

Steady-state and dynamic validation of a parabolic through collector model using the ThermoCycle Modelica library

Adriano Desideri^{a,*}, Remi Dickes^a, Javier Bonilla^b, Loreto Valenzuela^b, Sylvain Quoilin^a, Vincent Lemort^a

^aThermodynamics laboratory, University of Liège, Campus du Sart Tilman, B49, B-4000 Liège, Belgium

^bPSA-CIEMAT, Plataforma Solar de Almería - Centro de Investigaciones Energéticas, MedioAmbientales y Tecnológicas, Crta. de Senés s/n, 04200, Tabernas (Almería), Spain

Abstract

Small-capacity ($< 200 \text{ kW}_{el}$) concentrated solar power plants has been recognized as a promising technology for micro power applications. In particular, parabolic through collectors have been identified as the most promising focusing technology. In this context, physics-based dynamic model of parabolic through constitutes a significant tool for the further development of the technology, allowing to evaluate and optimize response times during transients, or to implement and test innovative control strategies. In this contribution, the dynamic model of a parabolic trough line based on the ThermoCycle Modelica library is validated against steady-state and transient experimental results from the parabolic through test loop available at the Plataforma Solar de Almería, Spain. The simulation results are in good agreement with the measurements, both in steady-state and in transient conditions. The validated model is readily usable to investigate demanding dynamics-based problems for low capacity solar power systems.

Keywords: Parabolic through collectors, Dynamic validation, Modelica

1. Introduction

Recent studies have envisaged the potential of small-capacity ($< 200 \text{ kW}_{el}$) concentrated solar power (CSP) plants in case the future distributed energy scenario is considered [1, 2]. The first documented CSP systems date back to the end of the 10th century [3]. Several CSP systems were developed and tested during the years, and the first commercial plants were built in the 80's in California, USA [4]. The main collector technologies are point-focus sing parabolic dishes, solar towers, and line-focussing parabolic troughs, vacuum tube or non-concentrating flat plate collectors [5]. Non or low-concentrating configurations are particularly attractive for small-scale power units, as the lower investment costs may lead to economic viability. In particular, parabolic through collectors (PTCs) are suited to supply low or medium temperature thermal energy to generate electricity in combination with low-temperature organic Rankine cycle (ORC) engines [6, 7].

*Corresponding author

Email address: adesideri@ulg.ac.be (Adriano Desideri)

Nomenclature

Acronyms

| | |
|-----|---------------------------------|
| CSP | Concentrated solar power |
| PTC | Parabolic through collectors |
| ORC | Organic Rankine cycle |
| HTF | Heat transfer fluid |
| DSG | Direct steam generation |
| FV | Finite volume |
| MB | Moving boundary |
| PSA | Plataforma solar de Almería |
| HCE | Heat collection element |
| CV | Control volume |
| TT | Temperature transmittance |
| DNI | Direct normal irradiation |
| ETC | EuroTrough collector |
| SF | Solar field |
| EI | Exogenous inputs |
| IAM | Incidence angle modifier |
| PCE | Percentage computational effort |

Subscripts

| | |
|------|------------|
| su | supply |
| ex | exhaust |
| conv | convection |
| amb | ambient |

| | |
|------|---------------|
| sol | solar |
| rad | radiation |
| ext | external |
| int | internal |
| meas | measured |
| el | electrical |
| wf | working fluid |

Symbols

| | |
|------------------|--|
| p | pressure (bar) |
| T | temperature ($^{\circ}\text{C}$) |
| V_s | volume (m^3) |
| \dot{q} | heat flux ($\text{kW} \cdot \text{m}^{-2}$) |
| M | mass (kg) |
| h | specific enthalpy ($\text{kJ} \cdot \text{kg}^{-1}$) |
| ρ | density ($\text{kg} \cdot \text{m}^{-3}$) |
| \dot{m} | mass flow ($\text{kg} \cdot \text{s}^{-1}$) |
| C_p | specific heat capacity ($\text{kJ} \cdot (\text{kg} \cdot (\text{K}))^{-1}$) |
| A | area (m^2) |
| D | diameter (m) |
| N | number of nodes (-) |
| $\bar{\epsilon}$ | relative error (%) |
| E | energy (kJ) |

PTCs are by far the most mature solar concentrating ~~technologies, as demonstrated commercially~~ technology, as commercially demonstrated [8]. A PTC is a line-focusing parabola-shaped mirror which concentrates direct solar radiation on the absorber tube, located in the parabola's focal line. ~~An~~ A heat transfer fluid (HTF) is pumped through the absorber tube acquiring thermal energy from the concentrated solar radiation. Parabolic trough solar thermal power plants commonly use thermal oil as HTF. ~~This technology has been continuously improved since its~~ These systems have been significantly improved since the first commercial implementation [9]. ~~In~~ and, in recent years, water has been tested as HTF in the collectors. The technology, called Direct Steam Generation (DSG), generates superheated steam directly from the collectors and presents important challenges due to phase changes in the HTF [10].

Due to the non-constant nature characterizing the direct solar irradiation, specific control strategies ensuring safe and optimal operation of the CSP systems in any conditions are required. ~~Before a control system can be designed, the dynamic behaviour~~ In order to design effective control strategies, the dynamics of the CSP plant must be investigated. To this end, it is fundamental to study the transient related to the solar field. In the literature, dynamic ~~process~~ models of PTCs are mainly one-dimensional in flow direction and date back to the late 70s. The Finite Volume (FV) method is the preferred approach for the discretization of the absorber tube. ~~Nevertheless, when DSG is considered, while~~ Moving Boundary (MB) models ~~can be also applied~~ have been developed for the modelling of DSG plants.

Ray [11] presented in 1980 a non-linear dynamic model of a parabolic trough unit for DSG. The FV ~~modelling~~ discretization approach was adopted and the transient ~~response~~ responses of the model under different step disturbances ~~was were~~ presented as typical results. Hirsch et al. [12, 13] developed one of the first Modelica PTC models. A FV based solar collector model of a DSG plant was introduced together with a preliminary validation based on the first experimental results of the DISS facility at the Plataforma Solar de Almería (PSA), Spain. More recently, a tri-dimensional non-linear dynamic thermohydraulic model of a PTC was ~~also~~ developed in Modelica and coupled to a solar industrial process heat plant modelled in TRNSYS [14]. A DSG PTC model was validated against results from the DISS facility, in [15], showing a good agreement. Several dynamic models of CSP plants were developed in Modelica based on the ThermoSysPro library [16]. A full scale dynamic model of a parabolic trough power plant with a thermal storage system ~~is was~~ presented in [17]; simulation results ~~are were~~ compared to experimental data from the real power plant. This work ~~is was~~ extended in [18] including the power block and all the automation processes, simulated results ~~are were~~ compared to measured data from an existing solar power plant. A simulation model for DSG in PTCs ~~is was~~ developed in TRNSYS [19], results ~~are were~~ validated with real data at the DISS facility. A thermal hydraulic RELAP5 DSG PTC model was validated against the DISS facility in [20], a new experimental correlation for heat losses was also provided. A non-linear dynamic model of once-through DSG PTCs was developed in [21] ~~and~~ transfer functions of outlet fluid temperature and mass flow rate were ~~also~~ derived.

