

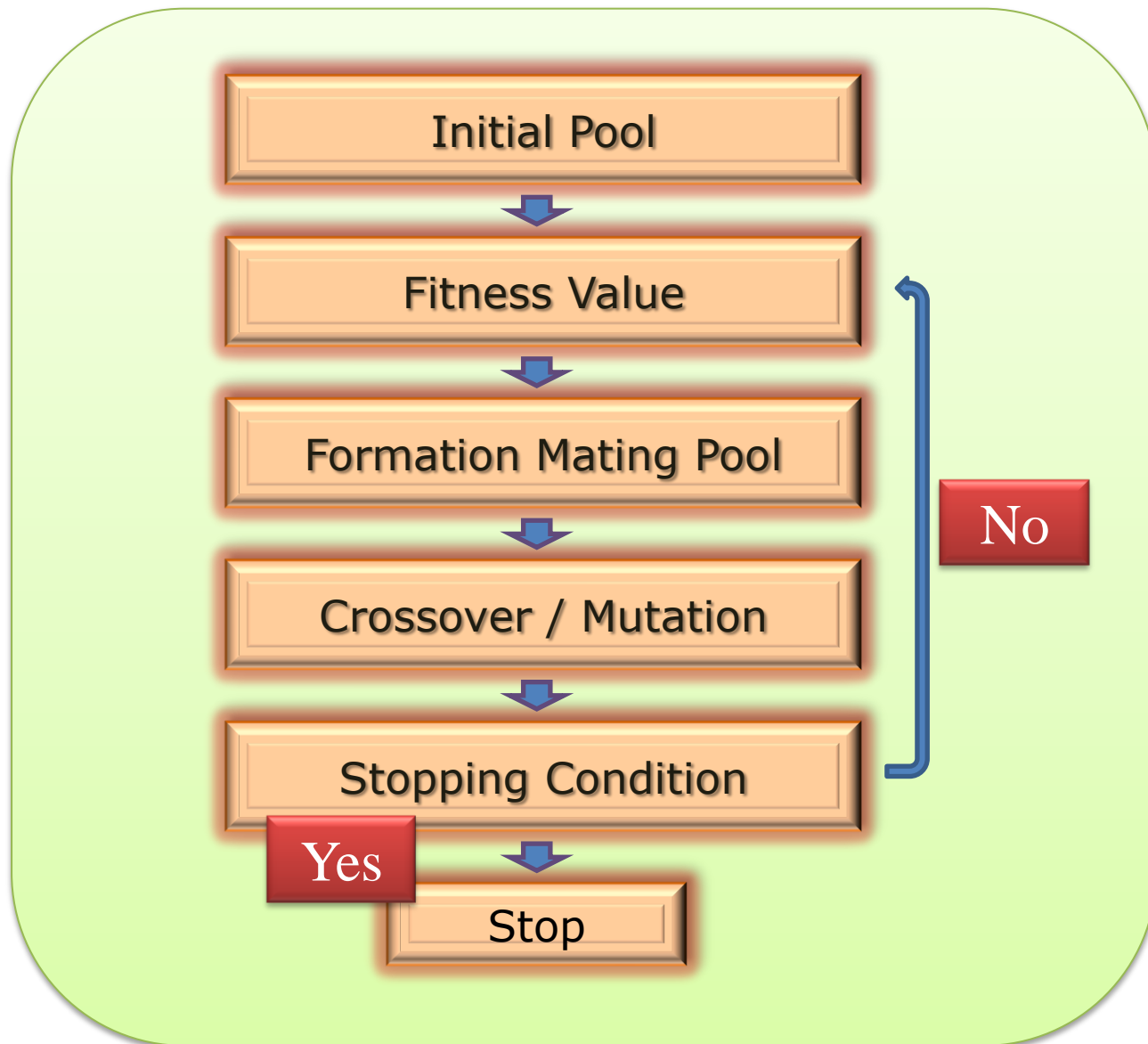


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Introduction to Genetic Algorithms – Part II

