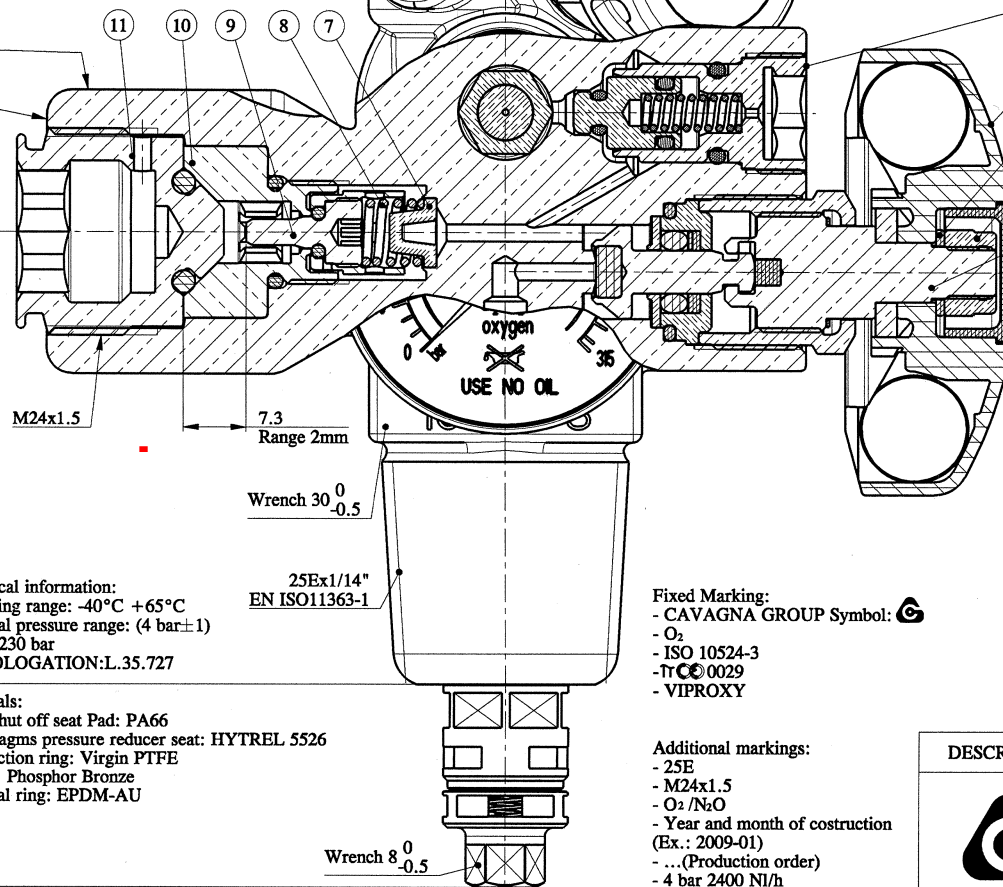
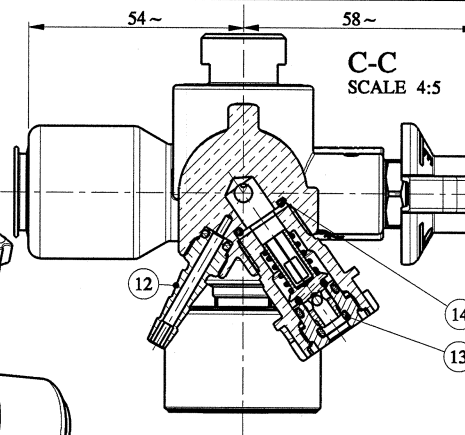


Marcare numerazione progressiva composta da 3 cifre che deve ricominciare ad ogni lotto di produzione.
Utilizzare apposita marcatrice.

ATTENZIONE:


La rullatura della valvola dovrà mantenere la stessa posizione ovvero:
- esser sempre effettuata con la stessa angolazione facendo in modo che appaia sulla parte superiore della porta di caricamento.
- la marcatura dovrà presentare sempre prima il numero di lotto e di seguito anno/mese.
- ex. XXXXXXXX 2009-09 mantenendo la scritta sulla riga più esterna e nella parte superiore della valvola.

Position Handwheel	Flow Capacity
0	0 l/min.
1	4 l/min.
2	6 l/min.
3	7 l/min.
4	8 l/min.
5	9 l/min.
6	10 l/min.
7	11 l/min.
8	12 l/min.
9	13 l/min.
10	14 l/min.
11	15 l/min.