The present work focuses on the steady-state and dynamic validation of a parabolic through collector model included in the open-source ThermoCycle Modelica library, for the modelling of small thermo-hydraulic system [22]. The main contribution consists in a through validation of the PTC model against experimental data collected at the ~~PFTL~~ "HTF Loop" facility in Almería, Spain. The model is a detailed implementation of the Forristal approach [23], it is highly customizable and can be used to model any kind of PTC solar field. The paper is organized as follows: in section 2 ~~presents~~ the PTC model ~~in detail. Section 3 details is described. In section 3~~ the experimental campaign is outlined. Section 4 ~~report reports~~ the results for the steady-state and dynamic validation analysis. In Section 5 ~~discusses~~ critical aspects when modelling parabolic through collectors are discussed. The main conclusions are drawn in Section 6. ~~Finally, section 6 draws the main conclusions of this work.~~

2. Parabolic trough collector modelling

The parabolic trough model is developed in the Modelica language [24] and is part of the open-source ThermoCycle library [22]. As depicted in Figure 1a, the model relies on a finite-volume approach for the modelling of the heat collection element (HCE), which is discretized along its axial axis in N constant and uniform control volumes (CV). The one-dimensional modelling method is justified by the large ratio between the diameter and the length of the HCE. **Parabolic trough collector model in ThermoCycle. 1a: One-dimensional finite-volume modelling of the PTC. 1b: Object diagram of the solar collector model from the GUI of Dymola.** Following the object-oriented formalism of Modelica, the PTC model is built by interconnecting two sub-components, i.e. the *Flow1D* and the *SolAbs* models. These two are linked together through a thermal port as depicted in Figure 1b.

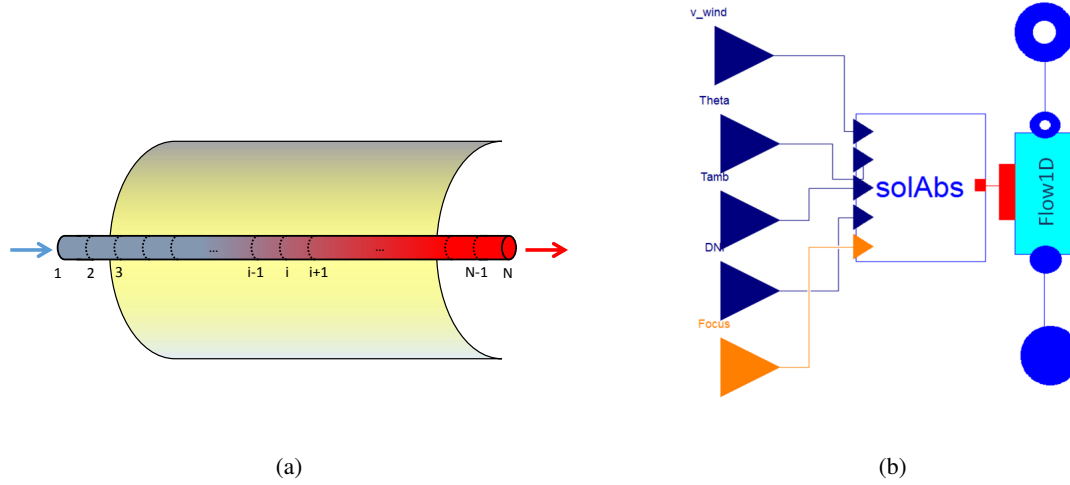


Figure 1: Parabolic trough collector model in ThermoCycle. 1a: One-dimensional finite-volume modelling of the PTC. 1b: Object diagram of the solar collector model from the GUI of Dymola.

The *Flow1D* component simulates the fluid flow in the HCE. In each CV, both mass and energy balances are solved assuming an incompressible fluid and a static momentum balance. Considering the above mentioned assumptions, the final conservation law formulations for each CV are reported in Equations 1 to 3, with pressure, p , and specific enthalpy, h , as dynamic state variables.

$$\frac{dM}{dt} = \dot{m}_{su} - \dot{m}_{ex} = 0 \quad \text{with} \quad \frac{dM}{dt} = V \left(\frac{\partial \rho}{\partial h} \cdot \frac{dh}{dt} + \frac{\partial \rho}{\partial p} \cdot \frac{dp}{dt} \right) \quad (1)$$

$$V\rho \frac{dh}{dt} = \dot{m}_{su}(h_{su} - h) - \dot{m}_{ex}(h_{ex} - h) + V \frac{dp}{dt} + A \cdot \dot{q}_{conv,fl} \quad (2)$$

$$p_{su} = p_{ex} \quad (3)$$

The "su" (supply) and "ex" (exhaust) subscripts denote the nodes variable of each CV, A is the lateral surface through which the heat flux $\dot{q}_{conv,fl}$ is transferred to the fluid and V is the constant volume of each CV. An upwind discretization scheme is selected. $\partial \rho / \partial h$ and $\partial \rho / \partial p$ are treated as thermodynamic properties of the fluid and are directly computed

by the open-source CoolProp library, featuring high accuracy Helmholtz energy-based equation of states [25]. The *SolAbs* submodel simulates the effective thermal energy transferred from the ambient through the HCE to the fluid. The model is built upon Forristall steady-state equations [26] and implements with the dynamic 1D radial energy balance around the HCE, see Figure 2. The model relies on physics-based equations and accounts for:

- conduction and thermal energy accumulation in the metal pipe;
- convection and radiation between the glass envelope and the metal pipe;
- conduction and thermal energy accumulation in the glass envelope;
- radiation and convection losses to the environment.

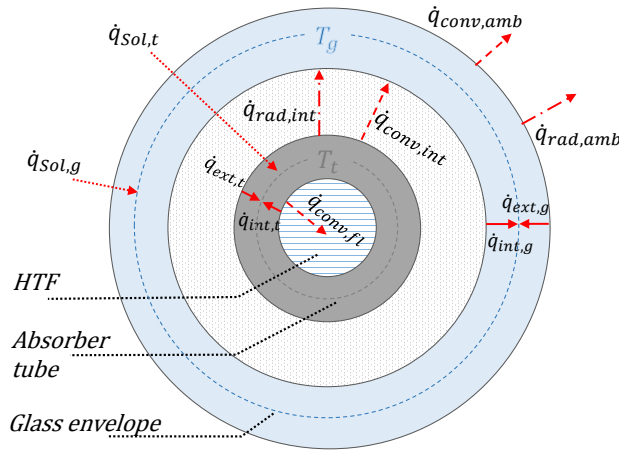


Figure 2: Energy balance around the HCE. In blue the glass envelope, in grey the metal pipe and in white the vacuum between the two. Heat transfer is highlighted with red arrows.

The environmental parameters, i.e. the direct normal irradiation, DNI, the solar radiation incidence angle, Θ_{incid} , the ambient temperature, T_{amb} , and the wind speed, v_{wind} , are fed-inputs to the *SolAbs* model-as-inputs sub-model. The selected modelling approach allows simulating the relation between the environmental parameters and the axial temperature distribution along the absorber tube. The thermal power transferred to the fluid, $\dot{q}_{conv,fl}$, the thermal losses to the environment, $\dot{q}_{conv,amb} + \dot{q}_{rad,amb}$, and the temperatures of both the metal pipe, T_t , and the glass envelope, T_g , can then be evaluated. Temperatures, heat transfer coefficients and thermodynamic properties are considered-assumed uniform around the circumference of the HCE (1-D model). Thermal losses through the support brackets are neglected and solar absorption in the tube and the glass envelope is treated as a linear phenomenon. Unlike Forristall's original model, the energy balance-balances in the glass envelope and the metal pipe is-are calculated accounting for their

thermal capacity as shown in Equations 4-5.

$$\rho_g C_{p,g} \frac{dT_g}{dt} = \dot{q}_{int,g} D_{int,g} \pi + \dot{q}_{ext,g} D_{ext,g} \pi \quad (4)$$

$$\rho_t C_{p,t} \frac{dT_t}{dt} = \dot{q}_{int,t} D_{int,t} \pi + \dot{q}_{ext,t} D_{ext,t} \pi \quad (5)$$

~~Temperature dependence of the tube and glass envelopes thermodynamic properties can be activated with two flags,~~
~~GlassUD and TubeUD.~~ For a detailed description of the modelling approach and heat transfer coefficient calculation,
 please [the interested reader can](#) refer to [26] and [27].