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Idea of Crossover

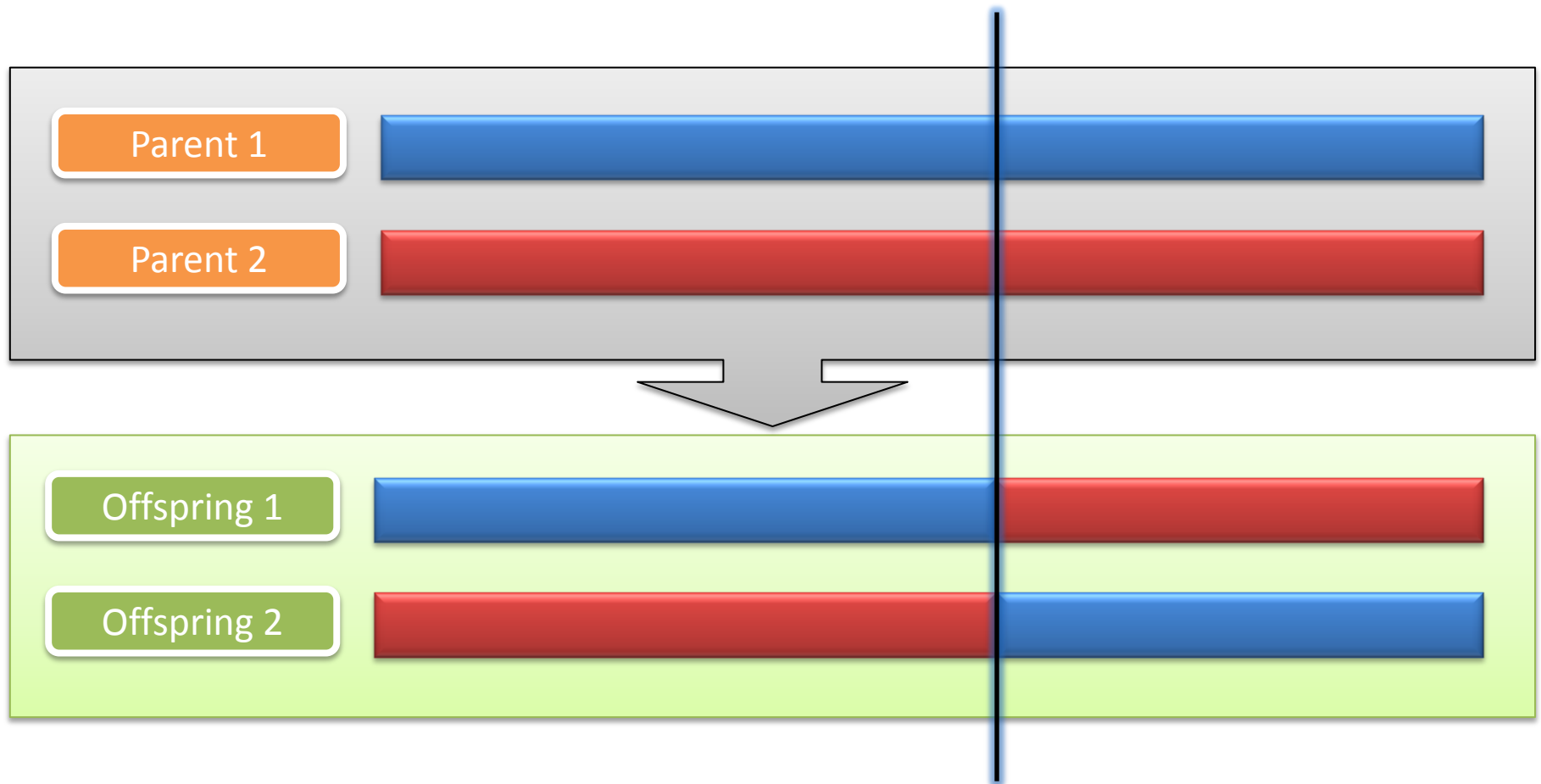
- Swap **gene(s)/segment(s)** between chromosomes (i.e. 2 or 3 ...).
- Swap **Structure**
- Swapping can be random.

Crossover Methods

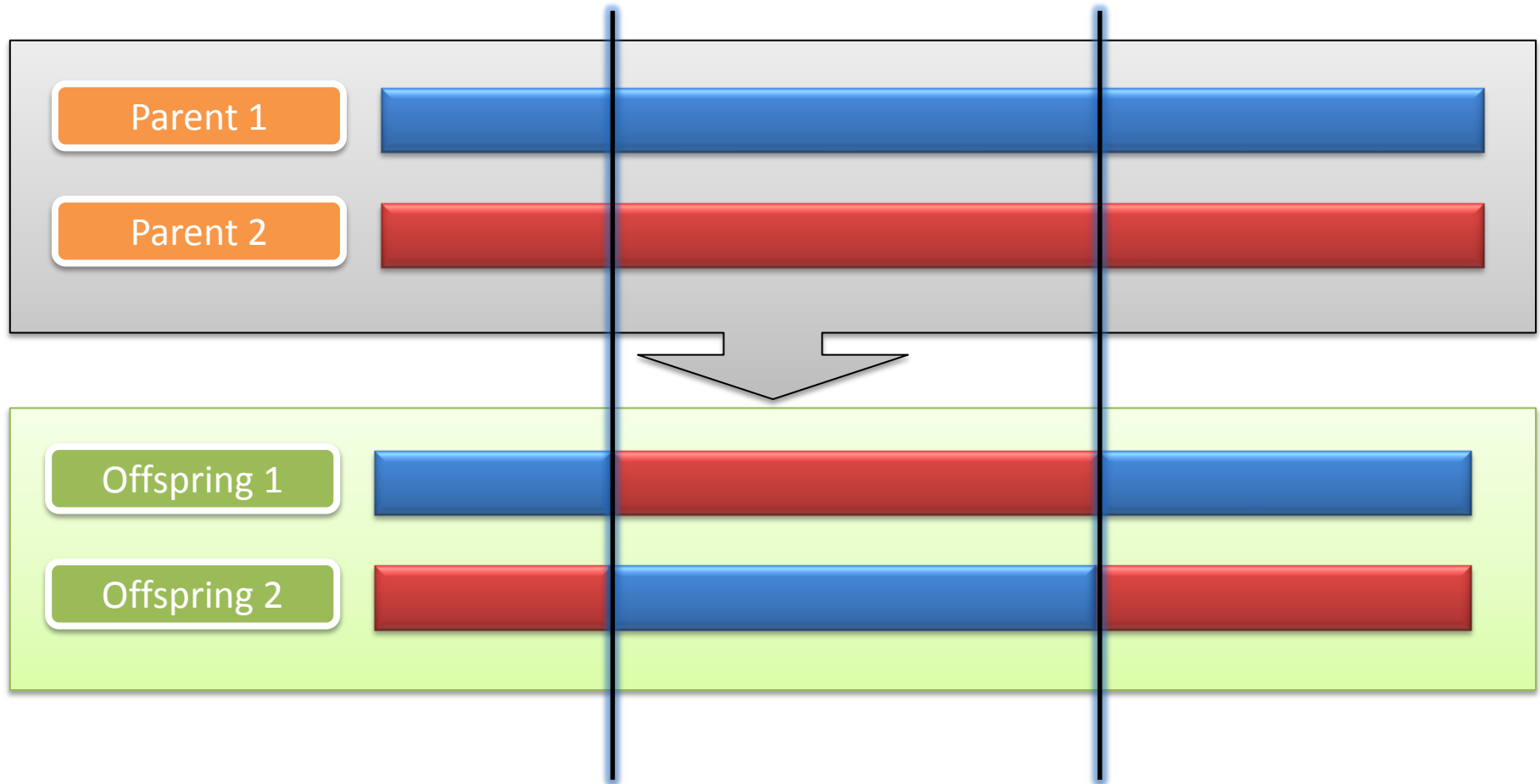
- One Point
- Two Points
- Cut and Slice
- Uniform
- Adaptive



