^2 l_i = \pi a_0^2 l_{step}$ is valid for any i -th bead. Furthermore, the starting jet bead has an initial velocity v_s along the x axis equal to the bulk fluid velocity in the syringe needle. Once this traveling jet bead is a distance of $2 \cdot l_{step}$ away from the nozzle, a new jet bead (third body) is placed at distance l_{step} from the nozzle along the straight line joining the two previous bodies. Let us now label $i - 1$ the farthest bead from the nozzle, and i the last inserted bead. The i -th bead is inserted with the initial velocity $v_i = v_s + v_d$, where v_d denotes the dragging velocity computed as

$$v_d = \frac{v_{i-1} - v_s}{2}. \quad (2.22)$$

Here, the dragging velocity should be interpreted as an extra term which accounts for the drag effect of the electrospun jet on the last inserted segment. Note that the actual dragging velocity definition was chosen in order to not alter the strain velocity term $(1/l_{i-1}) \cdot (dl_{i-1}/dt)$ of Eq 2.1 before and after the bead insertion.

2.4 Dynamic refinement

In the original Ren model, each bead represent a constant quantity V_c of jet volume, so that the relationship $\pi a_i^2 l_i = \pi a_0^2 l_{step} = V_c$ is valid for any i -th bead. Despite such relationship can be sometimes a useful advantage (as example, see Sec 2.5), the radius reduction a_i of the electrospun nanofiber provides a significant increase of the discretization length l_i value along the jet path (also greater than two order of magnitude). As consequence, it was observed in literature [23] that the jet discretization close the collector becomes rather coarse to model efficiently the nanofiber. To get around this problem the dynamic refinement procedure developed in Ref [33] can be used in JETSPIN in order to keep the length of the elements l_i below or equal a prescribed length $\max \tilde{l}$, which is given as input parameter. Briefly, the procedure acts at regular time interval only if a length l_i is larger than \tilde{l} , by discretizing uniformly the jet at the length value \tilde{l} . The

discretization is performed by Akima spline interpolations [34, 35] of the main quantities describing the jet beads (positions, fiber radius, stress, velocities). In order to perform the interpolation we proceed following three steps:

1) At regular interval time t_r , we compute the mutual distance l_i between all the elements of the actual jet representation. Starting from the nozzle ($i = 0$), all the mutual distance l_i are tested for checking whether the length l_i is larger than a prescribed threshold length \tilde{l} . In particular, we mark by s the bead closest to the nozzle, whose distance l_s to the next bead $s + 1$ is larger than threshold \tilde{l} . If $l_i < \tilde{l}$ for any i , the simulation proceeds normally, otherwise we move to the second step. The user should set a suitable value of t_r in order to perform the dynamic procedure before the information is lost during the stretching process.

2) We introduce the curvilinear coordinate $\lambda \in [0, 1]$ to parametrize the jet path, where $\lambda = 0$ identifies the nozzle, and $\lambda = 1$ the jet at the collector. For each bead we compute its respective λ_i value by using the formula

$$\lambda_i = \frac{1}{L} \sum_{k=1}^i l_k \quad (2.23)$$

where $L = \sum_{k=1}^N l_k$ is the jet path length from the nozzle to the collector. In other words, we calculate the arc-lengths corresponding to the current parametrization of the string (nanofiber). The set of λ_i values represent the mesh used to build a cubic spline. Denoted generically y one of the main quantities describing the jet, the data $y_i = y(\lambda_i)$ are tabulated and used in order to compute the coefficients of the spline. Note that several piecewise cubic functions are available in literature [36]. Here, we use Akima's algorithm [34] in order to compute spline coefficients, since it was demonstrated that other natural cubic splines could oscillate, whenever the tabulated values change quickly [36]. The cubic coefficients are computed for all the main quantities describing the jet beads (positions, fiber radius, stress, velocities)