3. Measurements and experiments

3.1. Experimental facility

The experiments were carried out at the ~~Parabolic Trough Test Loop~~(PTTL)[HTF Loop](#), at the Plataforma Solar de Almería, Spain. An aerial view of the ~~PTTL~~ [HTF](#) system is shown in Figure 3. The solar field was characterized



Figure 3: Aerial view of the ~~PTTL-facility~~ [HTF loop](#) at PSA, Almería

by three parallel lines of parabolic trough collectors (PTC) from different manufacturers AlbiasaTrough, EuroTrough and UrssaTrough. The system was a closed loop, with an East-West orientation and it was charged with the thermal oil Syltherm 800 [28]. The process flow diagram of the ~~PTTL~~ [HTF](#) facility is shown in Figure 4. Looking at the bottom of Figure 4 it is possible to recognize the pump which drove the fluid, in liquid state, through one of the three parallel PTC lines of the solar field. The fluid was heated from (2) to (3) absorbing the solar energy reflected by the collectors to the receiver tubes. At the outlet of the collectors, the fluid was cooled down by air-cooler II characterized by a maximum thermal capacity of 400 kW_{th}. Once cooled down the oil reached the pump suction port (1). A 1 m³ expansion vessel with Nitrogen ~~-, (N₂, inertizationplaced-)~~ [inertization, located](#) in between the two air coolers, was used to regulate the loop pressure, limited to 18 bar. In the whole circuit ~~the~~ oil was maintained in liquid state. Two electric heaters installed at the ~~outlet of the pump~~ [pump outlet](#) allowed controlling the temperature ~~of the oil~~ at the inlet of the PTC lines. A mass flow meter at the outlet of the pump was used to measure the oil mass flow

rate. The temperatures at the inlet and at the outlet of the PTC were measured with ~~temperature transmittance~~ PT100 (TT) sensors, ~~characterized with an uncertainty of ± 1 K [29]~~. The direct normal irradiation (DNI) was measured with a pyrliometer model CH1 by Kipp&Zonen [30]. ~~A weather station installed nearby the solar field was used to measure the ambient~~ Ambient temperature and the wind speed ~~were acquired from a weather station installed nearby the experimental facility~~. A sampling time of 5 seconds was set to ~~acquired~~ acquire the experimental data and LabView was used for data visualization. During the experimental campaign ~~on the PTTL facility~~, the EuroTrough

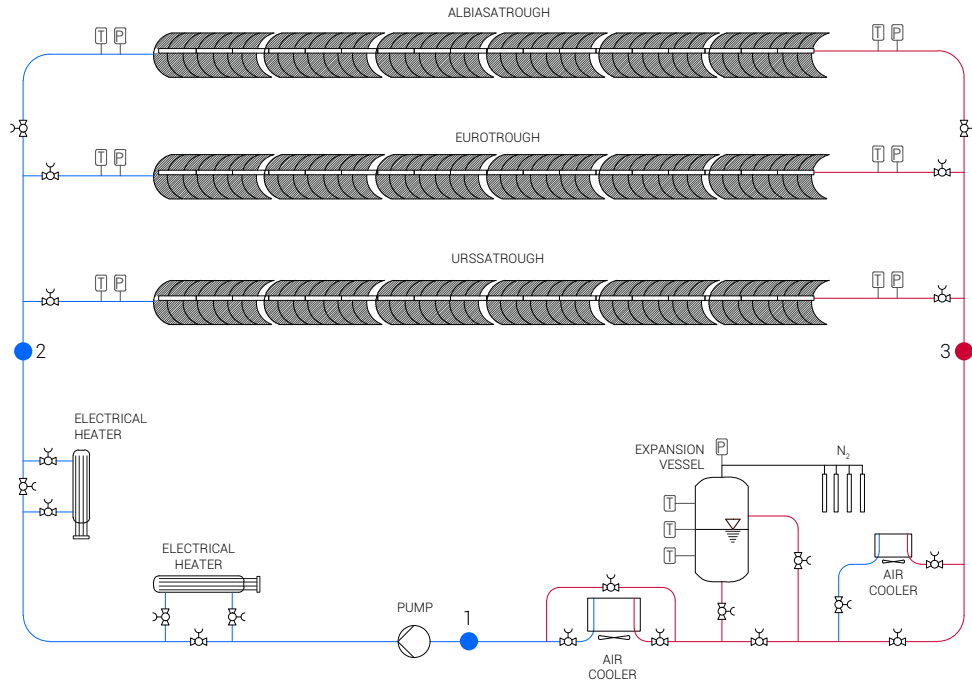


Figure 4: Process flow diagram of the ~~PTTL~~ HTF facility with the relative sensors position.

collectors (ETC) line was tested. The ETC line was composed by 6 EuroTrough modules connected in series and 18 prototype receiver tubes from a Chinese manufacturer for a total length of 70.8 m and a net aperture area of 409.9 m².

3.2. Steady-state and dynamic experiments

In order to characterize the performance of the ETC line, 24 steady-state points were collected ~~for at~~ different operating conditions, by varying the pump speed and the temperature at the inlet of the ETC, for a total of 5 days of testing. The system was run in stable conditions (TT temperature variations below 2°C) for 10 minutes and the steady-state point was recorded by averaging the measurements over a period of 6 minutes. The acquired data were used to calibrate and validate the model in steady-state. In order to characterize the dynamic performance of the ETC, step changes were applied to the pump speed and the ETC inlet temperature. In Table 1, the working conditions of the main variables and of the external ambient parameters during the experimental campaign are reported. The dynamic validation was based on three specific sets of experiments:

Table 1: Range of operation of the ETC main variable and of the external ambient condition during the experimental campaign.

| Variable | $\dot{m}_{oil,su}$ | $p_{SF,su}$ | $T_{oil,su}$ | $T_{oil,ex}$ | DNI | T_{amb} | v_{wind} |
|----------|-----------------------|-------------|--------------|--------------|----------------------|-----------|----------------------|
| Unit | [kg s ⁻¹] | [bar] | [°C] | [°C] | [W m ⁻²] | [°C] | [m s ⁻¹] |
| Min | 1.55 | 12.96 | 150.05 | 170.21 | 593.95 | 26.23 | 0 |
| Max | 5.03 | 16.07 | 304.48 | 352.28 | 883.72 | 33.16 | 11.23 |

- **MFE** - Oil mass flow change experiment: a step change was imposed to the oil mass flow rate at the inlet of the ETC by varying the pump speed upwards or downwards starting from a steady-state condition.
- **TE** - Oil inlet temperature change experiment: the oil temperature at the inlet of the ETC was varied by shutting down the air cooler starting from a steady-state condition.
- **SBE** - Solar beam radiation change experiment: a step change to the solar beam ~~radiations collected on radiation~~ collected by the receiver was imposed downwards and upwards ~~to the parabolic trough collectors~~ by defocusing and focusing the ~~parabolic~~ trough collectors.

4. Simulation results and experimental validation

The steady-state and dynamic validation of the ETC dynamic model described in section 2 is presented in this section. The model is compared against experimental data acquired on the ~~PFTL~~ HTF Loop facility at the Plataforma Solar de Almería (PSA), Spain.

