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Internal User Only LG Electronics		LGE P/N <b>MAY69635401</b>	MATERIAL Yellow_Flexo SW-4KA [Refer to MAY66063201 Material Spec.] Oversea Site : Single or Double Wall Corrugated fiberboard * LGEMA/RA/MX/RS Only : White_Flexo(White Double or Single Wall Corrugated fiberboard)		BOX INNER DIM. W 1263 D 163 H 755	BOX COMPRESSION STRENGTH min.170 kg.f	END CRUSH STRENGTH	BURSTING STRENGTH	REMARK 50UN73 (50UN 73 2 Pole - F) for US / Canada - ISTA																																								
F	E	C	D	E	F	G	H																																										
								PRINT COLOR BLACK : BLACK LG WINE 216UP : LG WINE 216UP																																									
								BARCODE LABEL GUIDE "D" Panel Adhere to barcode label (or Printing) Label Max Size 98x180																																									
								LINES --- : Cutting Lines of Case Blanks - - - : Crease Lines - - - - : Center Line ~~~~~ : Soft Edge Cutting Lines XXXXXX : Glued Joint																																									
B	C	D	E	F	G	H	I																																										
								1. SPECIFICATIONS (1) PRINT LETTERS AND LOGO TYPE ON THE BASIC OF SPECIFIED FILM. (2) SAMPLE OF NEW OR REVISED PART MUST BE APPROVED BY LG BEFORE PROCEEDING WITH PRODUCTION. (3) DIMENSIONS ARE GIVEN IN MILLIMETERS. (4) BOX QUALITY LG(G3)-G2-2112 IS STANDARDS. (5) HAND HOLE POSITION(X,Y) TOLERANCE : -2~3, LIMITED DIMENTION TOLERANCE : ±1. (6) CARTON PACKAGING SPECIFICATIONS AGF769521 IS STANDARDS. (7) CARTON TEST CT20. (8) APPOINTED POINTS OF "C", "D" PANELS ARE SAME AS "B" PANELS. (9) BOX BOXES AFTER PRE-TREATMENT, (TEMP: 20°C, HUMIDITY: 65%, TIME: 24hr). - NORMAL STRENGTH: 10%-15% MORE MANAGEMENT * CSD IMPORT BOX STRENGTH(OVERSEA SITE) : SPEC X 0.8 (10) PRINT LETTERS AVOID THE AREA OF HAND HOLE. (11) THE BOX JOINT PANEL IS 1"×1" OR 1"×2" PANEL(1 OR 2MATCH) (12) THE BOX UP/DOWN JOINT MANAGEMENT SPECIFICATION 2mm(TOLERANCE+1) (13) THE BOX PIN MARK CAN BE DOUBLE MARKING ON THE BJD PANEL (14) BOX MATERIAL HO ONLY, OVERSEA SITE BASIC TH STRENGTH (15) BOX MATERIAL HO ONLY, OVERSEA SITE BASIC TH STRENGTH (16) THE THOMSON HORIZONTAL LINE THICKNESS: 2-3.5mm(BOX FOLDING LINE) (17) THE STAPLER PIN POSITION 55mm(±10), STARTEND POSITION UNDER 25mm (18) THE PRINTED COLOR SHOULD BE COLOR DIFFERENCE VALUE (ΔE) 2.00cmc OR LESS AS COMPARED WITH THE COLOR SAMPLE.	2. ROHS CONTENTMENT * HAZARDOUS SUBSTANCES ON THIS PRODUCT SHOULD BE SATISFIED BY SUBSTANCE REGULATION OF LEVEL A, B, C, D, E, F ACCORDING TO ROHS1.1 STANDARD, ESPECIALLY, PART SHOULD BE MANUFACTURED AND CONTROLLED THE FOLLOWING SPECIFICATION. (1) ECO-HAZARDOUS SUBSTANCES TEST REPORT SHOULD BE SUBMITTED WHEN PART CERTIFICATION TEST AND FIRST MASS PRODUCTION. (2) ESPECIALLY, PART SHOULD NOT USE OR CONTAIN LEAD(Pb) AND CADMIUM(Cd) IN INK.	* Die Cutting Spec REV. NO. MM / DD / YY. SIGNATURE CHANGE NO. CHANGE CONTENTS																																							
A	N	O	T	E																																													
<table border="1"> <thead> <tr> <th rowspan="2">C.F Spec</th><th colspan="5">"★" Addition Spec</th></tr> <tr> <th>A(F)</th><th>C(F)</th><th>BA(F)</th><th>BC(F)</th><th>EC(F)</th></tr> </thead> <tbody> <tr> <td>W1=W+★</td><td>2-5(3)</td><td>2-3(2)</td><td>5-8(6)</td><td>4-7(5)</td><td>3-6(4)</td></tr> <tr> <td>D1=D+★</td><td>5-7(6)</td><td>4-5(5)</td><td>8-10(9)</td><td>7-9(8)</td><td>6-8(7)</td></tr> <tr> <td>W2=W+★</td><td>5-7(6)</td><td>4-5(5)</td><td>8-10(9)</td><td>7-9(8)</td><td>6-8(7)</td></tr> <tr> <td>D2=D+★</td><td>2-5(3)</td><td>2-3(2)</td><td>5-8(6)</td><td>4-7(5)</td><td>3-6(4)</td></tr> <tr> <td>F1=D1+D+★</td><td>-1-1(0)</td><td>-1-1(0)</td><td>1-3(1)</td><td>1-3(1)</td><td>0-2(0)</td></tr> </tbody> </table> <p>NOTE LG BOX Part Approval P/N (HQ BOX 부품인정 P/N): MAY69615301 (*): Standards Spec (F) : Flute, C.F : Corrugate Fiberboard</p>								C.F Spec	"★" Addition Spec					A(F)	C(F)	BA(F)	BC(F)	EC(F)	W1=W+★	2-5(3)	2-3(2)	5-8(6)	4-7(5)	3-6(4)	D1=D+★	5-7(6)	4-5(5)	8-10(9)	7-9(8)	6-8(7)	W2=W+★	5-7(6)	4-5(5)	8-10(9)	7-9(8)	6-8(7)	D2=D+★	2-5(3)	2-3(2)	5-8(6)	4-7(5)	3-6(4)	F1=D1+D+★	-1-1(0)	-1-1(0)	1-3(1)	1-3(1)	0-2(0)	REV. NO. MM / DD / YY. SIGNATURE CHANGE NO. CHANGE CONTENTS
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