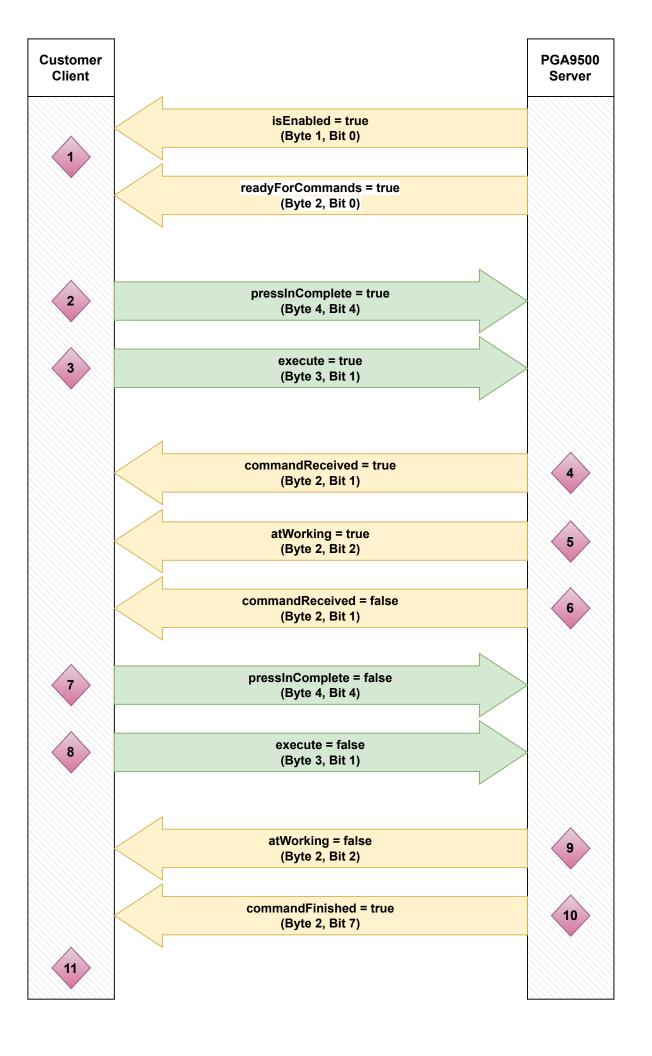
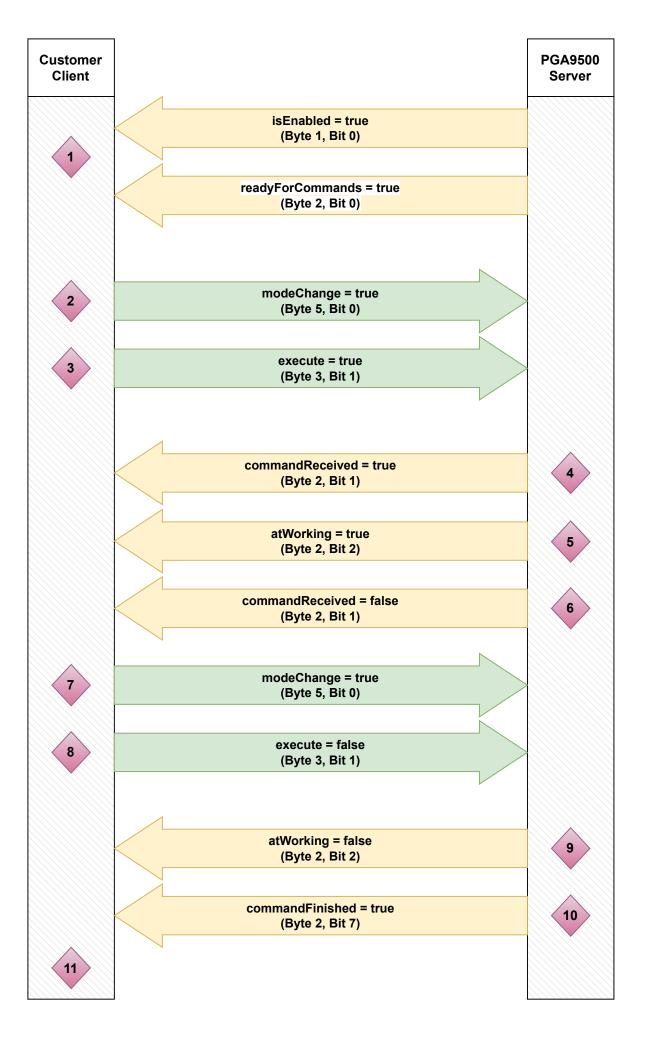