4.1. Initial conditions, model inputs and parameters

In order to compare the experimental data with the modelling results a simulation framework was defined. A schematic of the solar field (SF) model is shown in Figure 5. It comprised a mass flow source and a pressure sink connected to the fluid connectors of the SF model. The exogenous inputs (EI) imposed to the ETC model and the relative ~~unit~~ units are listed in Table 2. The SF model was parametrized based on the data-sheets of the EuroTrough

Table 2: List of exogenous inputs (EI) imposed to the SF model. v_{wind} : wind speed, Θ_{incid} : solar radiation incidence angle, T_{amb} : ambient temperature, DNI: direct normal irradiation, F_{vector} : vector for defocusing action, $\dot{m}_{oil,su}$: oil mass flow at SF inlet, $T_{oil,su}$: oil temperature at SF inlet, p_{ex} : oil pressure at SF outlet

| EI | v_{wind} | Θ_{incid} | T_{amb} | DNI | F_{vector} | $\dot{m}_{oil,su}$ | $T_{oil,su}$ | p_{ex} |
|------|----------------------|------------------|-----------|----------------------|--------------|-----------------------|--------------|----------|
| Unit | [m s ⁻¹] | [Rad] | [°C] | [W m ⁻²] | [-] | [kg s ⁻¹] | [°C] | [bar] |

collector and the receiver ~~tubes~~. The incidence angle modifier (IAM), required for the optical efficiency calculation,

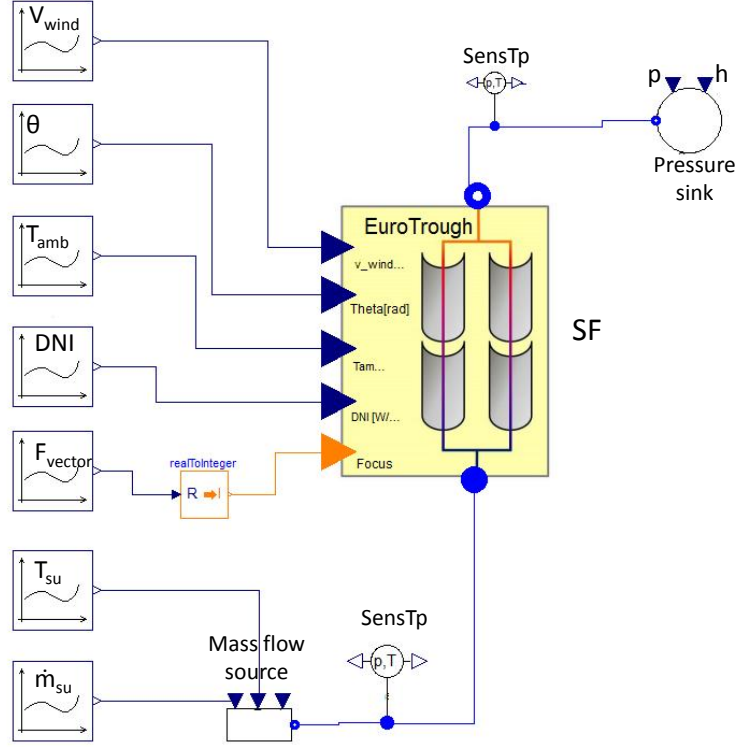


Figure 5: Modelica model of the ETC line installed at the [PTFE-HTF Loop](#) facility from the Dymola graphical user interface (GUI).

was computed with an empirical equation as:

$$IAM = 1 - \frac{a_I \cdot \Theta_{\text{incid}} + a_{II} \cdot \Theta_{\text{incid}}^2}{\cos \Theta_{\text{incid}}} \quad (6)$$

where Θ_{incid} is the incidence angle of solar radiation and $a_I - a_{II}$ are two empirical parameters derived through experimental data reported in [31], following the methodology presented in [32]. In order to consider unaccounted optical effects during testing, e.g., dirt on the parabolic mirrors and tube receivers, the parameter ϵ_{un} was included in the calculation of the optical efficiency. Its value was obtained through a least square optimization routine aimed at minimizing the error between the simulated SF outlet temperature and the measured one over a six minutes interval of the initial steady-state condition characterizing the first day of testing, see Figure 8. In Table 3, the values assigned to the parameters of the SF model are reported.

The *GlassUD* and *TubeUD* options of *In* the SF model were set to false during the simulations, i.e. the computation of the density, specific heat capacity and thermal conductivity of the glass and the metal envelopes was considered as temperature dependent. The heat transfer coefficient was computed based on the Gnielinski single phase correlation [33]. The thermal oil, Syltherm 800, flowing through the tube receivers receiver was modelled as an incompressible fluid using the *TableBased* framework of the Modelica Standard library. As a consequence, i.e. no mass accumulation was considered in the receiver tubes.

Table 3: Values of the parameters for the SF Modelica model

| Parameter | Units | Value |
|--|--------------------------------------|---------------|
| General parameters | | |
| N - Number of discretized cells | [-] | 20 |
| L - PTC length | [m] | 70.8 |
| A _p - Parabola aperture | [m] | 5.76 |
| Optical properties | | |
| ρ_{cl} - Mirror reflectivity | [-] | 0.9388 |
| τ_{gl} - Glass transmissivity | [-] | 0.92 |
| α_{gl} - Glass absorptivity | [-] | 0.02 |
| ϵ_{gl} - Glass emissivity | [-] | 0.86 |
| α_{tu} - Tube Absorptivity | [-] | 0.7919 |
| a_I - IAM coefficient I | [-] | $4.11e^{-3}$ |
| a_{II} - IAM coefficient II | [-] | $5.513e^{-5}$ |
| ϵ_{un} - Unaccounted | [-] | 0.9437 |
| Glass envelope geometries | | |
| D _{gl} - External glass diameter | [m] | 0.12 |
| t _{gl} - Glass thickness | [m] | 0.0025 |
| Receiver tube geometries | | |
| D _{tu} - External glass diameter | [m] | 0.07 |
| t _{tu} - Glass thickness | [m] | 0.002 |
| Vacuum properties | | |
| p _{vacuum} - Vacuum pressure | [bar] | $1.333e^{-7}$ |
| Γ - Ratio of specific heats for the annulus gas | [-] | 1.39 |
| Δ_{mol} - Molecular diameter for the annulus gas | [m] | $3.53e^{-10}$ |
| k _{std} - Thermal conductivity at standard pressure and temperature | [W m ⁻¹ K ⁻¹] | 0.02551 |

4.2. Results: Steady-state validation

The SF model was compared against 24 steady-state experimental points. The data were acquired at different ETC inlet temperatures, by varying the pump rotational speed and the thermal input of the heaters and air coolers. In Figure 3, the model predictions for the temperature at the outlet of the ETC line are plotted versus the experimental values. The SF model is able to reproduce the measured data points with a good agreement. The temperature at the outlet of the collectors is characterized by an accuracy within 3°C for most of the tested conditions. For an outlet temperature

below 200°C, an accuracy within 4°C is found. ~~The larger error as~~ As the ETC outlet temperature decreases, ~~an~~ increasing discrepancy between experimental and simulated results is registered. This might be related to the optical effect parameter ϵ_{un} , which is computed for an outlet temperature of 250°C, see Figure 8.

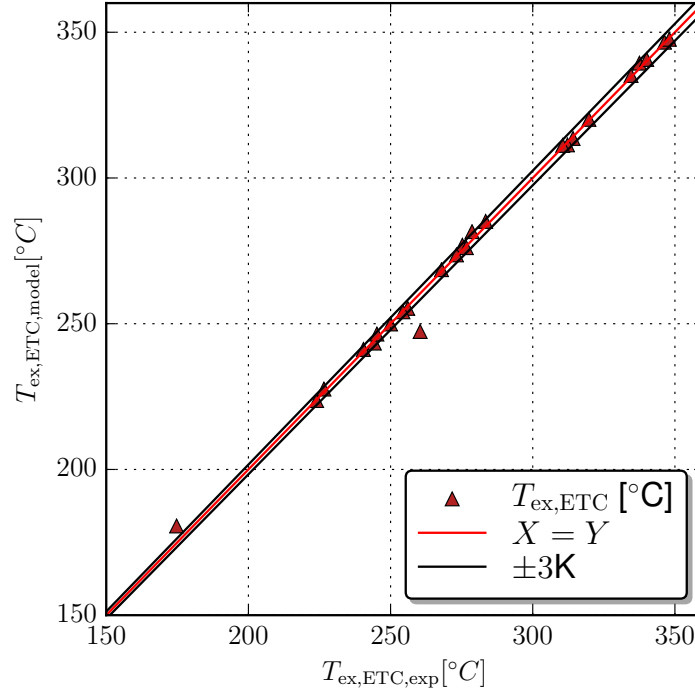


Figure 6: Parity plot for the ETC model outlet temperature compared against the experimental steady-state data.

