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S7-200 Programmable Controller System Manual Characters Characters Start of the message: The message timer expires: Starts the message timer Terminates the message and generates the Receive Message interrupt Figure 6-13 Using the Message Timer to Terminate the Receive Instruction Maximum character count: The Receive instruction must be told the

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S7-200 can prove quite helpful when it comes to experimenting with applications created in Micro/WIN, a package that is aimed at those who write programs for the S7-200 PLC.

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