

## Automotive Grade EMI Suppression Safety Capacitor, Ceramic Disc, Class X1, 440 V<sub>AC</sub>, Class Y2, 300 V<sub>AC</sub>



### FEATURES

- AEC-Q200 qualified
- Withstands 85 / 85 / 1000 h test
- Can pass 3000 temperature cycles (from -55 °C to +125 °C)
- Complying with IEC 60384-14
- High reliability
- Vertical (inline) kinked or straight leads
- Singlelayer AC disc safety capacitors
- PPAP (AIAG version) is available
- Material categorization:  
for definitions of compliance please see  
[www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



**RoHS**  
COMPLIANT

**HALOGEN FREE GREEN**  
(5-2008)

### LINKS TO ADDITIONAL RESOURCES



**SPICE**

Models

<b>QUICK REFERENCE DATA</b>				
DESCRIPTION	VALUE			
Ceramic Class	1		2	
Ceramic Dielectric	U2J	U2J	Y5S, Y5U, Y5V	Y5S, Y5U, Y5V
Voltage (V <sub>AC</sub> )	300	440	300	440
Min. Capacitance (pF)	10		68	
Max. Capacitance (pF)	47		10 000	
Mounting	Radial			

### OPERATING TEMPERATURE RANGE

-55 °C to +125 °C

### TEMPERATURE CHARACTERISTICS

Class 1: U2J

Class 2: Y5S, Y5U, Y5V

### SECTIONAL SPECIFICATIONS

Climatic category (according to EN 60058-1)

Class 1 and class 2: 40 / 125 / 21

### COATING

According to UL 94 V-0

Epoxy resin, isolating, flame retardant

### APPROVALS

IEC 60384-14

UL 60384-14

DIN EN 60384-14

CSA E60384-1:03, CSA E60384-14:09

CQC (IEC 60384-14)

### PACKAGING

Bulk, tape and reel, taped ammopack

### APPLICATIONS

- X1, Y2 according to IEC 60384-14
- Application as Y capacitors for EMI suppression and primary-secondary coupling on battery chargers for PHEV/EV
- Application as filter capacitors on DC/DC converters for PHEV/EV and HEV
- EMI / RFI suppression and filtering

### DESIGN

The capacitor consists of a ceramic disc which is silver plated on both sides. Connection leads are made of tin plated copper-clad steel having a diameter of 0.6 mm. The capacitors may be supplied with straight or kinked leads having a lead spacing of 5 mm, 7.5 mm, or 10.0 mm. Encapsulation is made of flame retardant epoxy resin in accordance with UL 94 V-0.

### CAPACITANCE RANGE

10 pF to 10 000 pF

### RATED VOLTAGE U<sub>R</sub>

IEC 60384-14-4:

(X1): 440 V<sub>AC</sub>, 50 Hz

(Y2): 300 V<sub>AC</sub>, 50 Hz

1000 V<sub>DC</sub>

### TEST VOLTAGE

Component test (100 %):

2600 V<sub>AC</sub>, 50 Hz, 2 s

Random sampling test (destructive test):

2600 V<sub>AC</sub>, 50 Hz, 60 s

Voltage proof of coating (destructive test):

2600 V<sub>AC</sub>, 50 Hz, 60 s

### INSULATION RESISTANCE

≥ 10 000 MΩ

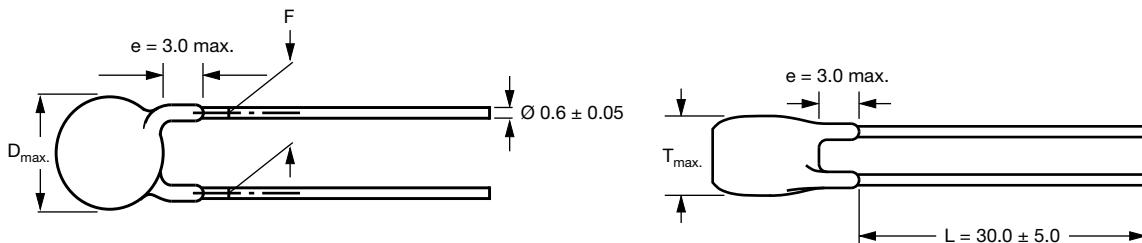
### CAPACITANCE TOLERANCE

± 20 % (code M); ± 10 % (code K)

### DISSIPATION FACTOR

Class 1: max. 0.3 % (1 MHz)

Class 2: max. 2.5 % (1 kHz)