4.3. Results: Dynamic validation

The SF Modelica model was run on Dymola2017. The Differential Algebraic System Solver (DASSL) [34] was selected as numerical solver, setting the relative tolerance to 10^{-4} . In order to increase the model robustness and decrease the computational time, the measured variables imposed as exogenous inputs to the SF model, see Table 2, ~~are were~~ approximated by a spline function in the Modelica/Dymola simulation environment. In Figure 7, the simulated ETC outlet temperature is plotted versus time and compared against the measured data for each of the three performed dynamic experiments. On the left abscissa the measured ETC inlet and outlet temperatures and the simulated ETC outlet temperature are plotted versus time. On the right abscissa the DNI and oil mass flow rate, \dot{m}_{wf} , normalized with respect to the maximum value reached during the day ($DNI_{max}, \dot{m}_{wf,max}$), are reported. For all the plots, it is possible to see how the DNI was characterized by variation smaller than 2%.

In Figure 7a ~~the results for the MFE experiments and simulation results~~, the results of the MFE experiment and simulation are reported. Starting from a steady-state condition two consecutive steps of the same magnitude upwards

and downwards were imposed to the pump rotational speed at $t=450$ seconds and $t=1430$ seconds respectively. As the pump rotational speed was raised at $t=450$ seconds, the velocity and pressure of the fluid in the high pressure line increased. This resulted in an oil mass flow rate, \dot{m}_{wf} , increment of about 40% in around 60 seconds. The increase in oil mass flow rate caused a drop in the temperature at the outlet of the ETC, T_{ex} . The T_{ex} temperature drop was registered at around $t=500$ seconds, 50 seconds after the oil mass flow rate started changing. This was due to the time required by the oil mass flow rate to reach the outlet of the 70.8 m long receiver tubes. During the experiments, the ETC inlet temperature, T_{su} , was maintained constant by manually manipulating the air cooler and electrical heaters power. When a step upwards was imposed to the oil mass flow rate was changed upwards, as T_{su} was expected to decrease drop, the air cooler power was decreased and the electrical heaters power was increased manually, causing were manually modified. This led to a small bump of 2 K in the temperature as it is shown in Figure 7a. The same phenomena in the opposite direction took place when the pump speed was decreased. The ETC outlet temperature presented a symmetrical trend for the upwards and downwards oil mass flow rate change. The SF model was able to well predict the experimental trend both for the upward and downward steps, and was characterized by a time constant slightly smaller than the real system.

In Figure 7b, the TE experiments and simulation results are reported. Starting from a steady-state condition the air-cooler was turned off at $t=900$ seconds. This resulted in an increase of T_{su} and a consequently growth of T_{ex} delayed by around 100 seconds due to the time required by the oil mass flow to travel through the tube receiver. The shut-down of the oil-cooler did not allow to impose a step to T_{su} which increased with a slow first order trend. The large time constant characterizing T_{su} defined the change of the outlet ETC temperature. The SF model was able to correctly predict the experimental results including the delay characterizing the T_{ex} change trend.

Finally, in Figure 7c, the SBE experiments and simulation results are shown. Starting from a steady-state condition the ETCs were defocused at $t=360$ seconds, such that no solar radiation was reflected to the receiver tubes. This caused a sudden decrease of T_{ex} which reached the T_{su} value in about 200 seconds. The ETCs were focused again at $t=650$, bringing T_{ex} back to its initial value. During the experiment, the oil mass flow rate and T_{su} were kept constant. The latter was maintained at its initial value by manually manipulating the power of the two electrical heaters installed after the pump. This resulted in a small bump of less than 4 K after the collectors were focused at $t=700$ seconds, after the collectors were focused. The T_{ex} was characterized by a symmetrical behaviour during the focusing-defocusing experiments, as the thermal energy losses were relatively small. The SF model was able to replicate the trend and presented a slightly smaller time constant than the real system.

Overall it can be concluded that the SF Modelica model was capable of predicting the physical phenomena characterizing the real system behaviour solar field dynamics during the three performed experiments, and can be considered validated.

In Figures 8 - 9, the simulation and experimental results for all of the six days of the experimental campaign testing

are reported. In Figure 8 - *Day I*, the three minutes time over which the ϵ_{un} parameter was optimized are highlighted by two vertical black dotted lines. During Day 6VI, continuous changes were imposed to the PPTL-HTF facility to test the model during highly variable conditions. As shown in Figure 9 - *Day VI*, the model is able to correctly predict the collector outlet temperature despite the extreme variations.

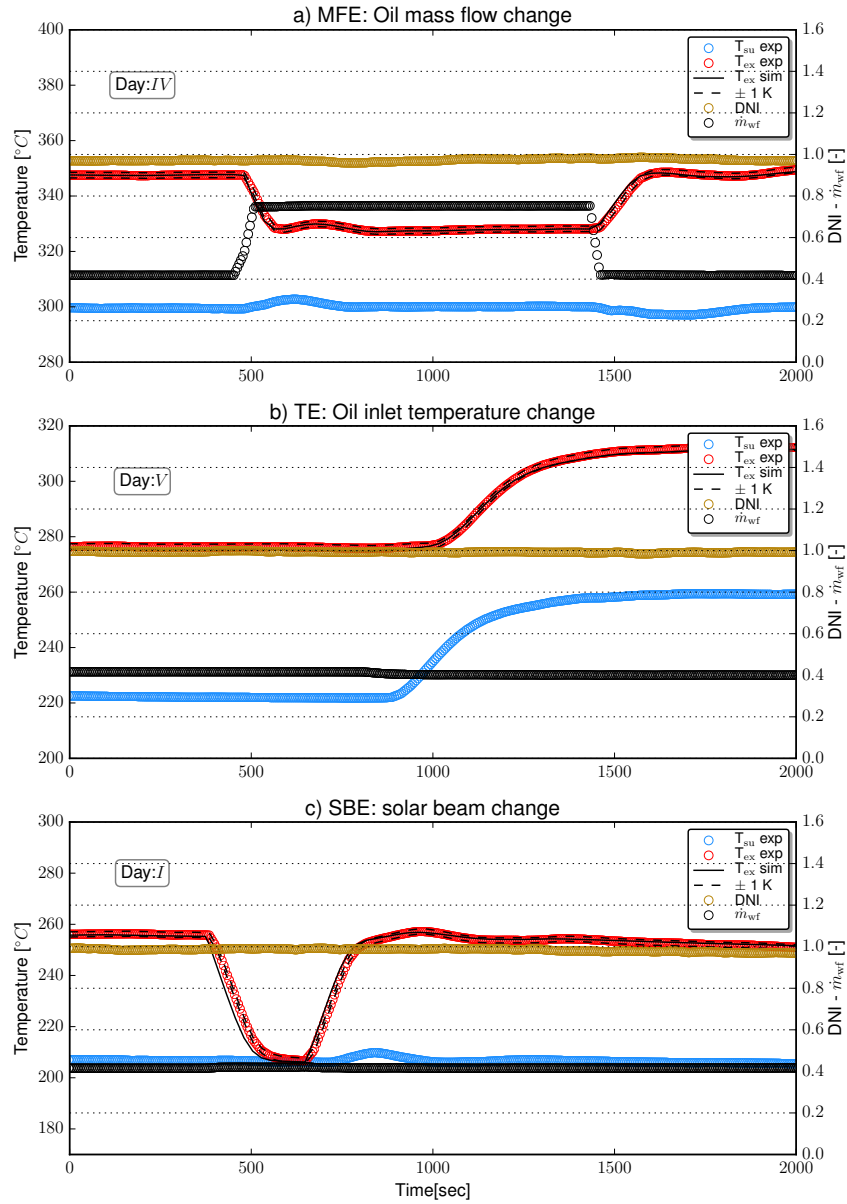


Figure 7: Simulation and experimental results plotted versus time for: a) MFE - Mass flow change experiment [DNI_{max} : 822.76 W m^{-2} , $\dot{m}_{wf,max}$: 4.41 kg m^{-1}] b) TE - inlet ETC temperature change experiment [DNI_{max} : 842.2 W m^{-2} , $\dot{m}_{wf,max}$: 4.82 kg m^{-1}] c) SBE - solar beam radiation change experiment [DNI_{max} : 804.15 W m^{-2} , $\dot{m}_{wf,max}$: 4.92 kg m^{-1}]. The measured inlet and outlet ETC temperatures and the outlet SF model temperature are plotted on the left abscissa. The normalized DNI and oil mass flow rate values are plotted on the right abscissa.

