

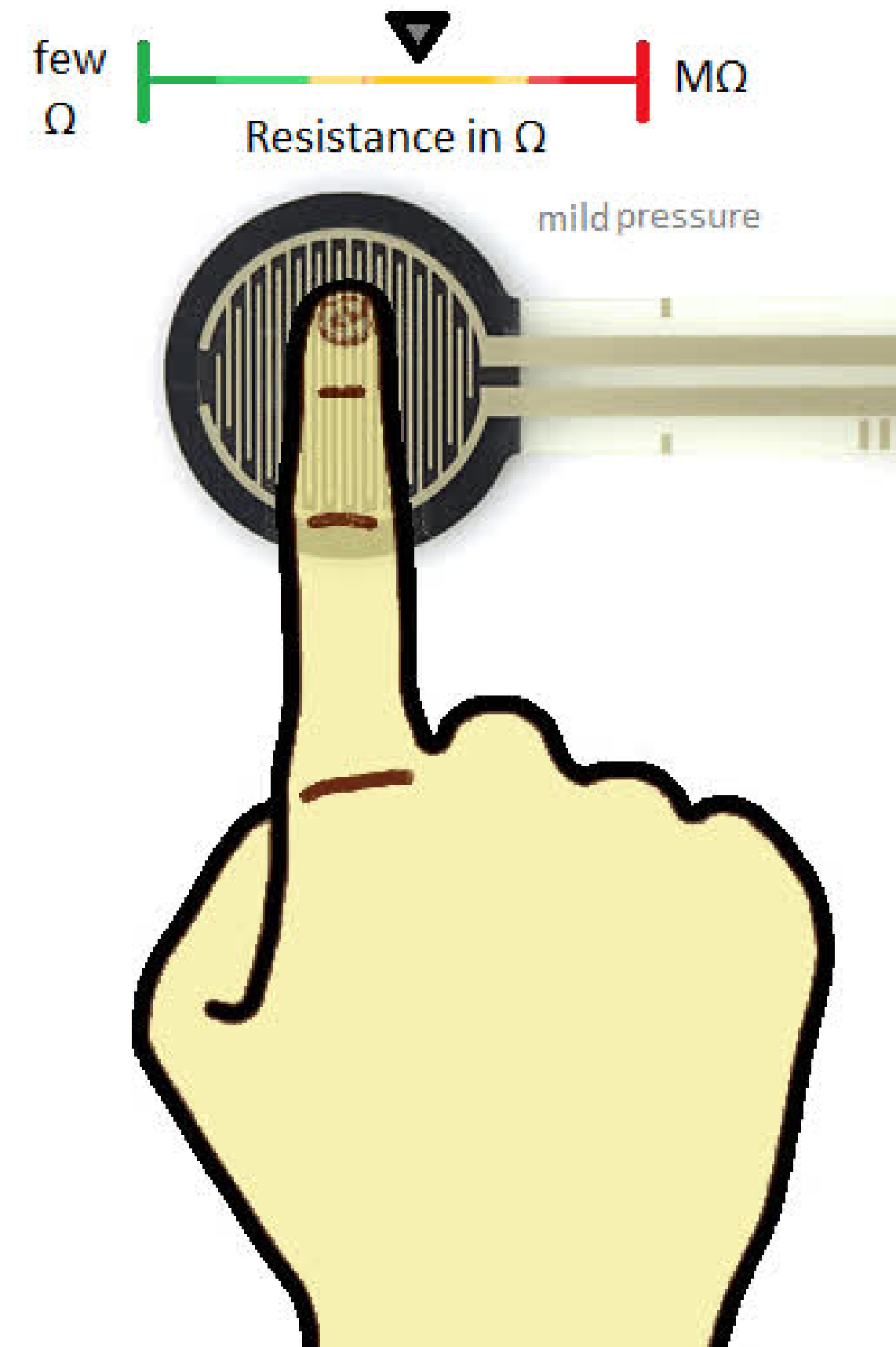


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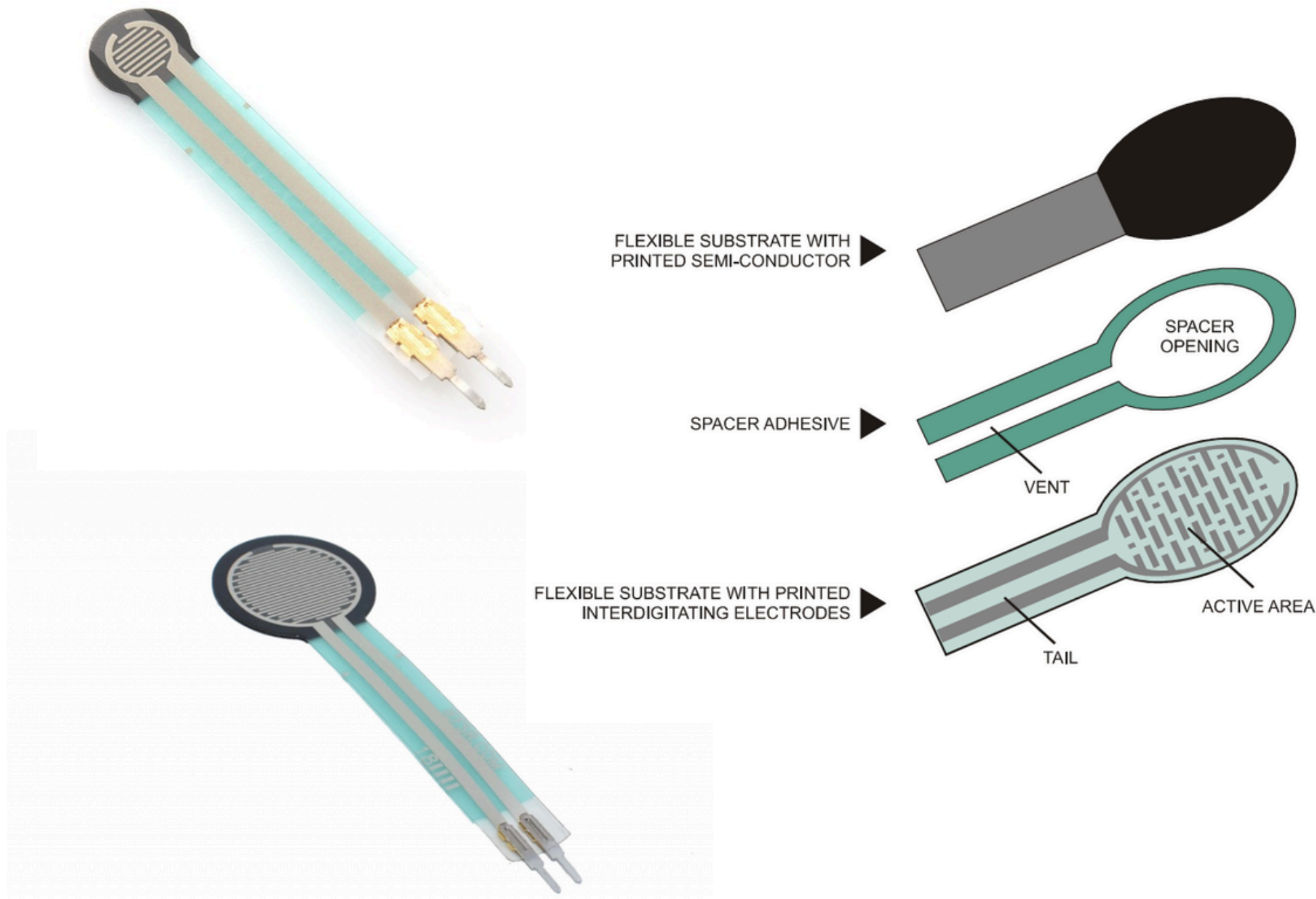
# FSR Sensor

## Sensores y Actuadores | 2025-I

Facultad de Ingeniería - Departamento de  
Ingeniería Mecánica y Mecatrónica



# FSR (Force-sensing resistor)



- FSR = polymer force sensor: resistance  $\downarrow$  when force  $\uparrow$ .
- Two-wire polymer thick-film device (thin, flexible).
- Active area proportional to the geometry of the FSR.
- Behavior: non-linear inverse power law ( $R \propto 1/F^k$  roughly).

