

COURSE GEST-H-501

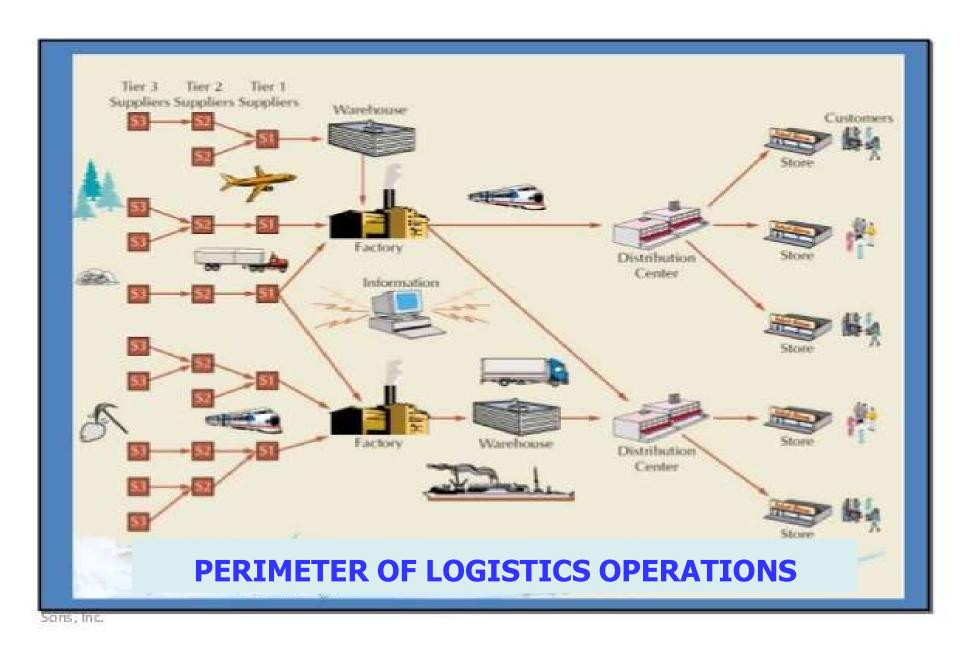
LOGISTICS ENGINEERING AND MANAGEMENT

Session n°1

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> Importance of logistics operations in everyday's life

- Supply of shops
- Supply of manufacturing companies
- Emergency operations
- Defense operations
- Banks
- Leisure centers
- Hospitals
- affects every day's life, its viability and smooth functioning





> Often called under different names

- Business logistics
- Distribution/Physical logistics
- Industrial logistics
- Supply chain logistics
- Productions logistics
- Internal/External logistics
- etc.

What these terms have in common:

... the management of the operations involving flows of goods, materials and information from the point of origin to the point of consumption, and even beyond, to the point(s) of disposal.



> Logistics is not only relating to the manufacturing sector but also to the government, hospital, banks, school, retailers, sports, family, etc., operations.

> Present in the animal life as well. (e.g. bees)

Not always understood or managed the same way throughout human history.

But the use of advanced scientific methods to understand, formalize and manage logistics operations is quite "recent".

