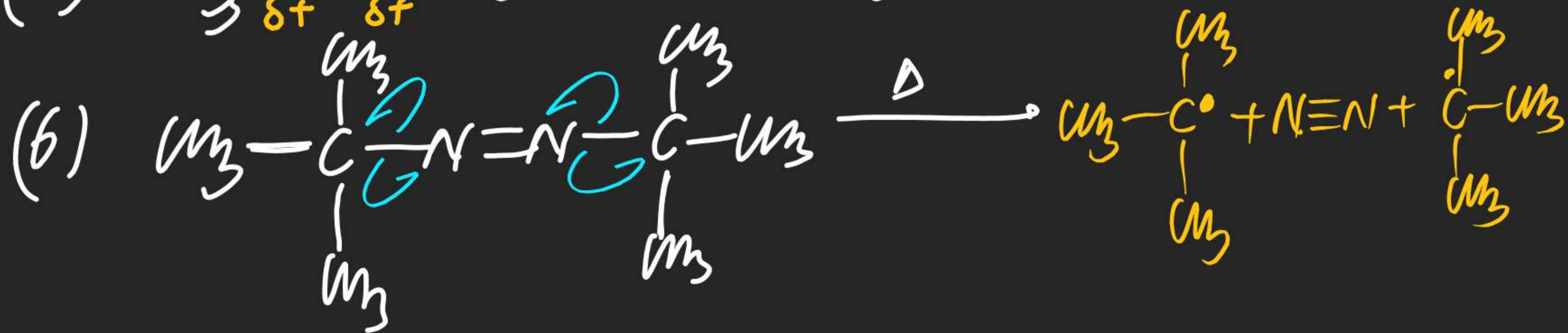


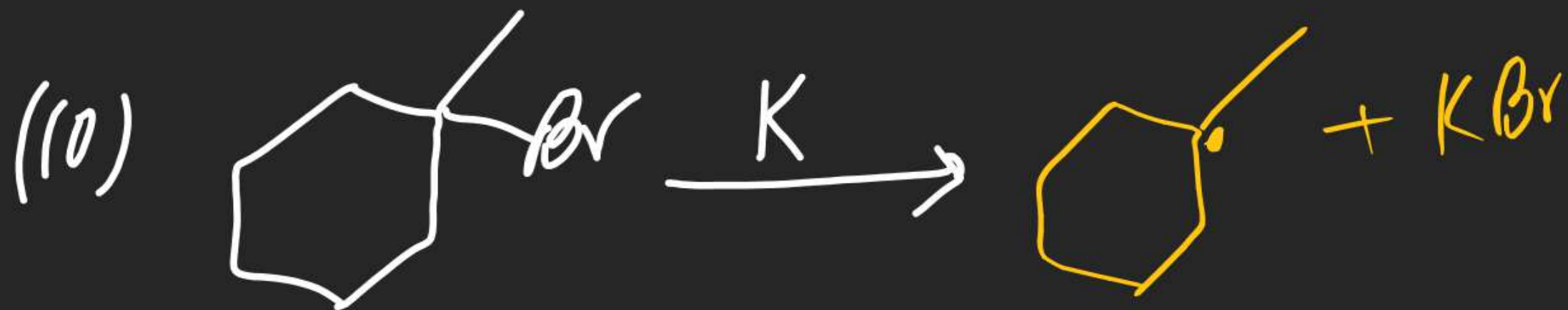
Benzoyl peroxide

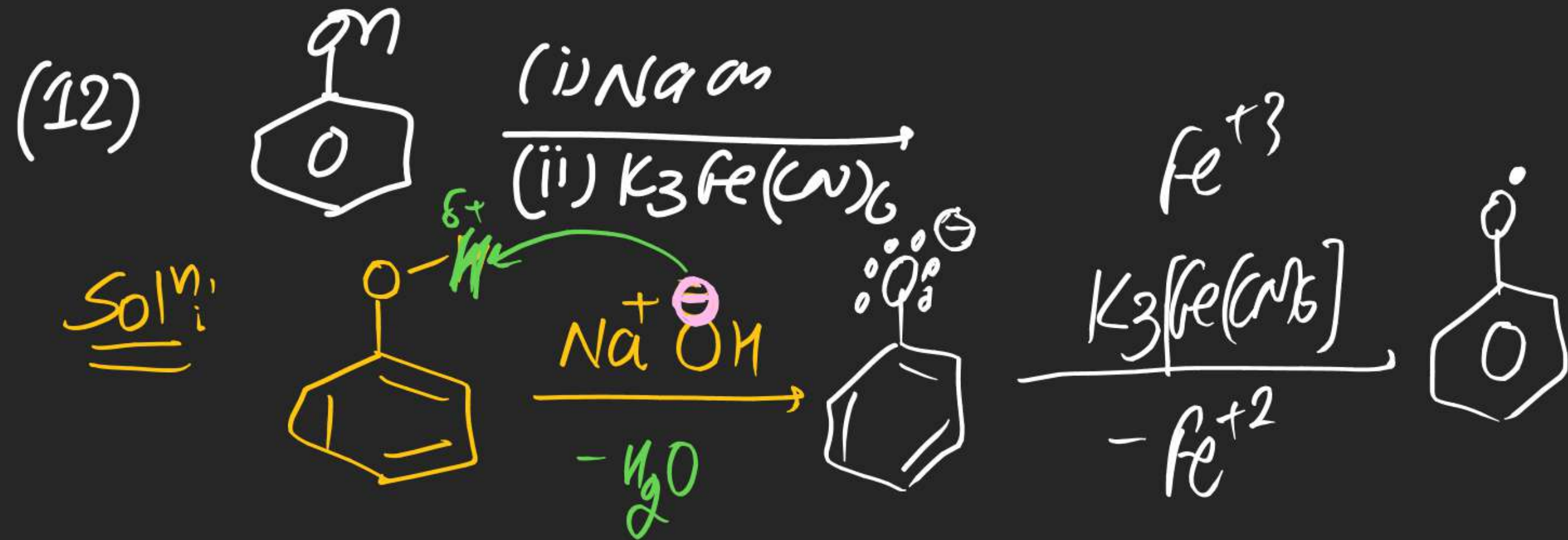
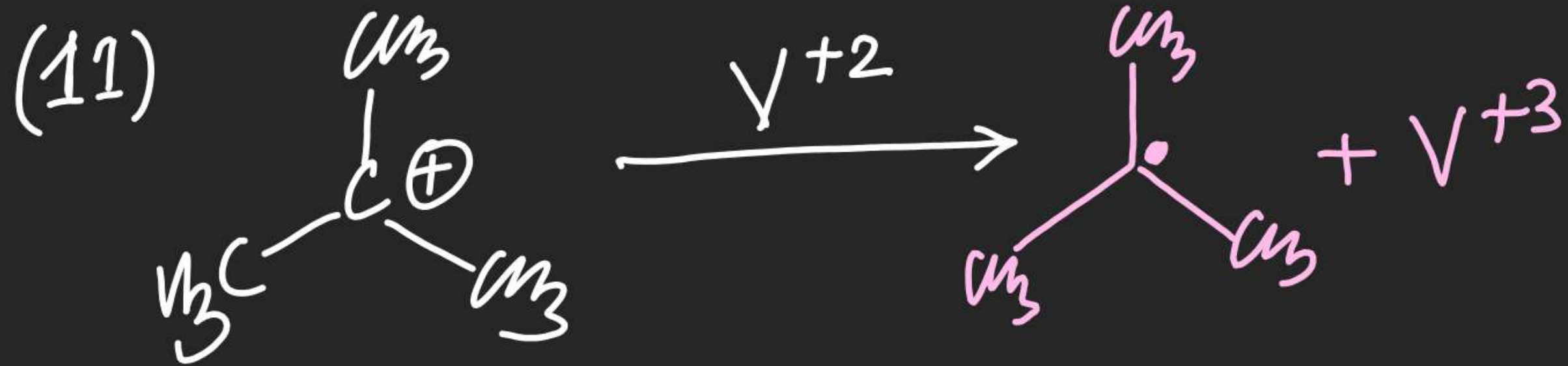