One Point Crossover

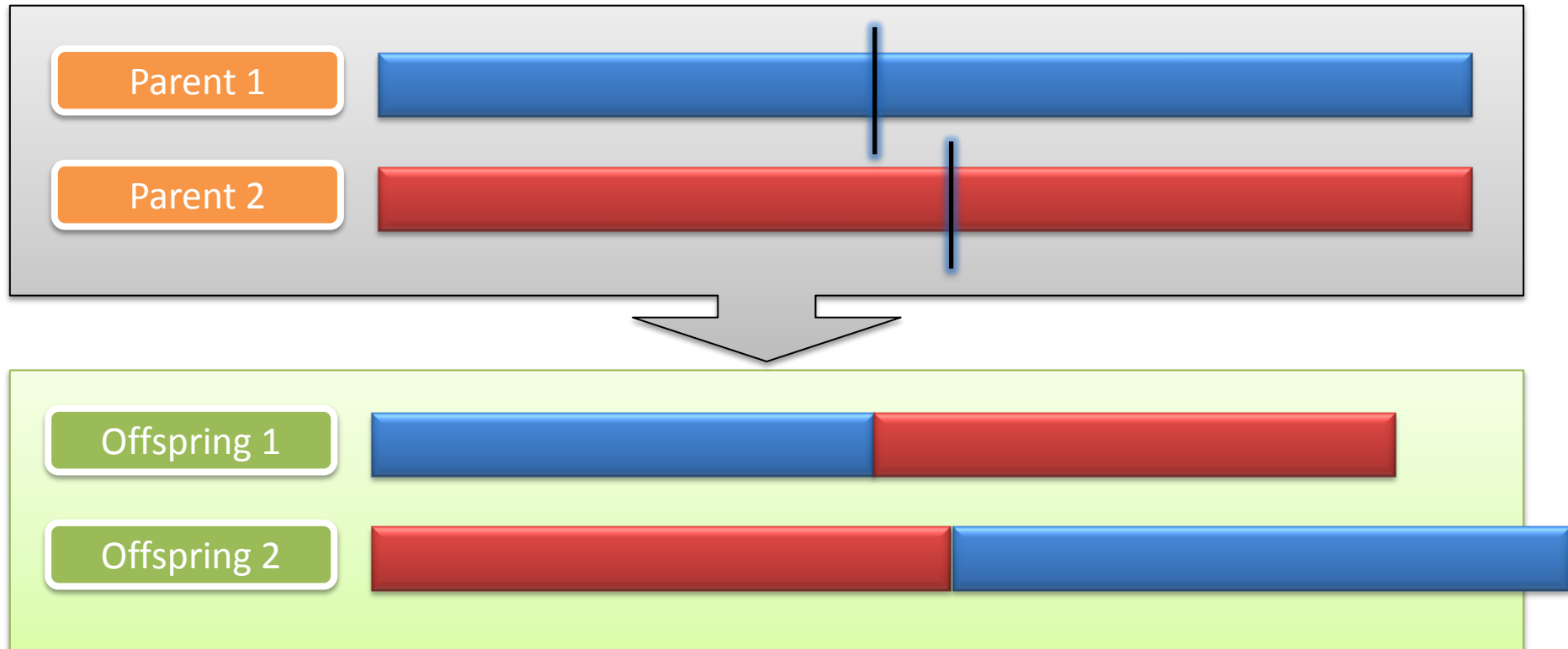


Two Points Crossover





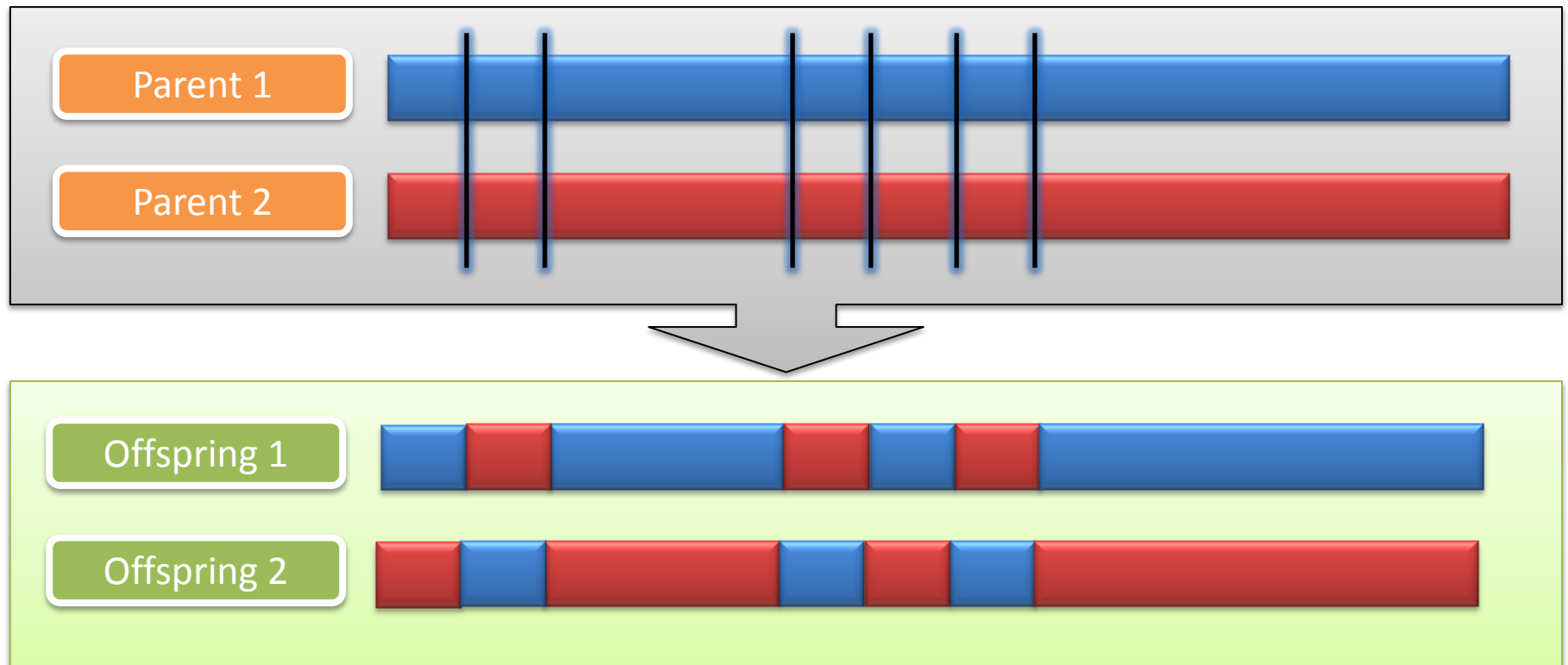
Cut and Slice Crossover





Uniform Crossover

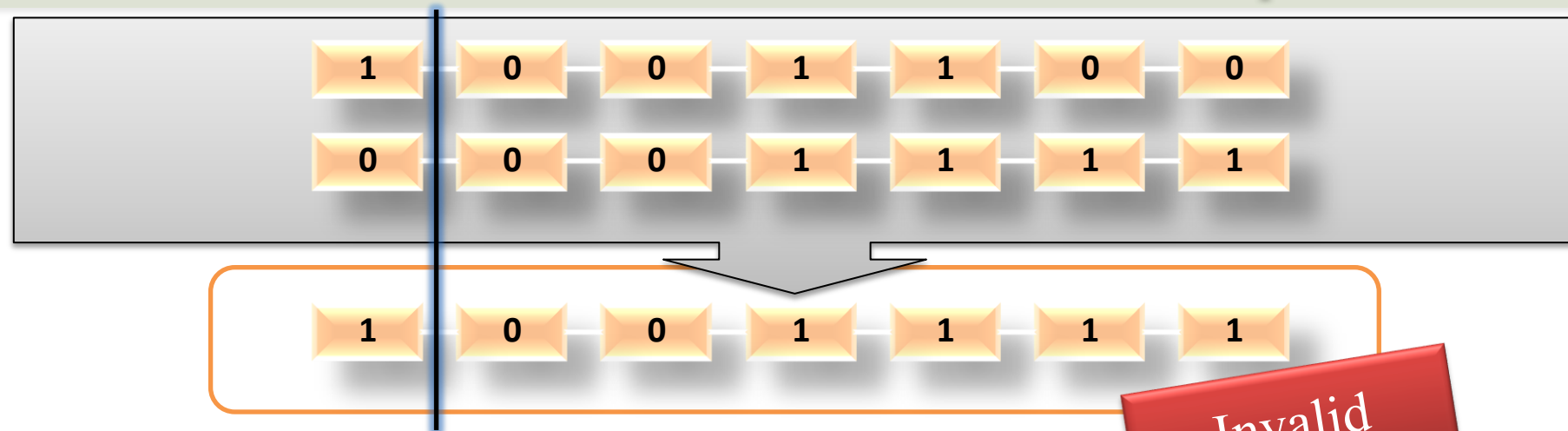
- Rather than segment, now gene
- Exchange with a Probability





Invalid after Chromosome:

Allocation Example



Cargo	Volume (m ³)	Weight (lb)
1	3	400
2	4	500
3	6	200
4	5	600
5	2	250
6	1	300
7	2	350

Cargo	Volume	Weight
1	3	400
4	5	600
5	2	250
6	1	300
7	2	350
Total	13	1900

Constraints	12	2100
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What to do?