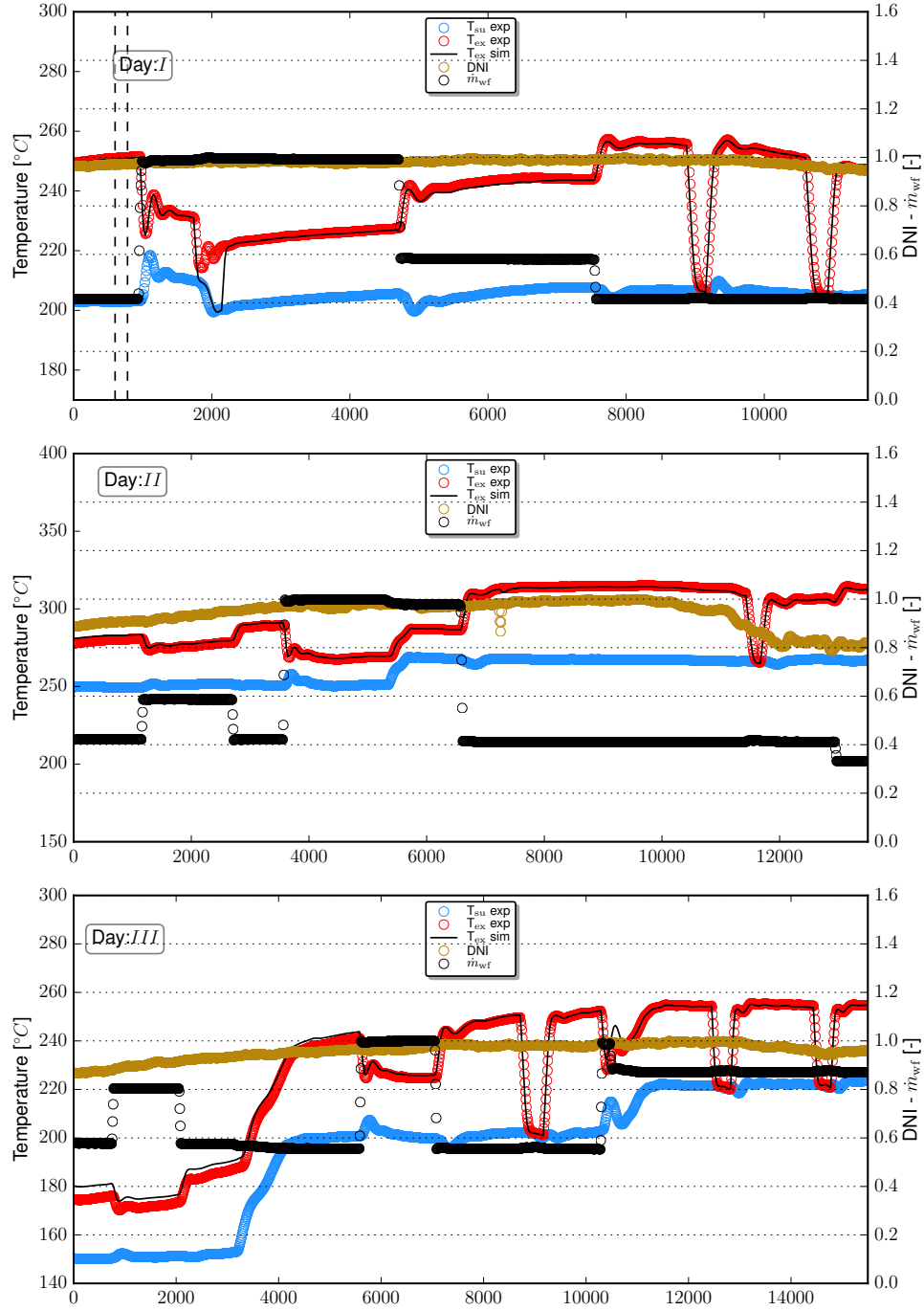


Figure 8: Simulation versus experimental results for the first three days of the experimental campaign plotted versus time.

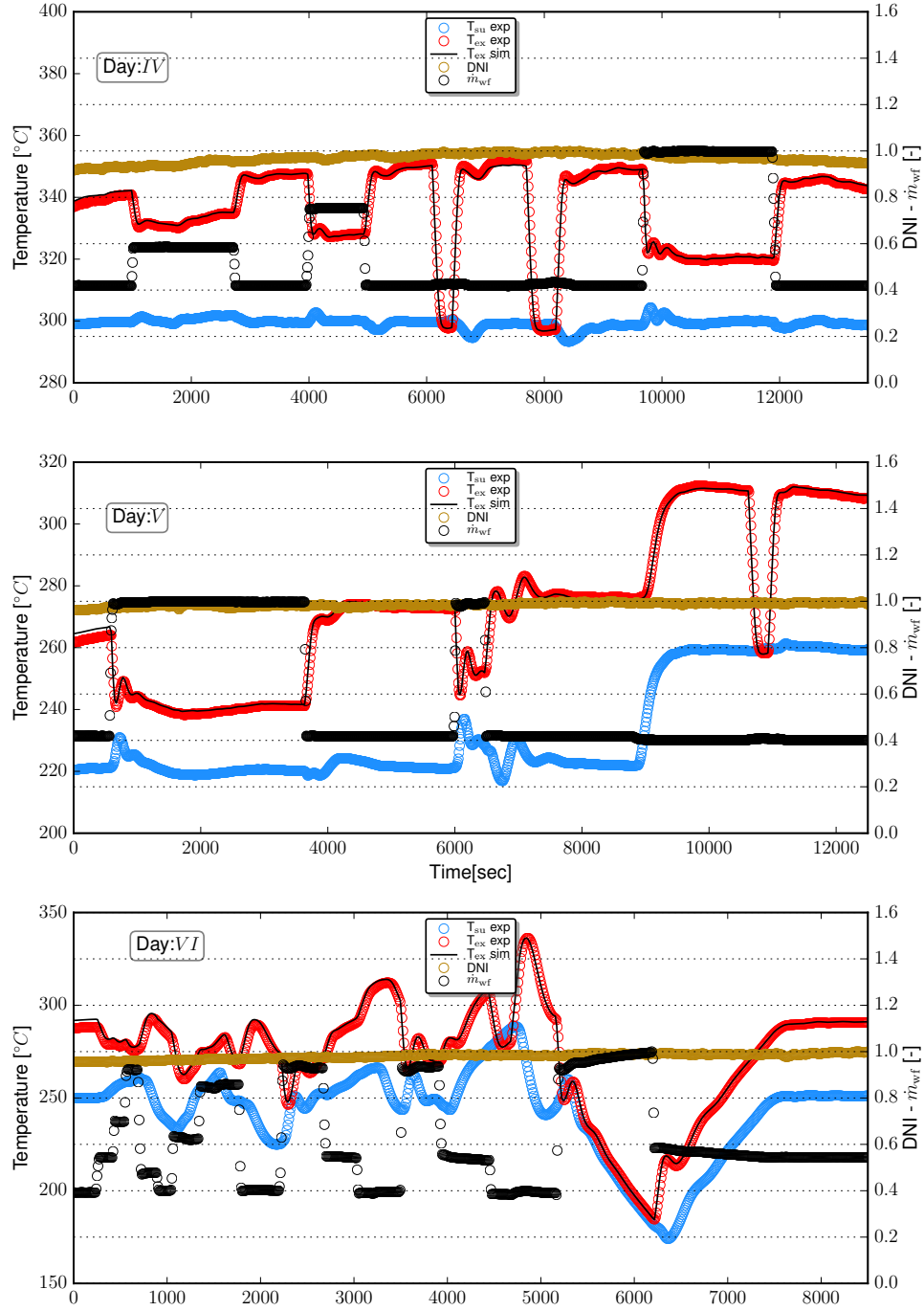
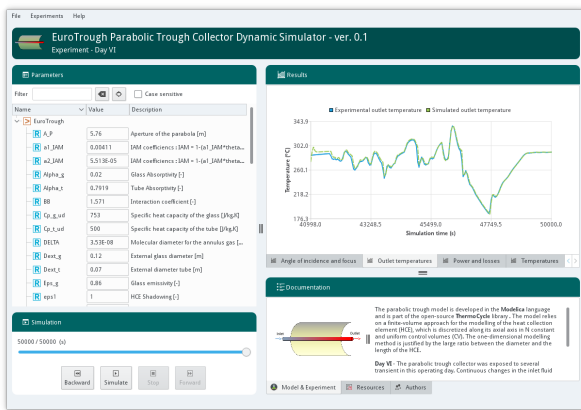


