# **ALUMINUM BRAZING RODS**



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## How to Braze Aluminum 9 Steps with Pictures wikiHow

Add flux by dipping the filler rod into the flux. You may also use flux-coated rods to eliminate this step. The flux-coated rods apply the flux during the aluminum brazing process. Heat the repaired area with a propane or acetylene torch until the aluminum shows an orange bloom.

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#### **Aluminum brazing vs welding Miller Welding Discussion**

I could not find any spec about how much weld you could expect from 1 rod. I frequently braze aluminum and steel tubing together and in my experience the temperature is very critical and the parts have to be VERY clean. the rod we use is JW Harris AL-braze and AL-solder500. There is nothing fun about it. (in my opinion). http://ebookslibrary.club/download/Aluminum-brazing-vs--welding-Miller-Welding-Discussion--.pdf

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