- Fix it
- No allow, discard chromosome
- Assign a penalty

Others??



Skills:

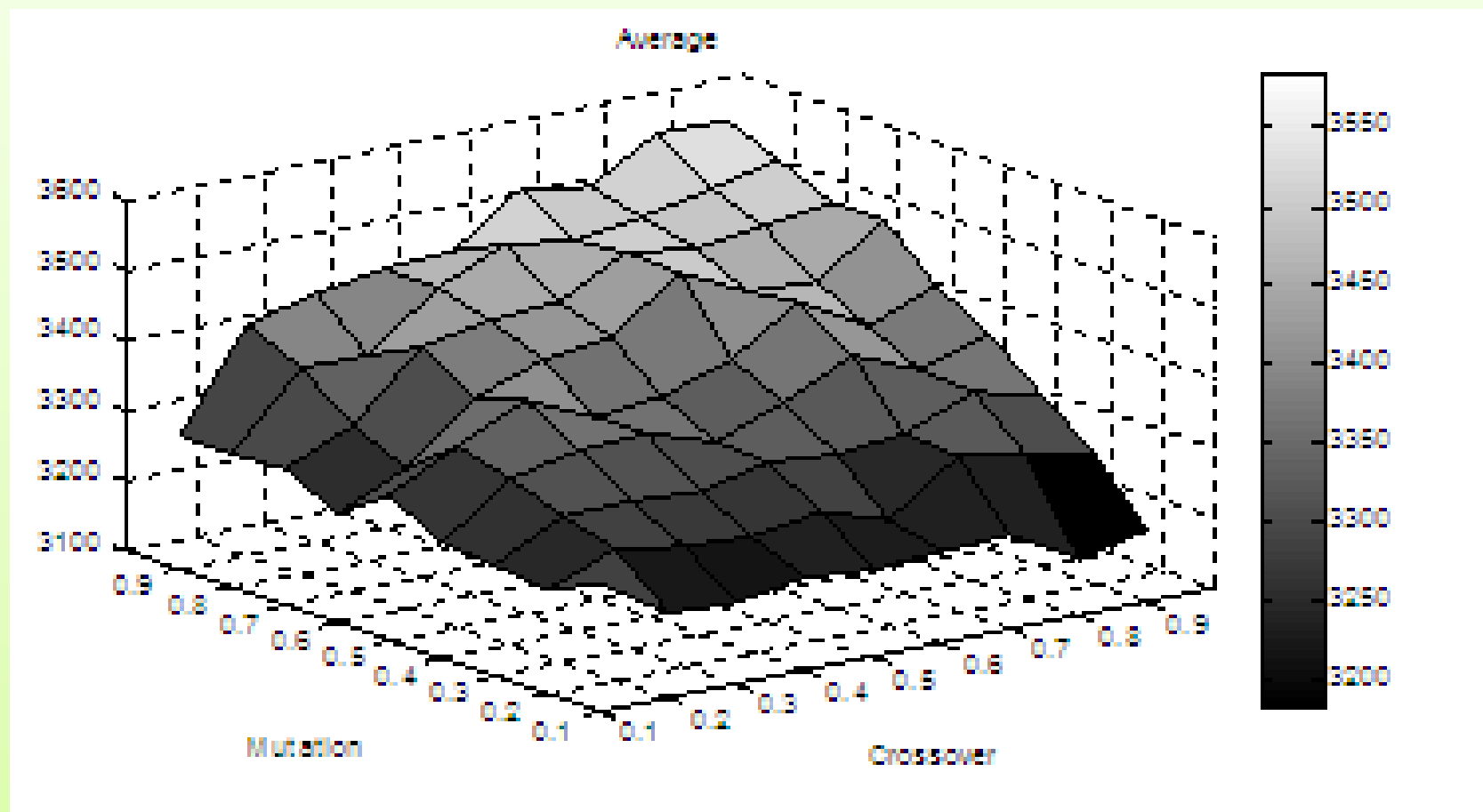
Avoid dramatic change of chromosome

Exchange probability: $0.1 \sim 0.2$

Avoid: Random search



Effect of Rates





Adaptive Crossover

- Depending on

- 1) Performance after crossover (Fitness Value)
- 2) No. of Evolutions



Idea of Mutation

- Maintain **diversity** of solution pool
- Avoid **local minima**
- Prevent chromosome too similar to each other
- By change the gene(s) value