Figure 9: Simulation versus experimental results for the second three days of the experimental campaign plotted versus time.

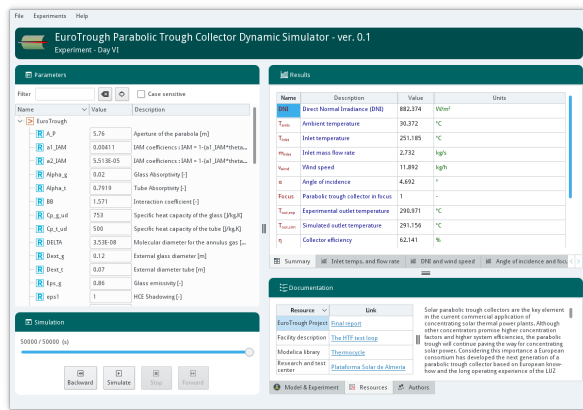
4.4. Simulation tool

A simulation application of the developed PTC model was built as a tool to reproduce the results presented in section 4. This application can be also useful for studying the system dynamics and to evaluate the influence of the model parameters. This The simulator is open source and is freely available at <https://ciemat-psa.gitlab.io/surf-simulator/projects/EuroTrough>. Currently, there are binary versions for Linux and Windows platforms. This tool allows users to easily reproduce the results presented in the validation section. Furthermore, users can change the PTC configuration and evaluate how such changes affect the performance and results.

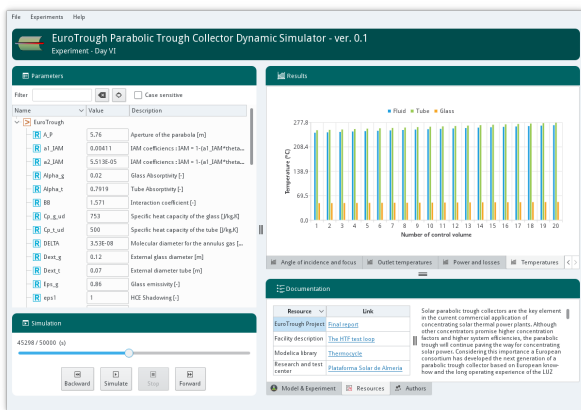
In Figure 10 shows some screenshots of the application, a graphical overview of the simulation tool is reported. The application includes the Modelica model exported following the Functional Mock-up Interface (FMI) standard, input files, experimental results, diagrams and documentation about the model and experiments.



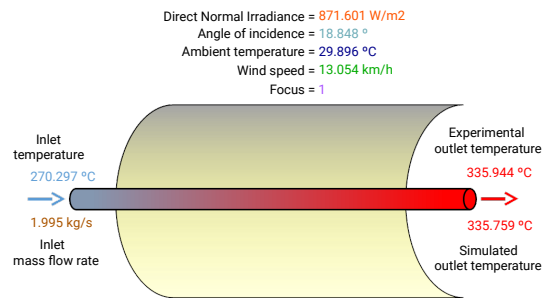
(a) PTC experimental and simulated outlet temperatures



(b) Summary table



(c) Fluid, tube and glass temperatures in each CV



(d) Diagram

Figure 10: EuroTrough simulation tool.

In the main window menu,

Each one of the six operating days, discussed in section 4.3 (*Day I - IV*), can be selected and simulated. Model parameters (see Table 3) are shown in a tree structure on the top left side, where the user can change their default values. Simulation controls are shown on the bottom left side. When reported in Table 3, are accessible. Once the simulation is completed, a particular time instant can be selected by manipulating the simulation bar. Inputs and results are shown on the right top side. Several tabs organize this information. A summary in a table, displays some variables' values for a particular point in time (see complete, the user can evaluate the results at any particular time instant, as shown in Figure 10b). Simulation results are also. The simulated results can be compared against experimental data in line plots (see Figure 10a). A bar plot presents the information on each CV is provided, as shown in Figure 10c where fluid, tube and glass temperatures for a particular point in time in each CV (see Figure 10e). On the bottom right side, there are three tabs, the authors tab provides information about the authors, the resources tab can include documents, pictures and external links and the model & experiment tab provides additional information. There is a thumbnail in this tab. A are reported. Furthermore, the tool includes a diagram of the process is displayed in another window when the thumbnail is clicked. This diagram can graphically describe the process and displays displaying information about a particular point in time of the simulation (see Figure 10d).

Plots have contextual menus which allow the user to change their appearance and configuration. Additionally, results in plots can be exported as data or graphs to files or the clipboard.

5. Discussion

This work aims at proposing a tool to analyse the unsteady operations of parabolic through collectors, with a special attention to the following characteristics:

- Satisfactory accuracy for engineering scopes applications
- Low computational time

The SF model is based on the finite volume method, characterized by a trade-off between model accuracy and computational time: increasing the number of CVs leads to better accuracy but negatively affects the computational effort.

In order to investigate the effect of the level of discretization on the performance of the SF model when compared to the experimental results, a parametric analysis was performed. The SF model, discretized with a number of control volumes (CVs) varying from 1 to 50, was simulated to replicate the experimental data of Day IV, see Figure 9. The results are displayed in Figure 11a where the simulated SF outlet temperature for the different levels of discretization is plotted versus time and compared against the measured experimental data on the left abscissa. On the right abscissa the nominal DNI and oil mass flow rate are plotted. Overall, as the level of discretization increased the SF outlet temperature got closer to the measurements data. From 10 to 50 CVs the improvement in model accuracy was negligible. On the other hand, the 5 CVs and 1 CVs SF model presented a slower time constant compared to the real system and were not able to properly predict the different undershoot and overshoot characterizing the measured

outlet ETC temperature when the boundary conditions where changed, e.g., step change in the mass flow (MFE) or defocusing-focusing (SBE).

In Figure 11b, the percentage computational effort (PCE) defined in equation 7 as the ratio of the computational time ($\text{Time}_{\text{Comp}}$) with respect to the simulated ~~real~~-time ($\text{Time}_{\text{Real}}$), is plotted for each simulation result. All the ~~simulation~~ ~~results-simulations~~ were characterized by a much shorter time compared to the real simulated time. This is related to the remarkably simple simulation framework on which the modelling results were based on (see section 4.1).

$$\text{PCE} = \frac{\text{Time}_{\text{Comp}}}{\text{Time}_{\text{Real}}} \cdot 100 \quad (7)$$

The computational time increased exponentially with the increase of number of CVs, with the 1 and 5 CVs SF models being one order of magnitude faster than the higher discretized model.

