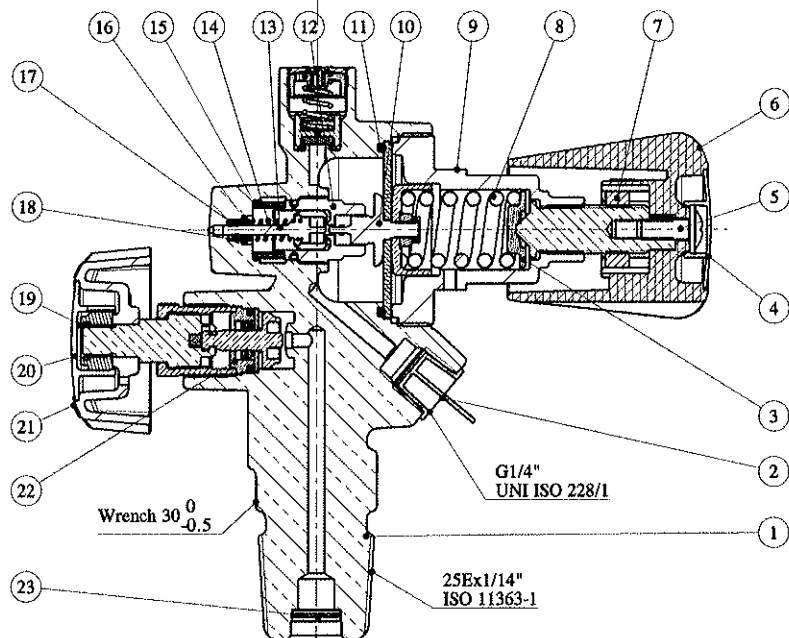



Valido per
approvazione.
30/11/2012



B-B

Fixed Marking:
- CAVAGNA GROUP Symbol: 
- ISO VR

Additional markings:
- C₂H₂
- 25E
- 22,91 NF/H
- Year and month of construction
(Ex.: 2009-01)
- ... (Production order)
- W.P. 230 bar
- EU
- TY 0029
- MRA3

Technical information:
Operating range: -20°C +65°C
(-40°C ONLY FOR THE SHUTOFF
INTERNAL TIGHTNESS)
Residual pressure range: (4 bar ± 1)
W.P.: 230 bar
HOMOLOGATION: L.L. 45.419
P1: 230 bar
P2: 10 bar
Q1: 30 m³/h

Materials:
Main shut off seat Pad: PA66
Diaphragms pressure reducer seat: HYTREL 5526
Toroidal ring: EPDM

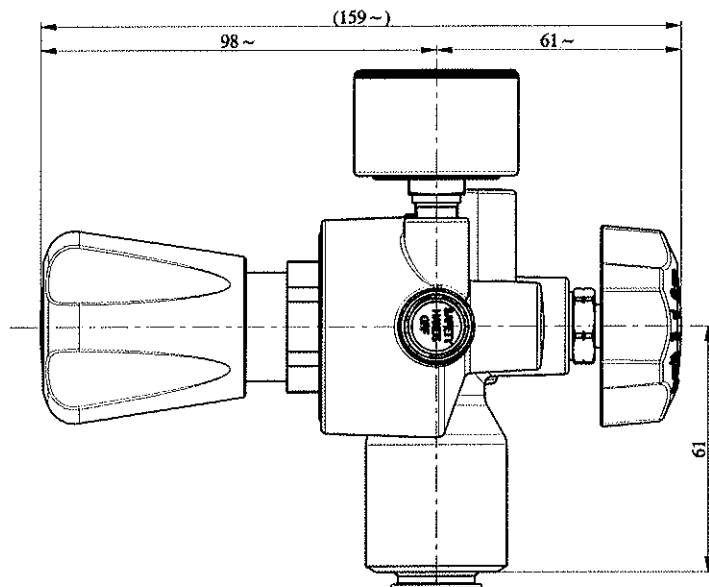
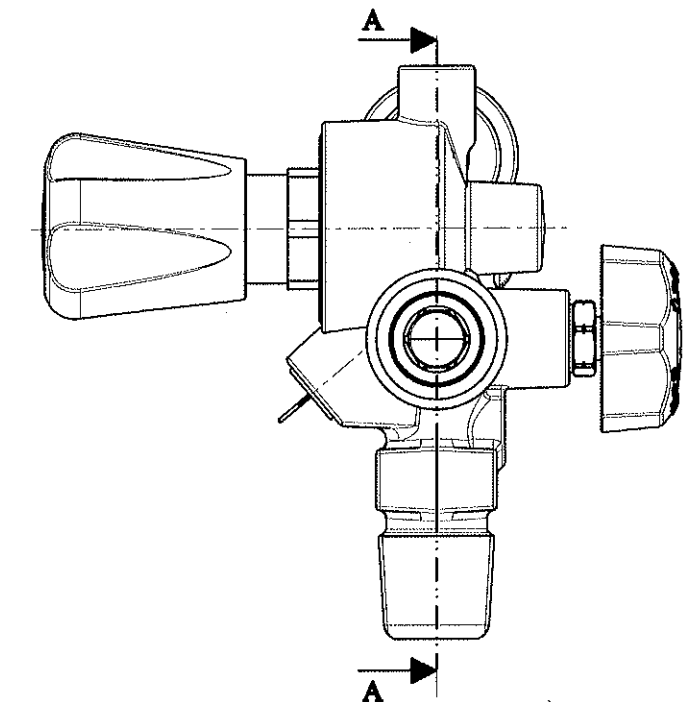
24	Assembled bush	1	/	1079500619
23	Filter 50 Mesh.	1	X5 CrNi 1810 UNI 6901	1601105008
22	Assembled spindle	1	/	1379500266
21	Handwheel Silver Grey	1	EN AC-AISI11Cu2(Fe) UNI EN 1706	0271103546
20	Protection Cap Red Ral 3020	1	PA 6	1671105501
19	Nut M8 INOX	1	X5CrNiMo1712 (1.4401 AISI316)	1071100164
18	O-Ring	1	EPDM Peroxide	0471100185
17	Anti-friction ring	1	PTFE (Teflon)	1571100247
16	Washer	1	Cu Zn39 Pb3 (CW614N) EN12164	1571101276
15	Filter	1	Steel	1671105753
14	Spring	1	Stainless steel AISI 302	0771100073
13	Assembled piston	1	-	0379500314
12	Assembled nut	1	-	1079500620
11	Toroidal ring D:38.70 x 2 EPDM Peroxide	1	EPDM	0471103024
10	Assembled diaphragm	1	-	1579500109
9	Assembled calotte	1	-	1079500610
8	Spring	1	Stainless steel AISI 302	0771100090
7	Nut	1	Stainless steel	1071100115
6	Black Handwheel for Regulators	1	PA66 +30% F.V.	0271103043
5	Screw	1	Zinc-coated steel	1471101029
4	Protection Cap Red RAL 3020	1	ABS	1001101101
3	Spring plate	1	Cu Zn39 Pb3 (CW614N) EN 12164	1571100249
2	Protection cap for 1/4" G	1	Polyethylene	1671105774
1	Industrial VIPR body O2 NF E29-650/F	1	Cu Zn40 Pb2 (CW617N) EN 12165	0171507088
POS	DENOMINATION	Q.	MATERIAL	DRAW NR.