**DIMENSIONS** in millimeters


Capacitors with 5.0 mm, 7.5 mm, or 10.0 mm lead spacing

**TECHNICAL DATA**

CAPACITANCE C (pF)	CAPACITANCE TOLERANCE (%)	BODY DIAMETER $D_{max.}$ (mm)	BODY THICKNESS $T_{max.}$ (mm)	LEAD SPACING F (mm) ± 1 mm	PART NUMBER
					MISSING DIGITS SEE ORDERING CODE BELOW
<b>U2J</b>					
10					AY2100K29U2JS6###
15					AY2150K29U2JS6###
22					AY2220K29U2JS6###
33					AY2330K29U2JS6###
47					AY2470K29U2JS6###
<b>Y5S</b>					
68					AY2680K29Y5SS6###
100					AY2101K29Y5SS6###
150					AY2151K29Y5SS6###
220					AY2221K29Y5SS6###
330					AY2331K29Y5SS6###
470					AY2471K29Y5SS6###
<b>Y5U</b>					
680					AY2681#29Y5US6###
1000		7.5			AY2102#29Y5US6###
1500		8.5			AY2152#31Y5US6###
2200		9.5			AY2222#35Y5US6###
3300		11.0			AY2332#41Y5US6###
3900		11.5			AY2392#43Y5US6###
4700		13.0			AY2472#49Y5US6###
<b>Y5V</b>					
6800					AY2682M51Y5VS6#L#
10 000	± 20	13.0	6.0	7.5 or 10.0	AY2103M61Y5VS6#L#

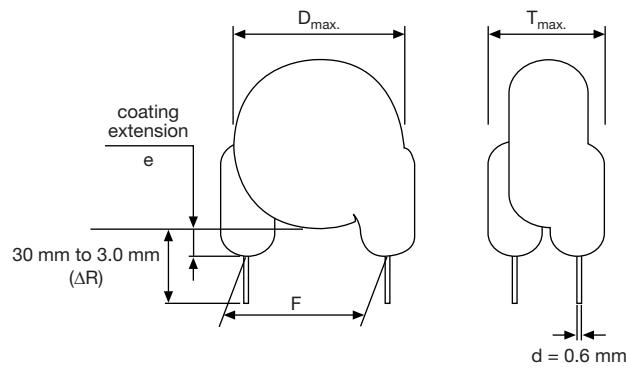
**Note**
<sup>(1)</sup> ± 10 % available on request

**ORDERING CODE**

#	7 <sup>th</sup> digit	Capacitance tolerance			± 10 % = K, ± 20 % = M				
###	15 <sup>th</sup> to 17 <sup>th</sup> digit	Lead configuration			Available configurations see below				
<b>Example</b>	<b>AY2</b>	<b>221</b>	<b>K</b>	<b>29</b>	<b>Y5S</b>	<b>S</b>	<b>6</b>	<b>U</b>	<b>V</b>
	Series	Capacitance value	Tolerance code	Size code	Temperature coefficient	Rated voltage	Lead wire diameter	Packaging / lead length	Lead style
								3 = bulk T = tape and reel U = ammopack	L = straight V = inline kinked 5 = 5.0 7 = 7.5 0 = 10.0

<b>PACKAGING</b>						
<b>LEADSPACING (mm)</b>	<b>CAPACITANCE VALUE</b>	<b>BODY DIAMETER <math>D_{max.}</math> (mm)</b>	<b>PACKAGING QUANTITIES</b>			<b>TAPING FIG.</b>
			<b>BULK</b>	<b>REEL</b>	<b>AMMO</b>	
5.0	10 pF to 3900 pF	11.0	1000	1000	1000	Fig. 1
7.5	10 pF to 4700 pF	13.0	1000	1000	1000	Fig. 1
	6800 pF to 10 000 pF	15.5	500	500	500	Fig. 2
10.0	10 pF to 4700 pF	15.5	1000	500	750	Fig. 2
	6800 pF to 10 000 pF	15.5	500	500	500	Fig. 2

### STRAIGHT LEADS



### INLINE KINKED LEADS

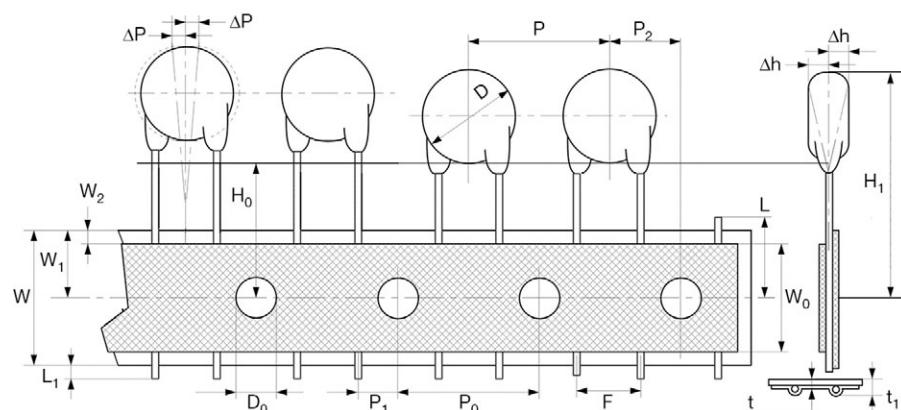
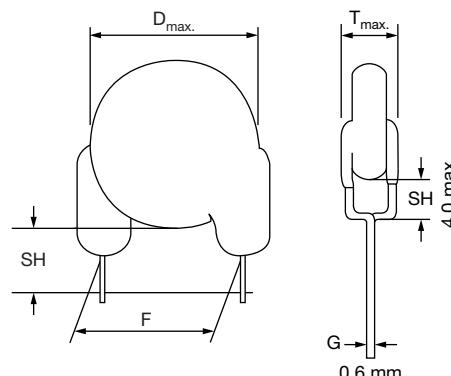