Customer Client		PGA9500 Server
	isEnabled = true	
1	readyForCommands = true	
	pressInMode(+PGAisOpen) = true	
2	pressinComplete = true	
3	execute(+spaceFree)=true	
	commandReceived = true	4
	atWorking(+PGAisClosed) = true	5
	commandReceived = false	6
7	pressinComplete = false	
8	execute = false	
	pressFinish = true	9
	atWorking = false	10
	commandFinished(+PGAisOpen) = true	11
12		

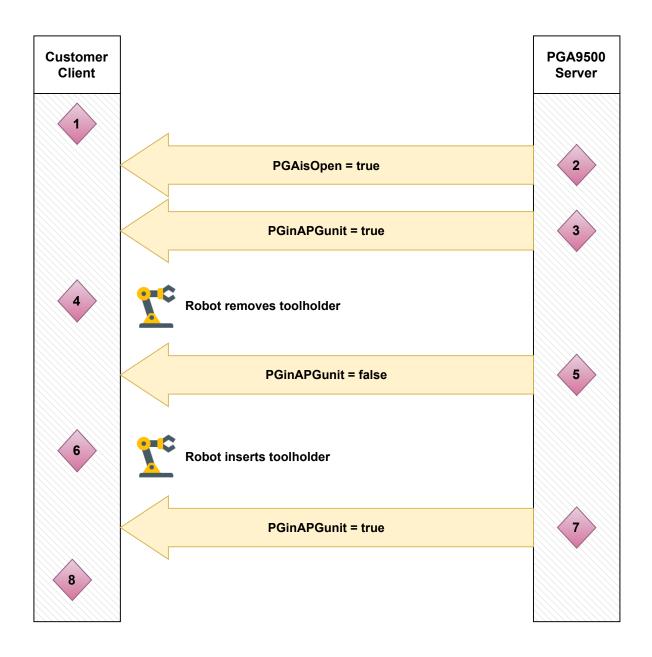


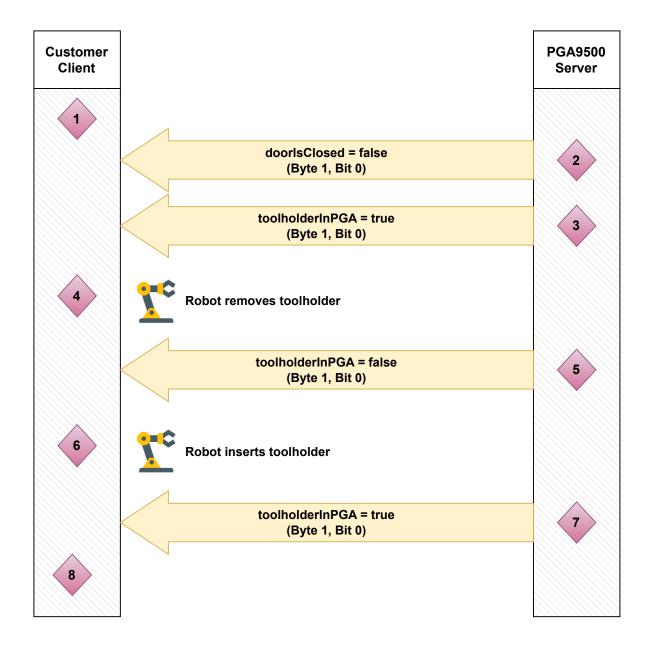
Customer Client		PGA9500 Server
	isEnabled = true	
1	readyForCommands = true	
	toolholderInPGA = false	
2	modeChange = true	
3	execute = true	
	commandReceived = true	4
	atWorking = true	5
	commandReceived = false	6
7	modeChange = false	
8	execute = false	
	atWorking = false	9
	commandFinished = true	10
11		

