Mobility and Threshold Voltage Extraction in Transistors with Gate-Voltage-Dependent Contact Resistance

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ABSTRACT:

The mobility of emerging (e.g., two-dimensional, oxide, organic) semiconductors is often estimated from transistor current-voltage measurements, but such devices often experience contact gating, i.e., electric fields from the gate modulate the contact resistance during measurements. Consequently, conventional extraction techniques can estimate mobility incorrectly by over $2\times$ in contact-gated transistors. The error can be minimized from measurements at high gate-source bias, $|V_{GS}|$, but this regime is often inaccessible in emerging devices that suffer from high contact resistance or premature gate dielectric breakdown. Here, we propose a method of extracting mobility in transistors with gate-dependent contact resistance that does not require operation at high $|V_{GS}|$, enabling accurate mobility extraction even in emerging transistors with strong contact gating. Our approach relies on updating the transfer length method (TLM), achieving <10% error even in regimes where conventional techniques overestimate mobility by >2×.

KEYWORDS: Mobility extraction, 2D semiconductors, contact resistance, threshold voltage, TLM

The electron and hole mobilities of emerging semiconductors are frequently estimated from measured current vs. voltage characteristics (e.g., from drain current, I_d , vs. gate-source voltage, V_{gs}) of field-effect transistors (FETs). Many such transistors have contact resistance that is a function of gate voltage due to electrostatic gate fields that affect the energy barrier at the contact-channel interface. This *contact gating* effect is often associated with back-gated FETs (**Figure 1a**), where the back-gate can directly modulate the carrier density at the contact (**Figure 1b**). However, recent work has also shown that top-gated FETs (**Figure 1c**) can electrostatically control the contacts at their edges (**Figure 1d**).

Further complicating matters, the channel resistance R_{ch} and contact resistance R_{C} of contact-gated FETs often change at different rates (**Figure 1e**), causing these devices to exhibit two apparent threshold voltages: one associated with channel turn-on and another dictated by contact turn-on (**Figure 1f**).⁶ When the channel

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turns on before the contacts (i.e., at lower V_{gs} in n-channel FETs, as in Figures 1e,f), I_d is limited by R_C and can remain low even when the channel is fully turned on (Figure 1f, Region I). As V_{gs} increases, the contacts begin to turn on (Figure 1f, Region II) before the device eventually reaches a channel-dominated regime (Figure 1f, Region III), leading to a distinct kink⁷ in the I_d vs. V_{gs} characteristics associated with the transition between the contact- and channel-limited regimes.

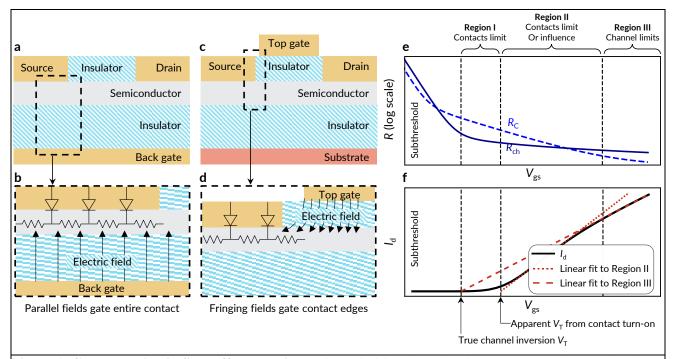


Figure 1: Contact gating in field-effect transistors (FETs). (a) Schematic of a contact-gated FET, where inset (b) shows the parallel field from the back-gate directly gating the entire contact. (c) schematic of a top-gated FET, where inset (d) shows the fringing field gating the contact edge. (Top-gated devices without underlaps would have their contact edges gated directly by the parallel field instead.) As a result of contact gating, the channel resistance $R_{\rm ch}$ and contact resistance $R_{\rm C}$ can decrease at different rates as $V_{\rm gs}$ increases (e), leading to a distinct kink in the resultant $I_{\rm d}$. vs. $V_{\rm gs}$ characteristics (f). After exiting the subthreshold region, the channel may turn on even as the contacts remain off, suppressing $I_{\rm d}$ (f, Region I). The contacts then turn on as $V_{\rm gs}$ further increases, leading to a sharp increase of $I_{\rm d}$ (f, Region II). The magnitude and slope of $I_{\rm d}$ here are dictated by the contacts rather than the channel; attempting to extract the channel μ from this region with conventional techniques can result in severe overestimation. Finally, the FET returns to a channel-limited regime when $R_{\rm C} < R_{\rm ch}$ (f, Region III); μ can usually be safely extracted from this region.