Fig. 1 - The hole pitch 12.7 mm for lead spacing 5.0 mm (0.2"), and hole pitch 15.0 mm for lead spacing 7.5 mm (0.3")

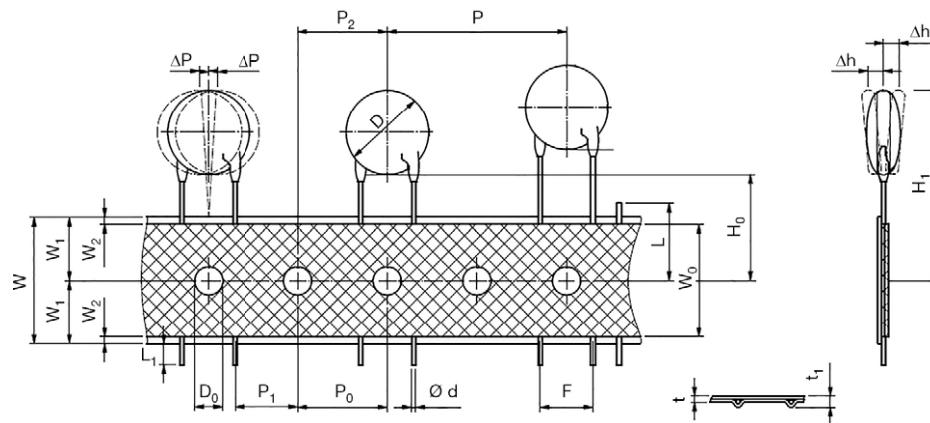
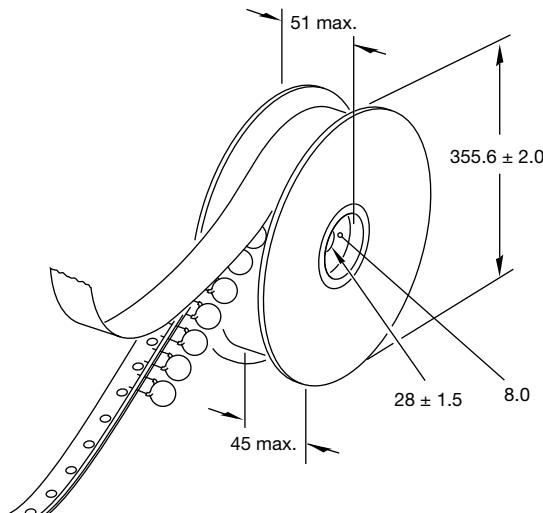


Fig. 2 - The hole pitch 12.7 mm for lead spacing 10.0 mm (0.4")

