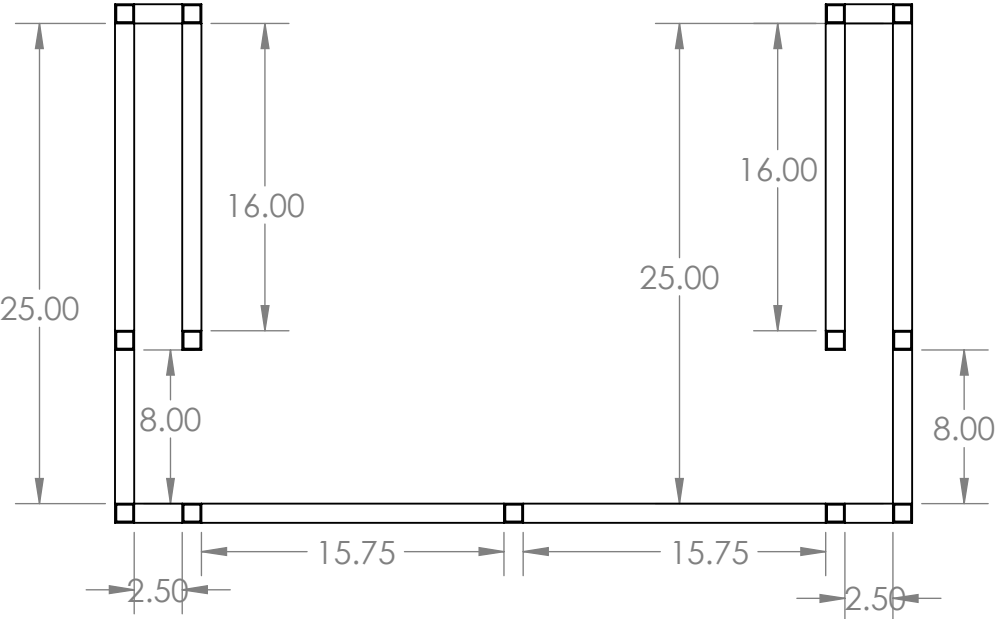
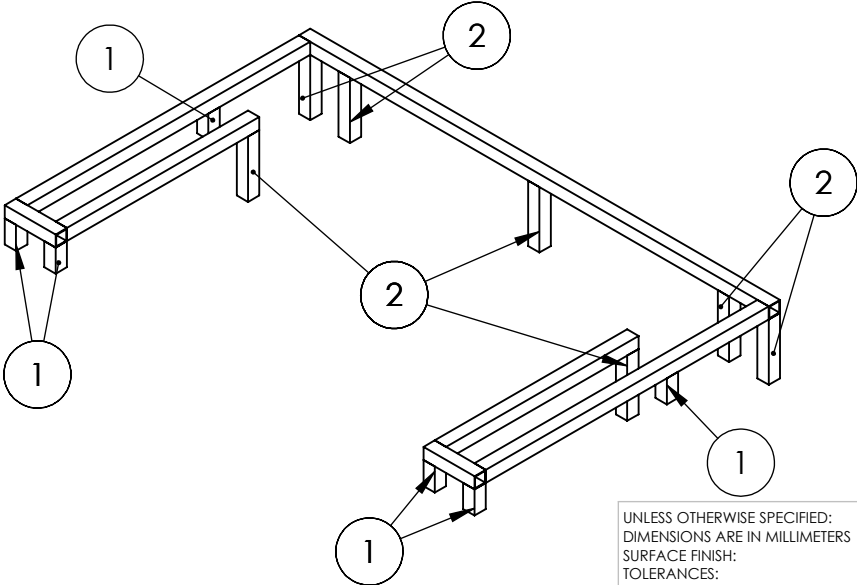


ITEM NO.	PART	LENGTH (INCHES)	QTY.
1	1x1x 0.0625" square aluminum tube	2	6
2	1x1x 0.0625" square aluminum tube	5	7

