

# Table Clips for BERNINA Extension Tables

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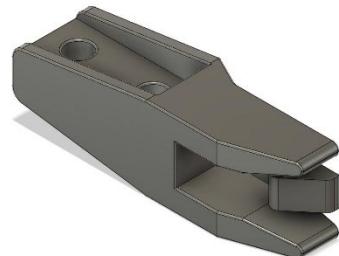
Here you will find the settings I have found to produce the best results. However, every printer is unique in a sense, so I cannot guarantee these settings will work flawlessly on every printer out there. Therefore, please view these parameters more like a place to start than failsafe, fixed settings.

Happy printing! 😊

## Files:

Table\_Clip.stl

3D-Print Info.pdf (this file)



## Slicing

No pre-sliced print files attached since the result depends on the printer and type of filament.

My slicer choice is PrusaSlicer.



## Recommended Print Settings:

Supports: Everywhere

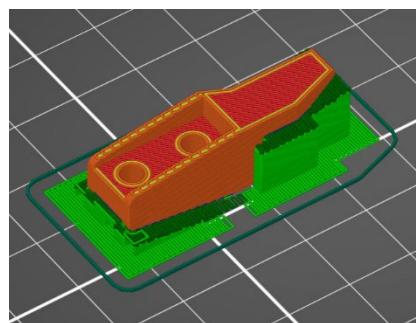
Infill: 30%

Filament material: PETG

Nozzle diameter: 0.4 mm

Layer height: 0.2 mm

Print direction: See image →



## No additional parts needed

### Note!

The printout from the individual 3D Printers may vary slightly.

Therefore, the printout may need some finishing work.

If you experience problems with the .stl file itself, the size / adaptation or weaknesses of the printed part (due to the construction), please contact me at: [post@syrep.no](mailto:post@syrep.no)

All feedback will help to improve the products!

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