

The WoodCutting Problem

=====

(the translation of "WC5.txt" to a mathematical problem,
see "WC5.txt" for constant and type declarations; the translation
may contain errors, compare with the original definitions in "WC5.txt")

```
// translation of filtering conditions (if not available in target language):
// "∀x:T with p(x). q(x)" ~> "∀x:T. p(x) ⇒ q(x)"
// "∃x:T with p(x). q(x)" ~> "∃x:T. p(x) ∧ q(x)"
```

```
// can mostly use enumeration types for the decisions
type ReorderDecision = { none, forward, moveout, movein };
type CutDecision = Record[cnum:CutIndex, cuts: Cuts];
type FilterDecision = { none, keep, discard };
type AssemblyDecision = { none, accept };
```

The Problem

=====

Given:

```
inboards: InBoards, // the list of input boards
bempty: Bool,       // is the board buffer empty?
buffer: Board,      // the board buffer
pempty: Bool,       // is the pieces buffer empty?
pbuffer: Piece,     // the pieces buffer
fints: ForbiddenIntervals // the forbidden zones for cuts
```

Find:

```
rbds: Array[RBDNUM,ReorderDecision], // the reorder board decisions
cbds: Array[CBDNUM,CutDecision],      // the cut board decisions
fpds: Array[DPNUM,FilterDecision],    // the filter piece decisions
rpds: Array[RPDNUM,ReorderDecision],  // the reorder piece decisions
```

Where:

```
rbds,cbds,fpds, rpds = argmin_(
  rbds: Array[RBDNUM,ReorderDecision],
  cbds: Array[CBDNUM,CutDecision],
  fpds: Array[DPNUM,FilterDecision],
  rpds: Array[RPDNUM,ReorderDecision]).
choose cost': Cost.
Main(rbds, cbds, fpds, rpds,
  inboards, bempty, buffer, pempty, pbuffer, fints, cost')
```

The Predicates

=====

// the production line (consisting of multiple "stages")

```
Main(
  rbds: Array[RBDNUM,ReorderDecision],
  cbds: Array[CBDNUM,CutDecision],
```

```

fpds: Array[DPNUM,FilterDecision],
rpds: Array[RPDNUM,ReorderDecision]).
inboards: InBoards,
bempty: Bool, buffer: Board, pempty: Bool, pBuffer: Board,
fints: ForbiddenIntervals,
// "cost" dropped and replaced by fixed value 0
cost':Cost
) ⇐
(
// the value sequences for the "inout" parameters
∃costs: Array[FPDNUM+1,Cost].

// their initial and final values ("cost" replaced by fixed value 0)
costs[0] = 0 ∧ costs[FPDNUM] = cost' ∧

// requirement on input (add it to solver?)
// ∀i:BoardIndex.
//   let board: Board = inboards[i] in
//   ∀j:BoardIntervalIndex with j < board.bintnum.
//     let bint:BoardInterval = board.bints[j] in
//     bint.interval.from < bint.interval.to ∧ // intervals are not empty
//     if j+1 < board.bintnum
//       then bint.interval.to ≤ board.bints[j+1].interval.from
//       else bint.interval.to ≤ board.length;

// the local "val" values and the value sequences for the "var" variables
∃bemptys: Array[RBDNUM+1,Bool].
∃buffers: Array[RBDNUM+1,Board].
∃pemptys: Array[RPDNUM+1,Bool].
∃pbuffers: Array[RPDNUM+1,Piece].
∃outboards: Boards.
∃obnums: Array[RBDNUM+1,BoardIndex].
∃inpieces: InPieces.
∃ipnums: Array[CPDNUM+1,PieceIndex].
∃outpieces: OutPieces.
∃opnums: Array[FPDNUM+1,PieceIndex].
∃apieces: OutPieces.
∃apnums: Array[APDNUM+1,PieceIndex].

// the initial values of the "var" variables
bemptys[0] = bempty ∧ buffers[0] = buffer ∧
pemptys[0] = pempty ∧ pbuffers[0] = pBuffer ∧
obnums[0] = 0 ∧ ipnums[0] = 0 ∧ opnums[0] = 0 ∧ apnums[0] = 0 ∧

Vi:Int[0,RBDNUM-1].
(
  if (i < NUM ∧ obnum < OBNUM) v
    (i < NUM ∧ (bempty v obnum < OBNUM)) v
    (i = NUM ∧ ¬bempty) then
    Reorder(rbds[i], i, inboards, outboards,
      obnums[i], obnums[i+1], bemptys[i], bemptys[i+1], buffers[i], buffers[i+1])
  else
    rbds[i] = none ∧
    obnums[i+1] = obnums[i] ∧ bemptys[i+1] = bemptys[i] ∧ buffers[i+1] = buffers[i]