(2) Thermolysis (Pyrolysis): By heating homolytic fission is carried out.



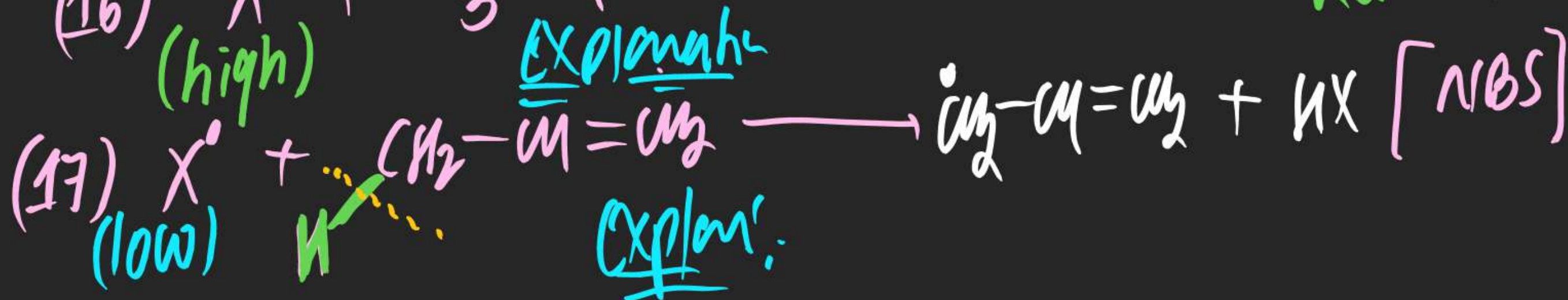
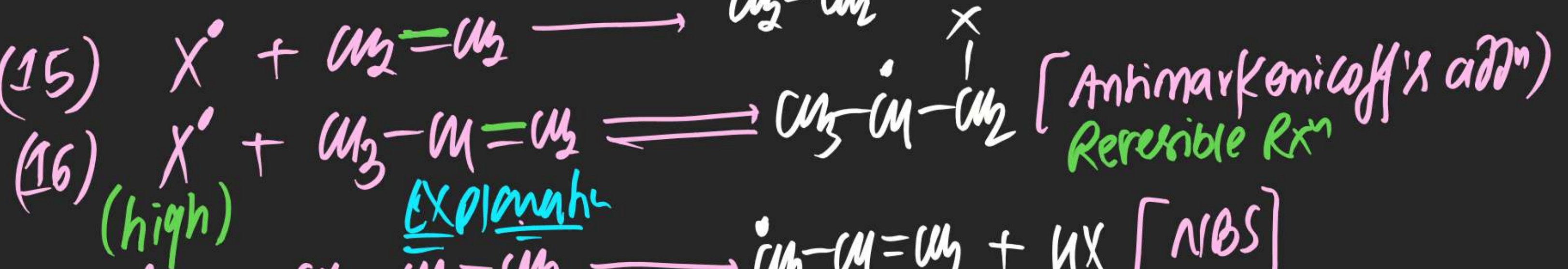
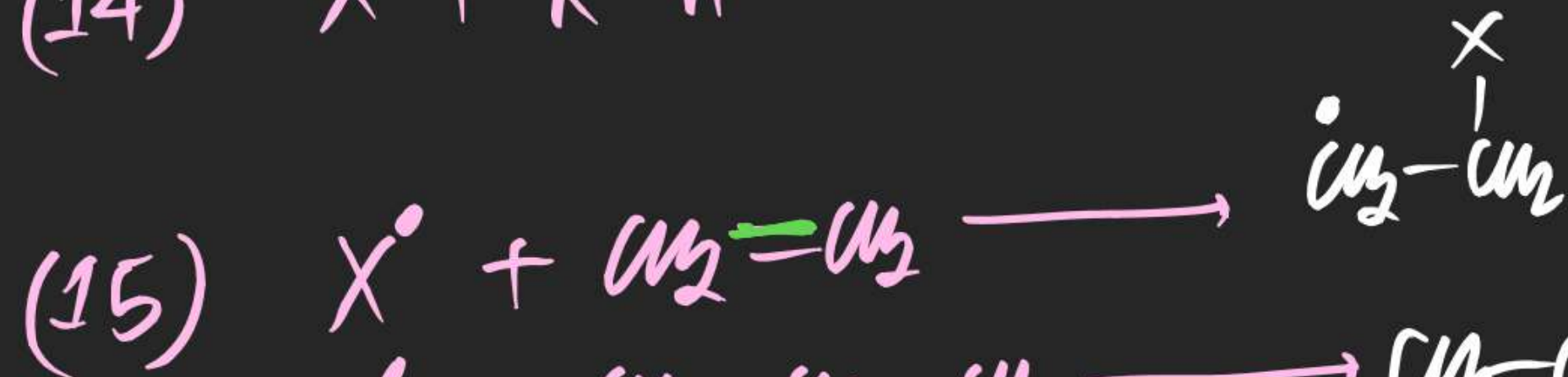
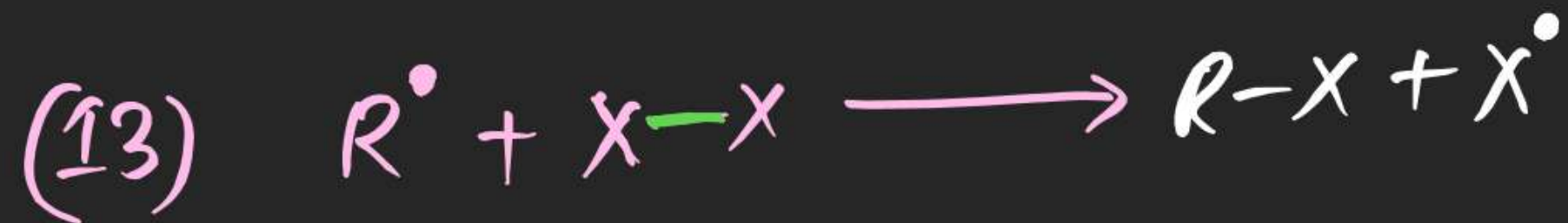


