

Table Clips for BERNINA Extension Tables

Thanks for buying /downloading a 3D printing file from 3DSewingParts.com!

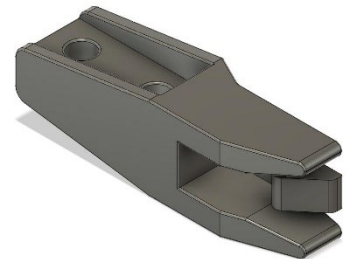
Here you will find the settings I have found to produce the best results. However, every printer is unique in a sense, so I cannot guarantee these settings will work flawlessly on every printer out there. Therefore, please view these parameters more like a place to start than failsafe, fixed settings.

Happy printing! 😊

Files:

Table_Clips.stl

3D-Print Info.pdf (this file)



Slicing

No pre-sliced print files attached since the result depends on the printer and type of filament.

My slicer choice is PrusaSlicer.

Recommended Print Settings:

Supports: Everywhere

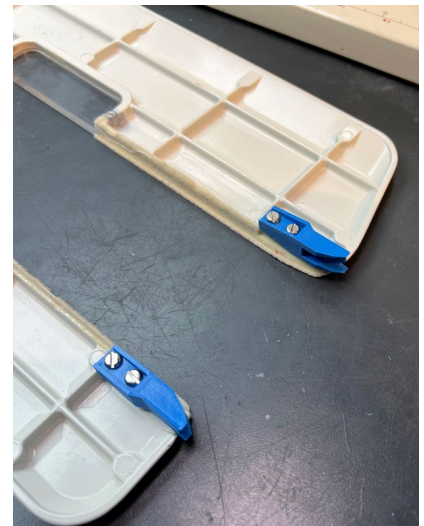
Infill: 30%

Filament material: PETG

Nozzle diameter: 0.4 mm

Layer height: 0.2 mm

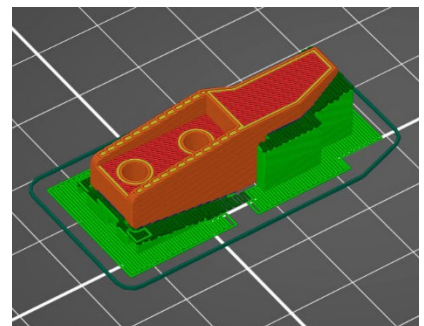
Print direction: See image →



No additional parts needed

Note!

The printout from the individual 3D Printers may vary slightly. Therefore, the printout may need some finishing work.



If you experience problems with the .stl file itself, the size / adaptation or weaknesses of the printed part (due to the construction), please contact me at: post@syrep.no

All feedback will help to improve the products!

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