# **METRIC TAP SIZES**



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#### Metric Tap Tap Drill Clearance Drill Clearance Drill Sizes

Tap & Clearance Drill Sizes Tap Drill Clearance Drill Screw Size Major Diameter Plastics Threads Per Inch Minor Aluminum, Brass, Diameter 75% Thread for & 50% Thread for Steel, Stainless, & Iron Close Fit Free Fit Drill Size Dec. Eq. Drill Size Dec. Eq. Drill Size Dec. Eq. Drill Size Dec. Eq.

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#### **Bolt Depot Metric Tap and Drill Size Table**

Tap Metric Drill US Drill;  $3\text{mm} \times 0.5$ : 2.5mm- $4\text{mm} \times 0.7$ : 3.4mm- $5\text{mm} \times 0.8$ : 4.3mm- $6\text{mm} \times 1.0$ : 5.2mm- $7\text{mm} \times 1.0$ : 6.1mm: 15/64"  $8\text{mm} \times 1.25$ : 6.9mm: 17/64"  $8\text{mm} \times 1.0$ : 7.1mm

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## **Tap Size Chart Machining CustomPart Net**

The tap size chart provides a list of standard size taps, specifying the diameter and thread spacing, for fractional, metric, and screw sizes. The decimal equivalents of the diameters are shown in both English and Metric units. http://ebookslibrary.club/download/Tap-Size-Chart-Machining-CustomPart-Net.pdf

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