1. 开头常用

首先：First and foremost

To start/begin with

广而言之

In a broad sense

简单地讲

To put it simply

广泛公认地

As is universally acknowledged

众所周知

As is known to all/well known

1. 中间常用

此外：

Besides/What’s more/Moreover/Furthermore/Additionally

In addition/Apart from that

同时：

Meanwhile/In the meantime/At the same time/simultaneously

然而(尽管如此)

However/Nevertheless/Nonetheless/Notwithstanding

因此

Therefore/Consequently/As a consequence

由于

Due/ Owing to

在我看来

In my view/As far as I’m concerned/From my perspective/From where I stand/

On a personal note

换句话说

In other words/To put it another way

一方面......另一方面

On the one hand......On the other hand

For one thing...For another

事实上（实际上）

As a matter of fact/Actually/Virtually

后来

例如

For instance

Afterwards/Later on/Subsequently

更重要的是

More importantly/More significantly

普遍地(一般来说/通常/大体上/总的来说)

In general/Generally speaking/On the whole

从...角度

In terms of

毕竟

After all

最后(终)

Last but not least(最后但同样重要)

Eventually/Ultimately(归根到底)

1. 结尾常用

总而言之（简言之/总之）

In a word/In conclusion/To conclude/To sum up/On all accounts/

In short/In brief

首要的是，尤其

Above all

坦白（地）说

To be frank

无论如何（不管怎样）

Anyway/In one way or another

综上所述

As is mentioned above

1. 百搭副词（短语）及句子

(1)

Comprehensively全面地

Be immersed in陷入

Most often往往

Considerably相当

Be endowed with具有

Judging from this由此看来

Be synonymous with与...相同/似

Take advantage of利用

Be originated from 起源于

Trace back to追溯到

exclusively专门/特有地

Be obligated to do 有义务/必须

Make a bid for 争取

Embark on开始/着手做

Be doomed to do 注定做

Be in urgent need of doing急需做

Think highly of重视

Have a stake in与...有关

Have no stake in与...无关

Hinge on取决于

Strain to do竭尽全力

In the event of万一；倘若

Triumph over克服；战胜

Get/be accustomed to习惯于

Spare no effort to do 不遗余力地

Peg away at/hang on to/persevere in坚持

Various/diverse/A variety/diversity of/assorted各种各样的

Veritably/genuinely真正地

Be destined for以...为目的

That's to say即；换句话说（也就是说，可放句中做插入语）

Be likely to do 可能做

Resist doing拒绝/反对

On condition that 若是/以...为条件

In no circumstances绝不（放在句首用半倒装）

Attach great importance/significance to认为...重要

For the sake of 为了...起见

(2)

Only in this way/when....＋can/will could sb. do

A wealth of reasons cast light on this phenomenon

许多原因阐明了关于这种现象

It’s beyond all doubt that这绝对毋庸置疑

It’s obvious that 显而易见

I deem it is advisable to do so because 我认为如此行事是明智的因为

What matters mosts to sb is that对某人而言最为重要的是

There’s no longer any way to deny that...已成实时，不容否定

The forms and styles are various and changing.形式和风格丰富多彩、推陈出新

It's beyond all doubt that “A body without knowledge is like a house without foundation”，which （definitely） demonstrates/clarifies the significance of knowledge.（灵活运用）

综上  
   1.常用非限制性定从/非谓语过渡某从句/整句之间/  
结果/目的状语从句  
  2.适当用虚拟语气（条件虚拟/错综好时间/It is high time that +sb should do /did）以及谚语/高级新颖词汇  
  3.变换句子表示形式形式主语/主语从句/动名词/不定式做主语/with +名词后置定语  
    4.将各个过渡词、固搭、语法等娴熟运用形成自己的独特风格，成品给人赏心愉目，清新自然之感方为上佳之作。  
5.适当结合古今事例（In ancient times；Nowadays;In modern life），使用前后对比（while），将目的/原因升华到高级层次（如For one thing, more citizens can have access to museums and appreciate the history and culture.）（to experience the essence and spirit of ...)，结尾亦可上升到国家/民族层次（As Chinese，we are obligated to make joint efforts /spare no effort to safeguard our historocal relics and contribute to the development of our country.Only in this way will the country be more and more prosperous and hamnious.）  
  
  
人间有味是清欢