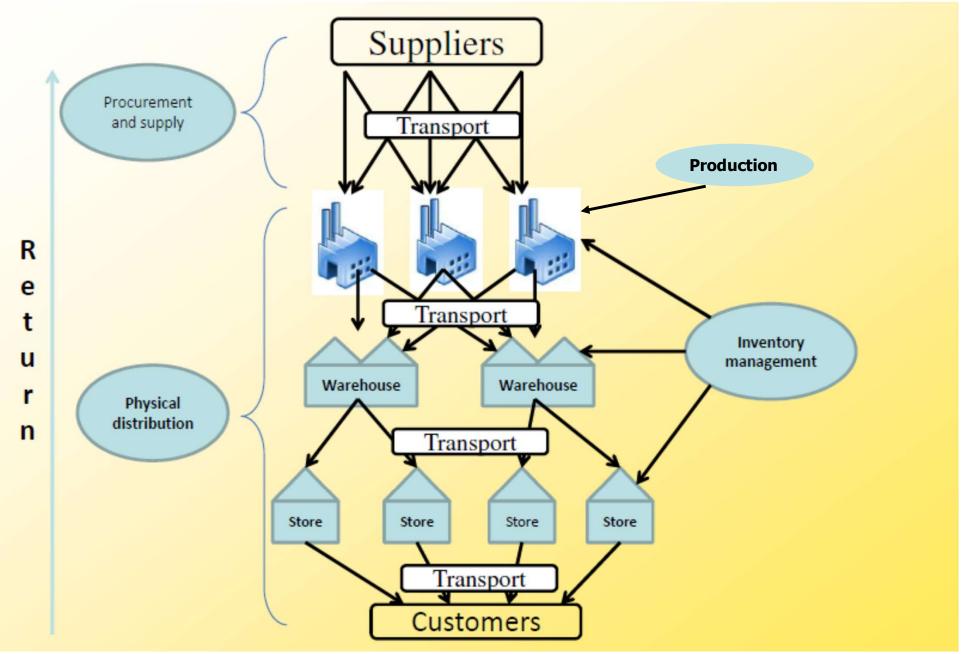


- > Four main steps in this chain of operations:
 - 1. Supply of raw (input) material
 - 2. Processing (Production operations)
 - 3. Physical <u>distribution</u> of the finished goods \rightarrow customer
 - 4. Reverse / Return operations

A chain of interrelated operations tightly linked to the other company functions







> Not a new topic in itself

- Before JC: construction of pyramids, etc.
- Before JC: supply of war troops
- Since the emergence of "organised" trade: problems of supply and distribution of goods
- 14° c: Venetian naval shipyards
- 1776: Adam Smith's theories on labour organisation that have largely contributed to the development of the industry





Taylor (20th century): a scientific approach to labor management in manufacturing (1911) MILESTONE

- Dominated industrial organizations over hundred years
- Goal was to increase the productivity
- Main specificity: the used of unskilled labor force
- Principle 1:
 - Horizontal division of operations into successive simple tasks
- Principle 2:
 - Vertical division: separation of management and execution tasks
 - New tasks: quality control, maintenance, planning
- Advantages:
 - Easy training of labour force
 - High productivity
 - Low wages and low mental workload
- <u>Disadvantages</u>
 - Remove all sense of responsibility
 - Lack of motivation





Ford: Assembly lines and standardization (1913) MILESTONE

- To cope with growing demand
- Invention of the concept of assembly line
- To reduce production costs, Ford establishes the principle of standardization
- System of mass production:
 - privileges quantity over quality
 - Does not cope with the diversification of industrial products
- Harris & Wilson: Economic order quantity (EOQ)(1913-1924)
- Fayol: Principles of management (1916)
- Gantt: Principles of scheduling (Gantt chart) (1917)
- Shewart: Quality control with the use of maths tools (1930)





- Operations research methods (Post war, 1950)