(3) By use of metal & metal ion:-







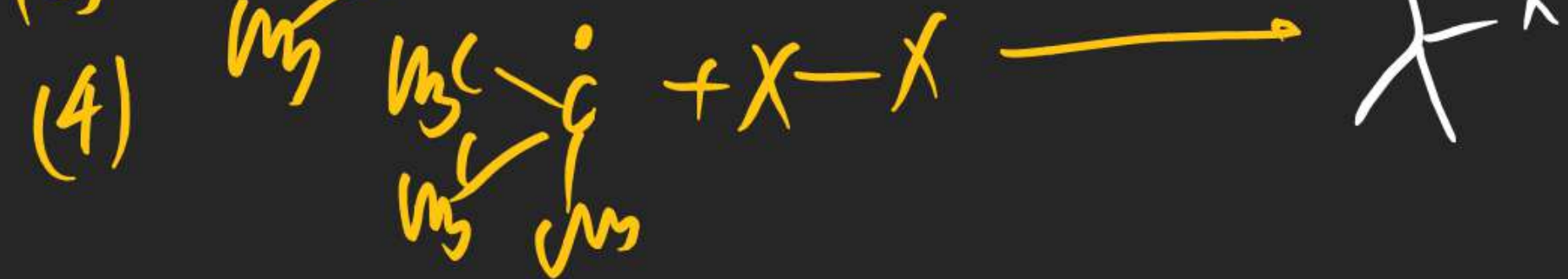
(4) By Radical itself:

## Reactions shown By Free Radical:-

(i) Rearrangement: Free Radicals usually not show rearrangement.

(ii) Combination / Disproportionation:

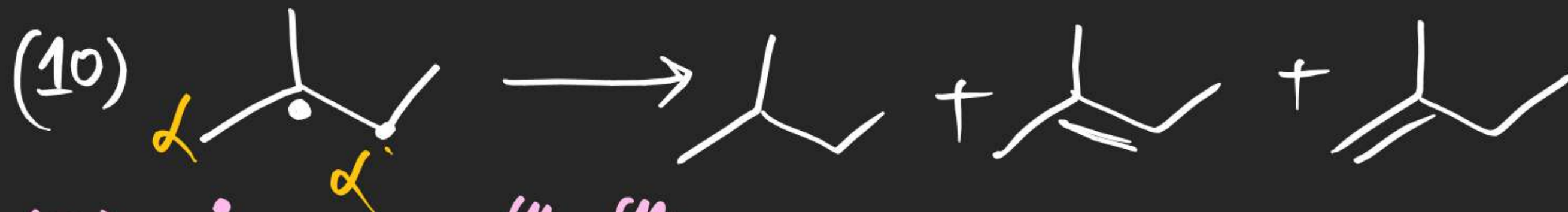
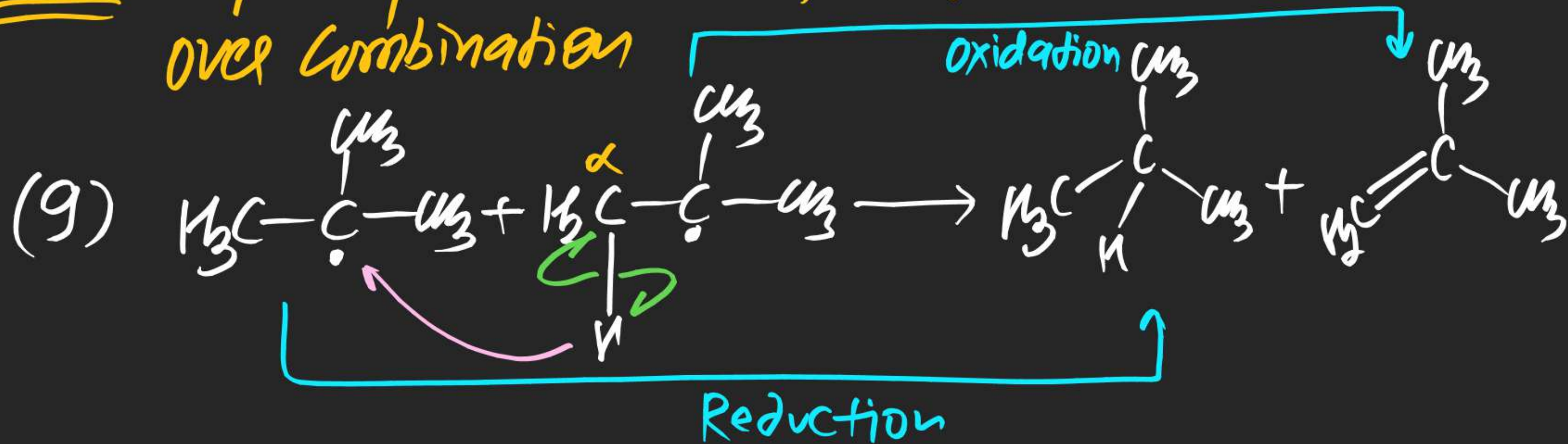
$\Rightarrow$  Radicals usually prefer combination



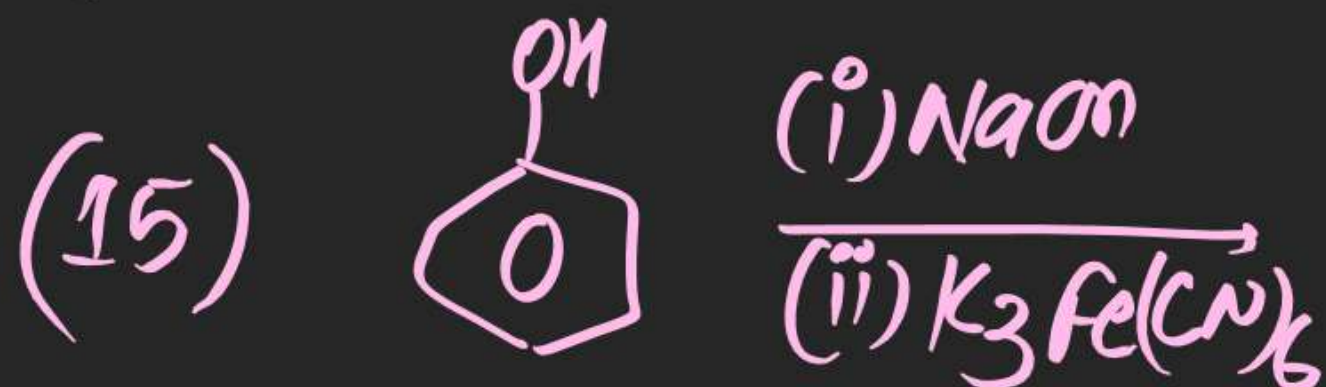


$\Rightarrow$  Rate of Combination  $\propto \frac{1}{\text{Steric Crowding}}$   
 $\Rightarrow$  In inert medium radicals gets dimerised.

