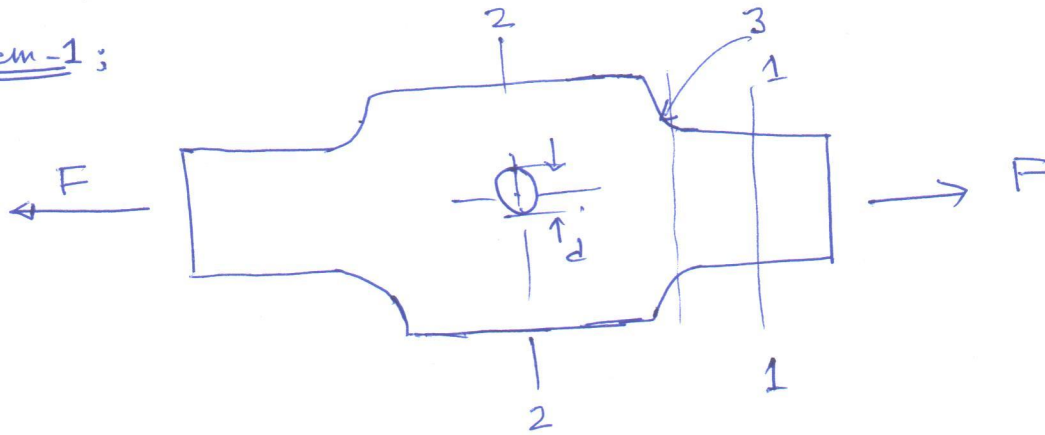


Tutorial -2: Solution - January 23

①

Problem-1;



Nominal Stresses: ① in section 1-1: $\sigma_1 = \frac{F}{ah}$
② in section 2-2: $\sigma_2 = \frac{F}{(b-d)h}$

Stress-Concentration Factor :

For section-1-1: (Fig A-15-5)

$$\frac{r}{a} = \frac{6}{60} = \frac{1}{10} = 0.1.$$

$$\frac{b}{a} = \frac{100}{60} = \frac{5}{3} = 1.67 \quad (\text{in figure curve is for } \frac{b}{a} = 1.50)$$

\Rightarrow So extrapolate

$$K_{t1} \approx 2.3$$

For section 2-2 : (Fig A-15-1)

$$\frac{d}{b} = \frac{20}{100} = 0.2 \Rightarrow K_{t2} = 2.5$$

① Critical location: σ stress at 3-3:

$$\sigma_1 = K_{t1} \cdot \sigma_1 = 2.3 \times \frac{1}{a} \cdot \frac{F}{h} = \frac{2.3 \times 10^3}{60} \cdot \frac{F}{h}$$

$$\Rightarrow \sigma_1 = 38.33 \times \frac{F}{h}$$

Stress at 2-2:

$$\sigma_2 = K_{t2} \cdot \sigma_2 = 2.5 \cdot \frac{F}{(b-d)h}$$

$$\Rightarrow \sigma_2 = \frac{2.5}{80 \times 10^3} \cdot \frac{F}{h} = 31.25 \times \frac{F}{h} < \sigma_1$$

\Rightarrow 3-3 is the critical location for stress analysis

(b) Factor of safety against yielding = 3.

(2)

$$\Rightarrow F_{\max} = 80 \text{ kN.}$$

$$\Rightarrow \sigma_{\max/\text{allowable}} = \frac{F_1}{A} = \frac{38.33 \times 10^3 \times 80 \times 10^3}{h}$$

$$\Rightarrow \sigma_{\max/\text{allowable}} = \frac{3 \times 10^3 \times 0.22 \times 10^3}{h} \text{ Pa}$$

Material Properties: AISI-1018 CR Steel

$$S_y = 370 \text{ MPa (A-20)}$$

$$E = 207 \text{ GPa (A-5)}$$

$$S_{ut} = 440 \text{ MPa (A-20)}$$

$$\Rightarrow \sigma_{\max/\text{act.}} < S_y/3$$

$$\Rightarrow \frac{3066.4 \times 10^3}{h} < \frac{370 \times 10^6}{3} \Rightarrow h > 24.86 \times 10^{-3} \text{ m}$$

$$\text{Choose } h = 25 \text{ mm}$$

(c) For infinite life:

