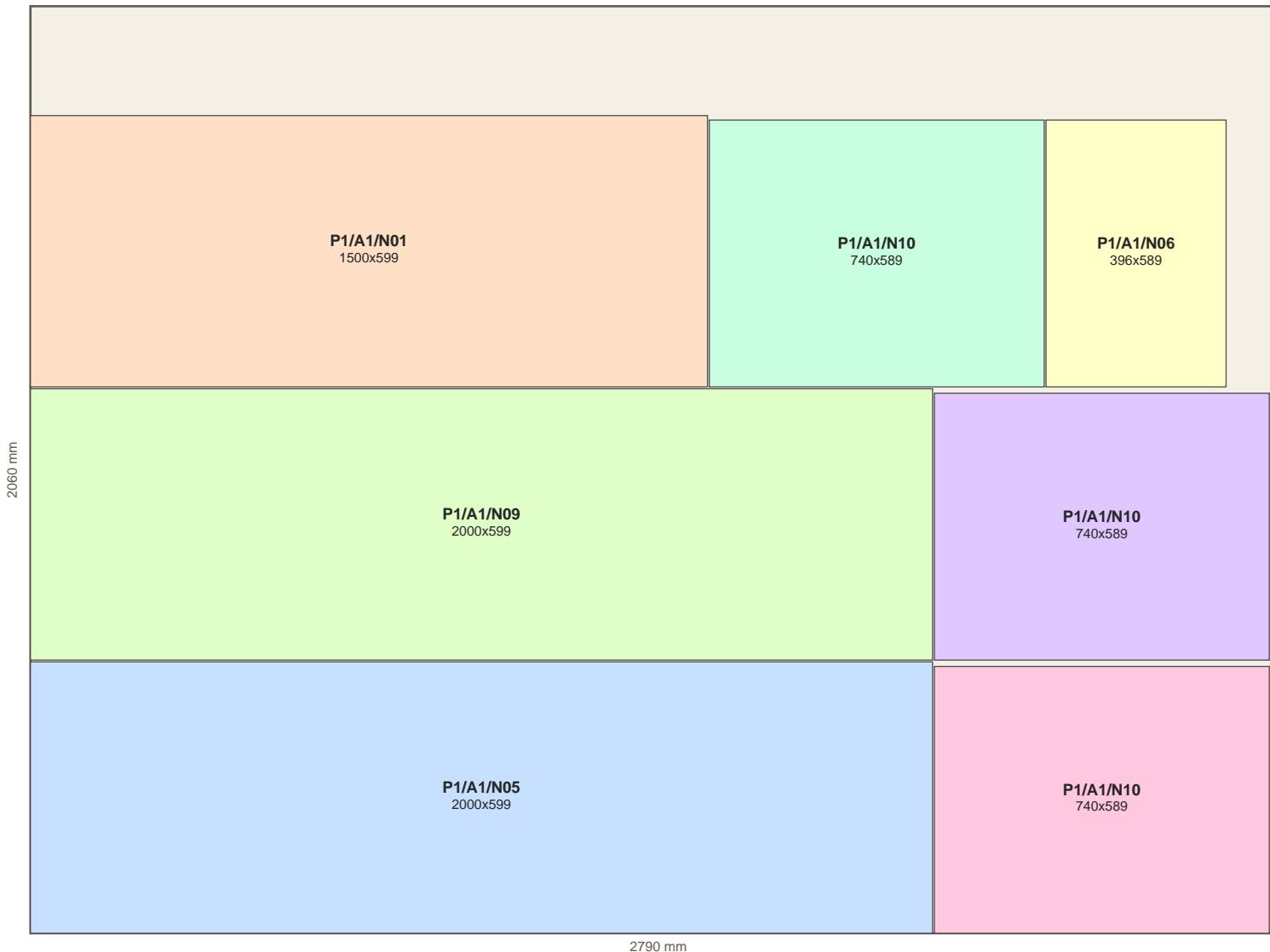


Plan de debit - Panneau 1/5 - Optimisation de debit

Test | W980 ST12 ep.22mm | Panneau brut: 2800x2070mm | Trait scie: 4mm Surcote: 2mm Delig.: 10mm



Pieces: 7 | Chute: 15.0% | Surface utile: 4.885 m² / 5.747 m²

P1/A1/N05=Separation 1

P1/A1/N09=Separation 2

P1/A1/N01=Rayon haut (toute largeur)