Because I_d is contact-limited or contact-influenced in Region II of Figure 1e, both I_d and the transconductance $(g_m = \partial I_d/\partial V_{gs})$ here are dominated by the contacts rather than by the channel. Thus, attempting to estimate the channel mobility (μ) using the conventional linear extrapolation (i.e., asserting $\mu \propto g_m$) in this region can result in severe μ overestimation^{3,6-9} when R_C dominates and decreases as $|V_{gs}|$ increases. (In the special case of constant R_C , independent of V_{gs} , the mobility can be underestimated instead.) Therefore, μ should instead

be extracted from the slope of Region III in Figure 1f, where devices are channel-limited.^{7,8} However, this approach is often unfeasible for emerging semiconductor devices, whose large $R_{\rm C}$ and/or early gate dielectric breakdown could make this high- $V_{\rm gs}$ region hard to reach experimentally. Furthermore, when Region III of the $I_{\rm d}$ vs. $V_{\rm gs}$ curve is inaccessible before dielectric breakdown (e.g., due to large $R_{\rm C}$ and/or high threshold voltage $|V_{\rm T}|$) then the $I_{\rm d}$ vs. $V_{\rm gs}$ curve will show only a single linear region simply because the $V_{\rm gs}$ sweep ends early. For this reason, it can even be challenging to establish if a device is channel- or contact-limited based on its transfer characteristics.¹⁰

To avoid μ overestimation due to contact gating, researchers can use four-terminal geometries to directly probe and subtract the voltage drop across the contacts.^{9,11} However, care must be taken to ensure that the voltage probes are entirely non-invasive, which can be difficult in practice.¹²⁻¹⁵ The Y-function method¹⁶ can also correct for mild contact gating¹⁷ but relies upon accurate V_T extraction and therefore is unsuitable for devices that cannot access Region III in Figure 1.⁶ We demonstrate later in this work that the transfer length method (TLM) approach¹ is similarly unreliable for extracting μ in contact-gated FETs.

In this work, we propose a method of extracting the channel μ and V_T of transistors that remains valid even for strongly contact-gated devices. This approach takes inspiration from the conventional TLM method¹ and can be used to analyze families of two-terminal devices that cannot access channel-limited Region III in their I_d vs. V_{gs} measurements. We validate our proposed method using synthetic data generated by a technology computer-aided design (TCAD) simulator¹⁸ and find that it accurately extracts μ even for devices where conventional methods overestimate μ by 2-3×, enabling accurate μ and V_T extraction in devices with strong contact gating.

Derivation and Methodology: Our proposed extraction is summarized in **Figure 2** and explained in detail below. We provide Python code to automate this extraction as supplemental files that we have also uploaded to a GitHub repository.¹⁹ We also provide an accompanying tutorial for this code in **Section S1** of the Supporting Information.