Technical information:
Operating range: -40°C +65°C
Residual pressure range: (4 bar±1)
W.P.: 230 bar
HOMOLOGATION: L.35.727

Materials:
Main shut off seat Pad: PA66
Diaphragm pressure reducer seat: HYTREL 5526
Antifriction ring: Virgin PTFE
Spring: Phosphor Bronze
Toroidal ring: EPDM-AU

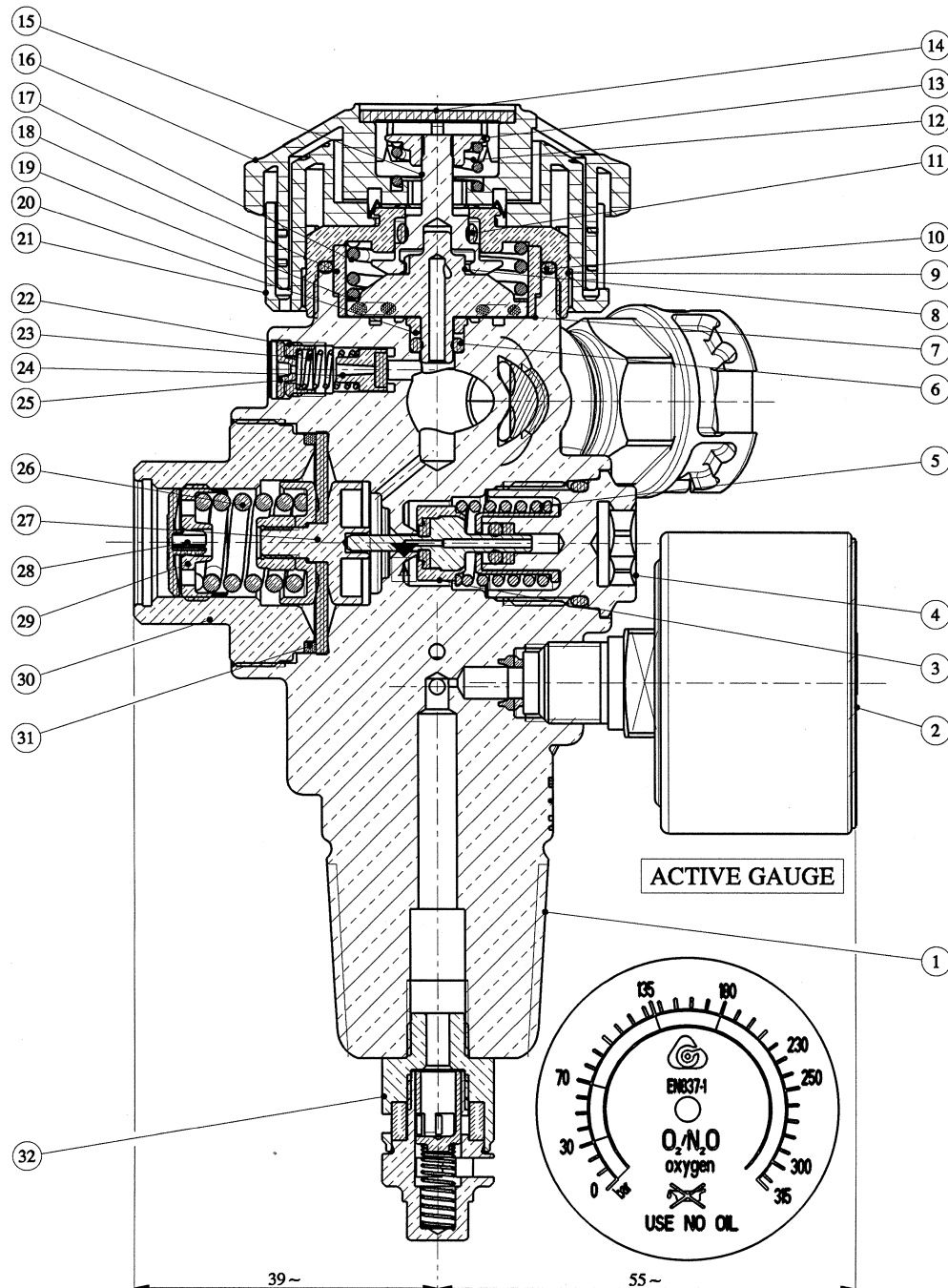
Fixed Marking:
- CAVAGNA GROUP Symbol: 
- O₂
- ISO 10524-3
- TrC 0029
- VIPROXY


Additional markings:
- 25E
- M24x1.5
- O₂ / N₂O
- Year and month of construction (Ex.: 2009-01)
- ... (Production order)
- 4 bar 2400 NI/h
- 15 l/min.
- W.P. 230bar
- EU

14	O-Ring	1	EPDM	0471100106
13	AFNOR rapid adapter O2-N2O	1	/	1079500510
12	Assembled connection	1	/	1079500420
11	Assembled plug	1	/	1079500517
10	Assembled bush for NF E 29-650/F	1	/	1079500371
9	Assembled piston	1	/	0379500224
8	Spring	1	CuSn8 (CW453K) EN 12166	0771100095
7	Filter	1	Sintered Bronze	1671105021
6	Assembled bush	1	/	1079500660
5	Assembled white handwheel	1	/	0279500106
4	Washer	1	Cu Zn39 Pb3 (CW614N) EN12164	1571100307
3	Nut	1	Cu Zn 37 EN 12449	1071100117
2	White seal RAL 9010	1	PA6 + 15% F.V.	1671705520
1	Assembled spindle	1	/	1379500094
POS DENOMINATION		Q.	MATERIAL	DRAW NR.