P1/A1/N10=Rayon compartiment 3

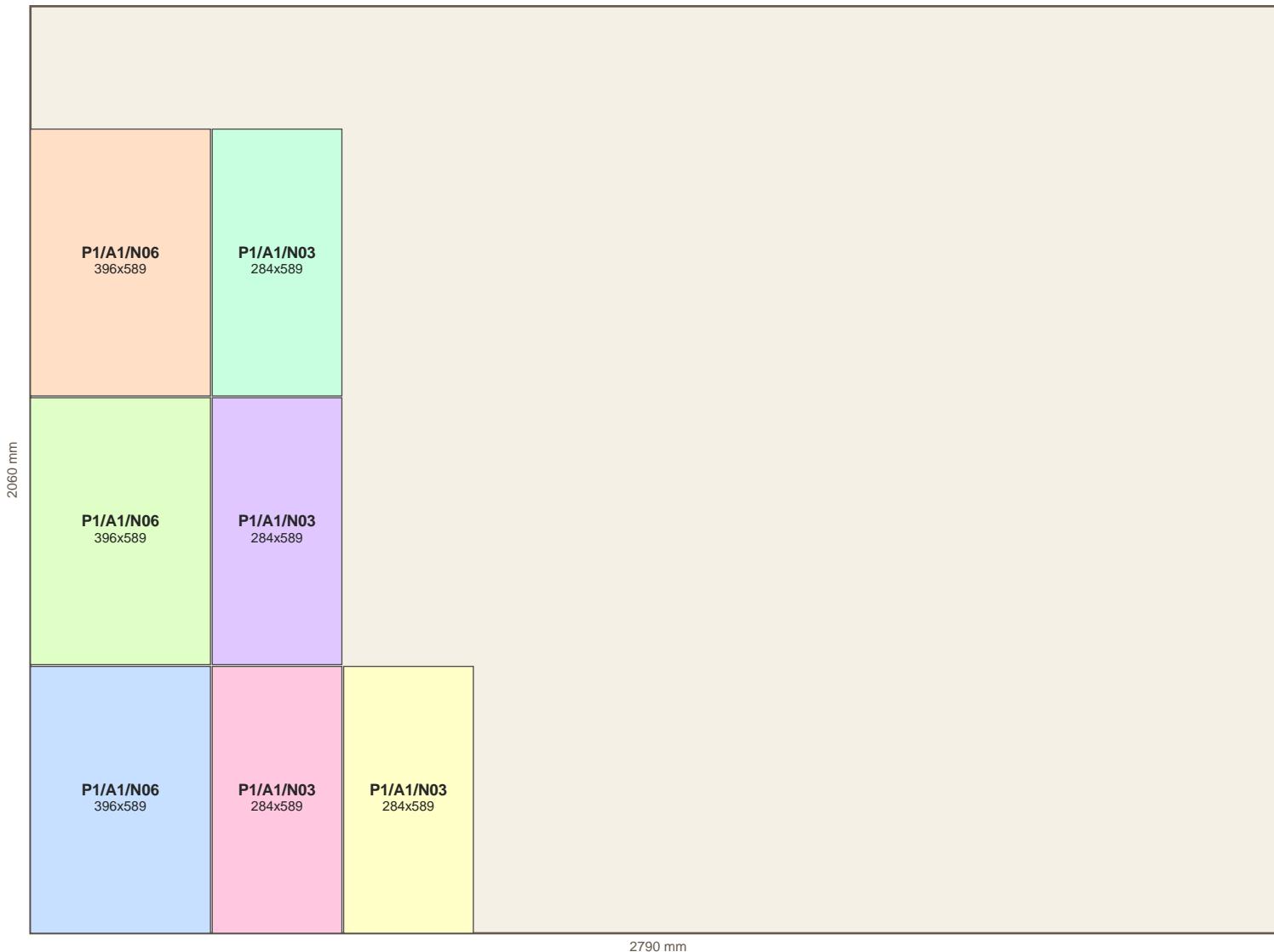
P1/A1/N10=Rayon compartiment 3

P1/A1/N10=Rayon compartiment 3

P1/A1/N06=Rayon compartiment 2

Plan de debit - Panneau 2/5 - Optimisation de debit

Test | W980 ST12 ep.22mm | Panneau brut: 2800x2070mm | Trait scie: 4mm Surcote: 2mm Delig.: 10mm



Pieces: 7 | Chute: 75.7% | Surface utile: 1.395 m² / 5.747 m²

P1/A1/N06=Rayon compartiment 2

P1/A1/N06=Rayon compartiment 2

P1/A1/N06=Rayon compartiment 2

P1/A1/N03=Rayon compartiment 1

P1/A1/N03=Rayon compartiment 1

P1/A1/N03=Rayon compartiment 1

P1/A1/N03=Rayon compartiment 1

Plan de debit - Panneau 3/5 - Optimisation de debit

Test | W980 ST12 ep.12mm | Panneau brut: 2800x2070mm | Trait scie: 4mm Surcote: 2mm Delig.: 10mm