Here, we treat a contact-gated FET as a channel between gate-voltage-dependent source and drain resistors $(R_{\rm S} \text{ and } R_{\rm D} \text{ respectively}; \text{ Figure 2a}).^{20}$ The intrinsic gate-to-source and drain-to-source biases (after considering the voltage drops across $R_{\rm S}$ and $R_{\rm D}$) are given by $V'_{\rm gs} = V_{\rm g} - V'_{\rm s}$ and $V'_{\rm ds} = V'_{\rm d} - V'_{\rm s}$, where $V'_{\rm s}$ and $V'_{\rm d}$ are defined in **Figure 2a**. In the linear region $(V'_{\rm gs} > V_{\rm T} \text{ and } V'_{\rm ds} < V'_{\rm gs} - V_{\rm T})$, $I_{\rm d}$ is:

$$\frac{I_d}{W} = \frac{\mu C_{\text{ox}}}{2L_{\text{ch}}} \left[2(V'_{\text{gs}} - V_{\text{T}}) V'_{\text{ds}} - {V'_{\text{ds}}}^2 \right]$$
 (1)

where C_{ox} is the oxide capacitance and W and L_{ch} are the channel width and length. In this extraction, we build a system of equations based on eq. (1) that we use to simultaneously solve for μ and V_{T} . In eq. (1), V_{T} refers explicitly to the true channel V_{T} at the onset of channel inversion (as shown in Figure 1b); thus, this channel V_{T} often cannot be extracted directly in contact-gated devices. [For emerging FETs with intrinsic channels (i.e., no counter-doping), such as two-dimensional (2D) FETs, the channel enters inversion mode when the carrier concentration is equal to the density of states at the relevant band edge.²¹]

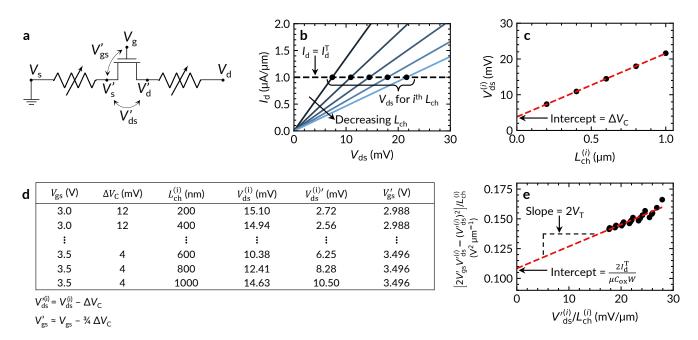


Figure 2: Summary of our proposed extraction. We treat a contact-gated FET as a channel between contact resistors (a). We begin the extraction in (b) by performing I_d vs. V_{ds} sweeps at a fixed V_{gs} for a family of devices with varying channel lengths, L_{ch} . For the i^{th} L_{ch} , we record the V_{ds} at which the drain current reaches an arbitrarily chosen target drain current $I_d = I_d^T$ as $V_{ds} = V_{ds}^{(i)}$. We then plot $V_{ds}^{(i)}$ vs. L_{ch} in (c) and extrapolate to find the voltage drop across the contacts ΔV_C . We repeat this procedure at multiple V_{gs} to compile the table in (d), using the equations below the table to calculate the intrinsic voltages. Finally, we use data from (d) to prepare the plot shown in (e), perform linear regression to find the slope m and y-intercept b, and extract $V_T = m/2$ and $\mu = 2I_d^T/(bC_{ox}W)$.

To build our system of equations, we use a TLM-like approach where we consider a family of devices with varied L_{ch} (using multiple two-terminal devices or a larger TLM-like test structure). As R_{S} and R_{D} are V_{gs} -dependent, we use I_{d} vs. V_{ds} sweeps at fixed values of V_{gs} to ensure they remain constant. Further, as R_{S} and R_{D} contain Schottky diodes, they are nonlinear circuit elements, i.e., their resistances are functions of I_{d} . To ensure constant R_{C} , we therefore perform the extraction at a constant current.

With these considerations in mind, we begin by choosing a target drain current I_d^T . We then perform I_d vs.