Remark

- Change all genes (new chromosome)
- Mutation probability should be **low**



Singe Point Mutation

1 0 0 1 1 0 0

1 0 1 1 1 0 0

Check valid



Regenerate chromosome

- The weakness one(s)
- Randomly select



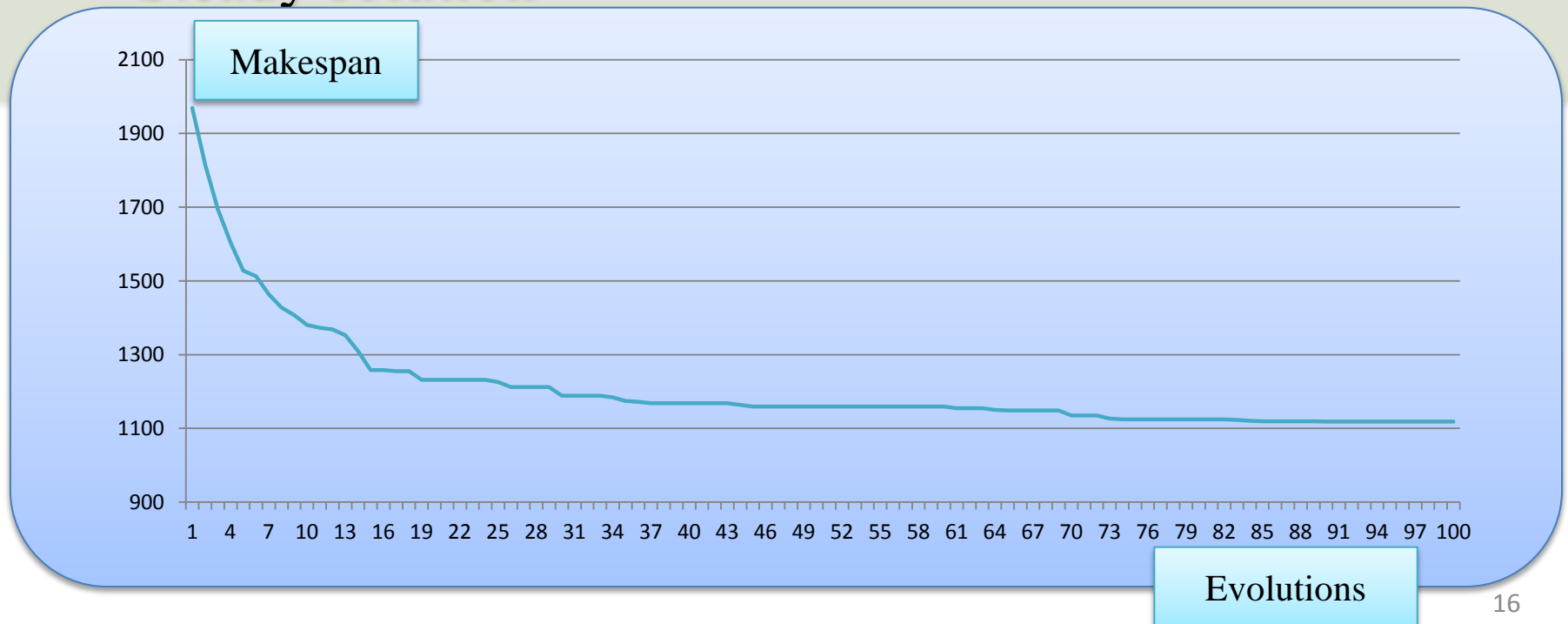


Idea of Stopping Condition

- Checking when to stop

Methods

- Number of Evolutions
- Steady solution





Question: Design for Production Scheduling

- Crossover and Mutation

Problem

10 Jobs and 3 Machines

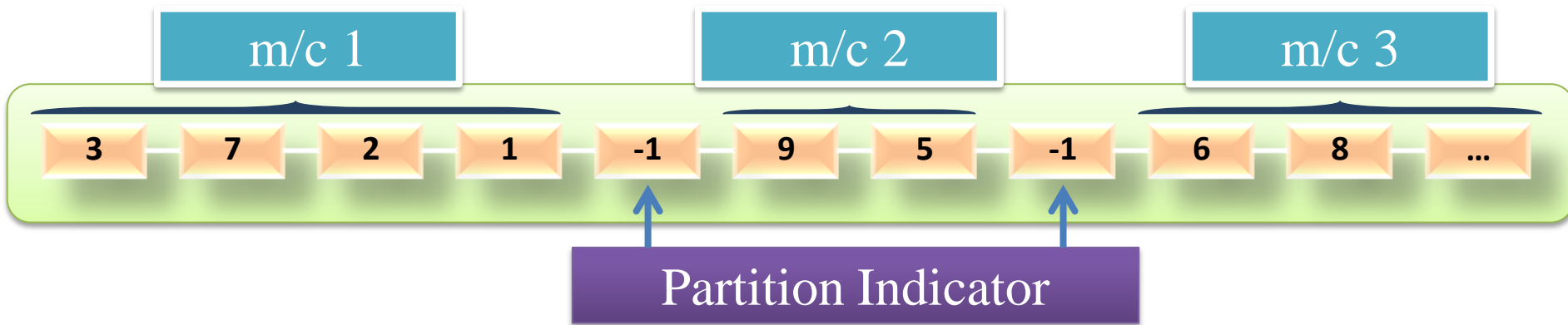
Minimize Makespan

Job	PT	Job	PT
1	12	6	5
2	15	7	12
3	16	8	17
4	11	9	21
5	17	10	15

Setup Time	1	2	3	4	5	6	7	8	9	10
1	-	12	4	2	5	6	4	12	5	3
2	5	-	3	6	7	3	2	4	6	4
3	3	1	-	1	3	4	6	7	8	8
4	7	4	2	-	12	3	3	1	3	5
5	12	3	6	3	-	12	3	3	12	6
6	4	1	8	3	4	-	6	7	2	8
7	6	9	5	3	2	1	-	9	4	3
8	12	4	7	3	9	4	10	-	2	6
9	1	2	7	4	9	3	12	15	-	4
10	9	6	2	6	8	11	3	8	6	-