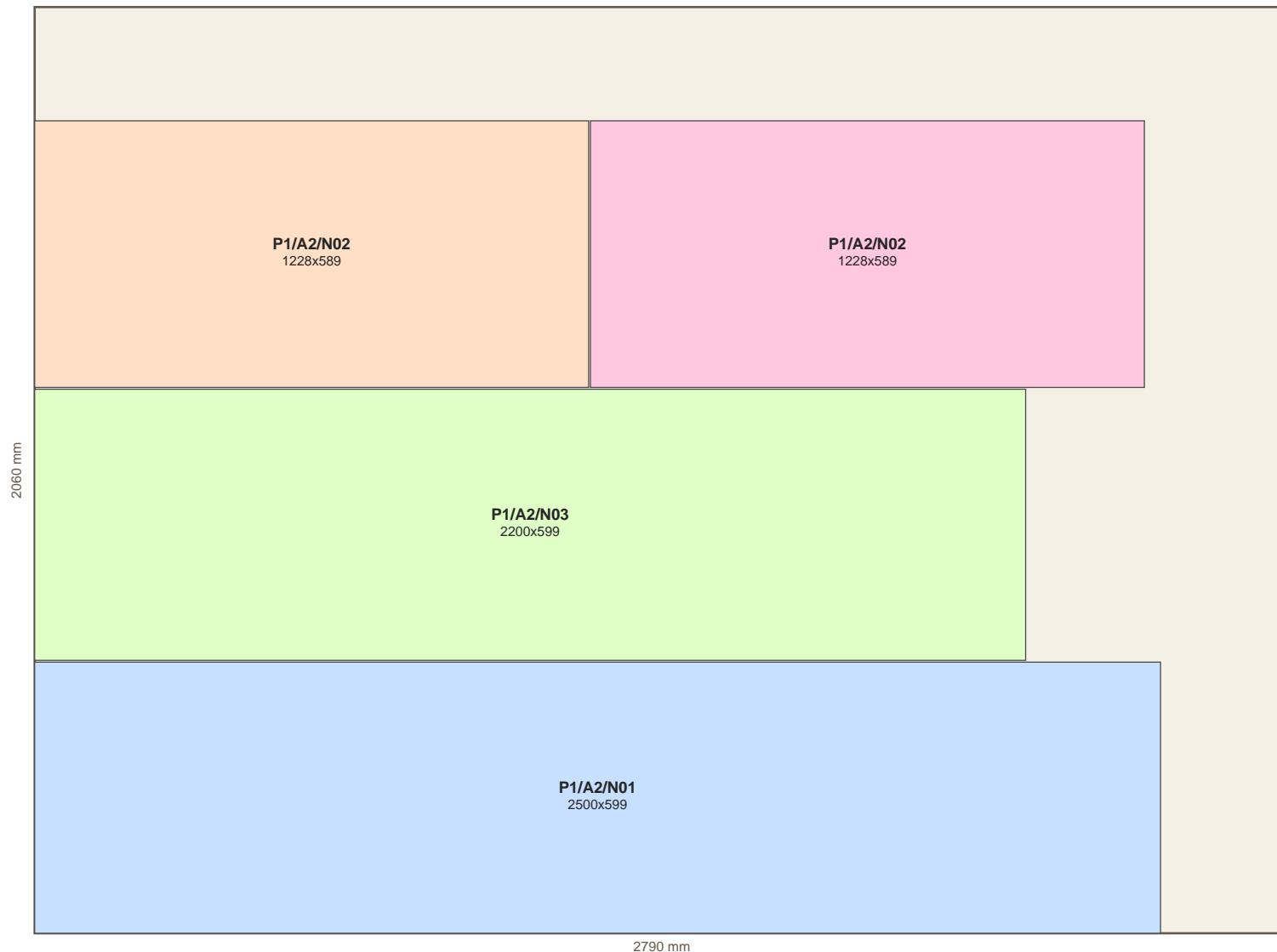


Pieces: 1 | Chute: 79.0% | Surface utile: 1.208 m² / 5.747 m²

P1/A1/N02=Panneau mur gauche

Plan de debit - Panneau 4/5 - Optimisation de debit

Test | Blanc W980 ep.22mm | Panneau brut: 2800x2070mm | Trait scie: 4mm Surcote: 2mm Delig.: 10mm



Pieces: 4 | Chute: 25.2% | Surface utile: 4.300 m² / 5.747 m²

P1/A2/N01=Rayon haut (toute largeur)