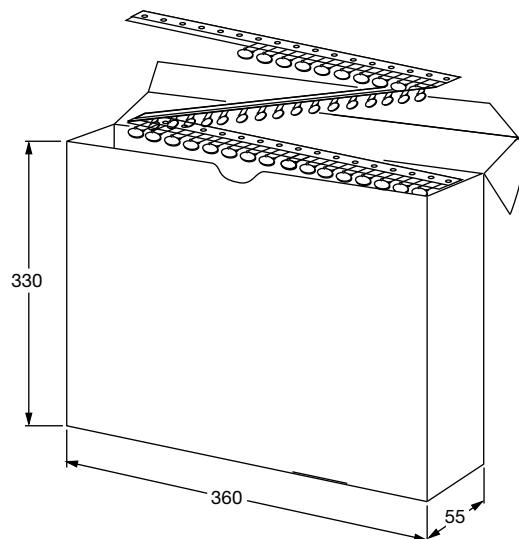
<b>DIMENSION OF TAPE</b>				
<b>SYMBOL</b>	<b>PARAMETER</b>	<b>DIMENSIONS (mm)</b>		
		<b>FIG. 1 (5 mm)</b>	<b>FIG. 1 (7.5 mm)</b>	<b>FIG. 2 (10 mm)</b>
$D$ <sup>(1)</sup>	Body diameter	11.0 max.	14.0 max.	16.0 max.
$d$	Lead diameter	$0.6 \pm 0.05$	$0.6 \pm 0.05$	$0.6 \pm 0.05$
$P$	Pitch of component	$12.7 \pm 1$	$15.0 \pm 1$	$25.4 \pm 1$
$P_0$ <sup>(2)</sup>	Pitch of sprocket hole	$12.7 \pm 0.3$	$15.0 \pm 0.3$	$12.7 \pm 0.3$
$P_1$ <sup>(3)</sup>	Distance, hole center to lead	$3.85 \pm 0.7$	$3.75 \pm 0.7$	$7.7 \pm 1.0$
$P_2$ <sup>(3)</sup>	Distance, hole to center of component	$6.35 \pm 1.3$	$7.5 \pm 1.5$	$12.7 \pm 1.5$
$F$	Lead spacing	$5.0 (+ 0.6/- 0.4)$	$7.5 (+ 0.6/- 0.4)$	$10.0 (+ 0.6/- 0.4)$
$\Delta h$	Average deviation across tape	$\pm 1.0$ max.	$\pm 1.0$ max.	$\pm 1.0$ max.
$\Delta P$	Average deviation in direction of reeling	$\pm 1.0$ max.	$\pm 1.0$ max.	$\pm 1.0$ max.
$W$	Carrier tape width	$18.0 + 1/- 0.5$	$18.0 + 1/- 0.5$	$18.0 + 1/- 0.5$
$W_0$	Hold-down tape width	5.0 min.	5.0 min.	5.0 min.
$W_1$	Position of sprocket hole	$9.0 + 0.75/- 0.5$	$9.0 + 0.75/- 0.5$	$9.0 + 0.75/- 0.5$
$W_2$	Distance of hold-down tape	3.0 max.	3.0 max.	3.0 max.
$H_1$	Maximum component height	32	40	40
$H_0$	Height to seating plane (for kinked leads)	$16.0 \pm 0.5$	$16.0 \pm 0.5$	$16.0 \pm 0.5$
$H_0$	Height to seating plane (for straight leads)	$20.0 \pm 0.5$	$20.0 \pm 0.5$	$20.0 \pm 0.5$
$L$	Length of cut leads	11.0 max.	11.0 max.	11.0 max.
$L_1$	Length of lead protrusion	1.0 max.	1.0 max.	1.0 max.
$D_0$	Diameter of sprocket hole	$4.0 \pm 0.2$	$4.0 \pm 0.2$	$4.0 \pm 0.2$
$t$	Total tape thickness	0.9 max.	0.9 max.	0.9 max.
$t_1$	Maximum thickness of tape and wires	1.5 max.	1.5 max.	1.5 max.

#### Notes

- (1) See "Technical Data" table
- (2) Cumulative pitch error:  $\pm 1$  mm/20 pitches
- (3) Obliquity maximum 3°

**REEL AND TAPE DATA** in millimeters


Reel with capacitors on tape



Ammopack with capacitors on tape

**APPROVALS**

IEC 60384-14 - Safety tests

This approval together with CB test certificate substitutes all national approvals.

**CB Certificate**

Y2-capacitor: CB test certificate:	US-26163-UL	10 pF to 10 nF	300 V <sub>AC</sub>
X1-capacitor: CB test certificate:	US-26163-UL	10 pF to 10 nF	440 V <sub>AC</sub>


**VDE**

Y2-capacitor: VDE marks approval:	40009669	10 pF to 10 nF	300 V <sub>AC</sub>
X1-capacitor: VDE marks approval:	40009669	10 pF to 10 nF	440 V <sub>AC</sub>



DIN EN 60384-14 VDE 0565-1-1:2006-04 - Safety tests

**Underwriters Laboratories Inc./Canadian Standards Association**

Y2-capacitor: UL-test certificate:	E183844	10 pF to 10 nF	300 V <sub>AC</sub>
X1-capacitor: UL-test certificate:	E183844	10 pF to 10 nF	440 V <sub>AC</sub>
UL 60384-14, CSA E60384-1:03 2 <sup>nd</sup> edition, CSA E60384-14:09 2 <sup>nd</sup> edition			
Across-the-line, antenna-coupling and line-by-pass component			


**CQC**

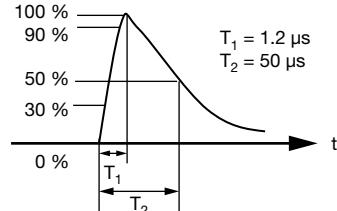
Y2-capacitor: CQC test certificate:	CQC05001012316	10 pF to 10 nF	300 V <sub>AC</sub>
X1-capacitor: CQC test certificate:	CQC05001012316	10 pF to 10 nF	440 V <sub>AC</sub>



<b>MARKING</b>		
<p>Sample (2 sides)</p> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>AY2 472M Y2 300 V- X1 440 V- XX ΔΔ</p> <p>XX - Year ΔΔ - Week</p> <p>Front</p> </div> <div style="text-align: center;"> <p>EK 10 DV E CUL US</p> <p>Back</p> </div> </div>	<p>PN: AY2472M49Y5US63L0 Lot1: 14Z551S12 DC1: 0601 QTY: 225 Lot2: DC2: PO: Batch: 200601CN SO: Region: 9520 SL: 0010 Ser.No: 0601H69340</p> <p> </p> <p>1/1</p>	