 $V_{\rm ds}$ sweeps for each $L_{\rm ch}$ at a common $V_{\rm gs}$, recording the $V_{\rm ds}$ at which the device with the $i^{\rm th}$ channel length reaches $I_{\rm d} = I_{\rm d}^{\rm T}$ as $V_{\rm ds} = V_{\rm ds}^{(i)}$ (**Figure 2b**). Then, we plot $V_{\rm ds}^{(i)}$ vs. $L_{\rm ch}$ and perform linear extrapolation (**Figure 2c**); the y-intercept of the line of best fit yields the voltage drop across the contacts $\Delta V_{\rm C}$ at $I_{\rm d} = I_{\rm d}^{\rm T}$. Here, $I_{\rm d}^{\rm T}$ must be chosen such that the extracted $V_{\rm ds}^{(i)}$ values are small (all $V_{\rm ds}^{(i)} \ll V_{\rm gs}$ - $V_{\rm T}$) to minimize the quadratic term in eq. (1); otherwise, the linear fit in Figure 2c becomes invalid.

Next, we partition $\Delta V_{\rm C}$ into the voltage drops across the source and drain, $\Delta V_{\rm S}$ and $\Delta V_{\rm D}$. As $R_{\rm S}$ and $R_{\rm D}$ contain reverse and forward biased Schottky diodes, respectively, we have $R_{\rm S} > R_{\rm D}$. Further, as $R_{\rm D}$ approaches 0 for high drain bias,²² we have:

$$0 \le \Delta V_{\rm D} \le \Delta V_{\rm C}/2 \tag{2}$$

$$\Delta V_{\rm C}/2 \le \Delta V_{\rm S} \le \Delta V_{\rm C}$$
 (3)

For simplicity, we take the centers of these ranges, i.e., $\Delta V_{\rm D} \approx \frac{1}{4} \Delta V_{\rm C}$ and $\Delta V_{\rm S} \approx \frac{3}{4} \Delta V_{\rm C}$, and estimate the true intrinsic voltages as $V_{\rm ds}^{\prime(i)} = V_{\rm ds}^{(i)} - \Delta V_{\rm C}$ and $V_{\rm gs}^{\prime} = V_{\rm gs} - \Delta V_{\rm S} \approx V_{\rm gs} - \frac{3}{4} \Delta V_{\rm C}$. We repeat this process to extract $V_{\rm ds}^{(i)}$ and $V_{\rm gs}^{\prime}$ at multiple $V_{\rm gs}$ to compile the table in **Figure 2d**.

Next, we use the values in Figure 2d to build a system of equations from which we extract μ and V_T . We rearrange eq. (1) into:

$$\frac{2V_{\rm gs}'V_{\rm ds}' - V_{\rm ds}'^2}{L_{\rm ch}} = 2V_{\rm T} \frac{V_{\rm ds}'}{L_{\rm ch}} + \frac{2I_{\rm d}}{\mu C_{\rm ox} W}$$
(4)

As eq. (4) is in the form y = mx + b [with $m = 2V_T$, $x = V'_{ds}/L_{ch}$, and $b = 2I_d/(\mu C_{ox}W)$], we use rows from Figure 2d to plot $(2V'_{gs}V'_{ds}^{(i)} - V'_{ds}^{(i)2})/L_{ch}$ as a function of $V'_{ds}^{(i)}/L_{ch}$ and perform linear regression (**Figure 2e**). We then use the extracted slope and intercept to calculate V_T and μ from known quantities.

Although we present a derivation for n-type devices, this procedure can easily be adapted to p-type devices by repeating the derivation starting from the p-type analogue of eq. (1). Alternatively, one could apply the above procedure to p-type devices by negating the input $V_{\rm gs}$, taking the absolute value of $V_{\rm ds}$, and then negating the extracted $V_{\rm T}$.

We note that $\Delta V_{\rm C}$ extracted in Figure 2c is accompanied by an associated error that leads to uncertainty in the extracted μ and $V_{\rm T}$. Simple analytic techniques cannot propagate this error to the final μ and $V_{\rm T}$ because the quantities along both the x and y axes are error-prone, where the error in x and y values are not mutually

independent. Hence, we instead use a Monte Carlo approach (described in **Section S2** of the Supporting Information and implemented in the accompanying Python code{Bennett, #26}) for error propagation, allowing us to improve the estimates for the nominal μ and V_T and their standard errors.