3) The nanofiber is refined starting from the bead with index s up to the last bead (the farthest bead from the nozzle $i = N$), and only in this part of the string a uniform discretization of arc-length equal to \tilde{l} is imposed to the representation. Note that we use a uniform discretization only for the sake of simplicity, and the choice is not mandatory. The interpolation is performed by using the spline coefficients previously computed interpolations of the main quantities describing the jet beads. Starting from the bead with index s , we enforce the equal arc-length parametrization (uniform parametrization) of the nanofiber by imposing all the arc-lengths of the elements equal to \tilde{l} . First of all, we define the number of beads in the new representation as

$$N^* = s + \left\lceil \frac{\sum_{k=s+1}^N l_k}{\tilde{l}} \right\rceil, \quad (2.24)$$

where the symbol $\lceil \cdot \rceil$ denotes the ceiling function. Denoted $n_{ref} = \left\lceil \frac{\sum_{k=s+1}^N l_k}{\tilde{l}} \right\rceil$, the new mesh λ_i^* is obtained as:

$$\lambda_i^* = \begin{cases} \lambda_i & \text{if } i \leq s \\ \lambda_{i-1}^* + \frac{1-\lambda_s}{n_{ref}} & \text{if } i > s \end{cases} \quad (2.25)$$

where λ_s is the value of the parameter λ at the bead s . Note that it is still $\lambda^* \in [0, 1]$, and the parameter λ^* has the same values from zero (the nozzle) up to the bead s . In this way, we do not apply the refinement procedure close to the nozzle, where new beads are added to the system, in order to not perturb the mechanism of bead injection. Finally, the new values $y(\lambda_i^*)$ are computed for all the λ_i^* by *spline interpolation*. The procedure is performed for positions, fiber radius, stress and velocities of the jet beads in order to provide the respective quantities in the new mesh λ_i^* .

It is worth to dressing that the volume $V_i = \pi a_i^2 l_i$ represented by each bead is not anymore constant, and, consequently, $\pi a_i^2 l_i \neq \pi a_0^2 l_{step}$. In the following text we will refer to this emended version of the Ren model as DyRen model. Further details on the implemented dynamic refinement procedure are available in Ref [33].

2.5 Dimensionless quantities

In JETSPIN all the variables are automatically rescaled and stored in dimensionless units. In order to adopt a dimensionless form of the equations of motion, we use the dimensionless scaling procedure proposed by Reneker et al. [11]. We define a characteristic length

$$L_0 = \sqrt{\frac{\bar{q}^2}{\pi a_0^2 G}} = l_{step} \sqrt{\frac{\pi a_0^2 \rho_V^2}{G}}, \quad (2.26)$$

where we write the charge q as $\pi a_0^2 l_{step} \rho_V$, denoting ρ_V the electric volume charge density of the filament. Further, we divide the time t and the stress σ by their respective characteristic scales reported in Tab 2.1. Applying the condition that the volume of the jet is conserved $\pi a_i^2 l_i = V_i$ for any i -th bead, we rewrite the EOM as:

$$\frac{d\vec{\mathbf{r}}_i}{d\bar{t}} = \vec{v}_i \quad (2.27a)$$

$$\frac{d\bar{\sigma}_i}{d\bar{t}} = \frac{1}{\bar{l}_i} \frac{d\bar{l}_i}{d\bar{t}} - \bar{\sigma}_i \quad (2.27b)$$