<b>PERFORMANCE</b>			
<b>NO.</b>	<b>ITEMS</b>	<b>SPECIFICATION</b>	<b>TEST METHOD</b>
1	Visual and mechanical examination	No visible damage. The marking shall be legible. Dimensions are within specification.	Capacitors shall be visually inspected for visible evidence of defect. Dimensions shall be measured with calipers or micrometers.
2	Capacitance	Within the specified tolerance.	The capacitance shall be measured at $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$ , 75 % RH maximum with $1.0\text{ V}_{\text{RMS}} \pm 0.2\text{ V}_{\text{RMS}}$ , 1 kHz for Y5U, Y5S, and 1 MHz for U2J.
3	Dissipation factor (D.F.)	U2J: 0.3 % max. Y5U, Y5S: 2.5 % max.	The dissipation factor shall be measured at $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$ , 75 % RH maximum with $1.0\text{ V}_{\text{RMS}} \pm 0.2\text{ V}_{\text{RMS}}$ , 1 kHz for Y5U, Y5S, and 1 MHz for U2J.
4	Insulation resistance (I.R.)	$10\text{ G}\Omega$ min.	Insulation resistance shall be measured within $60\text{ s} \pm 5\text{ s}$ of charging at $500\text{ V}_{\text{DC}}$ .
5	Dielectric strength (between lead wires)	No damage.	$2600\text{ V}_{\text{AC}}$ are applied for 60 s. 50 mA max. (destructive test)
6	Temperature characteristic	External appearance	No visible damage. The marking shall be legible.
		Capacitance change	n/a
	Insulation resistance	Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz
			Step      Temperature
			1 $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$
			2 $-40^{\circ}\text{C} \pm 3^{\circ}\text{C}$
			3 $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$
	Dielectric strength (between lead wires)		4 $125^{\circ}\text{C} \pm 3^{\circ}\text{C}$
			5 $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$

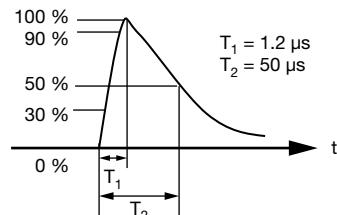
<b>PERFORMANCE</b>			
<b>NO.</b>	<b>ITEMS</b>	<b>SPECIFICATION</b>	<b>TEST METHOD</b>
7	High temperature operation life	External appearance	No visible damage. The marking shall be legible.
		Capacitance change	$\pm 15\% \text{ max.}$
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz
		Insulation resistance	3 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s
8	Life Test	External appearance	No visible damage. The marking shall be legible.
		Capacitance change	$\pm 15\% \text{ max.}$
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz
		Insulation resistance	3 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s



The specimen capacitors shall be submitted to an endurance test of 1000 h + 48 h - 0 h in a chamber at 125 °C ± 3 °C with a voltage of 550 V<sub>AC</sub>.

Pre-treatment: capacitor shall be backed at 125 °C ± 3 °C for 1 h before initial measurements.

Post-treatment: capacitors shall be placed at room condition for 24 h ± 2 h before measurements.

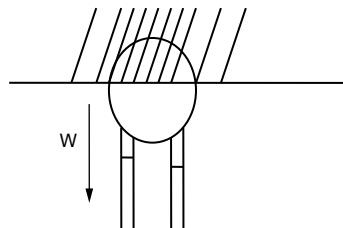


The specimen capacitors shall be submitted to an endurance test of 1000 h + 48 h - 0 h in a chamber at 125 °C ± 3 °C with a voltage of 550 V<sub>AC</sub>, except that once every hour the voltage shall be increased to 1000 V<sub>AC</sub> for 0.1 s.

Pre-treatment: capacitor shall be backed at 125 °C ± 3 °C for 1 h before initial measurements.

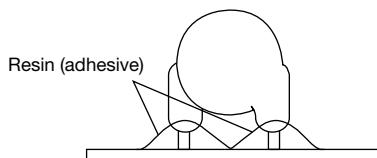
Post-treatment: capacitors shall be placed at room condition for 24 h ± 2 h before measurements.

