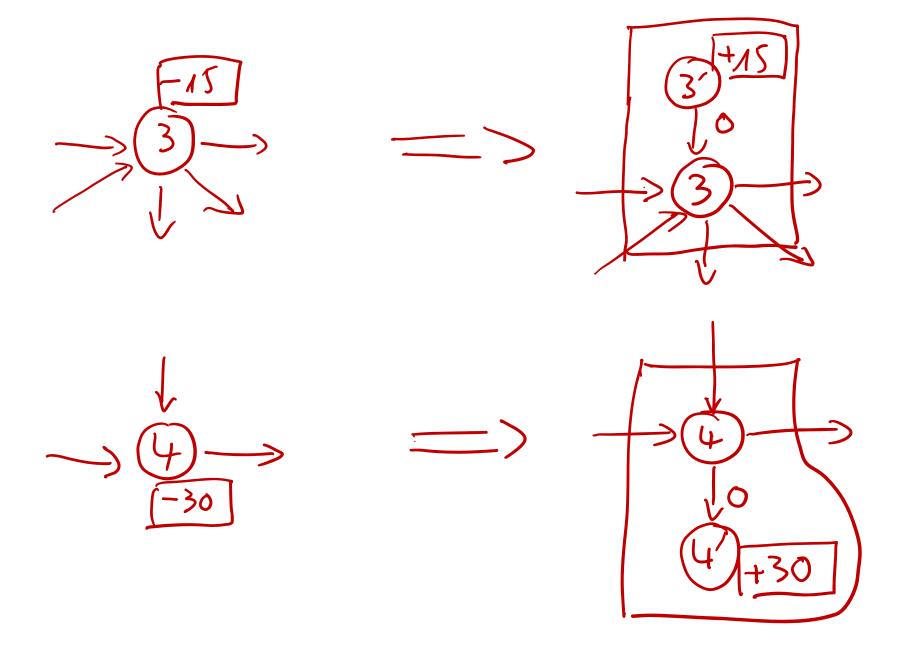
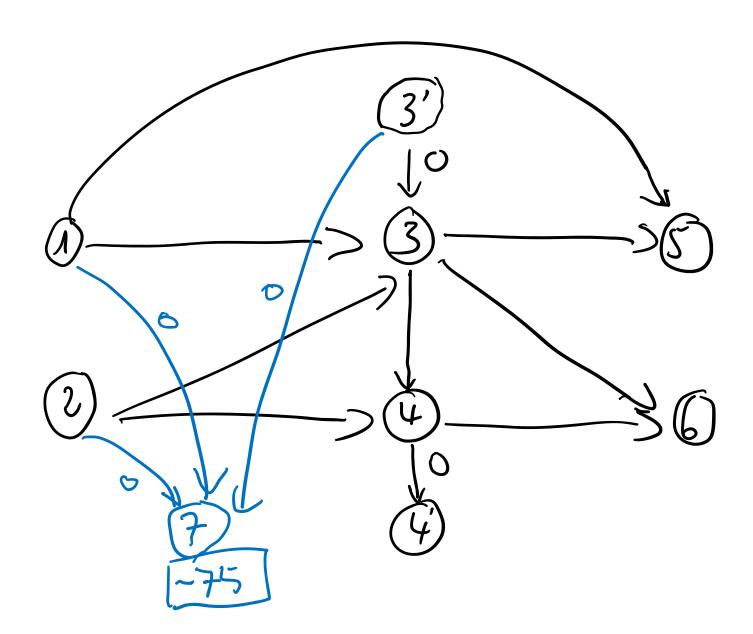
635 I 590 III

$$15 \times 3$$
 $3 \rightarrow 4$ 45
 15×5 $2 \rightarrow 3 \rightarrow 4$ 75
 45×6 $2 \rightarrow 3 \rightarrow 6$ 270
 10×6 $2 \rightarrow 3 \rightarrow 5$ 60
 20×7 $1 \rightarrow 3 \rightarrow 5$ 140
 590





Min
$$\sum \sum C_{ij} x_{ij}$$

S= $\frac{1}{2}UHUC$

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