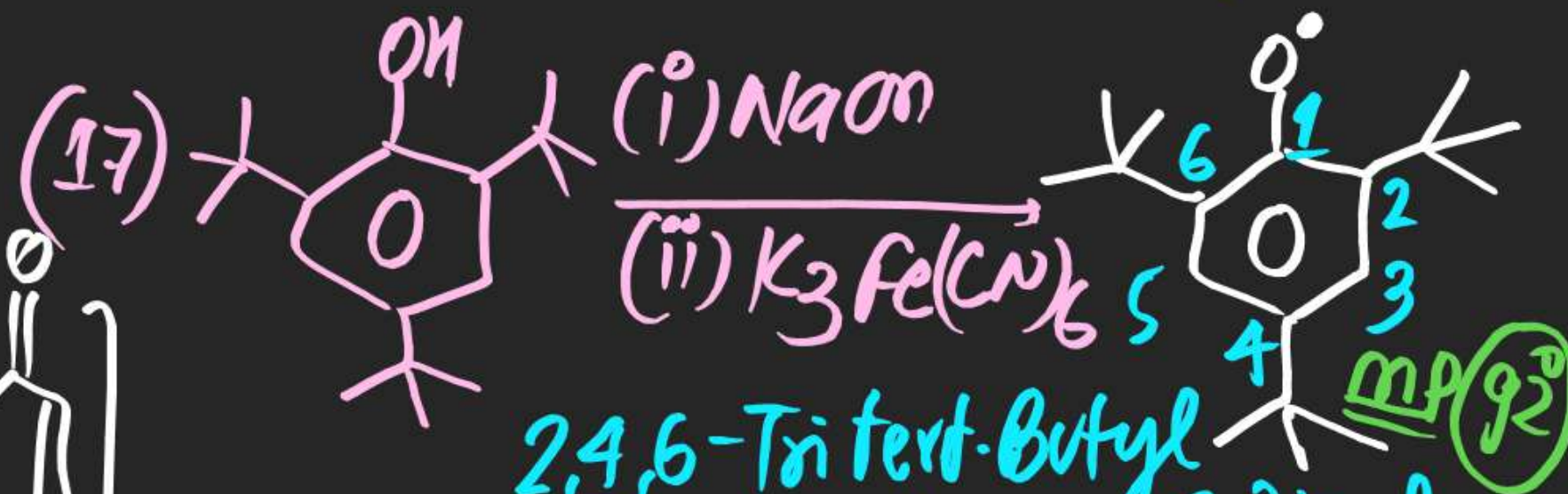
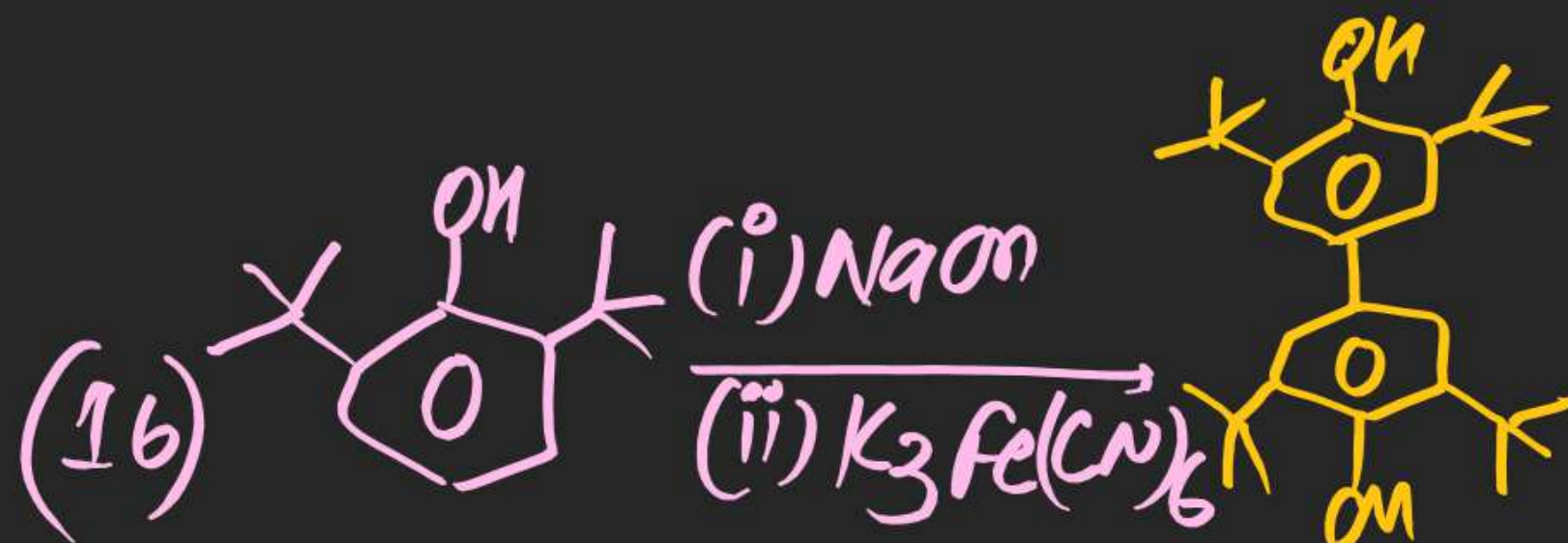
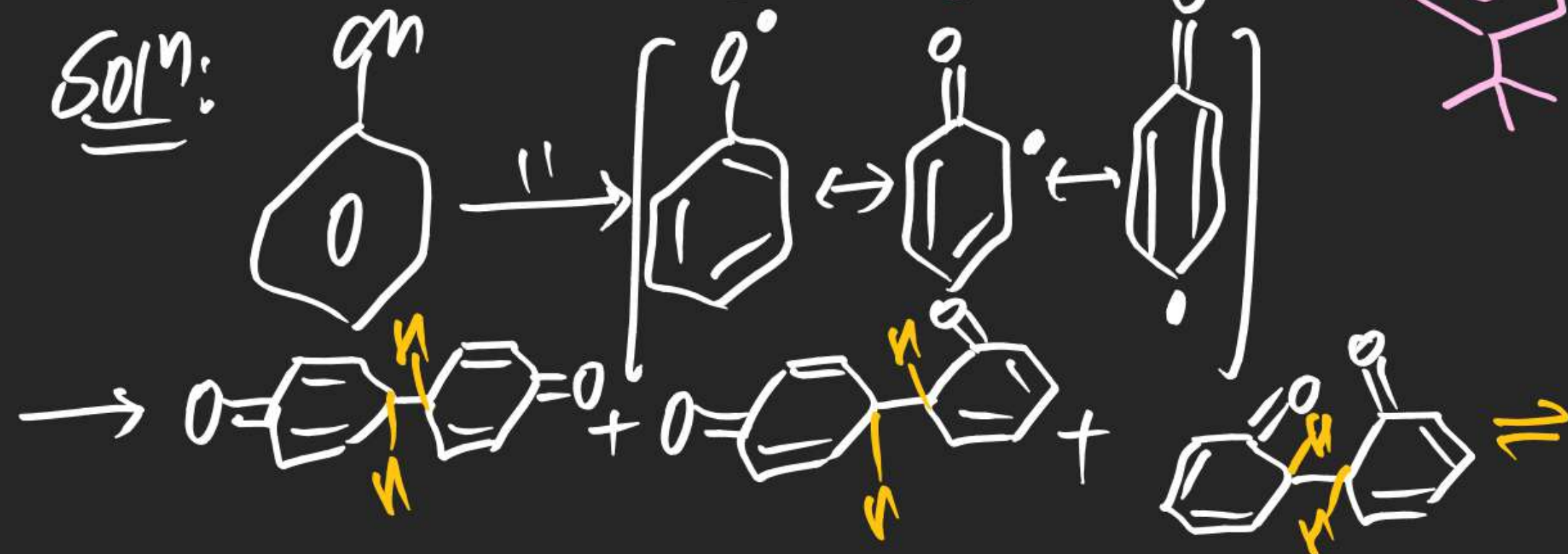




