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AWS D17.1, 1.4 Classifications: All welds produced in accordance with this specification shall be classified on the engineering drawings as Class A, B or C These classifications refer to level of inspection required and to the acceptance criteria. AWS D17.1, 5.2.2 Procedures for Class A and B welds shall be qualified.

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AWS D17.1/D17.1M:2017 90 SAMPLE WELDING PROCEDURE SPECIFICATION (WPS) (SMAW, GMAW, GTAW, FCAW, OFW, PAW) Figure G.1 Example of a Welding Procedure Specification see weldingforms.com Company Name WPS No. Rev. No. Date Authorized by Date Supporting PQR(s) FTT Report Thick. BASE METALS Thickness Range

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