# History of FSRs

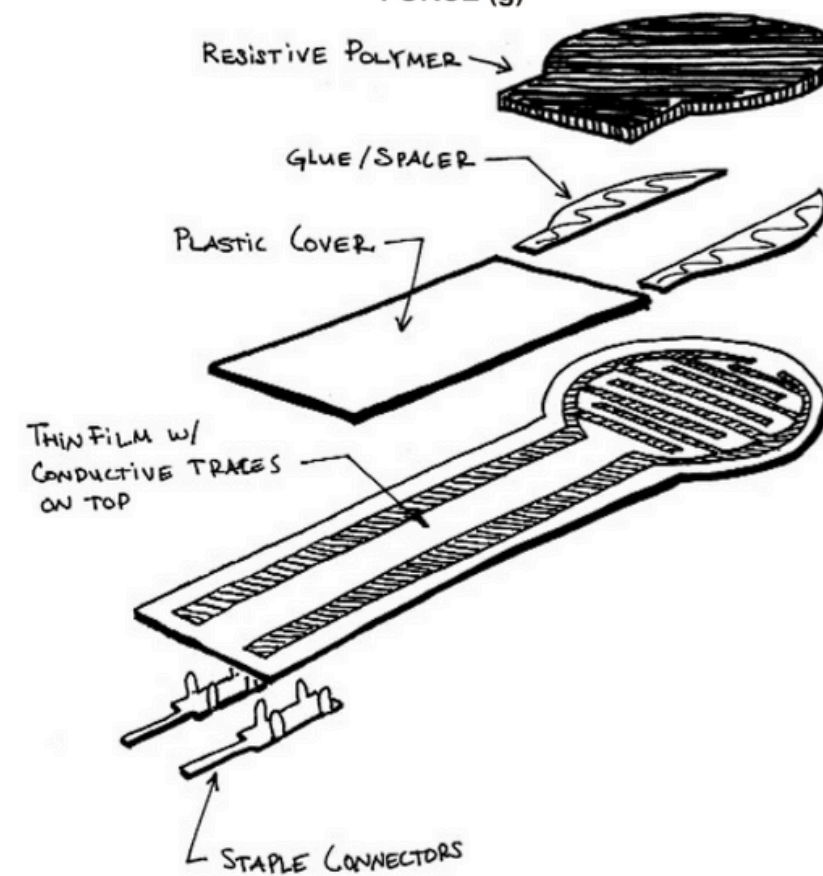
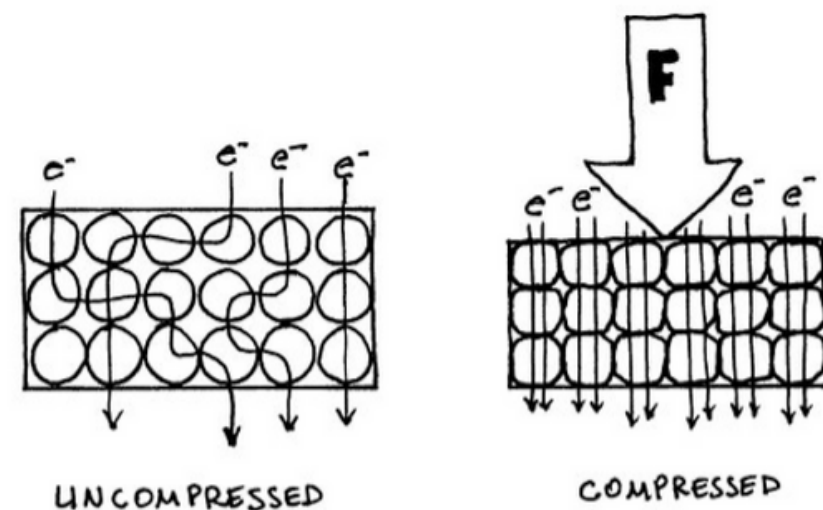
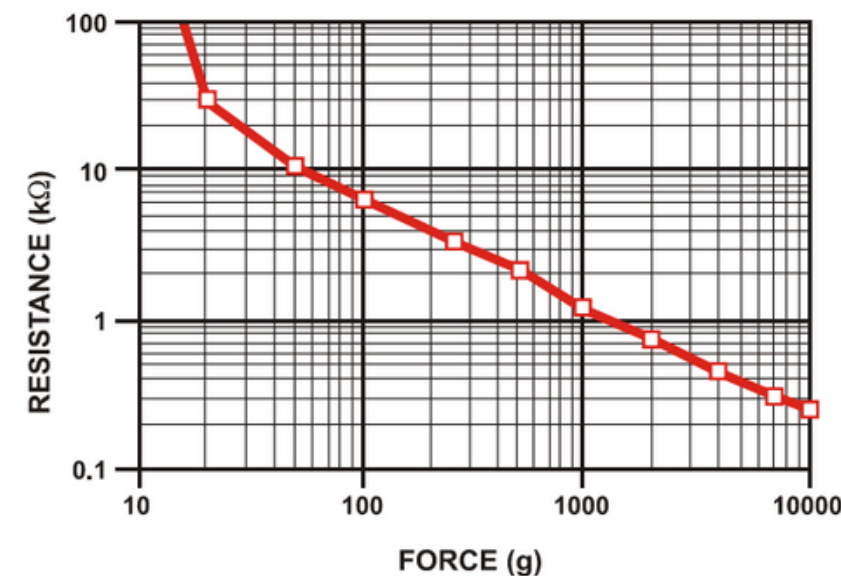
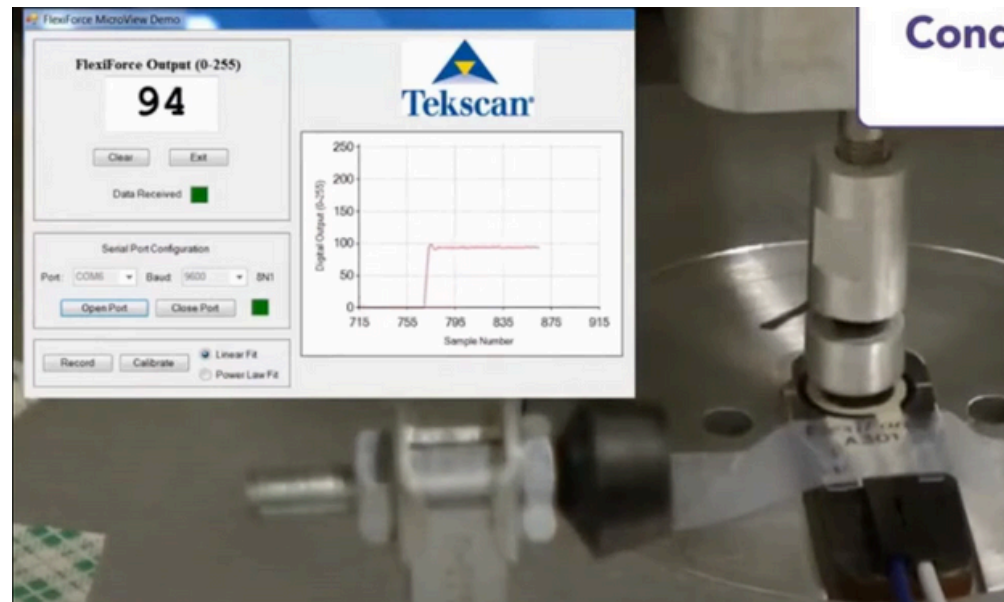
## Evolution from Music to Industry



- Invented by Franklin Eventoff in 1977; Interlink Electronics commercialized FSRs starting 1985.
- First used in electronic musical controllers, then expanded to touch/force sensing.
- Interlink's FSR 400-series was the original family.
- Tekscan later developed similar "FlexiForce" FSR sensors (1990s onward).



