


Markings:

- CAVAGNA GROUP symbol 
- EU
- ISO V
- 25E
- C₂H₂ UNI11144-7S
- Year and month of construction (Ex.2011-03)
- (Production order)
- Π

Technical information :

Temperature range : -40°C / +65°C

Gland nut closure torque : 45-60 Nm

Orifice : ϕ 3.5mm

T.P. : 60 bar

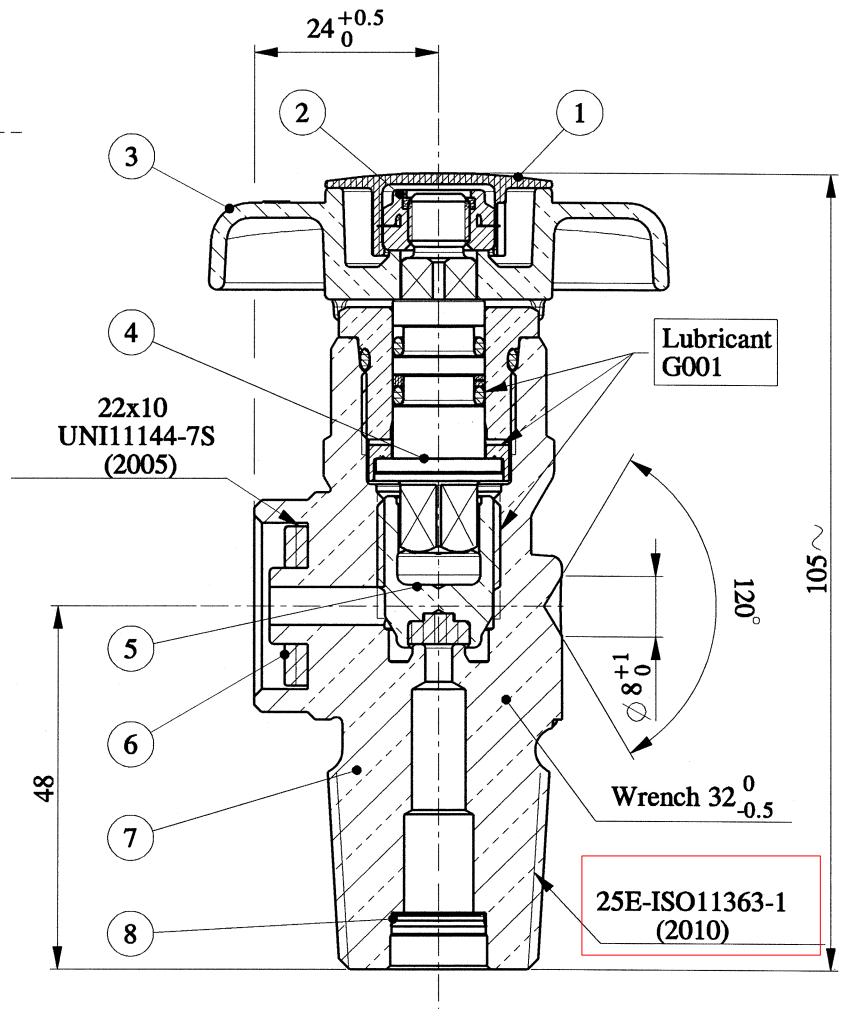
HOMOLOGATION : L.28.970-A

Materials :


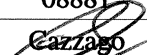
Seat pad : ZYTEL

Toroidal rings : EPDM

Antifriction ring : DELRIN



8	Filter 50 Mesh.	1	X5 CrNi 1810 UNI 6901	1601105008
7	Body C2H2 25E-UNI 11144/7S	1	Cu Zn40 Pb2 (CW617N) UNI EN12165	0171500506
6	Washer	1	PA 6	0471102547
5	Assembled piston	1	/	0379500049
4	Assembled spindle	1	/	1379500037
3	Handwheel	1	Gc-Al Si12 Cu2 Fe UNI 5076	0271103036
2	Handwheel Nut	1	Zinc-coated Steel -6-th Class	1071100047
1	Protection cap blue RAL5002	1	PA 6	1671101012
POS	DENOMINATION	Q.	MATERIAL	DRAW NR.

DESCRIPTION		Valve for ACETYLENE (C2H2)											
	GEN. TOLL. ± /		GEN. FILL. R /		ANG. TOLL. ± /		DRAFT /		SCALE 1:1		SHEET 1 / 1		
	RESPONS.		DRAWN		ISSUE		MATERIAL						
	DATE		17-01-02		18-01-02		-						
	SIGNATURE		Frerini		Cazzago								
	ACTIVITY	NUMBER	08881		PROJECT	05577		DRAW NUMBER					
		SIGN.			REFERENCE	ADPB188300		VCB1SAD003					
INDEX		A4		0.55 Kg.	XXXXXX								