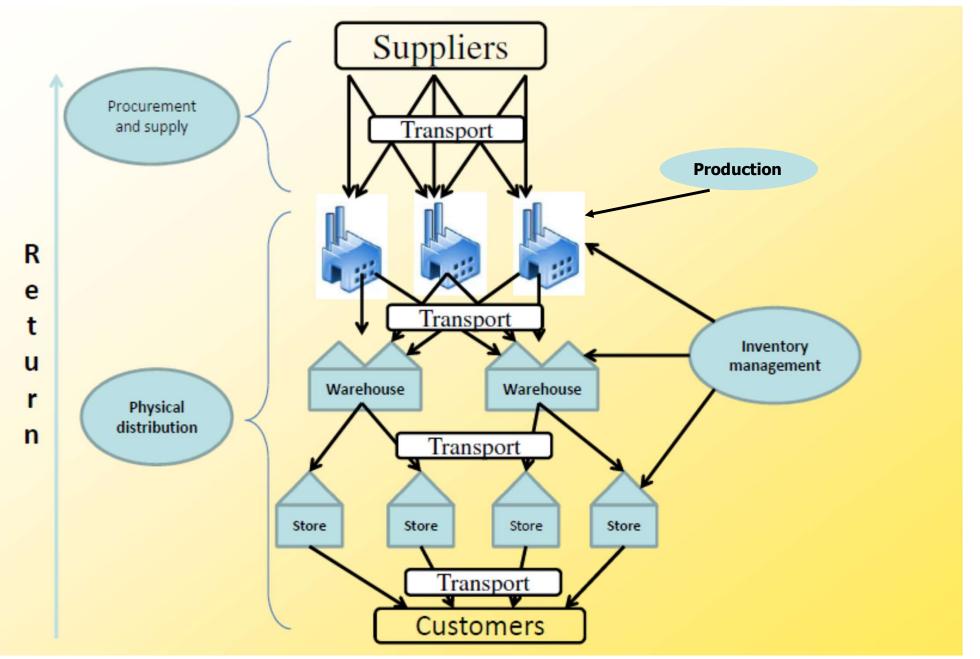
- Class IBM (1960)
 First application of IT to manage a complex production
- CAMM (1970): computer-aided management and Manufacturing
- Early 1980s: JUST-IN-TIME concept (JIT)
 - Concept formalized by Mr. Taiichi Ohno (Head of Toyota Industrial)
 - Produce what you need just at the right time (from PUSH to PULL logistics)
 - Reduce stocks and response times throughout the logistics process
 - Production equals to customers demand -> zero inventory
 - Key Conditions
 - zero delay (absolute respect of production plans)
 - zero defects (total quality)
 - zero failure (preventive maintenance)
 - zero paper (Reduction of administrative procedures and unnecessary tasks)
 - Redefine relationships with suppliers (collaboration, partnership, risk sharing)



- 1990-2000 : the Total Productivity concept

- Over the years, companies have accumulated a huge range of services and functions: These must be reduced and unproductive functions/services cut!
- Lean production: mobilize ONLY the (strictly) necessary resources and avoid waste, duplication of operations, and etc.
- Business Process Reengineering (BPR) :
 - Restructure the processes from the customer perspective
 - Look for gains at the interface of the operations
- Growing use of IT and Digital technology
- Etc.

