



W24,5x1/14"
UNI 11144-8 (2005)

Markings:

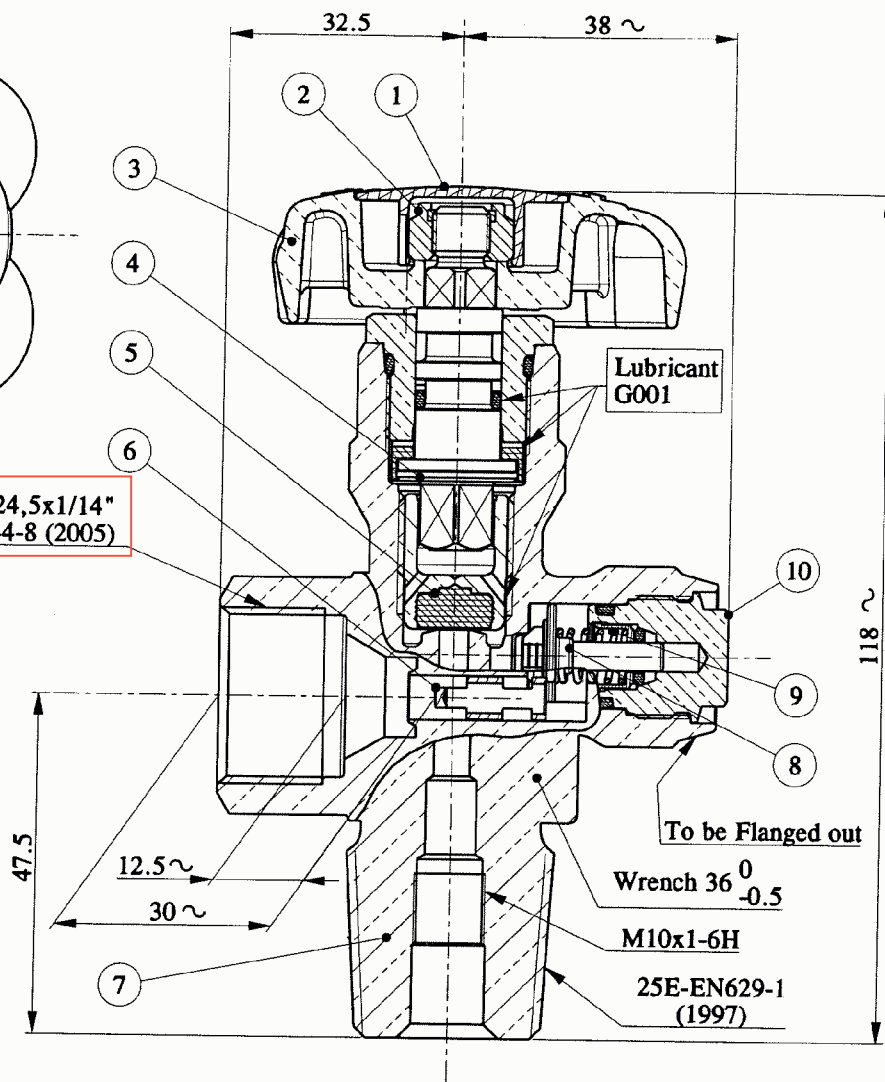
- CAVAGNA GROUP Symbol 
- EU
- EN 849
- Month and last two figures of year of construction
- Ar/He **W24,5 UNI**
- 25E
- (Production order)
- 

Technical information:


Temperature Range: -20° +65°C
Only if marked on valve: -40° +65°C
Residual Pressure valve: 1-4 bar
Gland Nut Closure Torque: 45-60 Nm
Pin Range: 4mm
Orifice: \varnothing 4mm
W.P.: 230 bar
HOMOLOGATION: L. 31.008

Materials:

Seat pad: Polyamid
Toroidal ring: EPDM
Antifriction ring: DELRIN



10	Assembled ring nut	1	/	1079500025
9	Spring	1	Stainless steel AISI 302	0701100159
8	Assembled piston	1	/	0309500204
7	Body	1	Cu Zn40 Pb2 (CW617N) UNI EN12165	0171500553
6	Bush	1	Cu Zn39 Pb3 (CW614N) UNI EN12164	1571100043
5	Assembled piston	1	/	0379500029
4	Assembled spindle	1	/	1379500051
3	Handwheel	1	EN AC-AISI11Cu2(Fe) UNI EN 1706	0271103032
2	Handwheel Nut	1	Zinc-coated Steel -6-th Class	1071100047
1	Protection cap blue	1	PA 6	1671101012
POS	DENOMINATION	Q.	MATERIAL	DRAW NR.

DESCRIPTION		Cylinder valve with non-refill and non-emptying device for Argon/Helium(Ar/He)										
	GEN. TOLL. ± /		GEN. FILL. R /		ANG. TOLL. ± /		DRAFT /		SCALE 1:1		SHEET 1 / 1	
	RESPONS.		DRAWN		ISSUE		MATERIAL					
	DATE		10-06-02		13-06-02		/					
	SIGNATURE		Frerini		Cazzago							
	ACTIVITY	NUMBER	04749		PROJECT		0163		DRAW NUMBER			
		SIGN.	Cazzago		REFERENCE		ARRB 002200		VGE3RAR001			
INDEX		A0		Weight		0.749 Kg.						