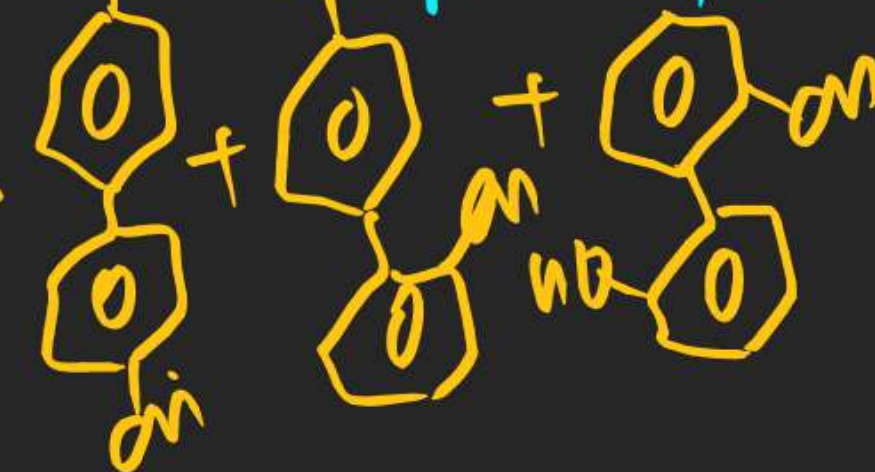




Sol<sup>n</sup>:

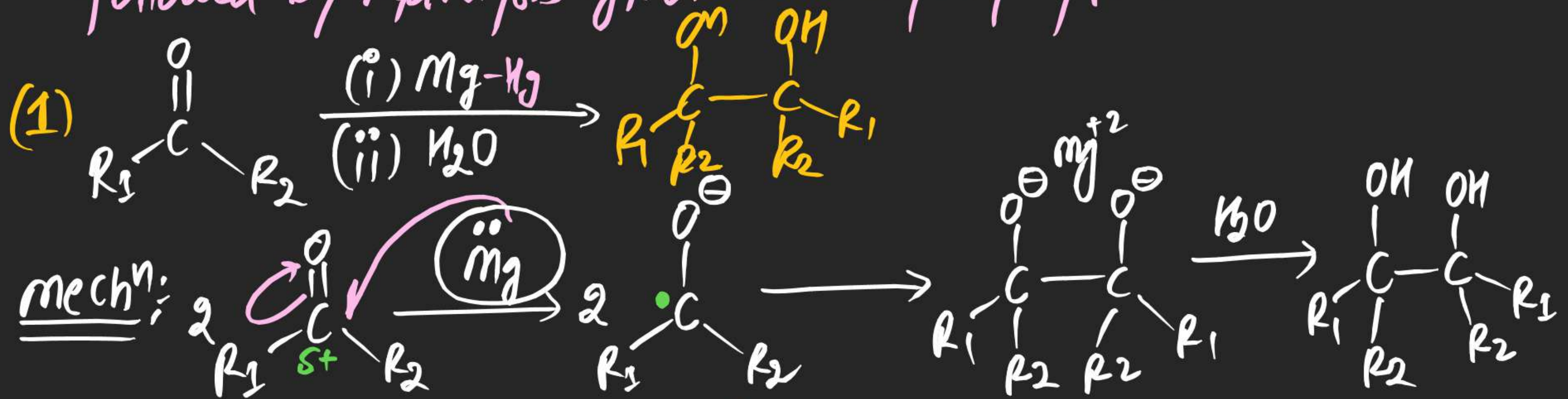


2,4,6-Tri-tert-Butyl  
phenoxy Radical





(#) Pinacole Formation: Carbonyl compound on Reduction by  $\text{Mg-Hg}$  followed by hydrolysis gives vic-diol / Glycol / Pinacole.