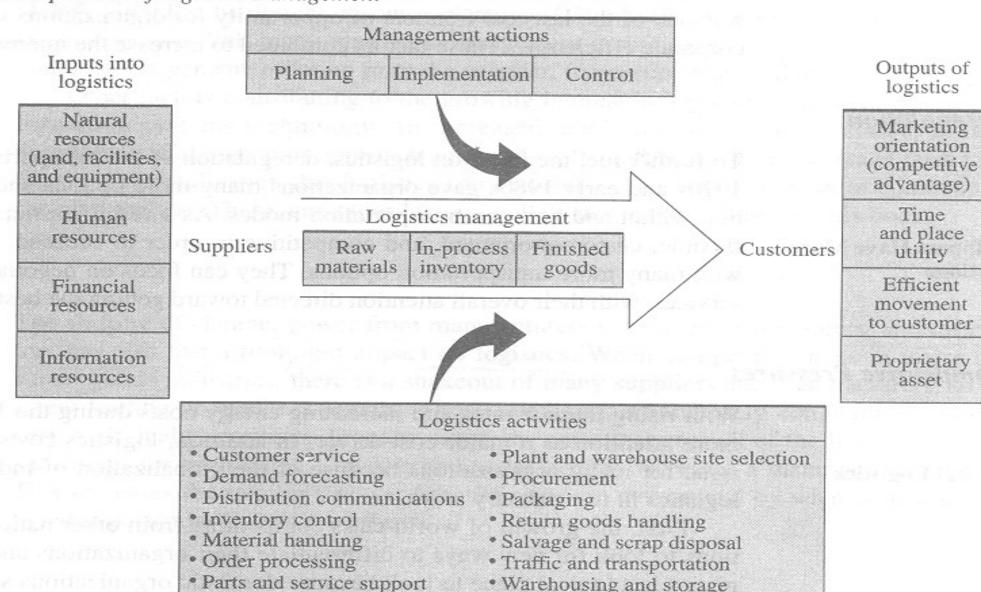






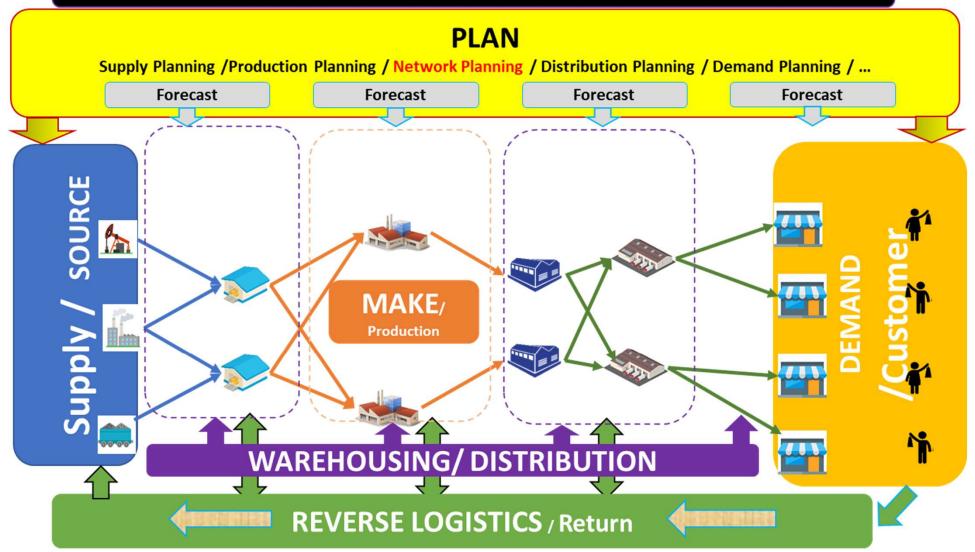
Components of logistics management

Lambert D. & al, Fundamentals of Logistics Management, Mc Graw Hill





MAIN BLOCS OF LOGISTICS OPERATIONS

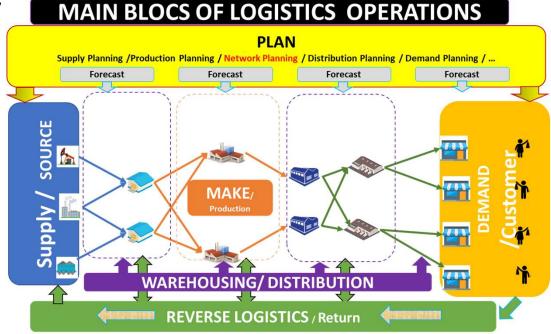






> PLAN

- Market demand
- Quantities of finished goods
- Input materials
- Human resources
- \$
- Manufacturing equipment
- Distribution systems
- Delivery operations
- Etc.



KEY CHALLENGES:

- Variability of market demand and new trends
- Variability of the costs of input materials
- Unexpected events

A VERY IMPORTANT PHASE OF LOGISTICS MANAGEMENT!!!





> **SOURCE**

- Input materials (supply, purchase)
- Input flows (continuous, on demand)
- Storage of input materials
- Timing of arrivals of input materials
- Variability of input materials' costs
- Quality of input materials
- Unexpected event or change

MAIN BLOCS OF LOGISTICS OPERATIONS PLAN Supply Planning / Production Planning / Network Planning / Distribution Planning / Demand Planning / ... Forecast Forecast Forecast Forecast WAREHOUSING/ DISTRIBUTION REVERSE LOGISTICS / Return

KEY CHALLENGES

- Identification and selection of the suppliers
- Quality control
- Integration of suppliers' constraints
- Collaboration with the suppliers



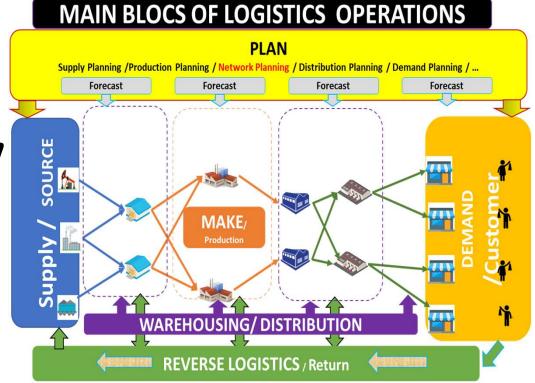


> MAKE

- Types of finished goods
- Manufacturing plans/processes
- Manufacturing equipment
- Manufacturing rhythm (continuous, on demand)
- Storage of semi finished goods
- Arrivals of input materials
- Storage of finished goods
- Quality of finished goods
- Unexpected event or breakdown

KEY CHALLENGES

- Optimal manufacturing plan
- Availability of input materials
- Reliability of the equipment
- Reliability of resources
- Quality issues





WAREHOUSE AND DELIVER

- Type and function of warehouses
- Storage of finished/semi finished goods
- Packaging/Cross-docking
- Handling of finished goods
- Orders' management
- Selection of transport means
- Delivery to customers
- Customer support services
- Etc.