$$\begin{aligned} \frac{d\vec{v}_i}{d\bar{t}} = & \Phi \cdot \vec{\mathbf{x}} + \sum_{\substack{j=1 \\ j \neq i}}^n \frac{Q_{ij}}{\bar{R}_{ij}^2} \cdot \vec{\mathbf{u}}_{ij} - F_{ve,i} \bar{V}_i \frac{\bar{\sigma}_i}{\bar{l}_i} \cdot \vec{\mathbf{t}}_i + F_{ve,i+1} \bar{V}_{i+1} \frac{\bar{\sigma}_{i+1}}{\bar{l}_{i+1}} \cdot \vec{\mathbf{t}}_{i+1} \\ & + A_i \frac{\bar{k}_i}{4} \left(\frac{\sqrt{\bar{V}_i}}{\sqrt{\bar{l}_i}} + \frac{\sqrt{\bar{V}_{i-1}}}{\sqrt{\bar{l}_{i-1}}} \right)^2 \cdot \vec{\mathbf{c}}_i + F_g \cdot \vec{\mathbf{x}} - \Gamma_i \bar{l}_i^{0.905} \bar{v}_{tan,i}^{1+0.19} \cdot \vec{\mathbf{t}}_{i-1} - \\ & - \Lambda_i \frac{\bar{k}_i \bar{v}_{tan,i}^2}{4} \left(\frac{\sqrt{\bar{V}_i}}{\sqrt{\bar{l}_i}} + \frac{\sqrt{\bar{V}_{i-1}}}{\sqrt{\bar{l}_{i-1}}} \right)^2 \cdot \vec{\mathbf{c}}_i + \sqrt{2\Theta_v} \cdot \vec{\boldsymbol{\eta}}_i(\bar{t}) \end{aligned} \quad (2.27c)$$

where we used the dimensionless derived variables and groups defined in Tab 2.1. It is worth stressing that the viscoelastic and surface tension force terms are slightly different from the dimensionless form provided by Reneker et al. [11], since we are considering the DyRen model presented in Sec 2.4. In particular, we do not use the relation $\pi a_i^2 l_i = \pi a_0^2 l_{step}$ since it is valid only for the Ren model (see discussion in Sec 2.4).

Finally, the dimensionless EOM of the nozzle are given as

$$\frac{d\bar{y}_i}{d\bar{t}} = -K_s \cdot \bar{z}_i \quad (2.28a)$$

$$\frac{d\bar{z}_i}{d\bar{t}} = K_s \cdot \bar{y}_i, \quad (2.28b)$$

with the dimensionless parameter K_s defined in Tab 2.1.

Characteristic Scales	
$L_0 = l_{step} \sqrt{\frac{\pi a_0^2 \rho_V^2}{G}}$	$t_0 = \frac{\mu}{G}$
$\sigma_0 = G$	
Dimensionless Quantities	
$\bar{l}_i = \frac{l_i}{L_0}$	$\bar{R}_{ij} = \frac{R_{ij}}{L_0}$
$\bar{\sigma}_i = \frac{\sigma_i}{\sigma_0}$	$\bar{v}_i = v_i \frac{t_0}{L_0}$
$\bar{k}_i = k_i L_0$	$\bar{v}_{tan,i} = v_{tan,i} \frac{t_0}{L_0}$
$\bar{V}_i = \frac{V_i}{L_0^3}$	
Dimensionless Groups	
$\Phi_i = \frac{q_i \Phi_0 \mu^2}{m_i h L_0 G^2}$	$Q_{ij} = \frac{q_i q_j \mu^2}{m_i L_0^3 G^2}$
$F_{ve,i} = \frac{L_0 \mu^2}{m_i G}$	$A_i = \frac{\alpha \mu^2}{m_i G^2}$
$F_g = \frac{g \mu^2}{L_0 G^2}$	$K_s = \omega \frac{\mu}{G}$
$H = \frac{h}{L_0}$	$L_{step} = \frac{l_{step}}{L_0}$
$\Gamma_i = \gamma_i \cdot t_0 L_0^{0.905} \left(\frac{L_0}{t_0} \right)^{0.19}$	$\Theta_v = D_v \cdot \frac{t_0^3}{L_0^2}$
$\Lambda_i = \frac{\rho_a L_0^2}{m_i}$	

Table 2.1: Definitions of the characteristic scales, dimensionless derived variables, and groups employed in the text.

