

## ME 352A

### Lab 6: 2 Plane Balancing

Aim: To balance the rotor using 2 Plane Balancing

A Crosscheck: When the rotor is completely balanced then on rotating it at different rpm, it will not undergo vibrations.

Procedure:

- 1) You are being provided with 4 masses ( $m_1 = 250g, m_2 = 240g, m_3 = 230g, m_4 = 220g$ )
- 2) Place masses  $m_1$  and  $m_2$  at  $x_1 = 5.5cm$  and  $x_2 = 14.5cm$  at orientations  $\theta_1 = 0^\circ$  and  $\theta_2 = 70^\circ$  respectively. This is the unbalance to begin with, and to check the effect do the following:
  - a. Hang the device
  - b. Rotate the shaft using the motor and notice vibrations the entire device undergoes.
- 3) To balance the system, the two planes where we would be adding masses are located at following distance from the reference bearing:  $x_A = 3.8cm$  and  $x_B = 16cm$
- 4) Using the 2 plane balancing approach place other two masses on these planes (each plane will have one mass).
- 5) Perform the check of unbalance by rotating the rotor.

Important Note:

- As you will not be able to tune up masses and eccentricity in this setup, just perform fine adjustment on the axial location of planes.
- While performing the check, hang the rotor and then after the check is performed, fix the rotor setup using bolts.
- While rotating, ENSURE that you start with 0 rpm and then gradually increase the rpm.

Report:

- 2 Plane balancing calculation
- Tabulate the theoretical and actual results.
- Compare the obtained result of two plane balancing with the “vector polygon” based approach you did in previous lab (only theoretical)
- Report sources of error

**Part B:** Observation Task

Aim: To observe reciprocating unbalance

Procedure:

- Add the mass (0kg, 0.5kg, 1kg and then 1.5kg)
- For each added mass observe the vibration in the system by rotating the crank.  
(here too ensure that you start the rotation from 0 rpm then increase it gradually)

Report:

- Qualitatively argue the nature of vibration on adding extra mass.