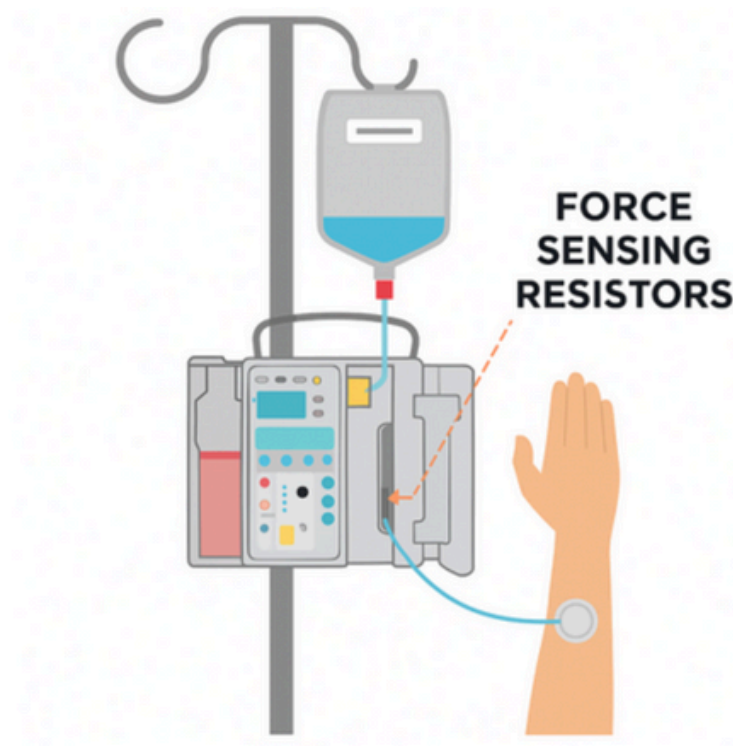
# FSR (Force-sensing resistor)



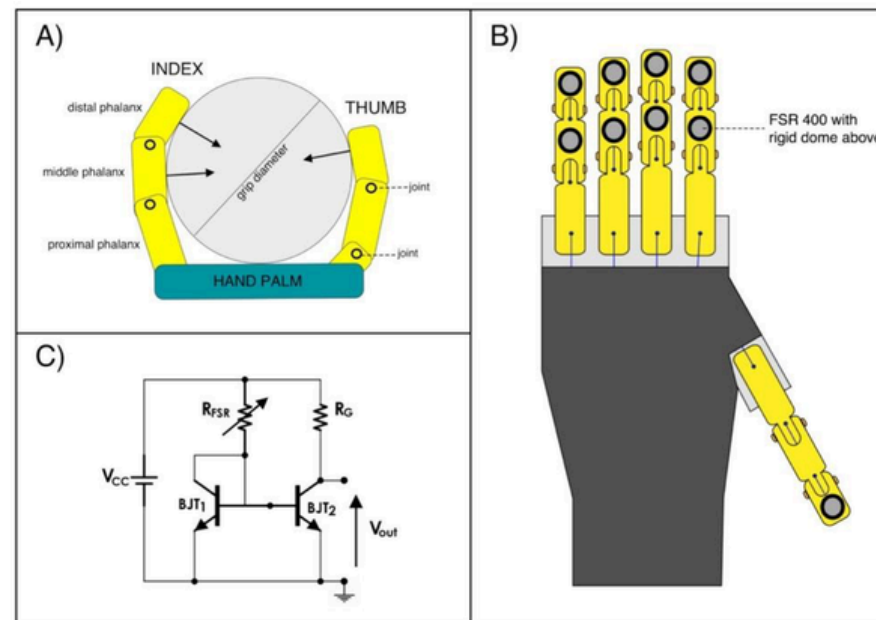
- Construction: two layered membranes (electrode traces + conductive ink) with spacer.
- No force = open circuit; pressing connects ink to electrodes  $\Rightarrow$  current flows.
- More force  $\rightarrow$  more contact area  $\rightarrow$  lower resistance (predictable drop).
- Ultra-thin  $\sim 0.45$  mm; rating  $\sim 10$ M actuations
- Need electronic configurations to improve its non-linear behavior