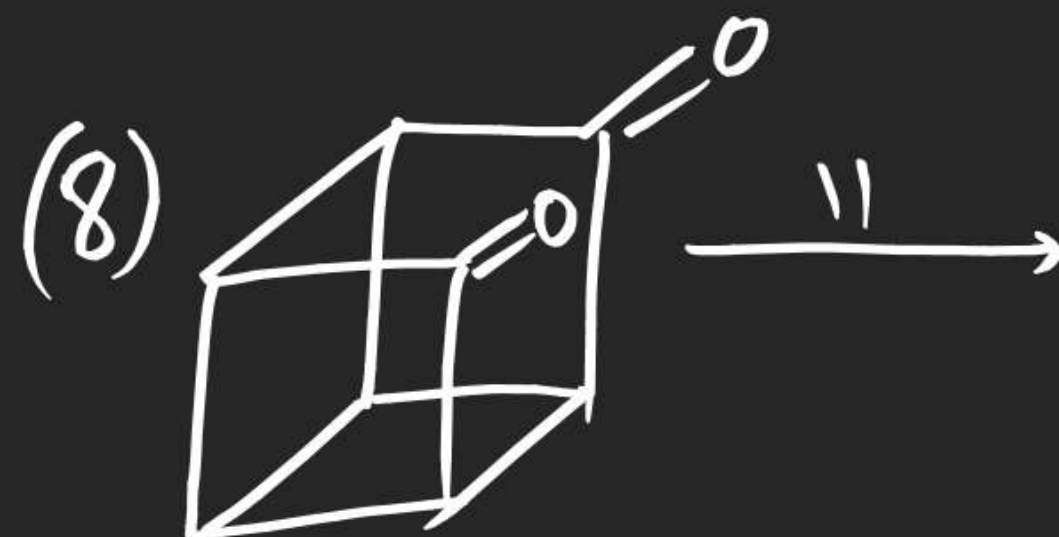
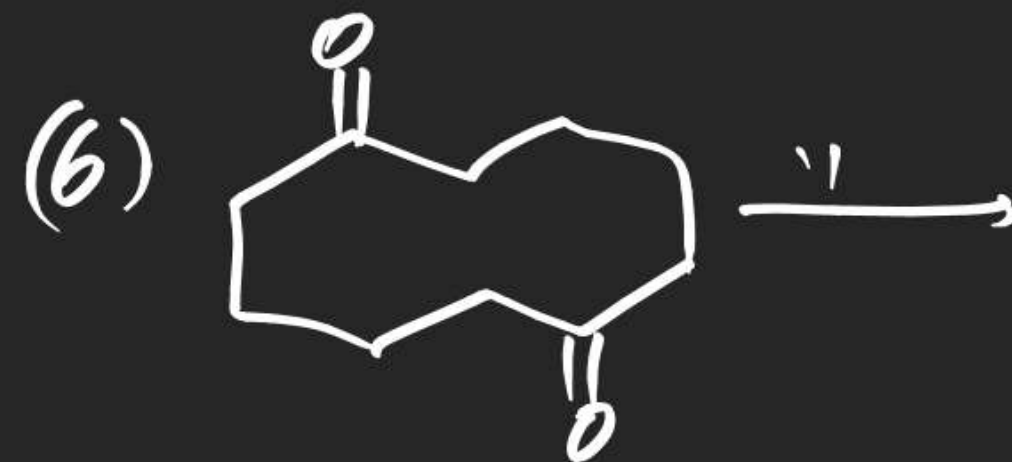
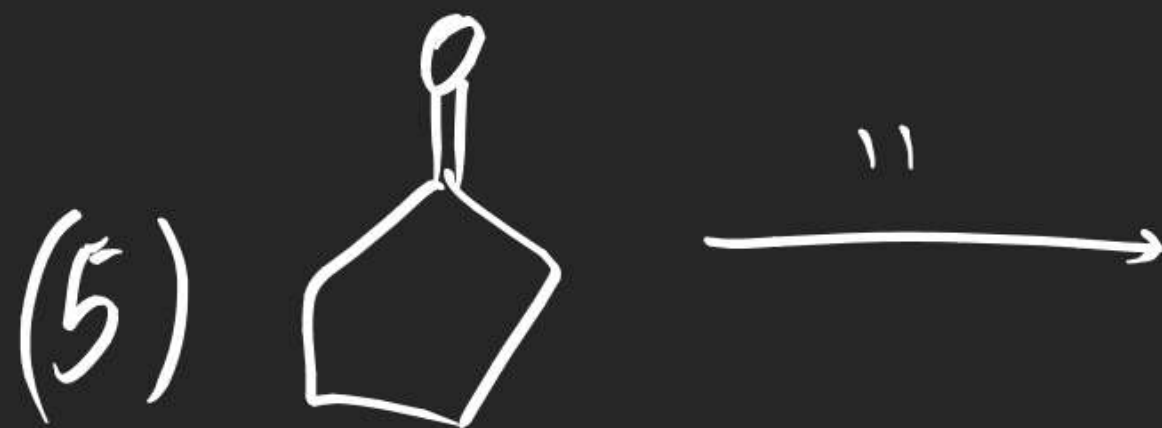
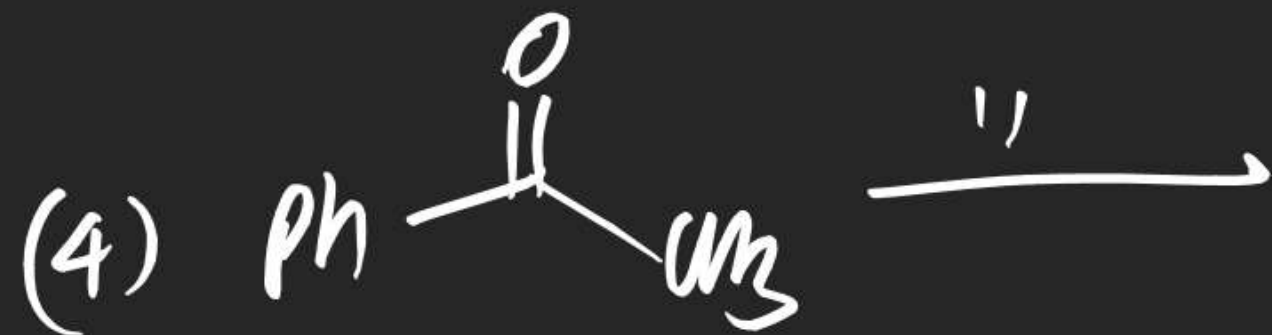
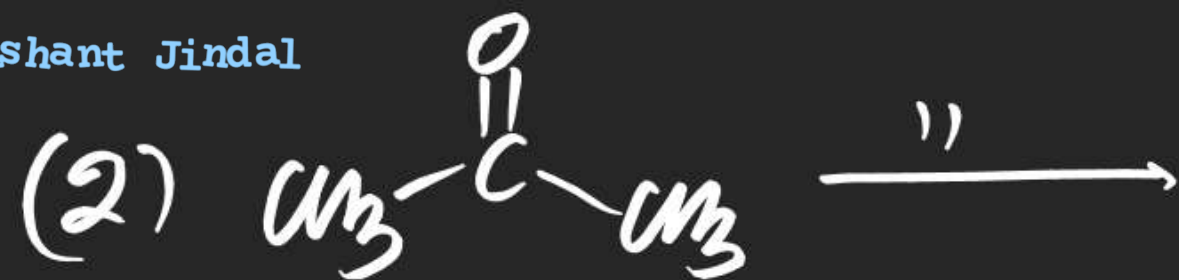