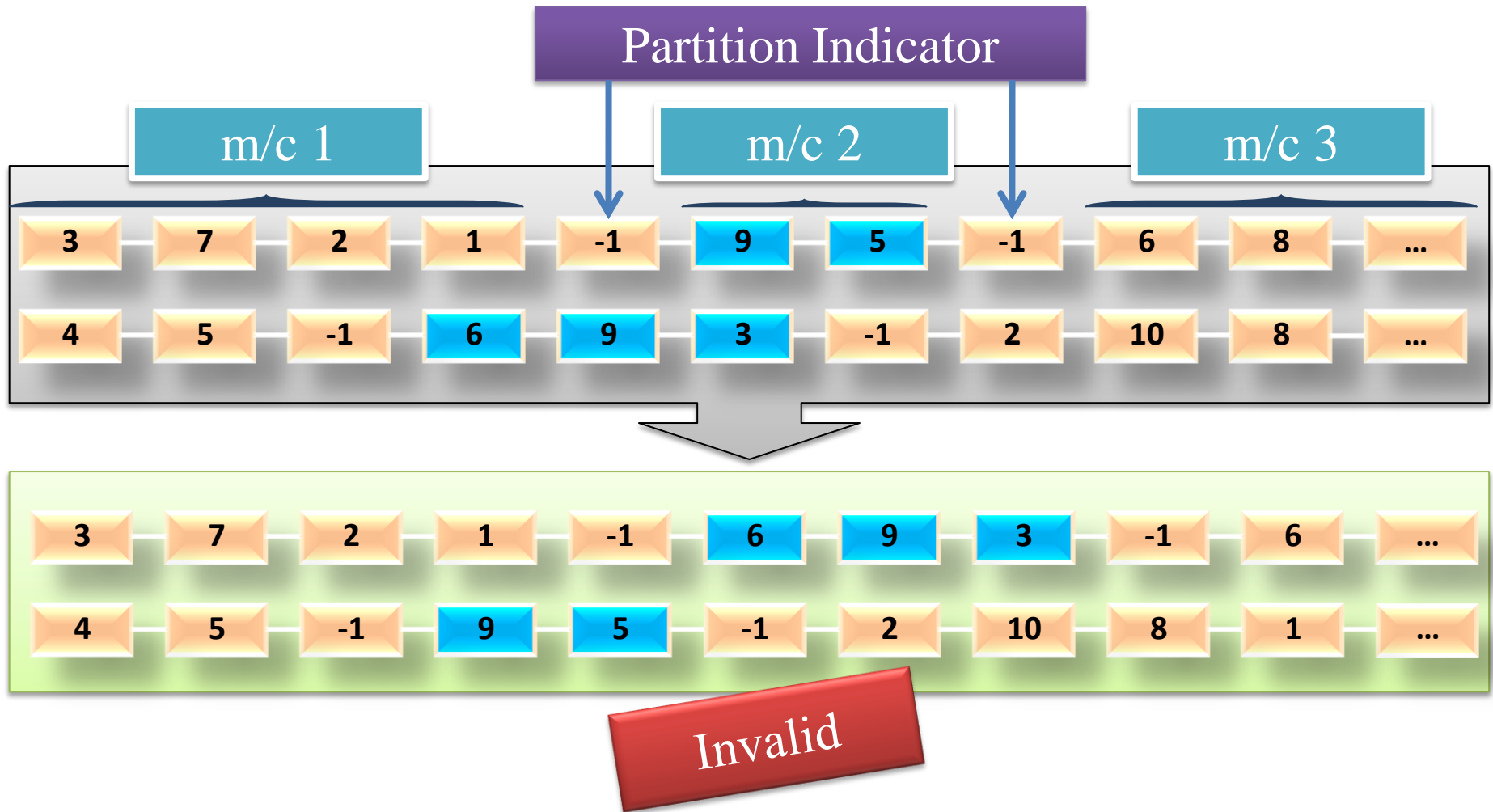


Chromosome Encoding



Fitness Value of Chromosome $i = 1 - 1/\text{makespan of } i$

Crossover



- Discard duplicated

- Retain most origin structure

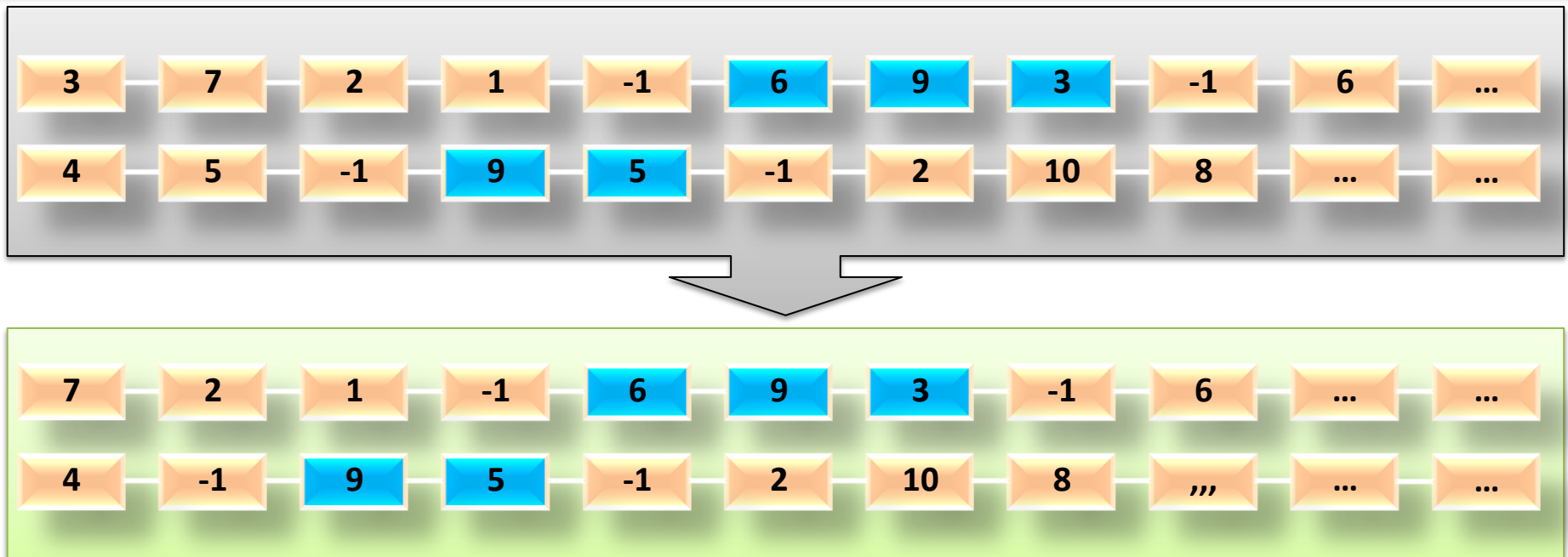