```

```

) ∧

// should be ensured by above
// obnums[RBDNUM] = NUM ∧

Vi:Int[0,CBDNUM-1].
(
  Cut(cdbbs[i],outboards,inpieces,ipnums[i],ipnums[i+1])
) ∧

Vi:Int[0,FPDNUM-1].
(
  if (i < ipnum ∧ opnum < OPNUM) v (i < ipnum) then // can be simplified to "i < ipnum"
    Filter(dds[i], i,
      inpieces, ipnums[CBDNUM-1], outpieces, opnums[i], opnums[i+1],
      costs[i], costs[i+1])
  else
    dds[i] = none ∧
    opnums[i+1] = opnums[i] ∧ costs[i+1] = costs[i]
) ∧

Vi:Int[0,RPDNUM-1].
(
  if (i < opnum ∧ apnum < PNUM) v
    (i < opnum ∧ (pempty v apnum < PNUM)) v
    (i = opnum ∧ ¬pempty) then
    ReorderPieces(rpds[i], i,
      outpieces, opnum, apieces, apnums[i], apnums[i+1],
      pemptys[i], pemptys[i+1], pbuffers[i], pbuffers[i+1])
  else
    rpds[i] = none ∧
    apnums[i+1] = apnums[i] ∧
    pemptys[i+1] = pemptys[i] ∧ pbuffers[i+1] = pbuffers[i]
) ∧

// should be ensured by above
// apnums[RPDNUM] = opnums[FPDNUM];

// the value sequences for the "var" variables
∃blens: BeamLengths.
∃blen: Array[APDNUM+1,BeamLength].
∃bnum: Array[APDNUM+1,BeamIndex];
∃bdepth: Array[APNUM+1,BeamDepth];
∃bnum0: Array[APNUM+1,BeamIndex];

// the initial values of the "var" variables
blen[0] = 0 ∧ bnum[0] = 0 ∧ bdepth[0] = 0 ∧ bnum0[0] = 0 ∧

Vi:Int[0,APDNUM-1].
(
  if i < apnum then
    Assembly(accept, i, // "accept" actually superfluous, can be removed
      apieces, apnums[APNUM], fints, blens,
      blen[i], blen[i+1], bnum[i], bnum[i+1],