<b>PERFORMANCE</b>				
<b>NO.</b>	<b>ITEMS</b>	<b>SPECIFICATION</b>		<b>TEST METHOD</b>
9	Humidity test (under steady state)	External appearance	No visible damage.	Ambient temperature: $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Relative humidity: 90 % to 95 % RH Duration: 500 h + 48 h / - 0 h Without loading  Pre-treatment: capacitor shall be stored at $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for $24\text{ h} \pm 5\text{ h}$ before initial measurements.  Post-treatment: capacitor shall be stored for 2 h at room conditions before final measurements.
		Capacitance change	U2J: $\pm 10\%$ Y5U, Y5S: $\pm 20\%$	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	3 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s	
10	Humidity test (under load state)	External appearance	No visible damage. The marking shall be legible.	Ambient temperature: $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Relative humidity: 90 % to 95 % RH Duration: 500 h + 48 h / - 0 h Loading voltage: 440 V <sub>AC</sub>  Pre-treatment: capacitor shall be stored at $40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for $24\text{ h} \pm 2\text{ h}$ before initial measurements.  Post-treatment: capacitor shall be stored for 2 h at room conditions before final measurements.
		Capacitance change	U2J: $\pm 10\%$ Y5U, Y5S: $\pm 15\%$	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	3 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s	
11	Biased humidity	External appearance	No visible damage. The marking shall be legible.	Loading voltage: 440 V <sub>AC</sub> Ambient temperature: $85^{\circ}\text{C} \pm 3^{\circ}\text{C}$ Relative humidity: 85 % RH Duration: 1000 h + 48 h / - 0 h  Pre-treatment: capacitor shall be stored at $40^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for $24\text{ h} \pm 2\text{ h}$ , then place at room condition for $24\text{ h} \pm 2\text{ h}$ before initial measurements.  Post-treatment: capacitor shall be stored for 24 h at room conditions before final measurements.
		Capacitance change	U2J: $\pm 10\%$ Y5U, Y5S: $\pm 15\%$	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	3 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s	
12	Termination strength	Pull test	External appearance	Lead wire should not be cut off, capacitor should not be broken.
			Capacitance change	Within specification
			Dissipation factor	Within specification
			Insulation resistance	Within specification
		Bending test	External appearance	Lead wire should not be cut off, capacitor should not be broken.  As a figure, fix the body of capacitor, apply a tensile weight gradually to each lead wire in the radial direction of capacitor up to 20 N, and keep it for $10\text{ s} \pm 1\text{ s}$ .



<b>PERFORMANCE</b>			
<b>NO.</b>	<b>ITEMS</b>	<b>SPECIFICATION</b>	<b>TEST METHOD</b>
13	Resistance to solder heat	Visual No visible damage. The marking shall be legible.	The lead wire shall be immersed into the melted solder of $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ up to about 1.5 mm to 2 mm from the main body for 10 s $\pm 2$ s. Inspect under 10 x magnification
		Capacitance change Within $\pm 10\%$	
		Dissipation factor U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance 1 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	
		Dielectric strength (between lead wires) No failure at 1.5 kV <sub>AC</sub> , 60 s	Pre-treatment: Capacitor shall be stored at $125^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 1 h, then placed at room condition for 24 h $\pm 2$ h before initial measurements.  Post-treatment: Capacitor shall be stored for 24 h $\pm 2$ h at room condition.
14	Solderability	External appearance 95 % of terminations evenly covered with solder under 50 x magnification.	Method A at category 3, steam aging for 8 h $\pm 15$ min. Solder and temperature: a) Lead (Pb)-free solder (Sn-3Ag-0.5Cu) $245^{\circ}\text{C} \pm 5^{\circ}\text{C}$ b) H63 eutectic solder $235^{\circ}\text{C} \pm 5^{\circ}\text{C}$ dip lead wire into an ethanol solution of 25 % $\pm 0.5\%$ rosin and then into molten solder for 5 s + 0 s / - 0.5 s. Depth of immersion within 1.25 mm, immerse and withdraw at 25 mm/s $\pm 6$ mm/s
15	Vibration test	Visual No visible damage. The marking shall be legible.	
		Capacitance change Within $\pm 10\%$	
		Dissipation factor U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance 10 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	Resin (adhesive) Solder the capacitor and gum up the body to the test jig by resin (adhesive). The capacitor should be firmly soldered to the supporting lead wire. Vibration change from 10 Hz to 2000 Hz, then back to 10 Hz. Total amplitude: 1.5 mm with 5 g max., 12 cycles, 20 min for each mutually perpendicular directions, 3 directions.

<b>PERFORMANCE</b>			
<b>NO.</b>	<b>ITEMS</b>	<b>SPECIFICATION</b>	<b>TEST METHOD</b>
16	Mechanical shock	External appearance	No visible damage. The marking shall be legible.
		Capacitance change	Within the specified tolerance.
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz
		Insulation resistance	10 GΩ min. at 500 V <sub>DC</sub> , 60 s.
17	Resistance to solvents	External appearance	No visible damage. The marking shall be legible.
			Leave parts in solvent for 3 to 3.5 min at 25 °C ± 5 °C, 1 min air-drying Rub parts against wet bristle 10 times (3 x for marking, 10 x for part damage)
			Solvent 1: 1 part (by volume) of isopropyl alcohol, 3 parts (by volume) of mineral spirits
			Solvent 2: Terpene defluxer
18	Temperature cycle	Capacitance change	Within ± 10 % for U2J Within ± 20 % for Y5U and Y5S
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz
		Insulation resistance	3 GΩ min at 500 V <sub>DC</sub> , 60 s
		Dielectric strength	No failure at 1.5 kV <sub>AC</sub> , 60 s
		External appearance	No visible damage. The marking shall be legible.
19	High temperature exposure (storage)	External appearance	No visible damage. The marking shall be legible.
		Capacitance change	Within ± 10 % for U2J Within ± 20 % for Y5U and Y5S
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz
		Insulation resistance	1 GΩ min. at 500 V <sub>DC</sub> , 60 s



