# THE SIX SIGMA HANDBOOK THIRD EDITION



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Thomas Pyzdek has worked in continuous improvement and Lean Six Sigma for more than 50 years. His clients include Ford, McDonald's, Intuit, NASA and many other organizations in industries ranging from manufacturing to services to healthcare.

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120 C hap te r F 0 u r are not discriminating enough in their selection of projects. If project selection is sys tematically sloppy, the entire Six Sigma effort can fail. The approach offered here is quantitative in the sense that numbers are deter

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## Six Sigma Wikipedia

Six Sigma (6) is a set of techniques and tools for process improvement. It was introduced by engineer Bill Smith while working at Motorola in 1980. Jack Welch made it central to his business strategy at General Electric in 1995. A six sigma process is one in which 99.99966% of all opportunities to produce some feature of a part are statistically expected to be free of defects.

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### Lean Six Sigma Wikipedia

Waste. Waste is defined by Mr. Fujio Cho of Toyota as "anything other than the minimum amount of equipment, materials, parts, space, and workers time, which are absolutely essential to add value to the product."

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