```

```

        bdepth[i], bdepth[i+1], bnum0[i], bnum0[i+1])
    else
        blen[i+1] = blen[i] ∧ bnum[i+1] = bnum[i] ∧
        bdepth[i+1] = bdepth[i] ∧ bnum0[i+1] = bnum0[i]
    )
);

// the reordering stage (boards in, boards out)
stage Reorder(d: ReorderDecision,
    i: BoardIndex,      // the index of the board to process next
    inboards: Boards,   // the input boards
    outboards: Boards,  // the output boards, unconstrained at indices ≥ obnum
    obnum: BoardIndex, obnum': BoardIndex, // the number of output boards produced
    bempty: Bool, bempty': Bool,           // the state of the board buffer
    buffer: Board, buffer': Board          // the board buffer
) ⇔
(
    (d = forward ∧
        i < NUM ∧ obnum < NUM ∧
        let board: Board = inboards[i] in
        outboards[obnum] = board ∧
        obnum' = obnum+1 ∧
        bempty' = bempty ∧ buffer' = buffer
    ) ∨
    (d = moveout ∧
        ibnum < NUM ∧ (bempty ∨ obnum < NUM) ∧
        let board: Board = inboards[i] in
        (¬bempty ⇒ outboards[obnum] = buffer) ∧
        obnum' = if bempty then obnum else obnum+1 ∧
        bempty' = false ∧
        buffer' = board;
    ) ∨
    (d = movein ∧
        i = NUM ∧ ¬bempty ∧
        outboards[obnum] = buffer ∧
        obnum' = obnum+1 ∧
        bempty' = true
        // buffer' can be arbitrary
    )
);

// the cutting stage (boards in, pieces out)
stage Cut(d: CutDecision,
    i: BoardIndex,      // the index of the board to be processed next
    outboards: OutBoards, // the boards to be processed
    inpieces: InPieces,   // the pieces generated, unconstrained at indices ≥ ipnum
    ipnum: InPieceIndex, ipnum': InPieceIndex // the number of pieces generated
) ⇔
(
    let cnum: CutIndex = d.cnum in
    let cuts: Cuts = d.cuts in
    let board: Board = outboards[i] in
    // only allowed cuts
    (∀j: CutIndex with j < cnum.

```

```

// cuts are strictly ordered
let start: Length = if j = 0 then 0 else cut[j-1] in
start < cut[j] ∧ (j = cnum-1 ⇒ cut[j] < board.length) ∧
// cuts are not strictly within bad intervals
!∃k: BoardIntervalIndex with k < board.bintsnum.
  val bint: BoardInterval = boards.bints[k].
  bint.type = bad ∧
  bint.interval.from < cut[j] ∧ cut[j] < bint.interval.to) ∧
// all necessary cuts
(∀k: BoardIntervalIndex with k < board.bintsnum.
  let bint: BoardInterval = board.bints[k] in
  if bint.type = curved then
    ∃j: CutIndex with j < cnum.
      bint.interval.from ≤ cuts[j] ∧ cuts[j] ≤ bint.interval.to
  else // if bint.type = bad then
    ∃j: CutIndex with j < cnum-1.
      bint.interval.from = cut[j] ∧ bint.interval.to = cut[j+1]) ∧
// the resulting piece (can be combined with "only allowed cuts")
(∀j: CutIndex with j < cnum.
  let inpiece: InPiece = inpieces[ipnum+j] in
  let start: Length = if j = 0 then 0 else cut[j-1] in
  inpiece.length = cut[j]-start ∧
  inpiece.good =
    ¬∃k: BoardIndex with k < board.bintsnum.
      let bint: BoardInterval = boards.bints[k] in
      bint.type = bad ∧ start = bint.interval.from) ∧
  ipnum' = ipnum+cnum
);

// the filtering stage (pieces in, pieces out)
Filter(d: FilterDecision,
  i: PieceIndex, // the index of the next piece to be processed
  ipnum: InPieceIndex, // the number of pieces available
  inpieces: InPieces, // the pieces to be processed
  outpieces: OutPieces; // the pieces forwarded, unconstrained at indices ≥ opnum
  opnum: PieceIndex, opnum': PieceIndex // the number of pieces forward
  cost: Cost, cost': Cost // the accumulated cost of filtering good pieces
) ⇔
(
  (d = keep ∧
    i < ipnum ∧
    let piece: Piece = inpieces[i] in
    piece.good ∧ piece.length ≥ PLEN ∧
    outpieces[opnum] = piece ∧
    opnum' = opnum+1 ∧
    cost' = cost
  ) ∨
  (d = discard ∧
    i < ipnum ∧
    let piece: Piece = inpieces[i] in
    cost' = if piece.good then cost+piece.length else cost; ∧
    opnum' = opnum;
  )
);