Validation: We validate our proposed extraction by using it to estimate μ and V_T from current-voltage characteristics generated by Sentaurus Device TCAD. This approach allows us to assess the accuracy of the extraction because μ and V_T are known *a priori*, because μ is a simulation input parameter and the channel V_T can be extracted from equivalent devices (simulated in Sentaurus) without contact resistance.

The contact-gated devices in our TCAD simulations have nominal Schottky barrier heights between $\phi_B = 0.15$ to 0.6 eV. These are "nominal" values because the TCAD simulations include image force lowering (IFL)²³ and tunneling at the contacts; thus, the listed ϕ_B are barrier heights before IFL. All devices are backgated transistors (Figure 1a) with HfO₂ gate insulators (relative dielectric constant $\kappa = 20$ and equivalent oxide thickness EOT = 10 nm). The simulated channel thickness is 0.615 nm, corresponding to monolayer MoS₂,^{24,25} and the mobility is $\mu = 50$ cm²V⁻¹s⁻¹.

In Figures 3a-d, we plot TCAD-generated I_d vs. V_{ov} sweeps (where the overdrive voltage $V_{ov} = V_{gs} - V_T$) at $V_{ds} = 0.1$ V for each ϕ_B at $L_{ch} = 200$, 400, ..., 1000 nm. Devices with $\phi_B \ge 0.3$ eV display the signature kink of contact gating,⁷ especially at small L_{ch} (where R_C exceeds the channel resistance). Next, we plot the extracted μ and V_T for each ϕ_B using our proposed extraction method and three conventional techniques: the linear extrapolation, Y-function, and TLM approaches.^{1,16,26} These conventional techniques are applied directly on the synthetic I_d vs. V_{gs} data shown in Figures 3a-d, whereas our extraction uses synthetic I_d vs. V_{ds} data. The linear extrapolation and Y-function techniques both use the longest channel device ($L_{ch} = 1$ μ m), whereas our proposed method and the TLM approaches use the full range of $L_{ch} = 200$ to 1000 nm in Figures 3a-d. We calculate standard error using the method described in Section S2 of Supporting Information for our approach, and we use the standard error from linear regression (i.e., the 68% confidence interval) for the TLM approach. (We do not include standard error for the linear extrapolation or Y-function approaches because the synthetic data is noiseless.)

In **Figures 3e-h**, we plot the μ extracted from each method vs. V_{ov}/EOT . The horizontal axis in these plots is shown only up to the point where the μ obtained by the four extraction methods have converged. At $\phi_B = 0.15$ eV (Figure 3e), we find that all extractions yield reasonable estimates for μ , with a worst-case underestimation of ~15% for the Y-function method. As ϕ_B increases, however, we find that conventional methods begin to severely overestimate μ due to contact gating. We also note the TLM approach predicts a small

