



Drawing not to scale

L	total length	121
D	diameter	10.0 h6
L1	feed zone length	33
L2	compression zone length	45
L3	metering zone length	17
D1	feed zone diameter	3.2
D3	metering zone diameter	8.1
p	pitch	10
w	flight width	1
δ	tip angle	118°
R	radius between flight and core	1.8

Wenn nicht anders definiert:
Bemaßungen in mm
Allgemeintoleranz ISO 2768-mK

Werkstoff:
C45

Projekt:
FabMX Pellet Extruder

Bauteil:
Extruderschnecke

Version: 0.56

www.fabmx.org

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