PLAN Supply Planning / Production Planning / Network Planning / Distribution Planning / Demand Planning / ... Forecast Forecast Forecast Forecast WAREHOUSING/ DISTRIBUTION REVERSE LOGISTICS / Return

KEY CHALLENGES

- Location, number and size of warehouses
- Handling equipment, human resources, available technologies
- Transport modes and delivery operations

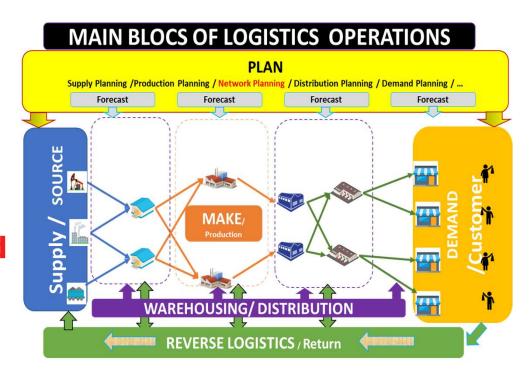




> RETURN/REVERSE LOGISTICS

- Location & number of return facilities
- Handling of return products
- Storage of return products
- Transport of return products
- Recycling operations

Critical aspect due to growing concerns about climate change, exhaust of natural resources and environmental protection !!!



IT BECOMES A VALUE CREATING BUSINESS AVENUE!



Logistics operations face critical challenges

- Globalisation of production/trade
- Fierce global competition
- Tough quality requirements
- Fast changing (and volatile) consumer habits
- Ever increasingly variety of demanded goods
- Fast changing IT & tech (digitalisation, robotisation, etc.)
- Shortened times-to-market and product lifecycles
- New social, ethical and environmental constraints
- Ever intertwined flows of materials, \$, information
- Etc.





THE FINAL TARGET OF THE MANAGEMENT OF LOGISTICS OPERATIONS MUST BE

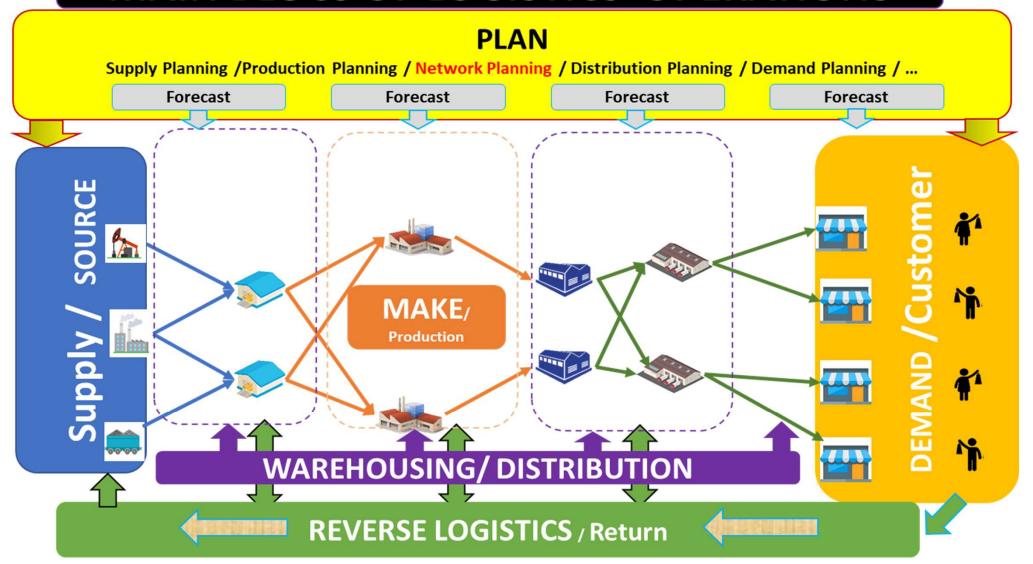
Provide to the:

- 1. Right Client
- 2. The Right Product
- 3. In the Right Quantity
- 4. At the Right Place
- 5. At the Right Time
- **6.** At the Right Conditions
- 7. At the Right Price
- 8. with the Right Overall Carbon Fooprint!