$$\text{Endurance limit: } S_e' = 0.5 S_{ut} = 220 \text{ MPa.}$$

$$\text{Factors: surface factor } K_a = a \cdot S_{ut}^b$$

$$= 4.51 \times (440)^{-0.265}$$

(a, b from table 6-2)

$$\Rightarrow K_a = 0.899$$

$$\text{Size factor } K_b = 1 \text{ (axial loading)}$$

$$\text{Loading factor } K_c = 0.85 \text{ (axial loading)}$$

$$\text{Temp. Factor } K_d = 1$$

$$\text{Reliability Factor } K_e = 1$$

assume 50% reliability
(Table - 6-5)

$$\text{Miscellaneous Factor } K_f = 1$$

This factor is different if a diff. reliability value is chosen

\Rightarrow

$$S_e = K_a K_b K_c K_d K_e K_f \cdot S_e'$$

$$= 0.899 \times 1 \times 0.85 \times 1 \times 1 \times 1 \cdot S_e'$$

$$\Rightarrow S_e = 168 \text{ MPa}$$

(3)

For infinite life pressure vessel:

For Fatigue use fatigue factor of safety:

Notch Sensitivity: $q = 0.8$

Figure 6-20
for $S_{ut} \leq 0.4 \text{ GPa}$, $r > 4 \text{ mm}$
(extrapolate/interpolate)

$$\Rightarrow K_f = 1 + q(K_t - 1) = 1 + 0.8(2.3 - 1)$$

$$\Rightarrow K_f = 2.04$$

$$\Rightarrow \sigma_{1000} = 33.997 \cdot \frac{F}{h}$$

Factor of safety = 2.5

$$\Rightarrow \sigma_{1000} \leq \frac{S_e}{2.5}$$

$$\Rightarrow \frac{33.997 \times 80 \times 10^3}{h} \leq \frac{168 \times 10^6}{2.5}$$

$$\Rightarrow h > 40.47 \times 10^{-3}$$

$$\Rightarrow h = 45 \text{ mm} \quad \text{--- standard size from Table A-17}$$

* Give full marks if student choose 41 mm

① For Finite Life: $N = 10^4$ cycles \Rightarrow high cycle fatigue.

$$S_f = a \cdot N^b$$

$$a = \frac{(f - S_{ut})^2}{S_e} = \frac{(0.9 \times 440)^2}{168} \quad \left(\begin{array}{l} f = 0.9 \text{ for } \\ S_{ut} < 490 \text{ MPa} \\ \text{Fig-6-18} \end{array} \right)$$

$$= 933.43 \text{ MPa}$$

$$b = -\frac{1}{3} \log \left(\frac{f - S_{ut}}{S_e} \right) = -0.124$$

$$\Rightarrow \text{For } 10^4 \text{ cycles: } S_f = 933.43 \times (10^4)^{-0.124}$$

$$S_f = 297.91 \text{ MPa}$$

New load level: $33.997 \frac{F}{h} \leq \frac{S_f}{2.5} \Rightarrow F \leq \frac{297.91 \times 10^6 \times 45 \times 10^{-3}}{2.5 \times 33.997}$

$$\Rightarrow F \leq 157.73 \text{ kN}$$

(4)

e) Fluctuating Loading :

$$F_{\max} = 80 \text{ kN}$$

$$F_{\min} = -20 \text{ kN}$$

$$\Rightarrow \boxed{\begin{matrix} F_m = 30 \text{ kN} \\ F_a = 50 \text{ kN} \end{matrix}} \leftarrow \text{Below yielding load}$$

$$\Rightarrow \sigma_m = K_f * \underbrace{\frac{F_m}{a h}}_{\sigma_{m0}} = \frac{2.04 \times 30 \times 10^3}{60 \times 10^{-3} \times 45 \times 10^{-3}}$$

$$\boxed{\sigma_m = 22.67 \text{ MPa}}$$

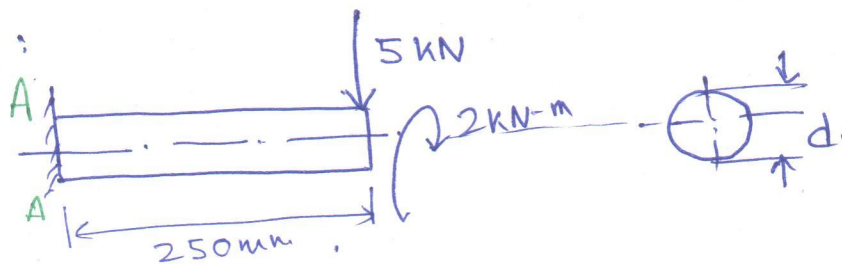
$$\sigma_a = K_f * \frac{F_a}{a h} \Rightarrow \boxed{\sigma_a = 37.78 \text{ MPa}}$$

