

The "Wood Cutting" Problem

Parameters

 $L \in \mathbb{N}$ // length of beam $\text{global_intervals} \in (\mathbb{N} \times \mathbb{N})^*$ // intervals of the final beam in which having a cut is banned "" $\text{local_danger} \in \mathbb{N}$ // min distance from two beams in consecutive layers $n_layers \in \mathbb{N}$ // number of layers per beam

Objects

// Board has a length length and it's necessary

// to cut at least once in each cut_interval

 $\text{Board} := \text{length} : \mathbb{N} \times \text{cut_intervals} : (\mathbb{N} \times \mathbb{N})^*$

// A wooden segment represented by its length

 $\text{Piece} := \text{length} : \mathbb{N}$ $\text{Option}[T] = T \cup \{\perp\} \quad (\perp \notin T)$

Functions

// Returns the first element in a list

 $\text{first} : T^* \rightarrow_p T$ $\text{first}(\text{seq})$ requires $\text{length}(\text{seq}) \neq 0$; $= \text{seq}[0]$

// Returns the given list without the first element

 $\text{rest} : T^* \rightarrow_p T^*$ $\text{rest}(\text{seq})$ requires $\text{length}(\text{seq}) \neq 0$; $= \lambda i \in \text{domain}(\text{seq}) \setminus \{\dots\}. \text{seq}[i+1]$ -----
Optimization problem

Given: $\text{initial_state} \in \text{InitialState}$ Find: $\text{all_decisions} \in \text{AllDecisions}$ where $\text{all_decisions} = \text{argmin}(\text{all_decisions} \in \text{AllDecisions}).$ choose $\text{cost} \in \text{Cost}$. $\text{Machine}(\text{all_decisions}, \text{initial_state}, \text{cost})$

Machine

```

InitialBoards   ReorderedBoards   CutPieces       FilteredPieces
-> [BoardReordering] -> [Cutting] -> [FilterPieces] -> [Stack]
                                     |
                                     v
                                   Waste

```

Machine \subset AllDecisions \times InitialState \times Cost

```

AllDecisions := reorder_decisions = DecisionReorderBoards*  $\times$ 
               cut_decisions = DecisionCutBoard*  $\times$ 
               filter_decisions = DecisionFilter*

```

```

InitialState := initial_boards = Board*  $\times$ 
               buffer = Board
               reordered_boards = Board*  $\times$ 
               cut_pieces = Piece*  $\times$ 
               filtered_pieces = Piece*

```

Cost := \mathbb{N}

```

// If True, then when performing all_decisions in initial_state
// we arrive to a valid state of the machine (satisfying CorrectBeam)
// with cost total_cost
Machine(all_decisions, initial_state, total_cost)  $\Leftrightarrow$ 

```

```

  let initial_reordering_state = (
    before = initial_state.initial_boards,
    after = initial_state.reordered_boards,
    buffer = initial_state.buffer
  )
   $\exists$  final_reordering_state with
    AllReordering(all_decisions.reorder_decisions,
      initial_reordering_state,
      final_reordering_state)

```

\wedge

```

  let initial_cut_state = (
    before = final_reordering_state.after,
    after = initial_state.cut_pieces
  )
   $\exists$  final_cut_state with
    AllCut(all_decisions.cut_decisions,
      initial_cut_state,
      final_cut_state)

```

\wedge

```

  let initial_filter_state = (
    before = final_cut_state.after,
    after = initial_state.filtered_pieces,
    cost = 0
  )
   $\exists$  final_filter_state with

```

```

    AllFilter(all_decisions.filter_decisions,
              initial_filter_state,
              final_filter_state)

```

```

^

```

```

CorrectBeam(final_filter_state.after)

```

```

^

```

```

total_cost = final_filter_state.cost

```

```

-----
Reorder Boards
-----

```

```

// Verifies that reorder_decisions applied to initial_state
// results in final_state.