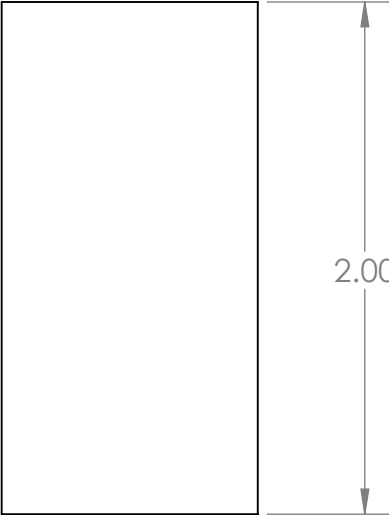
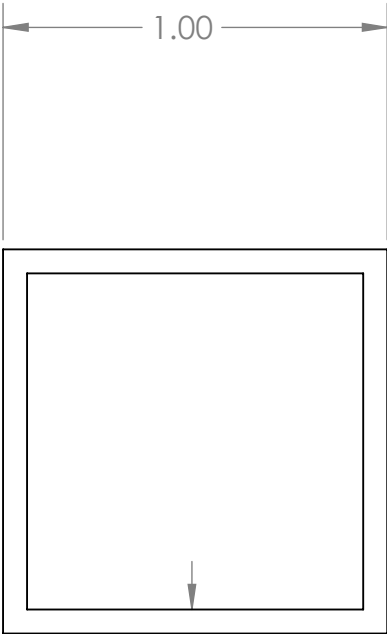
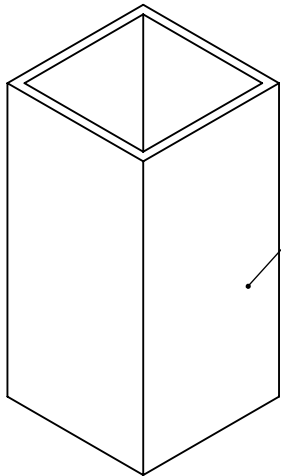


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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBUR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
NAME		SIGNATURE		DATE				TITLE:			
DRAWN											
CHK'D											
APPV'D											
MFG											
Q.A											
				MATERIAL:				DWG NO.			
								Top Layer Frame With Beam			
				WEIGHT:				SCALE:1:12			
								SHEET 1 OF 3			

NOTE: Requires SIX aluminum tubes

6x



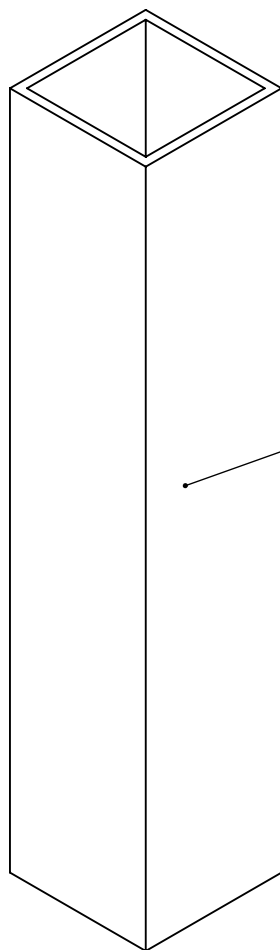
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NAME		SIGNATURE		DATE				TITLE:			
DRAWN											
CHK'D											
APPV'D											
MFG											
Q.A											
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								SHEET 2 OF 3			

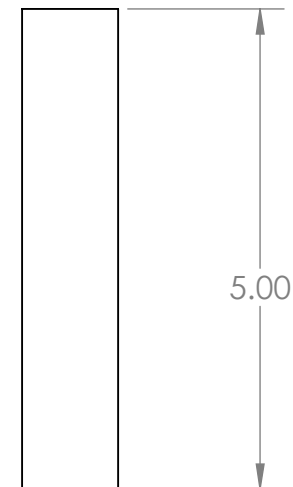
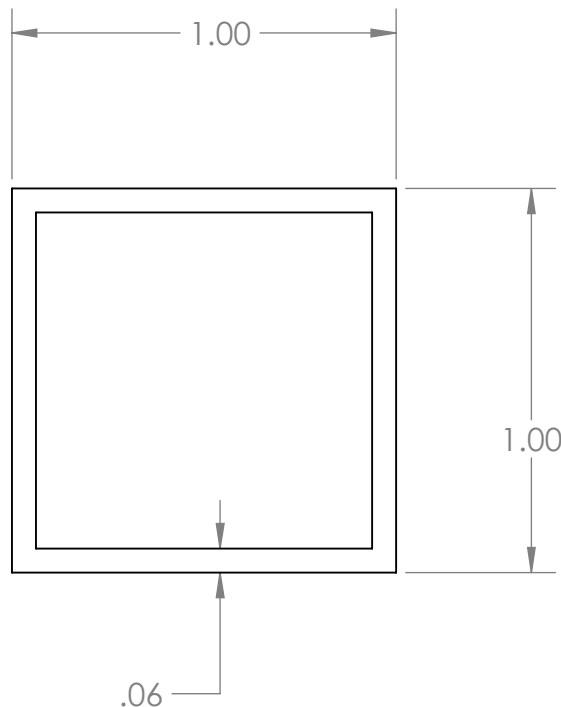
Top Layer Frame With Beam

NOTE: Requires SEVEN aluminum tubes

7x



2



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ANGULAR:

FINISH:

DEBUR AND  
BREAK SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION

	NAME	SIGNATURE	DATE		
DRAWN					
CHK'D					
APPV'D					
MFG					
Q.A					

TITLE:

MATERIAL:

WEIGHT:

DWG NO.

Top Layer Frame With Beam

SCALE:1:12

SHEET 3 OF 3