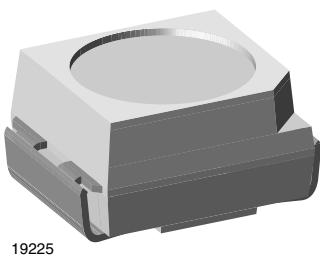


UV SMD LED PLCC-2



RoHS
COMPLIANT
HALOGEN FREE
GREEN
(S-2008)

FEATURES

- UV SMD LED with exceptional brightness
- High efficient InGaN technology
- Long life time due to silicone casting
- Compatible with automatic placement equipment
- EIA and ICE standard package
- Compatible with IR reflow and vapor phase
- Available in 8 mm tape
- Low profile package
- Non-diffused lens: excellent for coupling to light pipes and backlighting
- Low power consumption
- Preconditioning according to JEDEC® level 2a
- ESD-withstand voltage: up to 1 kV according to JESD22-A114-B
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

DESCRIPTION

The package of the VLMU3100 series is the PLCC-2. It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear silicone which guarantees long life time. The viewing angle is 120°, package dimensions are 3.2 mm x 2.8 mm x 1.9 mm.

PRODUCT GROUP AND PACKAGE DATA

- Product group: LED
- Package: SMD PLCC-2
- Product series: standard
- Angle of half intensity: ± 60°
- Lead-finishing: Ag

APPLICATIONS

- Curing of glue and laquer
- Recognition of safety features of money bills

SAFETY ADVICES

Depending on the mode of operation, these devices emit highly concentrated non visible ultraviolet light which can be hazardous to the human eye. Products which incorporate these devices have to follow the safety precautions given in IEC 60825-1 "Safety of Laser Products".

PARTS TABLE														
PART	COLOR	RADIANT INTENSITY (mW/sr)			at I_F (mA)	WAVELENGTH (nm)			at I_F (mA)	FORWARD VOLTAGE (V)			at I_F (mA)	TECHNOLOGY
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
VLMU3100-GS08	Ultraviolet	1.8	2.5	3	20	400	405	410	20	2.8	3.2	3.8	20	InGaN

ABSOLUTE MAXIMUM RATINGS ($T_{amb} = 25^{\circ}\text{C}$, unless otherwise specified) VLMU3100						
PARAMETER		TEST CONDITION		SYMBOL	VALUE	UNIT
Forward current				I_F	30	mA
Surge forward current		$t_p \leq 10 \mu\text{s}$		I_{FSM}	0.1	A
Power dissipation				P_{tot}	120	mW
Junction temperature				T_j	+100	°C
Operating temperature range				T_{amb}	-40 to +80	°C
Storage temperature range				T_{stg}	-40 to +100	°C
Solder temperature				T_{sol}	260/5	°C/s

OPTICAL AND ELECTRICAL CHARACTERISTICS ($T_{amb} = 25 \text{ }^{\circ}\text{C}$, unless otherwise specified)
VLMU3100, ULTRAVIOLET

PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Radiant intensity	$I_F = 20 \text{ mA}$	I_e	1.8	2.5	3	mW/sr
Radiant power	$I_F = 20 \text{ mA}$	ϕ_e	-	6.8	-	mW
Peak wavelength	$I_F = 20 \text{ mA}$	λ_p	400	405	410	nm
Angle of half intensity	$I_F = 20 \text{ mA}$	φ	-	± 60	-	deg
Forward voltage	$I_F = 20 \text{ mA}$	V_F	2.8	3.2	3.8	V
Reverse current	$V_R = 5 \text{ V}$	I_R	-	-	10	μA

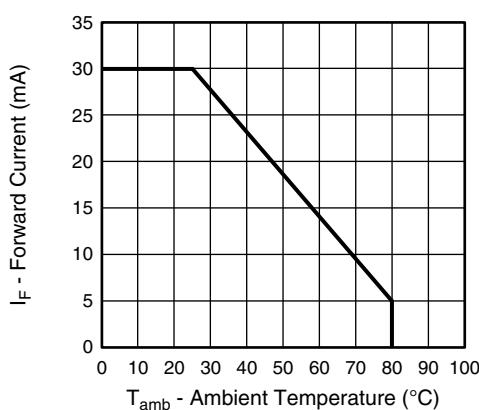
TYPICAL CHARACTERISTICS ($T_{amb} = 25 \text{ }^{\circ}\text{C}$, unless otherwise specified)