Solder the capacitor and gum up the body to the test jig by resin (adhesive).  
3 shocks in 2 directions should be applied, totally 3 mutually perpendicular axes, 18 shocks.  
Shock from: half-sine  
Duration: 6 ms  
Acceleration: 100 g

Leave parts in solvent for 3 to 3.5 min at 25 °C ± 5 °C, 1 min air-drying  
Rub parts against wet bristle 10 times (3 x for marking, 10 x for part damage)

Solvent 1:  
1 part (by volume) of isopropyl alcohol,  
3 parts (by volume) of mineral spirits

Solvent 2:  
Terpene defluxer

Solvent 3:  
42 parts (by volume) of water, 1 part (by volume) of propylene glycol, 1 part (by volume) of monoethanolamine

The capacitor should be run 3000 temperature cycles. Step as below:

Step 1 -55 °C + 0 °C / - 3 °C, dwell time ≤ 30 min

Step 2 Transition time ≤ 1 min

Step 3 +125 °C + 3 °C / - 0 °C, dwell time ≤ 30 min

Step 4 Transition time ≤ 1 min

Pre-treatment:  
capacitor shall be stored at 125 °C ± 3 °C for 1 h, then placed at room condition for 24 h ± 2 h before initial measurement.

Post-treatment:  
capacitor shall be stored for 24 h ± 2 h at room condition.

#### Note

- 6800 pF and 10 000 pF only 1000 cycles

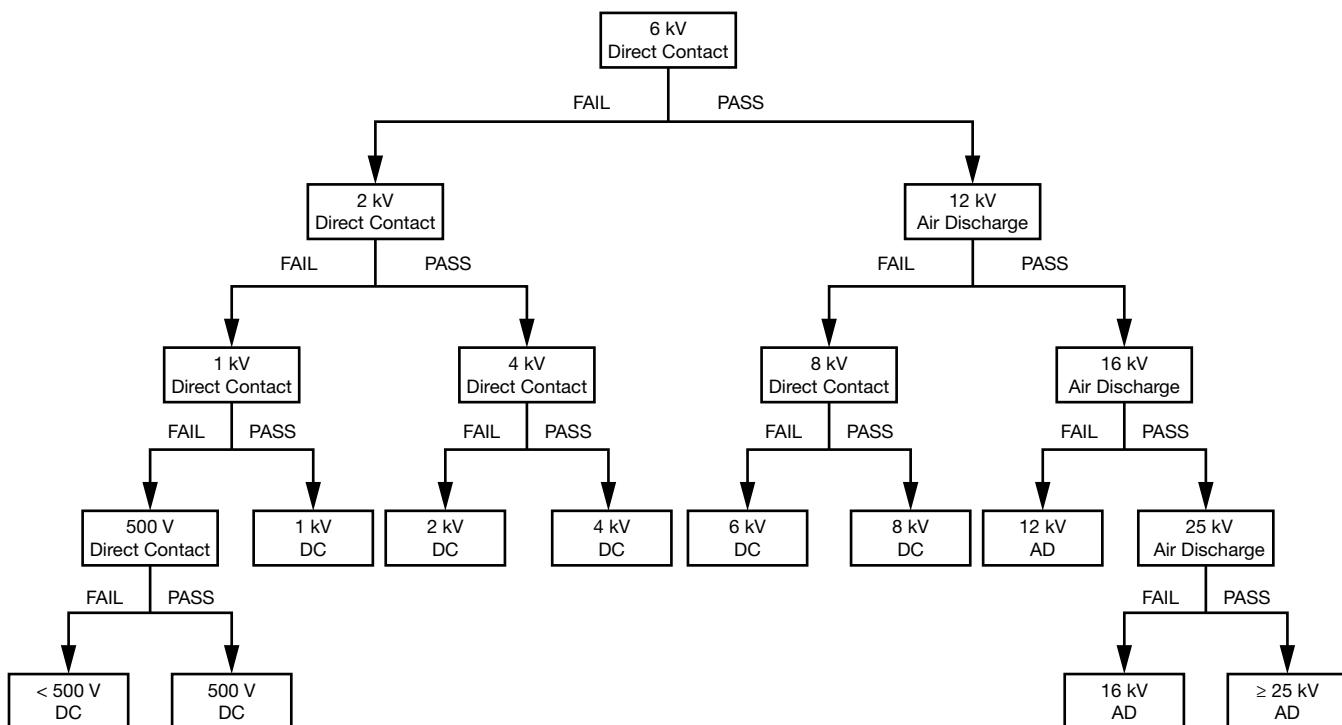
Storage capacitor at 125 °C ± 3 °C for 1000 h + 48 h / - 0 h without loading.

