

Welder's Qualification Test Certificate

Certificate No. 24-296456-SK

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- 3 Designation(s): **ISO 9606-1 141 T BW FM1 S s6.3 D48.3 PH-L045 ss nb**
ISO 9606-1 141 T FW FM1 S t6.3 D48.3 PH ml
- 4 WPS-Reference: 24/082
5 Slowweld, s.r.o.
6 Welder's name: **Serhii PRYSIAZHNIUK**
- 7 Method of identification: Identity card
8 Date and place of birth: 1994-06-11, Baranivka / UKRAINE
9 Employer: Selbständig
10 Code / testing standard: DIN EN ISO 9606-1:2017
- Examining body: TÜV Thüringen e. V.
Examiner: Dipl. Ing. Terezia Suselova
- Photograph
(if required)
- 11 Supplementary fillet weld test: No (completed in conjunction with a butt weld qualification)
12 Job knowledge: Acceptable but language problems

13	Test piece	Range of qualification
14 Welding process(es);	141 TIG (GTAW)	141 TIG (GTAW)
15 Transfer mode	-	-
16 Product type (plate or pipe)	T Pipe/Tube	T Pipe/Tube
17 Type of weld	BW Butt weld	FW Fillet weld
18 Parent material group(s)	1.1	1.1
19 Filler material group(s)	FM1	FM1
20 Filler material typ(s)	S	S
21 Shielding gas / flux	EN ISO 14175-I1	EN ISO 14175-I1
22 Auxiliaries	-	-
23 Type of current and polarity	DC- (= -)	DC- (= -)
24 Material thickness t (mm)	-	6.30
25 Deposited thickness s (mm)	6.30	-
26 Outside pipe diameter (mm)	48.30	48.30
27 Welding position(s)	PH-L045 (6G)	PH (5F up)
28 Weld details	ss nb	-
29 Multi layer / single layer	-	ml

- 30 Additional information: —
Parent metal: P235GH. Filler: ISO 636-A W 2 Si1 (GI 113, Esab). ISO 636-A W 2 Si1 (GI 113, Esab).
The requirements of the Pressure Equipment Directive 2014/68/EU approval of personnel Annex I, 3.1.2 are fulfilled.

31	Type of tests	Performed and	Not
32		accepted	tested
33	Visual testing	X	-
34	Radiographic testing	X (BW)	-
35	Fracture test	X (FW)	-
36	Bend test	-	X
37	Notch tensile test	-	X
38	Macroscopic examination	-	X
39	Additional tests	-	X

Dipl. Ing. Jozef Vadkerti
Notified Body 0090 for Pressure Equipment

Place, date: Nitra, 2024-03-15
Revalidation method: 9.3 a
Date of welding: 2024-03-12
Validity until: 2027-03-11



- 40 Revalidation for qualification by examiner or examining body for the following 2 years

41	Date	Signature	Position or title

- Confirmation of the validity by welding coordinator / examiner or examining body for the following 6 months

Date	Signature	Position or title
2024-09-		
2025-03-		
2025-09-		
2026-03-		
2026-09-		