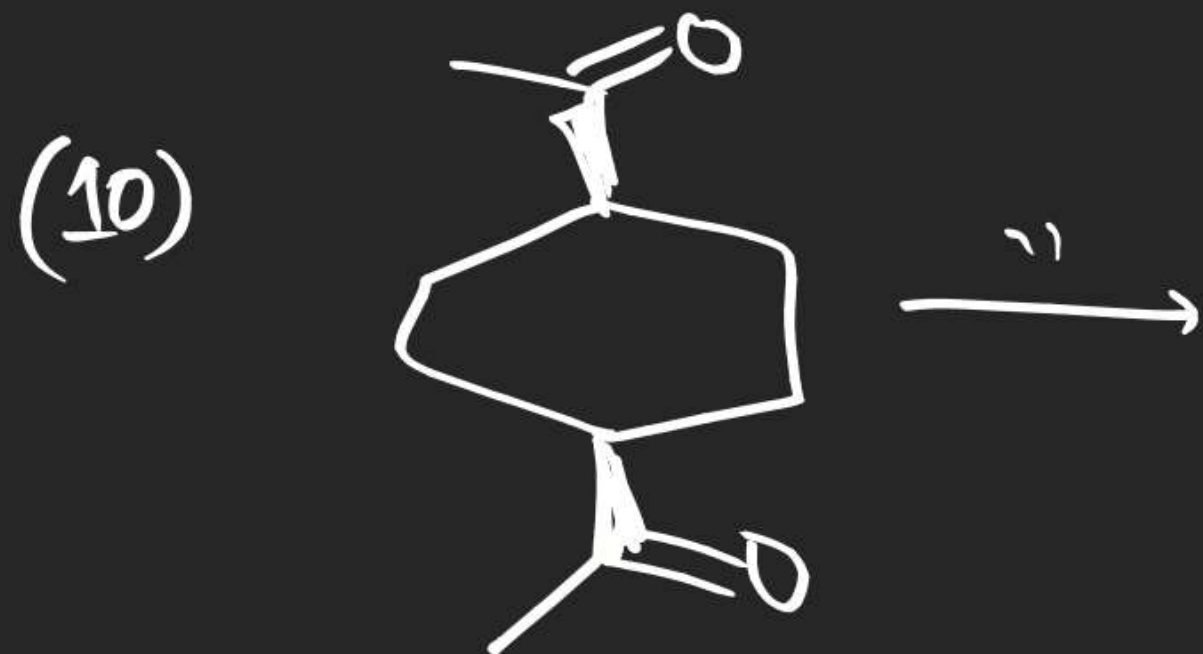
Note (i) Anion-Radical intermediate

(ii) Total No. of pinacole = 3  $[\text{R}_1 \neq \text{R}_2]$

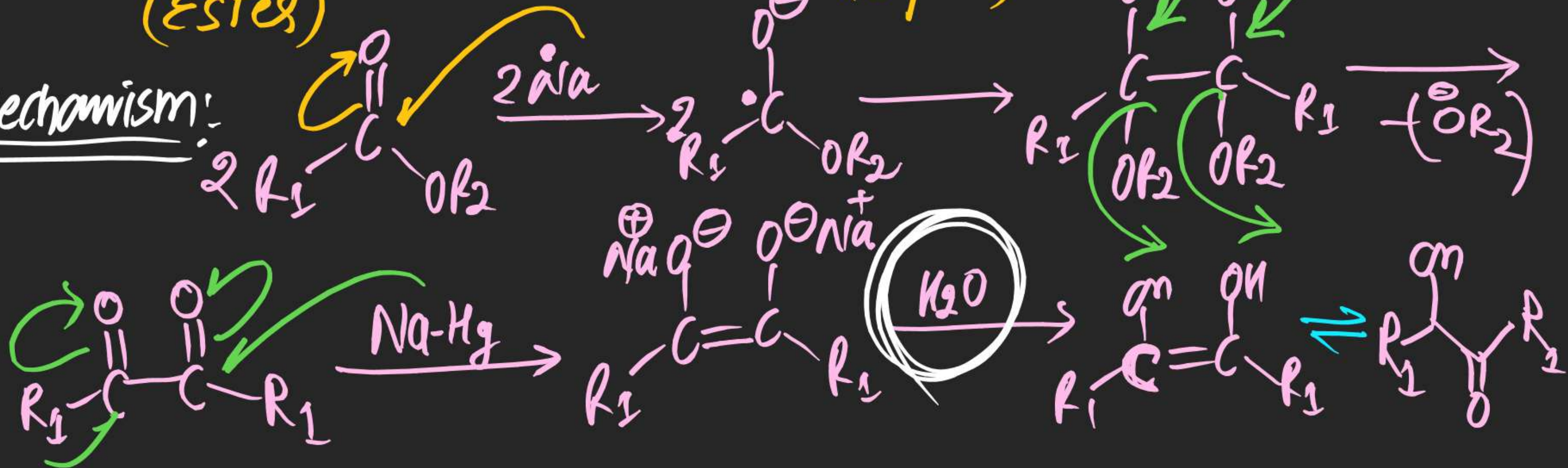
(iii) Total No. of pinacole = 1  $[\text{R}_1 = \text{R}_2]$











Note (i) Anion radical intermediate  
(ii) Reduction of ester