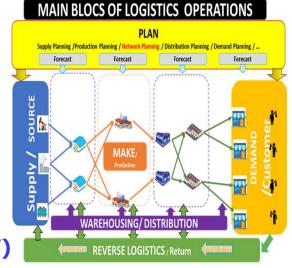
MAIN BLOCS OF LOGISTICS OPERATIONS





COURSE PLAN (12 BLOCS VIEW)

- BLOC 1: LOGISTICS PLANNING & FORECASTING (PLAN)
- BLOC 2: SOURCING LOGISTICS (SOURCE)
- BLOC 3: CONCEPTS OF DELIVER (DELIVER)
- BLOC 4: WAREHOUSING & INVENTORY MANAGEMENT (INVENTORY)
- BLOC 5: CONCEPTS OF PRODUCTION LOGISTICS (MAKE)
- BLOC 6: LOGISTICS NETWORK PLANNING & MODELLING (NETWORK)
- BLOC 7: DISTRIBUTION LOGISTICS PLANNING & MODELLING (DISTRIBUTION)
- BLOC 8: REVERSE LOGISTICS (REVERSE)
- BLOC 9: QUALITY MANAGEMENT (QUALITY)
- BLOC 10: LOGISTICS INTEGRATION TOWARDS SUPPLY CHAIN (SUPPLY CHAIN INTEGRATION)
- BLOC 11: SUPPLY CHAIN MANAGEMENT STRATEGIES (SUPPLY CHAIN STRATEGIES)
- BLOC 12: SUPPLY CHAIN PERFORMANCE MANAGEMENT (SUPPLY CHAIN PERFORMANCE)





COURSE PLAN 2024-2025 (SESSIONS & DATES VIEW)

- SESSION 01/M: 05/11/2024 INTRODUCTION + BLOC 1 (THEORY & EXERCISES PLANNING & FORECASTING)
- SESSION 02/M: 09/11/2024 BLOC 1 (THEORY & EXERCISES PLANNING & FORECASTING)
- SESSION 03/M: 12/11/2024 BLOC 4 (THEORY & EXERCISES, WAREHOUSING & INVENTORY MANAGEMENT)
- SESSION 04/M: 16/12/2024 *** <u>BLOC 5 (EXPERT TALK, MAKE) + BLOC 8 (EXPERT TALK, REVERSE)</u> ***
- SESSION 05/T: 19/11/2024 BLOC 2 (SOURCING) + BLOC 3 (DELIVER)
- SESSION 06/T: 23/11/2024 BLOC 9 (QUALITY)
- SESSION 07/M: 30/11/2024 BLOC 6 (THEORY & EXERCISES, LOGISTICS NETWORK MODELLING & PLANNING)
- SESSION 08/M: 03/12/2024 BLOC 4 (EXPERT TALK, INVENTORY) + BLOC 7 (EXPERT TALK, DISTRIBUTION)
- SESSION 09/M: 07/12/2024 BLOC 7 (THEORY & EXERCISES, DISTRIBUTION LOGISTICS)
- SESSION 10/M: 10/12/2024 <u>BLOC 9</u> (EXPERT TALK, QUALITY)
- SESSION 11/T: 14/12/2024 BLOC 10 (SUPPLY CHAIN INTEGRATION) + BLOC 11 (SUPPLY CHAIN STRATEGIES)
- SESSION 12/T: 17/12/2024 BLOC 11 (SUPPLY CHAIN STRATEGIES) + BLOC 12 (SUPPLY CHAIN PERFORMANCE)