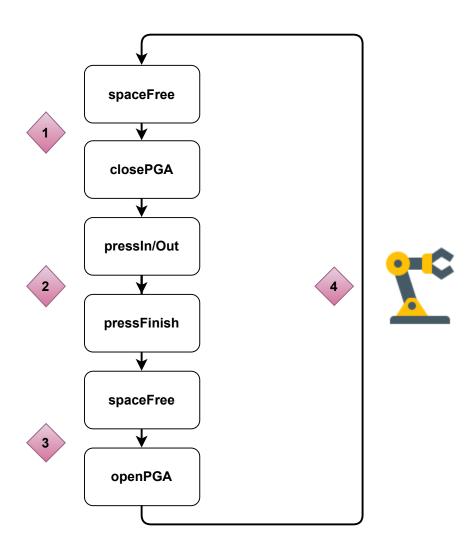


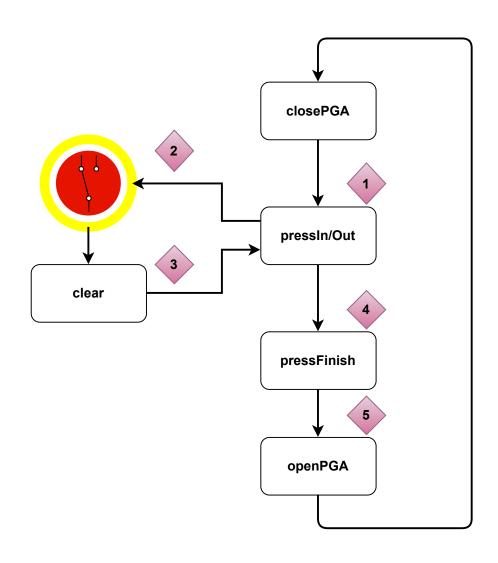
Customer Client		PGA9500 Server
1		
	maintenance = true	2
	safety = true	3
	error= 0	4
	notifications= 0	5
	pressOutMode= false	
	pressInMode= true	6
	PGAisOpen = true	
	PGAisClosed = false	7
	toolholderInPGA= true	8
	paused= false	9
	PGAIsInit= true	10

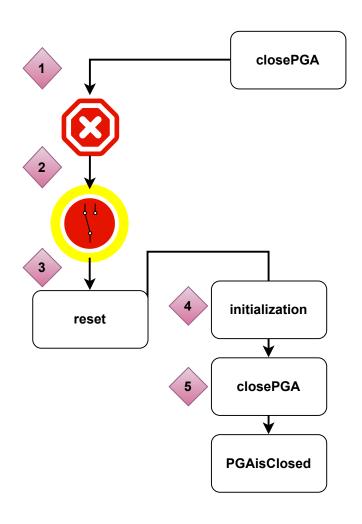
Customer Client		PGA9500 Server
1		
	maintenance = true (Byte 1, Bit 0)	2
	safety = true (Byte 2, Bit 0)	3
	error= true (Byte 1, Bit 0)	4
	pressOutMode= false (Byte 1, Bit 0)	
	pressInMode= true (Byte 1, Bit 0)	5
	doorlsClosed = true (Byte 1, Bit 0)	6
	toolholderInPGA= true (Byte 1, Bit 0)	7

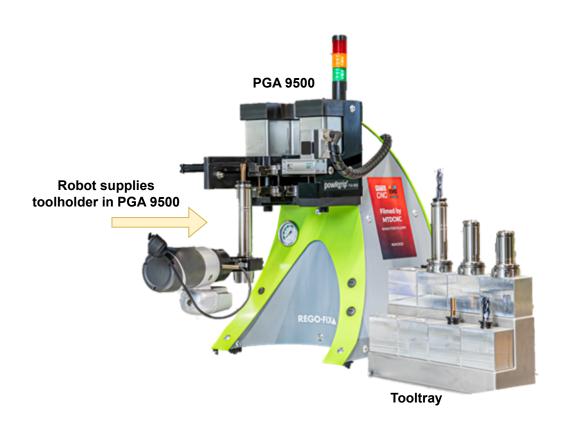












PGA 9500 Initalization + pressing process