Fig. 1 - Forward Current vs. Ambient Temperature

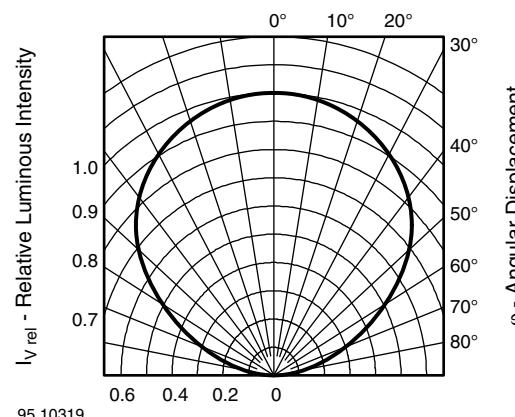


Fig. 3 - Relative Luminous Intensity vs. Angular Displacement

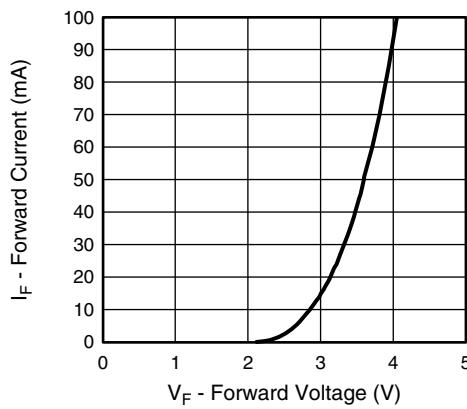


Fig. 2 - Forward Current vs. Forward Voltage

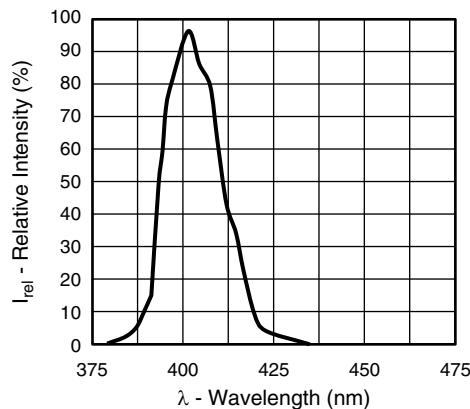


Fig. 4 - Relative Intensity vs. Wavelength

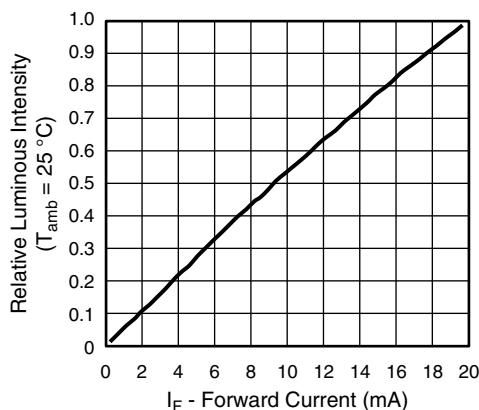


Fig. 5 - Specific Luminous Intensity vs. Forward Current

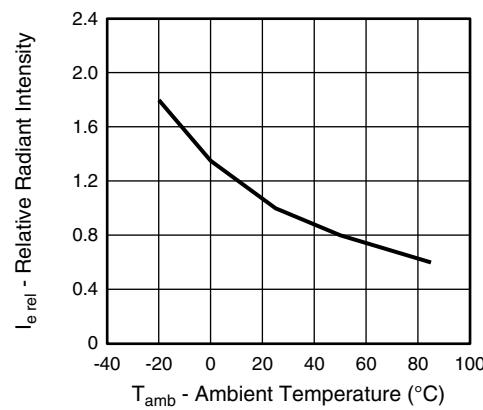
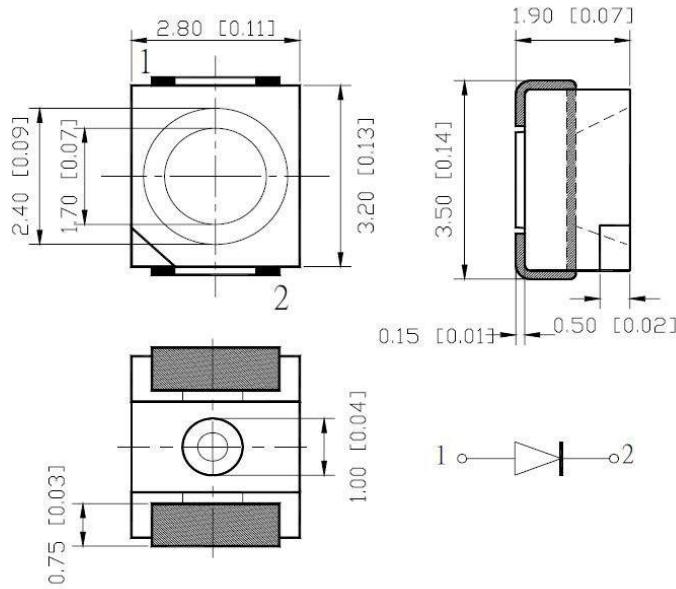
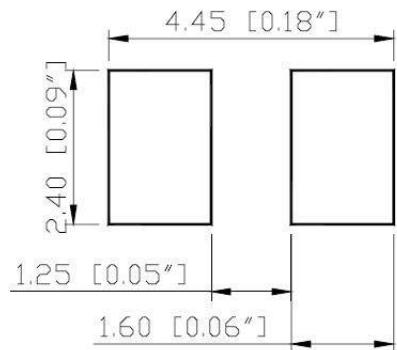