DESCRIPTION		Valve for Mix (0÷15 l/min.)												
 cavagna group pergola	GEN. TOLL. ±/		GEN. FILL. R /		ANG. TOLL. ±/		DRAFT /		SCALE 19:10		SHEET 1 /2			
	RESPONS.		DRAWN		ISSUE		MATERIAL							
	DATE		04-02-10		04-02-10		/							
	SIGNATURE		Campadelli		Ragnoli									
	ACTIVITY	NUMBER	11798		PROJECT		07176		DRAW NUMBER					
		SIGN.	Treccani		REFERENCE		/		MVA1MMX002					
INDEX		A3		WEIGHT		1.276 Kg								

CHROMIUM PLATED EXTERIOR



32	Assembled filter	1	/	1579500014				
31	Ring	1	PTFE (Teflon)	1571100244				
30	Chromyum plate bush	1	Cu Zn39 Pb3 (CW614N) UNI EN12164	1071681082				
29	Spring retainer	1	Cu Zn39 Pb3 (CW614N) UNI EN12164	0871500007				
28	Sealing cap	1	Acetal Resin	1671101048				
27	Assembled piston	1	/	1579500008				
26	Spring	1	CuSn8 (CW453K) EN 12166	0771100060				
25	Safety cup	1	PL-LD (UV)	1671101049				
24	Assembled piston	1	/	0379500079				
23	Spring	1	Phosphor Bronze	0771100061				
22	Spring retainer	1	Cu Zn39 Pb3 (CW614N) EN 12164	0871100005				
21	Blue knob RAL5010 (0-15)	1	-	1071703021				
20	Washer	1	Cu Zn39 Pb3 (CW614N) EN12164	1571100400				
19	Ring	1	Mylar	1571100406				
18	Ring	1	Cu Zn39 Pb3 (CW614N) UNI EN12164	1571100336				
17	Spring	1	Cu Sn8 (CW453K) EN 12166	0771100098				
16	Blue handwhell RAL5010 (0-15)	1	PA6 + 15% F.V.	0271703520				
15	Spindle	1	Cu Zn39 Pb3 (CW614N) EN12164	1371100078				
14	Safety-cup (color blue RAL5010)	1	PA 6 + 15% F.V.	1671705557				
13	Bush	1	Cu Zn39 Pb3 (CW614N) EN 12164	1071101124				
12	Spring	1	CuSn8 (CW453K) EN 12166	0771100086				
11	O-Ring D:7.65x1.78	1	EPDM Peroxide	0471100151				
10	O-Ring	1	EPDM Peroxide	0471100179				
9	Bush	1	Cu Zn39 Pb3 (CW614N) EN 12164	1071101125				
8	Assembled spindle	1	/	1379500091				
7	Flow disc O2+N2O 0-15 NI/min.	1	Cu Zn 37 (CW508L) EN 12449	1571101217				
6	O-Ring	1	EPDM Peroxide	0471100155				
5	Spring	1	Cu Sn8 (CW453K) EN 12166	0771100063				
4	Assembled bush	1	/	1079500110				
3	Assembled piston	1	/	0379500081				
2	Pressue-gauge 180 bar	1	/	3071100104				
1	Body	1	Cu Zn40 Pb2 (CW617N) EN 12165	0171506597				
POS/DENOMINATION		Q.	MATERIAL	DRAW NR.				
DESCRIPTION		Valve for Mix (0 ÷ 15 l/min.)						
	GEN. TOLL. ±/		GEN. FILL. R /	ANG. TOLL. ±/	DRAFT /	SCALE 8:5	SHEET 2 / 2	
	RESPONS.		DRAWN		ISSUE		MATERIAL	
	DATE		04-02-10		04-02-10		/	
	SIGNATURE		Campadelli		Ragnoli			
	ACTIVITY	NUMBER		11798		PROJECT		07176
		SIGN.		Treccani		REFERENCE		/
		INDEX		A3		WEIGHT		1.276 Kg
DRAW NUMBER							MVA1MMX002	

CHROMIUM PLATED EXTERIOR