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### **Six Sigma Wikipedia**

Six Sigma (6 ) is a set of techniques and tools for process improvement. It was introduced by engineer Bill Smith while working at Motorola in 1980. Jack Welch made it central to his business strategy at General Electric in 1995. A six sigma process is one in which 99.99966% of all opportunities to produce some feature of a part are statistically expected to be free of defects.

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### **Lean Six Sigma Wikipedia**

Waste. Waste is defined by Mr. Fujio Cho of Toyota as "anything other than the minimum amount of equipment, materials, parts, space, and workers time, which are absolutely essential to add value to the product."

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What Is Six Sigma? Six Sigma actually has its roots in a 19th Century mathematical theory, but found its way into today s mainstream business world through the efforts of an engineer at Motorola in the 1980s.

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