Fig. 6 - Relative Radiant Intensity vs. Ambient Temperature

PACKAGE DIMENSIONS in millimeters



SOLDER PAD LAYOUT



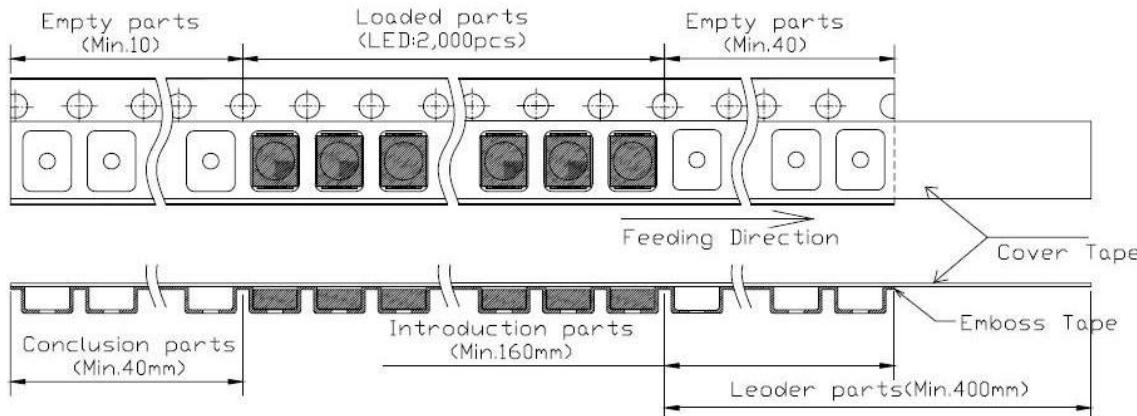
METHOD OF TAPING/POLARITY AND TAPE AND REEL

SMD LED (VLM3 - SERIES)

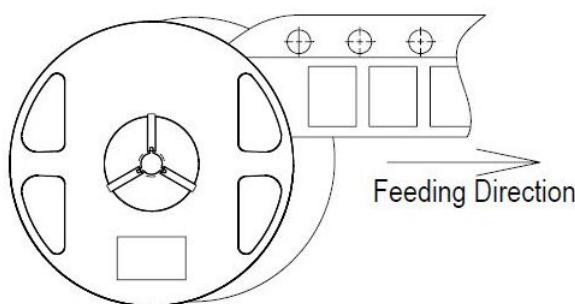
Vishay's LEDs in SMD packages are available in an antistatic 8 mm blister tape (in accordance with DIN IEC 40 (CO 564) for automatic component insertion. The blister

tape is a plastic strip with impressed component cavities, covered by a top tape.