DESCRIPTION

Ind. Valve C2H2 IN:25E - OUT:UNI 11144-7F

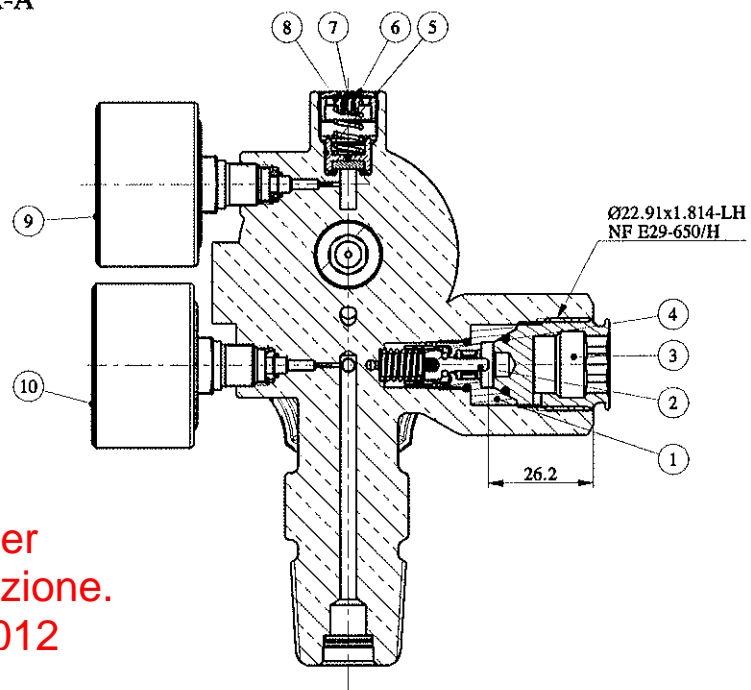


GEN. TOLL. ±\	GEN. FILL. R \	ANG. TOLL. ±\	DRAFT \	SCALE 4:5	SHEET 1 / 2
RESPONS.	DRAWN	ISSUE	MATERIAL		
DATE	24-05-12	05-11-12			
SIGNATURE	Gavezzoli	Cazzago			
NUMBER	10405	PROJECT	10405	DRAW NUMBER	
SIGN.	Cazzago	REFERENCE	-	MRA3SAD001	
INDEX	A0	WEIGHT	1.850 Kg		




Valido per
approvazione.
30/11/2012

A-A



10	Pressure-gauge 40 bar	1	/	3071100119
9	Pressure-gauge 2.5 bar	1	/	3071100120
8	Spring retainer	1	Cu Zn39 Pb3 (CW614N) EN 12164	0801100007
7	Spring	1	Stainless steel AISI 302	0771100032
6	Sealing cap - Red Ral 3020	1	Acetal resin	1601101019
5	Assembled piston	1	/	0379500041
4	Spring	1	Stainless steel AISI 302	0771100253
3	Assembled cup Ø 22.91x1.814 LH NF E 29-650 H	1	/	1079500627
2	Assembled piston	1	-	0379500289
1	Assembled bush	1	/	1079500414
POS	DENOMINATION	Q.	MATERIAL	DRAW NR.

DESCRIPTION		Ind. Valve C2H2 IN:25E - OUT:UNI 11144-7P				
 <p>pergola group</p>	GEN. TOLL. ±\	GEN. FILL. R \	ANG. TOLL. ±\	DRAFT \	SCALE 4:5	SHEET 2 /2
	RESPONS.	DRAWN	ISSUE	MATERIAL		
	DATE	24-05-12	05-11-12	DRAW NUMBER		
	SIGNATURE	Gavezzoli	Cazzago			
	NUMBER	10405	PROJECT	10405	MRA3SAD001	
ACTIVITY	SIGN.	Cazzago	REFERENCE	-		
INDEX	A0	WEIGHT	1.850 Kg			