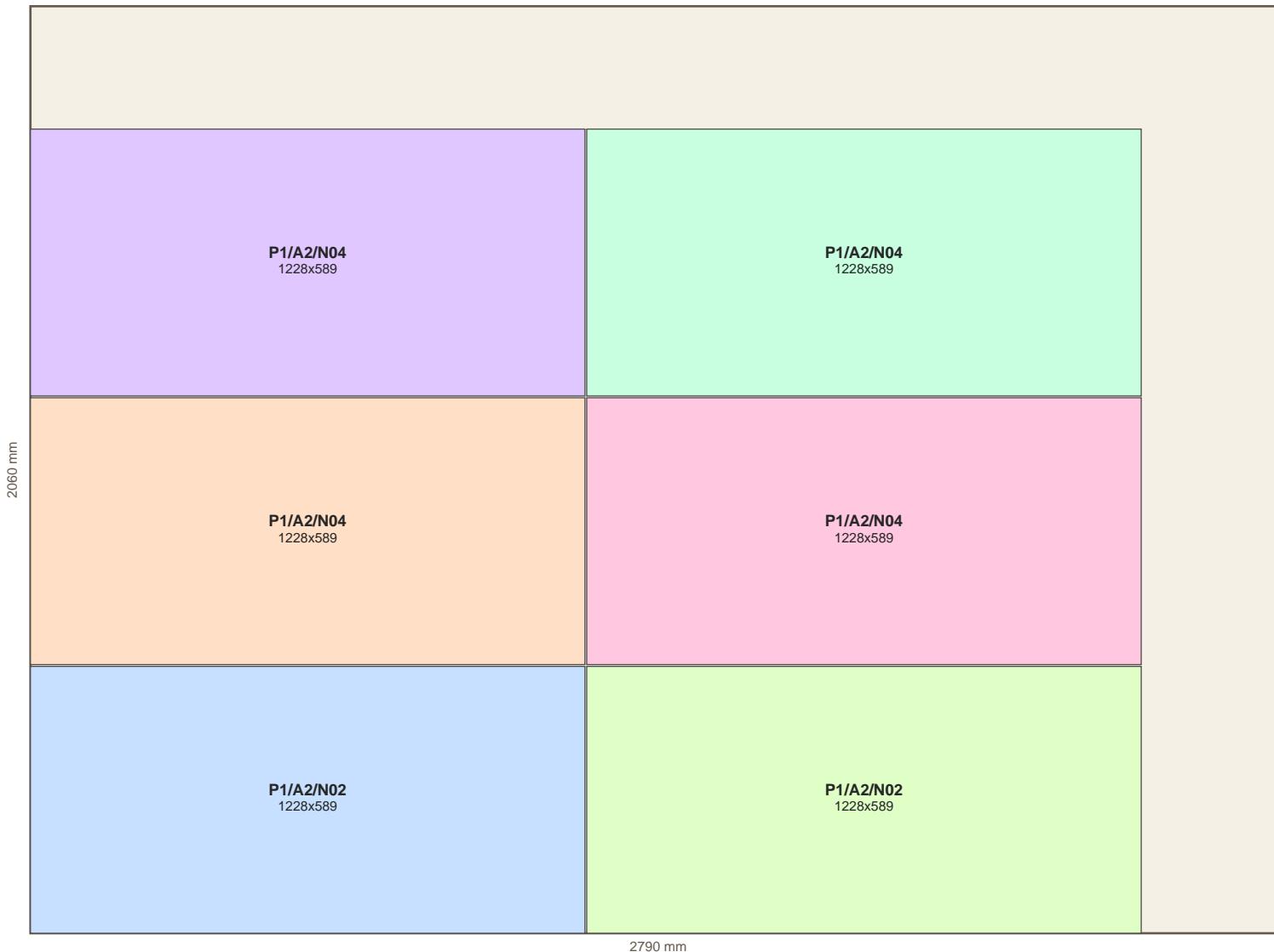
P1/A2/N03=Separation 1

P1/A2/N02=Rayon compartiment 1

P1/A2/N02=Rayon compartiment 1

Plan de debit - Panneau 5/5 - Optimisation de debit

Test | Blanc W980 ep.22mm | Panneau brut: 2800x2070mm | Trait scie: 4mm Surcote: 2mm Delig.: 10mm



Pieces: 6 | Chute: 23.7% | Surface utile: 4.383 m² / 5.747 m²

P1/A2/N02=Rayon compartiment 1

P1/A2/N02=Rayon compartiment 1

P1/A2/N04=Rayon compartiment 2

P1/A2/N04=Rayon compartiment 2

P1/A2/N04=Rayon compartiment 2

P1/A2/N04=Rayon compartiment 2

Resume - Optimisation de debit

Projet: Test

W980 ST12 ep.22mm

Panneaux: 2 x (2800x2070mm)

Surface pieces: 6.279 m² | Surface panneaux: 11.495 m² | Chute moyenne: 45.4%

W980 ST12 ep.12mm

Panneaux: 1 x (2800x2070mm)

Surface pieces: 1.208 m² | Surface panneaux: 5.747 m² | Chute moyenne: 79.0%

Blanc W980 ep.22mm

Panneaux: 2 x (2800x2070mm)

Surface pieces: 8.684 m² | Surface panneaux: 11.495 m² | Chute moyenne: 24.5%