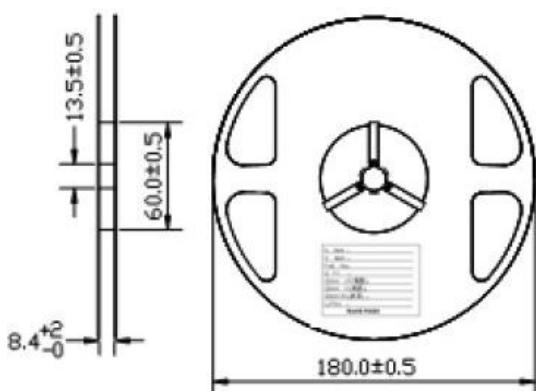
ARRANGEMENT OF TAPE



FEEDING DIRECTION



DIMENSIONS OF REEL in millimeters



SOLDERING PROFILE

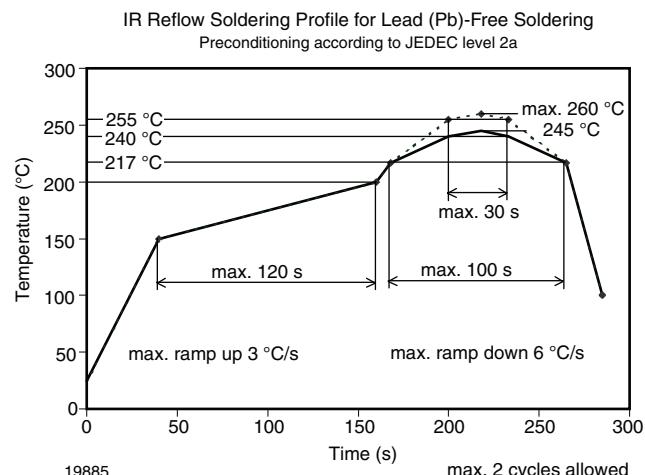
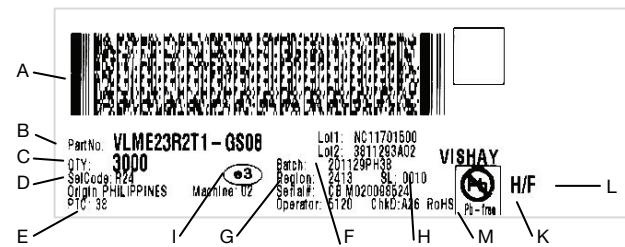


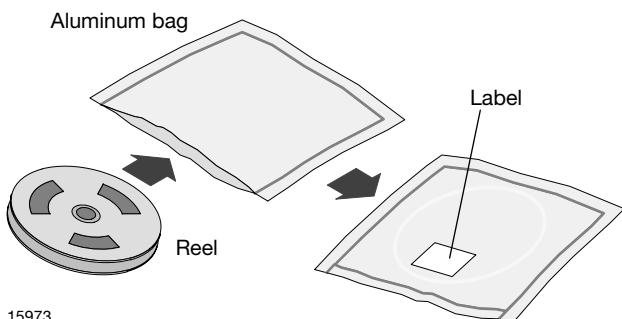
Fig. 7 - Vishay Lead (Pb)-Free Reflow Soldering Profile
(according to J-STD-020C)

BAR CODE PRODUCT LABEL (example only)


- A. 2D barcode
- B. Vishay part number
- C. Quantity
- D. SEL = selection code (binning)
- E. Code of manufacturing plant
- F. Batch = date code: year / week / plant code
- G. Region code
- H. SL = sales location
- I. Terminations finishing
- K. Lead (Pb)-free symbol
- L. Halogen-free symbol
- M. RoHS symbol

DRY PACKING

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



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FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

RECOMMENDED METHOD OF STORAGE

Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 672 h under these conditions moisture content will be too high for reflow soldering.

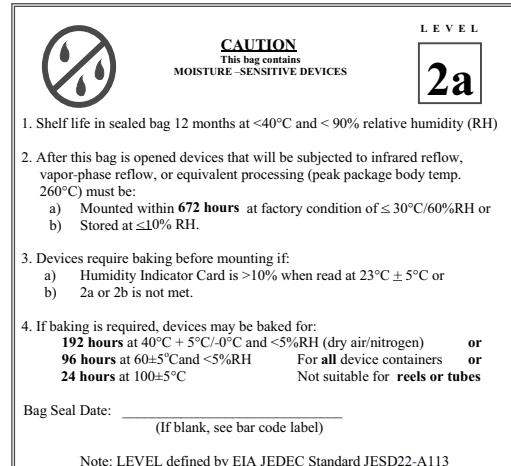
In case of moisture absorption, the devices will recover to the former condition by drying under the following condition:

192 h at 40 °C + 5 °C / - 0 °C and < 5 % RH (dry air / nitrogen) or

96 h at 60 °C + 5 °C and < 5 % RH for all device containers or

24 h at 100 °C + 5 °C not suitable for reel or tubes.

An EIA JEDEC standard JESD22-A112 level 2a label is included on all dry bags.



Example of JESD22-A112 level 2a label

ESD PRECAUTION

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electro-static sensitive devices warning labels are on the packaging.

VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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