```

```

// the reordering stage (pieces in, pieces out)
ReorderPieces(
  d: ReorderDecision,
  i: PieceIndex, // the index of the next piece to be processed
  outpieces: OutPieces, // the pieces to be processed
  opnum: PieceIndex, // the number of pieces available
  apieces: OutPieces, // the pieces forwarded, unconstrained at indices >= apnum
  apnum: OutPieceIndex, apnum': OutPieceIndex, // the number of pieces forwarded
  pempty: Bool, pempty': Bool, // the state of the piece buffer
  pBuffer: Piece, pBuffer': Piece // the piece buffer
) ⇔
(
  (d = forward ∧
    i < opnum ∧ apnum < PNUM ∧
    let piece: OutPiece = outpieces[i] in
    apieces[apnum] = piece ∧ // equality, not assignment!
    apnum' = apnum+1 ∧
    pempty' = pempty ∧ pBuffer' = pBuffer
  ) ∨
  (d = moveout ∧
    i < opnum ∧ (pempty ∨ apnum < PNUM) ∧
    let piece: OutPiece = outpieces[i] in
    (¬pempty ⇒ apieces[apnum] = pBuffer) ∧
    apnum' = if pempty then apnum else apnum+1 ∧
    pempty' = false ∧
    pBuffer' = piece
  ) ∨
  (d = movein ∧
    i = opnum ∧ ¬pempty ∧
    apieces[apnum] = pBuffer ∧
    apnum' = apnum+1 ∧
    pempty' = true
    // pBuffer' can be arbitrary
  )
);

// the assembly stage (pieces in, accepted or not)
Assembly(d: AssemblyDecision, // actually superfluous, can be removed
  i: PieceIndex, // the index of the next piece to be processed
  apieces: OutPieces, // the pieces to be processed
  apnum: PieceIndex, // the number of pieces available
  fints: ForbiddenIntervals, // the forbidden zones
  blens: BeamLengths, // the sequence of beam lengths, unconstrained at indices >= i
  blen: BeamLength, blen': BeamLength, // the length of the current layer
  bnum: BeamIndex, bnum': BeamIndex, // the number of pieces in the current layer
  bdepth: BeamDepth, bdepth': BeamIndex, // the number of completed layers
  bnum0: BeamIndex, bnum0': BeamIndex // the number of pieces in the previous layer
) ⇔
  // for layers [2,5,3],[1,9],[5,3,2] we have:
  // blen = 0, 2, 7, 0, 1, 0, 5, 8
  // blens = [2, 7, 10, 1, 10, 5, 8, 10]
  // bnum = 0, 1, 2, 0, 1, 0, 1, 2
  // bdepth = 0, 0, 0, 1, 1, 2, 2, 2

```

```
// bnum0 = 0, 0, 0, 3, 3, 2, 2, 2
(
  (d = accept  $\wedge$ 
    i < apnum  $\wedge$ 
    let blen0: BeamLength = blen+apieces[i] in
    blens[i] = blen0  $\wedge$ 
    blen0  $\leq$  BLEN  $\wedge$ 
    ( $\neg \exists j$ :ForbiddenIndex. j < FNUM  $\wedge$ 
      fints[j].from  $\leq$  blen0  $\wedge$  blen0  $\leq$  fints[j].to)  $\wedge$ 
    ( $\forall j$ :BeamIndex. j < bnum0  $\Rightarrow$ 
      let diff: BeamLength = blen0-blens[i-bnum-bnum0+j] in
      DIFF  $\leq$  if diff  $\geq$  0 then diff else -diff)  $\wedge$ 
    if blen0 < BLEN then
      blen' = blen0  $\wedge$ 
      bnum' = bnum+1  $\wedge$ 
      bdepth' = bdepth  $\wedge$  bnum0' = bnum0
    else
      blen' = 0  $\wedge$ 
      bnum' = 0  $\wedge$ 
      if bdepth < BDEPTH-1 then
        bdepth' = bdepth+1  $\wedge$ 
        bnum0' = bnum
      else
        bdepth' = 0  $\wedge$ 
        bnum0' = 0;
  )
);
```