2.6 Integration schemes

In order to integrate the homogeneous differential equations of motion we discretise time as $t_i = t_0 + i\Delta t$ with $i = 1, \dots, n_{steps}$, where n_{steps} denotes the number of sub-intervals. In JETSPIN three different integration schemes: the first-order accurate Euler scheme, the second-order accurate Heun scheme (sometimes called second-order accurate Runge-Kutta), and the fourth-order accurate Runge-Kutta scheme[37]. The user can select a specific scheme by using appropriate keys in the input file, as described in Sec 3.1. Note that in JETSPIN the time step Δt is automatically rescaled by the quantity τ , in accordance with the mentioned dimensionless scaling convention.

Chapter 3

JETSPIN Data Files

Scope of Chapter

This chapter describes all the input and output files of JETSPIN.

3.1 Input file

In order to run JETSPIN simulations an input file has to be prepared, which is a free-format and case-insensitive. The input file has to be named `input.dat`, and it contains the selection of the model system, integration scheme directives, specification of various parameters for the model, and output directives. The input file does not require a specific order of key directives, and it is read by the input parsing module. Every line is treated as a command sentence (record). Records beginning with the symbol `#` (commented) and blank lines are not processed, and may be added to aid readability. Each record is read in words (directives and additional keywords and numbers), which are recognized as such by separation by one or more space characters.

As in the example given in `input test`, the last record is a `finish` directive, which marks the end of the input data. Before the `finish` directive, a wide list of directives may be inserted (see Tab 3.1). The key `systype` should be used to set the nanofiber model. In JETSPIN two models are available: 1) the one dimensional model similar to the model of Cap 2 but assuming the nanofiber to be straight along the \vec{x} axis, and, therefore, neglecting the surface tension force \vec{f}_{st} ; 2) the three dimensional model described in Cap 2. Internally these options are handled by the integer variable `systype`, which assumes the values explained in Tab 3.1. Further details of the 1-D model can be found in Refs [22, 38]. A series of variables are mandatory and have to be defined. For example, `timestep`, `final time`, `initial length`, etc. (see underlined directives in Tab 3.1). A missed definition of any mandatory variable will call an error banner on the terminal. The user can use two possible ways to define the initial geometry of a nanofiber both given the mandatory directive `initial length`: 1) the discretization step length of nanofiber is specified by the directive `resolution`, which causes automatically the setting of the jet segments number (the number of segment in which the jet is discretised); 2) the jet segments number is declared by the directive `points`, while the value of the discretization step length is automatically set by the program (as in Example **Test Case 3** in Sec 4.3). The directive `cutoff` indicates the length of the upper and lower proximal jet sections, which interact via Coulomb force on any bead. It is worth stressing that the length value is set at the nozzle, so that the effective cutoff increases along the simulation as the nanofiber is stretched. The directive `restart yes` can be used to restart a JETSPIN job (for further information see Section 1.6).

The user should pay special attention in choosing the time integration step given by the directive `timestep`, whose detailed considerations are provided in Ref [20]. The reader is referred to Tab 3.1 for a complete listing of all directives defining the electrospinning setup parameters. Not all these quantities are mandatory, but the user is informed that whenever a quantity is missed, it is usually assumed equal to zero by default (exceptions are stressed in Tab 3.1). **Note all the quantities have to be expressed in centimeter–gram–second unit system** (e.g. charge in statcoulomb, electric potential in statvolt, etc.).