# Industrial Application and Integration

Use in automation/PLC systems; Communication



- Automotive: seat sensors, pedals, touch controls.
- Medical: patient monitoring, pump occlusion detection, interface buttons.
- Robotics/Automation: gripper force sensors, safety interlocks, centroid measurement.
- Consumer electronics: pressure-sensitive buttons/drum pads, gaming controllers, etc



# Major Brands

Industry leaders in AC servos

INTERLINK  
ELECTRONICS



- Interlink Electronics: original FSRs (FSR 400 series: models 400, 402, 404, 406).
- Tekscan (FlexiForce): makes ultra-thin force-sensing resistors (A201, A301, etc.).
- Ohmite: “FSR series” force sensors (polymer thick-film).
- Other: Sensitronics (FSR pioneer), Spectra Symbol (flex sensors), hobbyists (SparkFun, Adafruit).

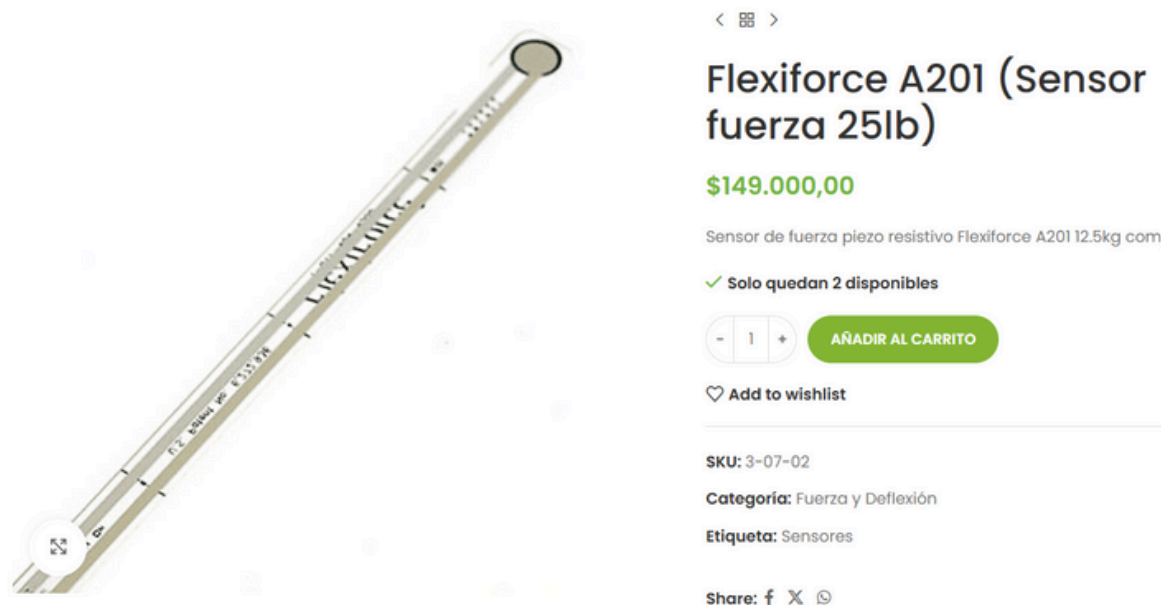




# Pricing

## Approximate cost ranges in USD and COP

- Interlink 402: ~\$8-9 USD each
- In COP: ~\$33,000 COP [exchange-rates.org](https://www.exchange-rates.org).
- Retail price: SparkFun sells 0.5" FSR at ~\$10.95 (~44,000 COP).
- Tekscan FlexiForce: ~\$35–37 USD (~150,000 COP) each.
- Bulk discounts (e.g. 5–100 qty) lower per-unit cost.





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*Universidad Nacional de Colombia*

*Gracias*

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