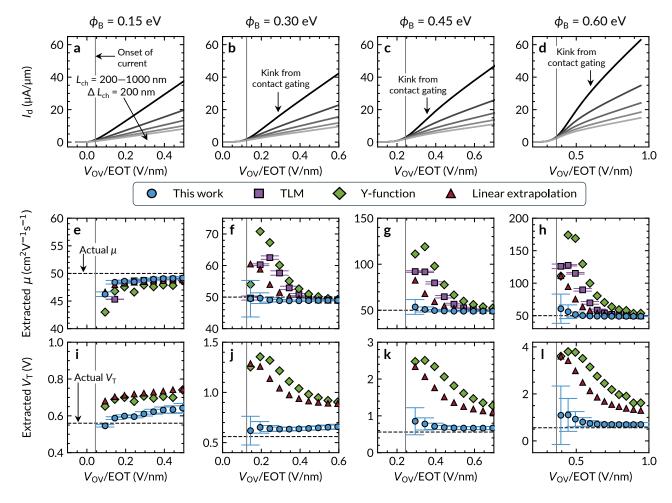


Figure 3: Validation of our proposed extraction. I_d vs V_{ov} for families of devices with $L_{ch} = 200$, 400, ..., 1000 nm and Schottky barrier height $\phi_B = (\mathbf{a}) \ 0.15 \ \text{eV}$, $(\mathbf{b}) \ 0.3 \ \text{eV}$, $(\mathbf{c}) \ 0.45 \ \text{eV}$, and $(\mathbf{d}) \ 0.6 \ \text{eV}$. Note that x-axes show different ranges of V_{ov}/EOT to highlight device characteristics and extractions near I_d turn-on for different ϕ_B . The solid gray lines mark the approximate I_d turn-on for each family of devices. (\mathbf{e}) The mobility μ extracted with our method and the linear extrapolation, Y-function, and TLM approaches for device families with $\phi_B = 0.15 \ \text{eV}$, $(\mathbf{f}) \ 0.3 \ \text{eV}$, $(\mathbf{g}) \ 0.45 \ \text{eV}$, and $(\mathbf{h}) \ 0.6 \ \text{eV}$ plotted vs. V_{ov}/EOT . The horizontal dashed lines mark the true μ . The x-axis is the same as in (i-1). (i) The threshold voltage V_T extracted with each method for device families with $\phi_B = 0.15 \ \text{eV}$, $(\mathbf{i}) \ 0.3 \ \text{eV}$, $(\mathbf{k}) \ 0.45 \ \text{eV}$, and $(\mathbf{l}) \ 0.6 \ \text{eV}$ plotted vs. V_{ov}/EOT . The horizontal dashed lines mark the true channel V_T .

standard error (<10%) in Figures 3g-h, despite overestimating μ by over 2× at $\phi_B = 0.45$ and 0.6 eV; in other

words, the standard error estimated from the TLM approach does not accurately reflect the true uncertainty in the extracted μ when ϕ_B is large and V_{ov} is limited (e.g., by early dielectric breakdown). In contrast, our method estimates μ more accurately than conventional methods, with a worst-case overestimation of ~20% at $\phi_B = 0.6$ eV and low V_{ov} (Figure 3h), and with the true μ being captured within our error bars (unlike the TLM method). We note that the TLM approach requires that devices with different L_{ch} be measured at a common carrier density, i.e., at a common V_{ov} . In the present work, V_{ov} is referenced with respect to V_T

estimated by linear extrapolation; in **Section S3** of the Supporting Information, we study the accuracy of the TLM approach when instead using V_T estimated at a constant-current (e.g., 100 nA/ μ m).

Next, in **Figures 3i-l**, we plot the V_T extracted from our proposed method, the linear extrapolation, and the Y-function approaches vs. V_{ov} /EOT using the same horizontal x-axis limits as in Figures 3e-h. Importantly, in these transistors, contact gating obscures the channel turn-on, causing the linear extrapolation and Y-function methods to significantly overestimate V_T . In comparison, we find that our proposed extraction tends to yield much more accurate V_T estimates, with a worst-case V_T error of 0.2 V in the range of V_{ov} /EOT plotted in Figures 3i-l. We note that our method and the conventional methods do not always converge to the true V_T at higher V_{ov} , but this is acceptable because the error in estimated V_T is less important (i.e., has smaller impact on the predicted charge carrier density) at large V_{ov} .

To ensure that our proposed extraction is applicable to a variety of devices (and not limited to those presented in Figure 3), we repeat similar extractions for back-gated transistors with (i) $\mu = 5 \text{ cm}^2 \text{V}^{-1} \text{s}^{-1}$ and EOT = 10 nm and (ii) $\mu = 50 \text{ cm}^2 \text{V}^{-1} \text{s}^{-1}$ and EOT = 100 nm (channel thickness = 0.615 nm and $\phi_B = 0.45 \text{ eV}$ for all devices). These scenarios are relevant because they correspond to typical devices used to test new (e.g., 2D) semiconductor channels. We plot I_d vs. V_{ov} in **Figures 4a,b**, extracted μ in **Figures 4c,d**, and extracted V_T in **Figures 4e,f**, respectively, for these devices. We find that the trends observed in these devices are similar to those previously noted in Figure 3, suggesting that the extraction remains applicable at higher EOTs or lower μ . Thus, the method we propose in this work appears to facilitate accurate extractions from a variety of contact-gated transistors with high R_C and/or early dielectric breakdown that cannot access the higher V_{ov} range necessitated by conventional methods.