*** MAY BE CONVERTED TO WRAP-UP SESSION IN JANUARY BEFORE EXAM – (PREPARATION OF THE EXAM)***





AGENDA COURSE GEST-H501 LOGISTICS ENGINEERING & MANAGEMENT, 2024-2025					
Dates	мс	Hour 1	Hour 2	Hour 3	Hour 4
Tuesday, 05/11/2024	A/Y	Introduction	PLAN & FORECAST	Tutorial - PLAN & FORECAST	
Saturday, 09/11/2024	Υ	Tutorial - PLAN & FORECAST			
Tuesday, 12/11/2024	X	Expert Talk & Tutorial - INVENTORY & FORECAST			
Saturday, 16/11/2024	X	Expert Talk - PRODUCTION & REVERSE [**may be shifted to January as a wrap-up session**]			
Tuesday, 19/11/2024	Α	SOURCING	DELIVER	Introduction to QUA	LITY MANAGEMENT
Saturday, 23/11/2024	Α	QUALITY MANAGEMENT			
Saturday, 30/11/2024	Υ	Tutorial - LOGISTICS NETWORK MODELLING			
Tuesday, 03/12/2024	X	Expert Talk & Tutorial - INVENTORY		Expert Talk & Tutorial - DISTRIBUTION & TRANSPORT	
Saturday, 07/12/2024	Υ	Tutorial - DISTRIBUTION LOGISTICS			
Tuesday, 10/12/2024	X	Expert Talk & Tutorial - QUALITY MANAGEMENT			
Saturday, 14/12/2024	Α	SUPPLY CHAIN INTEGRATION		SUPPLY CHAIN MANAGEMENT STRATEGIES	
Tuesday, 17/12/2024	Α	SUPPLY CHAIN MANA	GEMENT STRATEGIES	SUPPLY CHAIN PERFOR	MANCE MANAGEMENT
		EXAM: Monday, 20/01/2025, 16h30-18h30			





COURSE DEPLOYMENT

Course is deployed as a set of:

- Theory sessions (T)
- Exercises sessions (E)
- Mixed theory + exercises sessions (M)
- Wrap-up and dry-run exam preparation session (W)

DATES

- First (ordinary) session: Tuesday 05 November 2024
- Last (ordinary) session: Tuesday, 17 December 2024
- ***Recap session and exam preparation: 1/2 day in Jan. 2025***

CLASS ATTENDANCE AND PARTICIPATION

- ✓ Participation is required, but not formally evaluated.
- ✓ Individual in-class quizzes and short take-home assignments are possible and may lead to a <u>0.5 to 2 points bonus</u> on the final grade.



EXAMINATION/GRADING

GEST-H-501

(W1) - Written exam Part 1:

Multiple choice and/or open questions

January, duration 30mn

(W2) – Written exam Part 2:

Solving of exercises

January, duration 90mn

 $FINAL\ GRADE = (20\%W1 + 80\%W2) + bonus$

DATE:

- Monday 20 January 2025, 16h30-18h30
- * It is possible that Part 1, QCM, be replaced by an exercise *

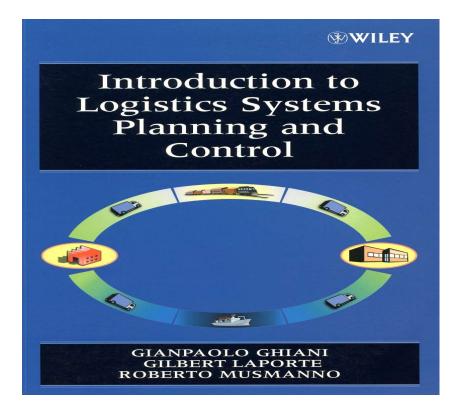


KEY COURSE OBJECTIVES

- Introduce, to the future manager, the key concepts of logistics processes optimization and logistics systems management while insisting on the underlying principles and assumptions as well as the resulting limitations and practical issues of their application.
- Improve significantly the capacity of the future manager as regards the integrated vision of industrial or business related problems. The capability of having such a vision is a critical skill expected from any future manager who will have to deal with critical challenges of tomorrow.



> MAIN REFERENCES



Editions WILEY, ISBN 0-470-84917-7



Editions Economica, ISBN 2-7178-5017-1

Management Industriel et Logistique: Conception et pilotage de la Supply Chain. G. Baglin, O. Bruel, A Garreau, M. Greif, et al





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