In order to assess the discrepancy between the different CVs discretization levels, the total energy absorbed by the thermal oil in the ETC collectors, E_{wf} , was computed as the integral of the thermal power over the simulated time, ~~around-over~~ 4 hours, and compared with respect to the 50 CVs model ~~which was~~, taken as a reference. The percentage relative error $\bar{\epsilon}$ for each SF model was computed as:

$$\bar{\epsilon}(k) = 100 \cdot \frac{|E_{\text{wf},50\text{CVs}} - E_{\text{wf},k}|}{E_{\text{wf},50\text{CVs}}} \quad k \in [1, 5, 10, 20]. \quad (8)$$

The results are reported in Table 4. As it is possible to see, the overall percentage relative error on the total energy

Table 4: Total energy percentage relative error for the different levels of discretization of the SF model.

| Model | $\bar{\epsilon}$ [%] |
|-----------|----------------------|
| SF CVs 1 | 0.5 |
| SF CVs 5 | 0.18 |
| SF CVs 10 | 0.08 |
| SF CVs 20 | 0.03 |

absorbed by the fluid over 4 hours of simulation with respect to the 50 CVs SF reference model was negligible for all the tested levels of discretization.

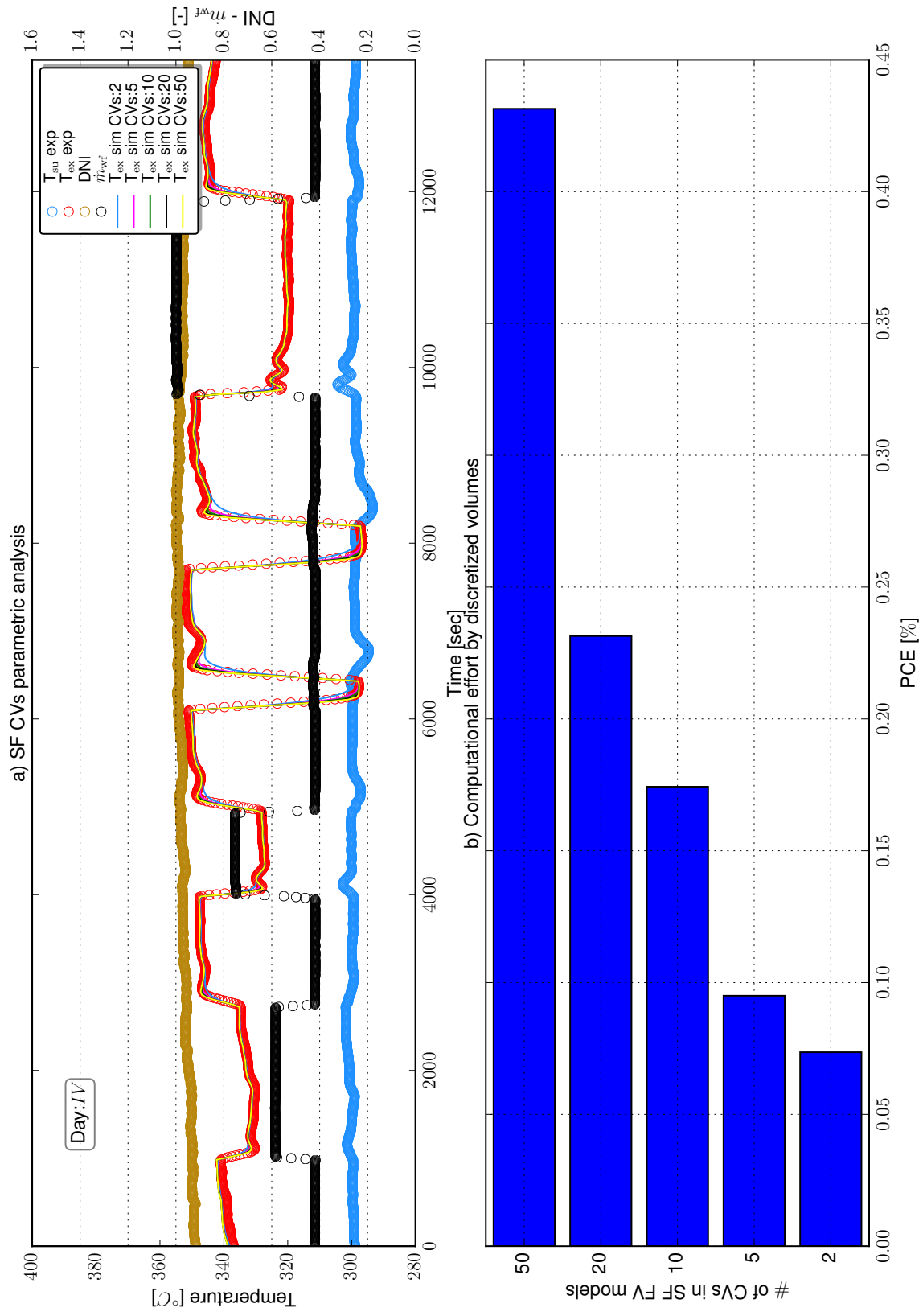


Figure 11: Simulation results versus the experimental results for each full day of the experimental campaign. PCE: percentage computational effort.

6. Conclusions

This ~~paper-work~~ presents a dynamic model ~~included in the ThermoCycle-modelica-library~~ for the modelling of parabolic through collectors. The proposed model is ~~validated-open source and it is included in the ThermoCycle Modelica library.~~ A validation of the model is presented against experimental data acquired ~~on the PTTL at the HTF~~ facility at the Plataforma Solar de Almería (PSA), Spain. Steady-state and dynamic experimental data were obtained at different operating conditions by varying the pump rotational speed, the heater and cooler set-points and by focusing-defocusing the collectors. A first validation ~~is-was~~ performed against 24 steady-state data points. A second dynamic validation ~~is-was~~ carried out with 3 sets of experiments by varying the oil mass flow rate (MFE), the oil inlet temperature (TE) and the solar beam radiation (SBE). The main outcomes of this study are reported hereunder.

- The steady-state validation shows a good agreement between experimental and simulated temperature at the outlet of the collectors. Most of the data are reproduced with an accuracy below 3°C. For temperature below 200°C, the temperature is predicted with a 4°C error.
- The simulation results obtained for the oil mass flow (MFE), the oil inlet temperature (TE) and the solar beam radiation (SBE) experiments showed a good overlap with the experimental results. The developed solar field model structure proves to be effective to predict the dynamic of a real line of solar collectors.
- A minimum discretization level of 20 CVs was found to be a good compromise between model accuracy and simulation speed if the ETC outlet temperature had to be precisely predicted, e.g., the SF model is used as a reference to develop and test model based control strategies.
- In light of the obtained results a lumped SF model is recommended if the performance of the ETC collectors are analysed on a daily or longer time frame. This approach allows to significantly decrease the computational time while maintaining a satisfying level of accuracy.
- ~~An simulation tool has been~~ A simulation tool was built to reproduce the dynamic validation results presented in ~~this-the~~ paper. The tool is open-source and can be used as a reference for modelling parabolic through collectors.

It was proven that the modelling approaches adopted led to satisfactory results for the simulation of parabolic trough collector systems. The proposed solar collector model together with the test cases is released as open-source and is available in the latest version of the ThermoCycle library. It should be noted that the model is not suitable for the simulation of start-up or shut-down of the collectors, as the proposed finite volume approach does not handle zero flow conditions. Future work entails the adoption of the developed model to simulate small-scale CSP plants based on ORC technology, in order to investigate different control strategies.

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