Validation

- Discard duplicated

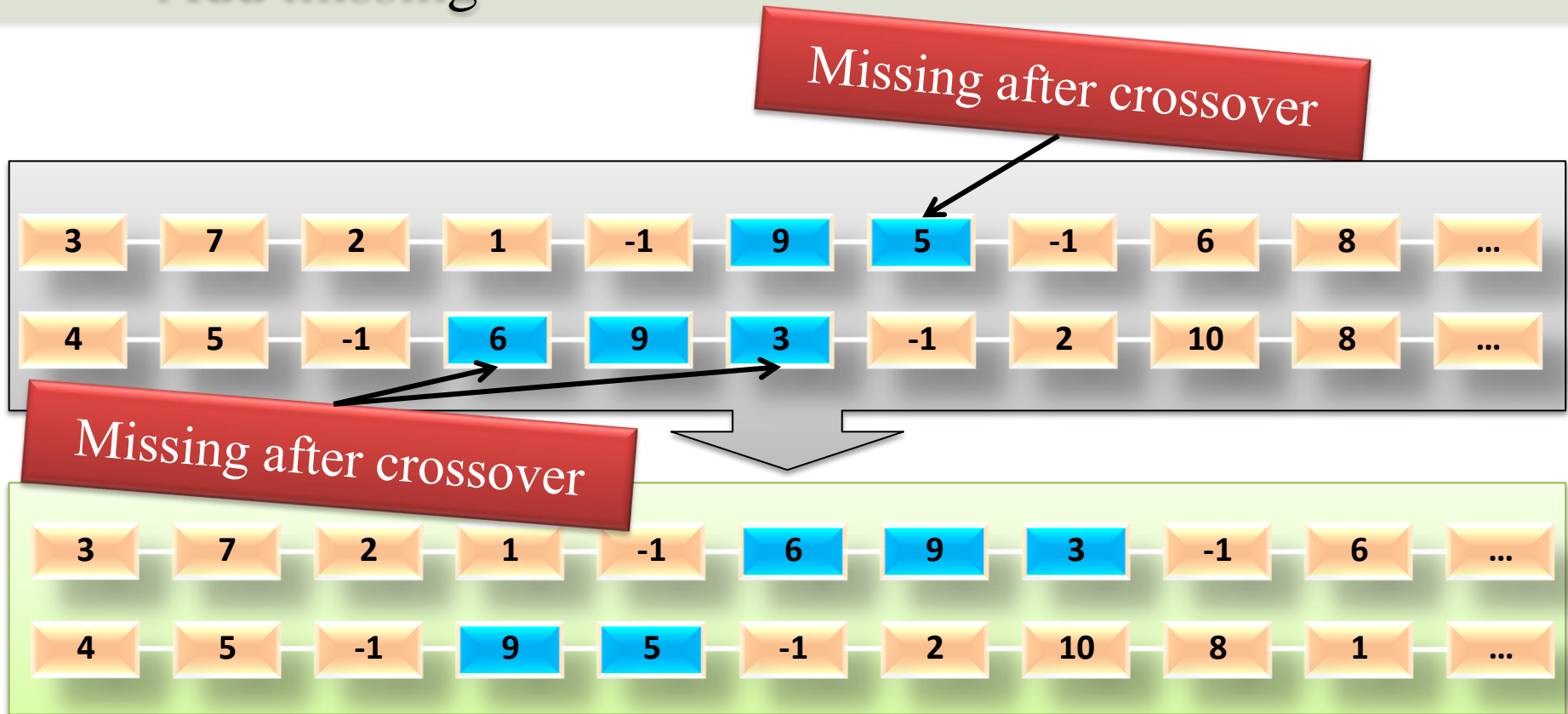
Discard Origin

- Retain most import structure



Validation

- Add missing



Mutation

- Change to any value (Swapping)