Pre-treatment:  
capacitor shall be stored at 125 °C ± 3 °C for 1 h, then placed at room condition for 24 h ± 2 h before initial measurement.

Post-treatment:  
capacitor shall be stored for 24 h ± 2 h at room condition.

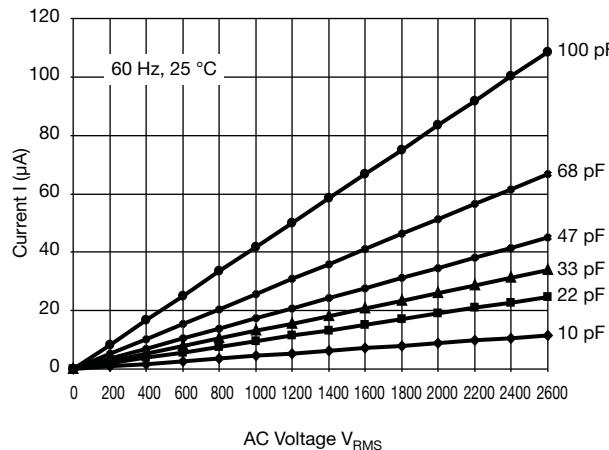
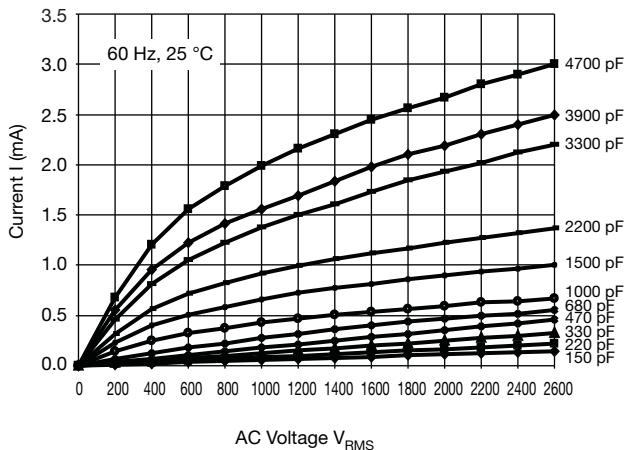
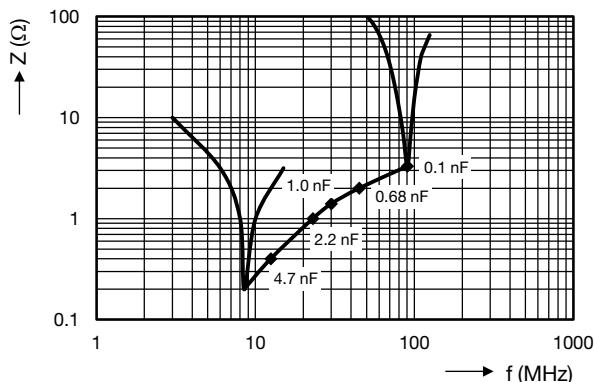
<b>PERFORMANCE</b>			
<b>NO.</b>	<b>ITEMS</b>	<b>SPECIFICATION</b>	<b>TEST METHOD</b>
20	ESD	External appearance	No visible damage. The marking shall be legible.
		Capacitance change	Within $\pm 10\%$
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz
		Insulation resistance	1 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s.

### **ESD TEST METHOD**



#### **Notes**

- DC means "direct contact discharge"
- AC means "air discharge"
- Classify the components according to the highest ESD voltage level survived during ESD testing

**LEAKAGE CURRENT VS. VOLTAGE** (Typical)

**IMPEDANCE VS. FREQUENCY** (Typical)


Lead configuration: length = 30 mm, lead spacing: standard, lead diameter: standard, inline crimp

**Note**

- The capacitors meet the essential requirements of "EIA 198". Unless stated otherwise all electrical values apply at an ambient temperature of  $25^{\circ}\text{C} \pm 3^{\circ}\text{C}$ , at normal atmospheric conditions

<b>RELATED DOCUMENTS</b>	
General Information	<a href="http://www.vishay.com/doc?28536">www.vishay.com/doc?28536</a>
CB Test Certificate	<a href="http://www.vishay.com/doc?22254">www.vishay.com/doc?22254</a>
VDE Marks Approval	<a href="http://www.vishay.com/doc?22256">www.vishay.com/doc?22256</a>
UL Test Certificate	<a href="http://www.vishay.com/doc?22253">www.vishay.com/doc?22253</a>
CQC Test Certificate	<a href="http://www.vishay.com/doc?22255">www.vishay.com/doc?22255</a>
LTspice® Models	<a href="http://www.vishay.com/doc?28568">www.vishay.com/doc?28568</a>

<b>SAMPLE KIT</b>	
Part Number	AY21-KIT-HF
Link	<a href="http://www.vishay.com/doc?28553">www.vishay.com/doc?28553</a>



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