```

```

AllReordering < DecisionReorderBoards × StateReorderBoards × StateReorderBoards

```

```

// If True, when performing reorder_decisions to initial_state,
// we reach final_state

```

```

AllReordering(reorder_decisions, initial_state, final_state) ⇔

```

```

    let n_ord = len(reorder_decisions)
    ∃ list_initial_board in (Board*)* (
        with len(list_initial_board) = n_ord
        with list_initial_board[0] = initial_state.before
        with list_initial_board[n_ord - 1] = final_state.before
    ) ^
    ∃ list_ordered_board in (Board*)* (
        with len(list_ordered_board) = n_cut
        with list_ordered_board[0] = initial_state.after
        with list_ordered_board[n_ord - 1] = final_state.after
    ) ^
    ∃ list_buffer in (Board*)* (
        with len(list_buffer) = n_cut
        with list_buffer[0] = initial_state.buffer
        with list_buffer[n_ord - 1] = final_state.buffer
    ) ^
    ∀ i ∈ ℕ>0 with i < n_ord (
        let prior_state = (
            before = list_initial_board[i],
            after = list_ordered_board[i],
            buffer = list_buffer[i]
        )
        let latter_state = (
            before = list_initial_board[i+1],
            after = list_ordered_board[i+1],

```

```

        buffer = list_buffer[i+1]
    )
    Reorder(
        reorder_decisions[i],
        prior_state,
        latter_state
    )
)

```

Single Reorder

```

StateReorderBoards = before:Board* × buffer: Option[Board] × after:Board*
DecisionReorderBoards = { forward, swap }

```

$\text{Reorder} \subseteq \text{DecisionReorderBoards} \times \text{StateReorderBoards} \times \text{StateReorderBoards}$

```

// Moves first element of initial_state.before to final_state.after
Reorder(forward, initial_state, final_state) ⇔
    initial_state.before ≠ [] ∧
    let board = first(initial_state.before) in
    let rest = rest(initial_state.before) in
    final_state = initial_state with .before = rest
                                with .after = initial_state.after ◦ [board]

// Moves first element of initial_state.before to final_state.buffer
// moving initial_state.buffer to final_state.after if it wasn't empty
Reorder(swap, initial_state, final_state) ⇔
    initial_state.before ≠ [] ∧
    let board = first(initial_state.before) in
    let rest = rest(initial_state.before) in
    (
        buffer = ⊥ ∧
        final_state = initial_state with .before = rest
                                    with .buffer = board
    )
∨
(
    buffer ≠ ⊥ ∧
    final_state = initial_state with .before = rest
                                with .buffer = board
                                with .after initial_state.after ◦ [buffer]
)

```

Cutting

AllCut \subset DecisionCutBoard \times StateCut \times StateCut

// Verifies that cut_decisions applied to initial_state
// results in final_state.

```
AllCut(cut_decisions, initial_state, final_state)  $\Leftrightarrow$ 
  let n_cut = len(cut_decisions)
   $\exists$  list_ordered_board in (Board*)* (
    with len(list_ordered_board) = n_cut
    with list_ordered_board[0] = initial_state.before
    with list_ordered_board[n_cut - 1] = final_state.before
  )

   $\wedge$ 

   $\exists$  list_cut_pieces in (Piece*)* (
    with len(list_cut_pieces) = n_cut
    with list_cut_pieces[0] = initial_state.after
    with list_cut_pieces[n_cut - 1] = final_state.after
  )

   $\wedge$ 

   $\forall i \in \mathbb{N}_{>0}$  with  $i < n\_cut$  (
    let prior_state = (
      before = list_ordered_board[i],
      after = list_cut_pieces[i]
    )
    let latter_state = (
      before = list_ordered_board[i+1],
      after = list_cut_pieces[i+1]
    )
    Cut(
      cut_decisions[i],
      prior_state,
      latter_state
    )
  )
)
```

Single Cut

Cut \subset DecisionCutBoard* \times StateCut \times StateCut

StateCut := before: Board* \times after: Piece*

DecisionCutBoard := \mathbb{N}^*

// A list of cut positions in the board

// Takes the first board from initial_state.before
// and add the pieces remaining after making the cuts in cut_list
// to final_state.after

```
Cut(cut_list, initial_state, final_state)  $\Leftrightarrow$ 
  initial_state.before  $\neq$  []  $\wedge$ 
  let board = first(initial_state.before)
  let rest = rest(initial_state.before)
```

```

// Check no cuts are longer than the board
∀ cut in cut_list, cut < board.length

^

// Check that necessary cuts are performed
∀ interval in board.cut_intervals
  ∃ cut in cut_list with interval.0 <= cut <= interval.1

^

// Define pieces list
let n = len(cut_list)
∃ pieces in Piece* with len(pieces) = n+1

^

let final_cut_list = [0] ◦ cut_list
∀ i in ℕ with i < n
  let start = final_cut_list[i]
  let end = final_cut_list[i+1]
  pieces[i] = end - start

^

// Include final piece
pieces[n] = board.length - final_cut_list[n-1] ^
let final_state = initial_state
  with .before = rest
  with .after = initial_state.after ◦ pieces

