

M335730

ENGINEERING CHANGES			
ECN No.	DATE	REV	SIGN

5301	20.04.87	NEW
5395	19.08.87	1
6645	20.04.92	2
6950	19.01.84	3
7784	16.03.99	4
8015	18.11.99	5
8920	07.11.02	6 VT
Material 4600 AM, 15-617-1994		
deleted and SC MNT-14M added.		
9024	17.02.03	7 VT
Drawing redrawn without any change.		
12487	25.01.13	8 PST
Drawing converted from ACAD to Pro/E, DIM 41.5 added, Material JED-029MI was SC MNT-14M.		
Dimension indication changed to nominal and bilateral tolerance from upper and lower limits.		
Drawing redrawn.		

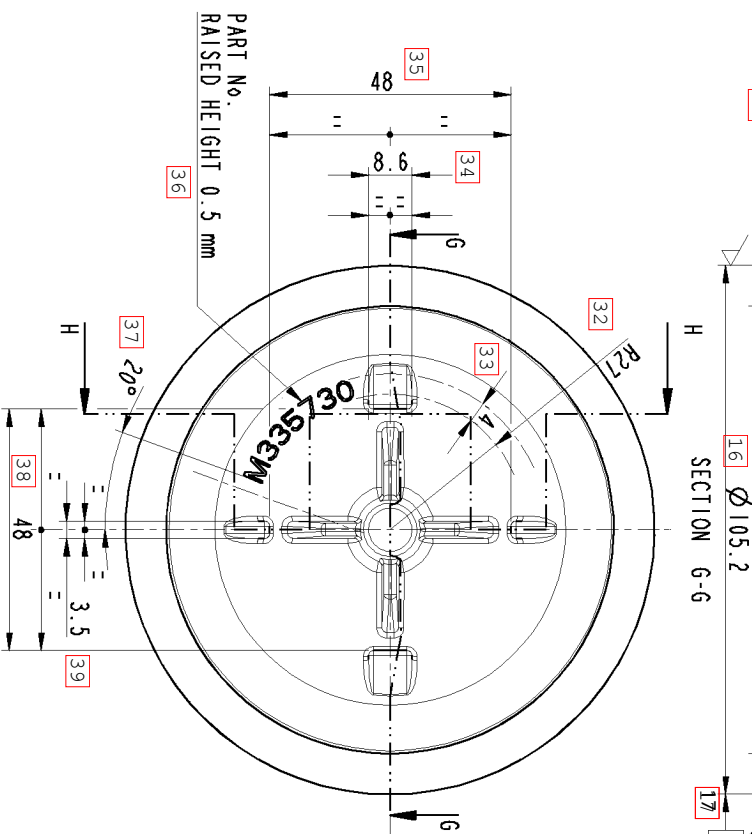
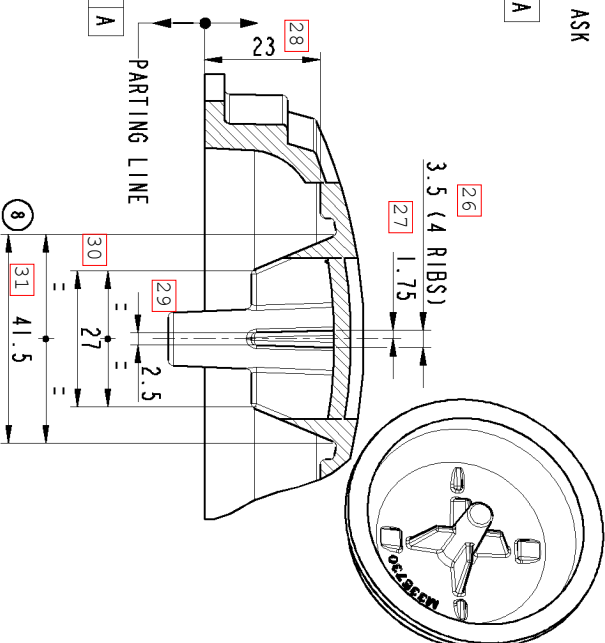
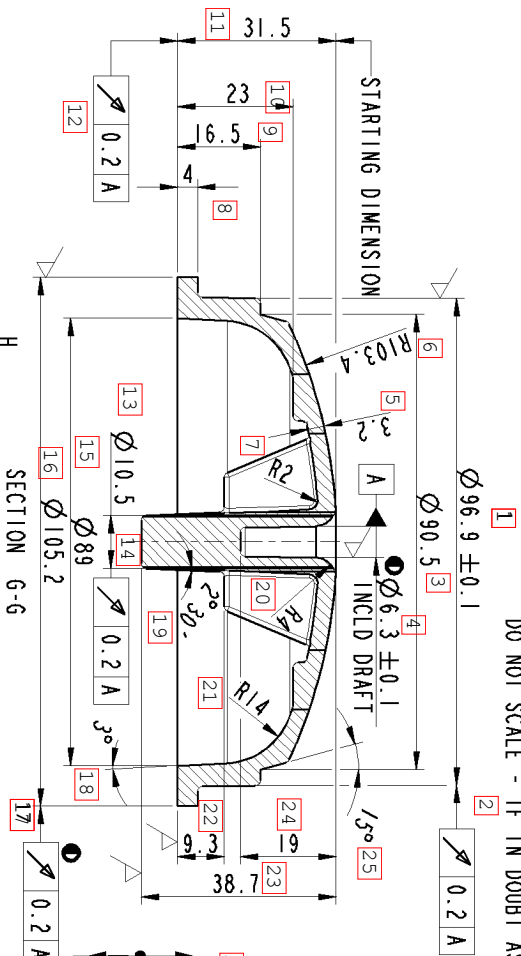
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● CRITICAL  
● MAJOR  
○ NO SYMBOL - MINOR

	SIGN	DATE	WITNESS OFFICER(S) SPECIFIED
D/N	PSY	25.01.13	ALL OFFICERS AND SUPERVISORS FROM ALL STATIONS AND DIVISIONS ARE, AFTER SURVEIL- LANCE, TO PROTECT THE PUBLIC FROM UNLAWFUL ACTS.
C/D	RSK	25.01.13	
A/D	SN	25.01.13	

MADE THIRTEEN TO FIFTEEN (1492) OF JANUARY 2013  
 EVIDENCE THIRTEEN TO FIFTEEN (1492) (PART 3) JANUARY 2013

**DO NOT SCALE - IF IN DOUBT ASK**



SECTION H-H  
SHOWING RIB DETAILS

- ## NOTES:

1. UNSPECIFIED RADII TO BE 1 mm
2. UNSPECIFIED DRAFT ANGLES TO BE 1° (2° INCL.)
3. UNSPECIFIED TOLERANCES TO BE  $\pm 0.2\text{mm}$ .
4. CASTING TO BE FREE FROM POROSITY AND SURFACES NOT MACHINED TO HAVE A CLEAN SMOOTH FINISH.
5.  $\nabla$  DENOTES SURFACES TO BE SUBSEQUENTLY MACHINED.
6. PRESSURE TIGHTNESS REQUIRED UP TO 10 bar AIR PRESSURE

6.3

**WABCO**

**AMBATTUR, CHENNAI - 600058, INDIA**

# RELAY PISTON

(CASTING)

**SCALE**

⑧

## MATERIAL

ALTERNATE MATERIAL

## SURFACE PROTECTION

RAW PART NO.