Table 3.1: Here, we report the list of directives available in JETSPIN. Note i , f , and s denote an integer number, a floating point number, and a string, respectively. The underlined directives are mandatory. The default value is zero (exceptions are stressed in parentheses).

directive:	meaning:
airdrag yes	active the inclusion of the airdrag force in the model (default: no) (note that if yes the directive “integrator 4” is mandatory)
airdrag airdensity f	mass density of the air surrounding the nanofiber (default: 0)
airdrag airviscosity f	kinematic viscosity of the air surrounding the nanofiber (default: 1)
airdrag airvelocity f	velocity of the air with respect to the z axis (default: 0)
airdrag amplitude f	amplitude of the randomic force rescaled by γ (default: 1) (note that the dissipation coefficient γ is automatically computed by JETSPIN using the input data)
<u>collector distance</u> f	distance of collector along the x axis from the nozzle (note the nozzle is assumed in the origin)
cutoff f	length of the proximal jet sections interacting by Coulomb force (default: equal to the collector distance)
density mass f	mass density of the nanofiber
<u>density charge</u> f	electric volume charge density of the nanofiber
dynam refin yes	active the dynamic refinement during the simultion (default: no)
dynam refin threshold f	set the threshold beyond which the refinement is applied
dynam refin every f	the refinement is applied every f seconds
dynam refin start f	the refinement is applied only if the simulation time is greater than or equal to f seconds
elastic modulus f	elastic modulus of the nanofiber
external potential f	electric potential between the nozzle and collector
<u>final time</u> f	set the end time of the simulation
<u>finish</u>	close the input file (last data record)
gravity yes	active the inclusion of the gravity force in the model (default: no)
hbfluid yes	allow the set of parameters needed to define the Herschel–Bulkley stress. Note that if it is set no, JETSPIN will use the simple Maxwellian fluid model (default: no)
hbfluid consistency f	flow consistency index rescaled by μ (in μ unit) as defined in Eq 2.5 (Note you should also set: hbfluid yes) (default: 1)
hbfluid index f	flow behavior index (Note you should also set: hbfluid yes) (default: 1)
<u>initial length</u> f	length of the nanofiber at the initial time
<u>integrator</u> i	set the integration scheme. The <i>integer</i> can be ‘1’ for Euler, ‘2’ for Heun, ‘3’ for Runge-Kutta, and ‘4’ for the Platen scheme (only for airdrag force activated).
inserting yes	inject new beads as explained in Subsec
<u>nozzle cross</u> f	cross section radius of the nanofiber at the nozzle
nozzle stress f	viscoelastic stress of the nanofiber at the nozzle
nozzle velocity f	bulk fluid velocity of the nanofiber at the nozzle
perturb yes	active the periodic perturbation at the nozzle
perturb freq f	frequency of the perturbation at the nozzle
perturb ampl f	amplitude of the perturbation at the nozzle
points i	number of segment in which the jet is discretised
print list $s_1 \dots$	print on terminal statistical data as indicated by symbolic strings (see Tab 3.2 for detailed informations)
print time f	print data on terminal and output file every f seconds
print xyz f	print the trajectory in XYZ file format in centimeters every f seconds
print xyz frame f	print the jet geometry in a single XYZ file format in centimeters

<code>print xyz maxnum i</code>	every f seconds (default name of files: frame%06d.xyz) print the XYZ file format with i beads starting from the nearest bead to the collector (default: 100)
<code>print xyz rescale f</code>	print the XYZ file format data rescaled by f (default: 1)
<code>printstat list $s_1 \dots$</code>	print on output file statistical data as indicated by symbolic strings (see Tab 3.2 for detailed informations)
<code>removing yes</code>	remove beads at collector
<code>restart yes</code>	restart JETSPIN from a previous job (see Section 1.6)
<code>restart reset</code>	reset all the accumulated statistical data collected in the previous simulation when a job is restarted
<code>resolution f</code>	discretization step length of nanofiber
<code>seed i</code>	seed control to the internal random number generator
<code>surface tension f</code>	surface tension coefficient of the nanofiber
<code>system i</code>	set the nanofiber model. The <i>integer</i> can be equal to '1' for select the 1d-model or '3' for the 3d-model
<code>timestep f</code>	set the time step for the integration scheme
<code>viscosity f</code>	viscosity of the nanofiber
<code>yield stress f</code>	yield stress (default: 0)

3.2 Output files

A series of specific directives causes the writing of output files (see Tab 3.1). In JETSPIN three output files can be written: 1) the file `statdat.dat` containing time-dependent statistical data of simulated process; 2) the file `traj.xyz` reporting the nanofiber trajectory in XYZ format file; 3) the files `frame%06d.xyz` reporting the nanofiber geometries in splitted XYZ format files (a single file for each frame).