```

```

-----
Filtering
-----

```

```
AllFilter < DecisionFilter × StateFilter × StateFilter
```

```

// Verifies that filter_decisions applied to initial_state
// results in final_state.
AllFilter(filter_decisions, initial_state, final_state) ⇔
  let n_fil = len(filter_decisions)
  ∃ list_cut_pieces in (Piece*)* (
    with len(list_cut_pieces) = n_fil
    with list_cut_pieces[0] = initial_state.before
    with list_cut_pieces[n_fil - 1] = final_state.before
  )

```

Λ

```

∃ list_filtered_pieces in (Piece*)* (
  with len(list_filtered_pieces) = n_fil
  with list_filtered_pieces[0] = initial_state.after
  with list_filtered_pieces[n_fil - 1] = final_state.after
)

```

Λ

```

∃ list_cost in ℕ* (
  with len(list_cost) = n_fil
  with list_cost[0] = initial_state.cost
  with list_cost[n_fil - 1] = final_state.cost
)

```

Λ

```

∀ i ∈ ℕ>0 with i < n_fil (
  let prior_state = (
    before = list_cut_pieces[i],
    after = list_filtered_pieces[i],
    cost = list_cost[i]
  )
  let latter_state = (
    before = list_cut_pieces[i+1],
    after = list_filtered_pieces[i+1],
    cost = list_cost[i+1]
  )
  Filter(
    filter_decisions[i],
    prior_state,
    latter_state
  )
)

```

Single Filter

```

Filter ⊂ DecisionFilter × StateFilter × StateFilter
StateFilter := before:Piece* × after:Piece* × cost:ℕ
// cost accumulates the lengths of the pieces discarded during filtering
DecisionFilter := {keep, discard}

```

```

// Moves the first element of initial_state.before
// to final_state.after

```

```

Filter(keep, initial_state, final_state) ⇔
  initial_state.before ≠ [] ∧
  let piece = first(initial_state.before) in
  let rest = rest(initial_state.before) in
  final_state = initial_state
    with .before = rest
    with .after initial_state.after ◦ [piece]

```

```
// Deletes the first element of initial_state.before
// adding it's length to the cost
Filter(discard, initial_state, final_state)↔
  initial_state.before ≠ [] ∧
  let new_cost = first(initial_state.before)
  let rest = rest(initial_state.before) in
  final_state = initial_state
  with .before = rest
  with .cost = initial_state.cost + new_cost
```

CorrectBeam \subset State

```
// Checks that the list of pieces form a beam
// under the desired conditions
CorrectBeam(piece_list) ↔
  let l = len(piece_list)
  let total_length =  $\sum_{j=0..l-1} \text{piece\_list}[j]$ 
  let h = floor(total_length/L) // number of fully completed layers
   $\exists n \text{ in } \mathbb{N}^*$ 
  with len(n) = h + 2
  with n[0]=0
  with n[h+1] = l

  ∧

   $\forall i \leq h$ 
  // Check the length of each layer is L
  L =  $\sum_{j=n[i-1]..n[i]} \text{piece\_list}[j]$ 
  ∧
  // There is no cut in the danger zones
   $\neg \exists m$ 
  with n[i] ≤ m < n[i+1]
  with  $\sum_{j=n[i]..m} \text{piece\_list}[j]$  not in any global_intervals

  ∧

  // Checks not two cuts are too close to each other
  // in consecutive layers of the same beam
  let n_beams = floor(h/n_layers)
  // number of beams that are fully completed
   $\forall k \leq n\_beams, 1 \leq t < n\_layers \text{ with } t + n\_layers * k \leq h$ 
  // ensure that we have not exceeded number of completed layers
  let i = t + n_layers * k
   $\neg \exists m1, m2 \text{ with } n[i-1] \leq m1 < n[i]$ 
  with n[i] ≤ m2 < n[i+1]
  let low_sum =  $\sum_{j=n[i-1]..m1} \text{piece\_list}[j]$ 
  let up_sum =  $\sum_{j=n[i]..m2} \text{piece\_list}[j]$ 
  abs(low_sum - up_sum) ≤ local_danger
```
