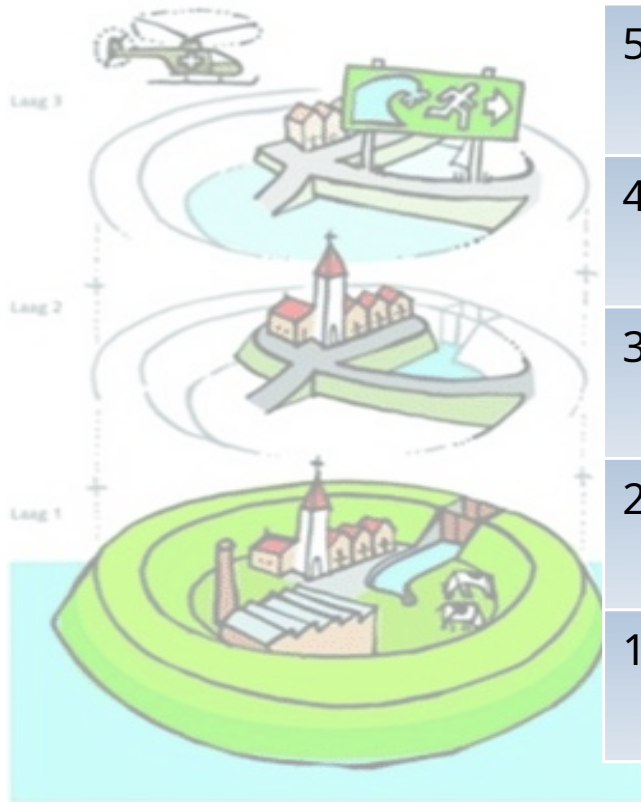# Layer your lines of defence

5. Logistic control

4. Sequence control

3. Direct control

2. Hardwired locking

1. Passive safety