Various statistical data can be written on the file `statdat.dat`, and the user can select them in input using the directive `printstat list` followed by appropriate symbolic strings, whose the list with corresponding meanings is reported in Tab 3.2. The selected observables will be printed at time interval on the same line following the order specified in input file. In the same way, a list of statistical data can be printed on computer terminal using the directive `print list` followed by the symbolic strings of Tab 3.2.

The file `traj.xyz` is written as a continuous series of XYZ format frames taken at time interval, so that can be read by suitable visualization programs (e.g. VMD-Visual Molecular Dynamics [39], UCSF Chimera [40], etc.) to generate animations. The number of elements contained in the file is kept constant equal to the value specified by the directive `print xyz maxnum`, since few programs (e.g. VMD) do not manage a variable number of elements along the simulations. If the actual number of beads is lower than the given constant `maxnum`, the extra elements are printed in the origin point. On the other hand, the number of beads printed in the file `frame%06d.xyz` is exactly the actual number of beads used to discretized the jet at the given frame. Note that the unit of measurement used in the files, `traj.xyz` and `frame%06d.xyz`, is the centimeter multiplied by f , which was given in input file by the directive “ `print xyz rescale f` ” (see Table 3.1).

keys:	meaning:
t	unscaled time
ts	scaled time
x, y, z	unscaled coordinates of the fareast bead
xs, ys, zs	scaled coordinates of the fareast bead
st	unscaled stress of the fareast bead
sts	scaled stress of the fareast bead
vx, vy, vz	unscaled velocities of the fareast bead
vxs, vys, vzs	scaled velocities of the fareast bead
yz	unscaled normal distance from the x axis of the fareast bead
yzs	scaled normal distance from the x axis of the fareast bead
mass	last inserted mass at the nozzle
q	last inserted charge at the nozzle
cpu	time for every print interval
cpur	remaining time to the end
cpue	elapsed time
n	number of beads used to discretise the jet
f	index of the first bead
l	index of the last bead
<u>curn</u>	current at the nozzle
<u>curc</u>	current at the collector
<u>vn</u>	velocity modulus of jet at the nozzle
<u>vc</u>	velocity modulus of jet at the collector
<u>svc</u>	strain velocity at the collector
<u>mfn</u>	mass flux at the nozzle
<u>mfc</u>	mass flux at the collector
<u>rc</u>	radius of jet at the collector
<u>rrr</u>	radius reduction ratio of jet
<u>lp</u>	length path of jet
<u>rlp</u>	length path of jet divided by the collector distance
nref	number of performed dynamic refinements
angl	instantaneous angular aperture

Table 3.2: In JETSPIN a series of instantaneous and statistical data are available to be printed by selecting the appropriate key. Here, the list of symbolic string keys is reported with their corresponding meanings. Note by *scaled* we mean that the observable was rescaled by the characteristic values provided in Tab2.1. The underlined keys correspond to data which are averaged on the time interval given by the directive **print time** in input file. Note by *fareast bead* we mean the fareast bead from the nozzle (with greatest x value). Note all the quantities are expressed in centimeter–gram–second unit system, excepted the dimensionless scaled observables.

Chapter 4

Example Simulations

Scope of Chapter

This chapter describes the standard test cases for JETSPIN, the input and output files for which are in the *examples* sub-directory.

4.1 Test Case 1: 1-D case

This input file (located in the *input-1* sub-directory) provides the dimensionless parameter values $Q = 12$, $V = 2$ and $F_{ve} = 12$, which have been already used as reference case in Refs [11, 22].