Factor of safety (Modified Goodman) :

$$n_f = \frac{1}{\left(\frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_{ut}} \right)} = \frac{1}{\frac{37.78}{168} + \frac{22.67}{440}}$$

$$\Rightarrow \boxed{n_f = 3.61}$$

Problem-2:



Bending moment is maximum @ location A-A.

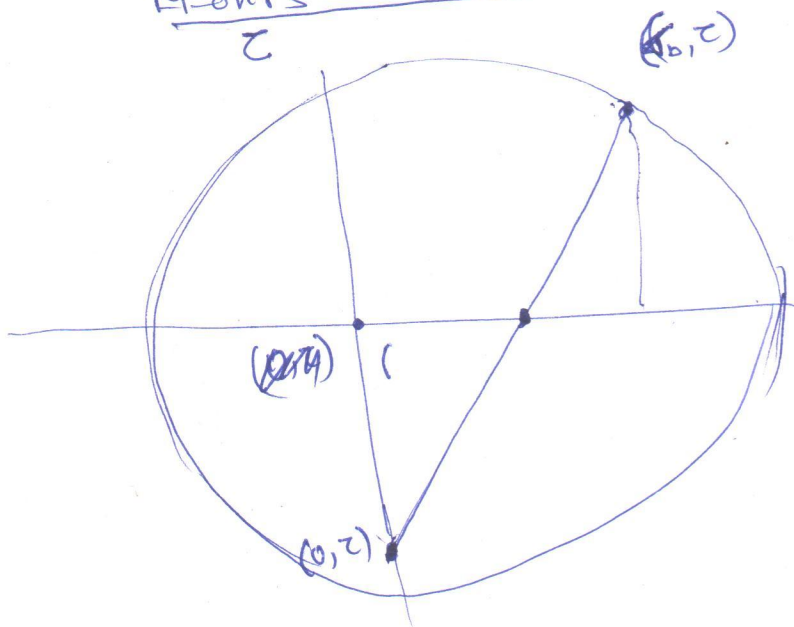
$$M_{\max} = 5 \text{ kN} \times 250 \times 10^{-3} \text{ m} = 1.25 \text{ kN-m}$$

$$\text{Torque, } T = 2 \text{ kN-m.}$$

Maximum Stress due to bending: $\sigma_b = \frac{32M}{\pi d^3} = \frac{12.73}{d^3} \times 10^3 \text{ Pa}$

Shear stress due to torsion: $\tau = \frac{16T}{\pi d^3} = \frac{10.19}{d^3} \times 10^3 \text{ Pa}$

Mohr's circle:



$$\text{Radius: } \sqrt{\left(\frac{\sigma_b}{2}\right)^2 + \tau^2} = \frac{12.01}{d^3} \times 10^3 \text{ Pa.}$$

$$\Rightarrow \sigma_1 = \frac{\sigma_b}{2} + \text{Radius} = \frac{24.74}{d^3} \times 10^3 \text{ Pa}$$

$$\sigma_2 = \frac{\sigma_b}{2} - \text{Radius} = \frac{-0.72}{d^3} \times 10^3 \text{ Pa.}$$

~~Assume~~ Material: AISI-1020 hardened: $S_y = 210 \text{ MPa}$,

(a) Tresca: $\tau_{\max} = \frac{\sigma_1 - \sigma_2}{2} = \frac{25.46}{2d^3} \text{ MPa} = \frac{12.73}{d^3} \times 10^3 \text{ Pa}$

$$\leq \frac{S_y}{2 \times 2.5} = \frac{210 \times 10^6}{5} \text{ Pa}$$

$$\Rightarrow d \geq 67.17 \text{ mm.}$$

(b) Von-Mises: $\sigma' = \sqrt{\sigma_b^2 + 3\tau^2} \leq \frac{S_y}{2.5} \Rightarrow d \geq 63.74 \text{ mm}$

(c) Mohr-Coulomb: Since $S_{yc} = S_{yt}$: same as Tresca,
 \Rightarrow Final dia: $d = 70 \text{ mm}$ standard size.