4.2 Test Case 2: 1-D case with bead insertion at the nozzle activated

This input file (located in the *input-2* sub-directory) provides the dimensionless parameter values $Q = 12$, $V = 2$ and $F_{ve} = 12$, as in the previous test case, but here we have activated the injection of new beads by the directive `inserting yes` in the input file.

4.3 Test Case 3: Three-D simulation of electrospinning process

The electrospinning of polyvinylpyrrolidone (PVP) nanofibers is a prototypical process, which has been largely investigated in literature.[6, 8, 5] By the input located in the *input-3* sub-directory, we simulate the electrospinning process of PVP solutions. Then, the theoretical results predicted by the model reproduces an experiment in which a solution of PVP (molecular weight = 1300 kDa) is prepared by a mixture of ethanol and water (17:3 v:v), at a concentration of about 2.5 wt%. The applied voltage is in a range around 10 kV, and the collector is placed at distance 16 cm from the nozzle, which has radius 250 micron (further details are provided in Ref. [41, 20]). As rheological properties of such system we consider the zero-shear viscosity $\mu_0 = 0.2 \text{ g}/(\text{cm} \cdot \text{s})$ [42, 43], the elastic modulus $G = 5 \cdot 10^4 \text{ g}/(\text{cm} \cdot \text{s}^2)$ [44], and the surface tension $\alpha = 21.1 \text{ g}/\text{s}^2$ [42]. We use for the simulation a viscosity value μ which is two order of magnitude larger than the zero-shear viscosity μ_0 reported, since the strong longitudinal flows we are dealing with can lead to an increase of the extensional viscosity from μ_0 , as already observed in literature.[11, 32] The mass density is equal to $0.84 \text{ g}/\text{cm}^3$, while the charge density was estimated by experimental observations of the current measured at the nozzle. For convenience, all the simulation parameters are summarized in Tab4.1.

ρ (kg/m ³)	ρ_q (C/L)	a_0 (cm)	v_s (cm/s)	α (mN/m)	μ (Pa·s)	G (Pa)	V_0 (kV)	ω (s ⁻¹)	A (cm)
840	$2.8 \cdot 10^{-7}$	$5 \cdot 10^{-3}$	0.28	21.1	2.0	50000	9.0	10^4	10^{-3}

Table 4.1: Simulation parameters for the simulation of PVP nanofibers. The headings used are as follows: ρ : density, ρ_q : charge density, a_0 : fiber radius at the nozzle, v_s : bulk fluid velocity in the syringe needle, α : surface tension, μ : viscosity, G : elastic modulus, V_0 : applied voltage bias, ω : frequency of perturbation, A : amplitude of perturbation. The bulk fluid velocity v_s was estimated considering that the solution was pumped at constant flow rate of 2 mL/h in a needle of radius 250 micron.

4.4 Test Case 4: Three-D simulation in presence of a gas counter-flow

In this test case we use all the simulation parameters summarized in Tab 4.1. Further, we activate the air drag force term. The extra parameters related to the gas medium are modeled on the air. Consequently, we take the air density $\rho_a = 1.21 \text{ kg/m}^3$, and the air kinematic viscosity $\nu_a = 0.151 \text{ cm}^2/\text{s}$. As in literature [28, 29, 30], we set the generic diffusion coefficient in velocity space $D_{v,i}$ for the i -th bead equal to γ_i , where γ_i denotes the dissipative coefficient computed by Eq 2.14. The gas flow is oriented along the x-axis with value $v_{flow} = -10 \text{ m/s}$, and the negative sign of v_{flow} indicates its opposite direction (from the collector towards the nozzle).

4.5 Test Case 5: Three-D simulation with dynamic refinement

In this test case we use all the simulation parameters summarized in Tab 4.1. Further, we activate the dynamic refinement procedure with the extra input terms $\tilde{l} = 0.2 \text{ cm}$ and $t_r = 0.001 \text{ s}$. For more details on the dynamic refinement procedure see Subsection 2.4.

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