Effects of variation: To assess the robustness of our extraction, we apply it to devices whose μ and V_T have a certain amount of variation, as would be seen experimentally. For each device, we randomly select μ and V_T according to a Gaussian distribution with means (standard deviations) of 50 cm²V⁻¹s⁻¹ (10%) and 0.56 V (0.1 V), respectively. As before, we use Sentaurus TCAD¹⁸ to generate current-voltage characteristics that we analyze with our proposed method and the TLM approach. Because the Y-function and linear extrapolation methods are applied to one device at a time, they are not affected by variations between devices; thus, we do not re-analyze them here. We quantify each method's accuracy in terms of its mean absolute error (MAE) and its confidence interval coverage probability (CICP; the probability that the true μ lies within the range of estimated value \pm the error). In other words, an MAE near 0% or as small as possible and a CICP close to 100% are desirable. All devices are identical to those used in Figure 3c, i.e., back-gated with EOT = 10 nm, channel thickness = 0.615 nm, and $\phi_B = 0.45$ eV.

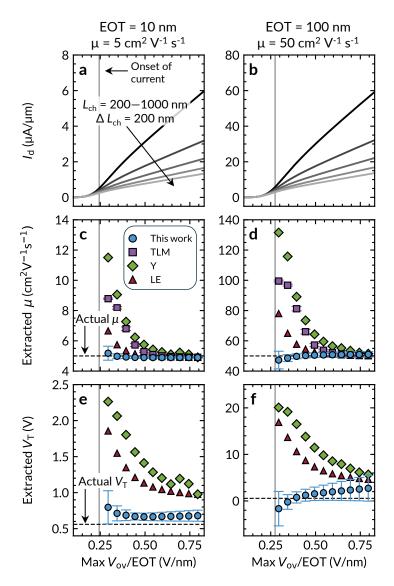


Figure 4: Validation of our proposed extraction on low-mobility and high-EOT transistors. I_d vs V_{ov} for families of devices with $L_{ch} = 200$, 400, ..., 1000 nm and Schottky barrier height $\phi_B = 0.45$ eV with (a) EOT = 10 nm and mobility $\mu = 5$ cm²V⁻¹s⁻¹ and (b) EOT = 100 nm and $\mu = 50$ cm²V⁻¹s⁻¹. The solid gray lines mark the approximate I_d turn-on for each family of devices. (c) The extracted mobility μ with our method and the linear extrapolation (LE), Y function (Y), and TLM approaches for device families with EOT = 10 nm and mobility $\mu = 5$ cm²V⁻¹s⁻¹ and (d) EOT = 100 nm and $\mu = 50$ cm²V⁻¹s⁻¹ plotted vs. V_{ov} /EOT. The horizontal dashed line marks the true μ and the x-axis is the same as in (a,b). (e) The threshold voltage V_T extracted with each method for devices with EOT = 10 nm and $\mu = 5$ cm²V⁻¹s⁻¹ and (f) EOT = 100 nm and $\mu = 50$ cm²V⁻¹s⁻¹. The horizontal dashed lines mark the true channel V_T .

We perform 100 extractions on families of devices with 5 channel lengths ($L_{ch} = 200, 400, ..., 1000 \text{ nm}$), starting at high $V_{ov}/EOT = 0.64 \text{ V/nm}$. We find that our proposed approach and the TLM approach offer reasonably small MAE = 14.4% and 10.8% (on the same order as the μ standard deviation), respectively, and CICPs of 99% and 67%, respectively (**Figures 5a,b**), indicating that random variation does not

significantly affect the accuracy or reliability of these methods at high V_{ov} .

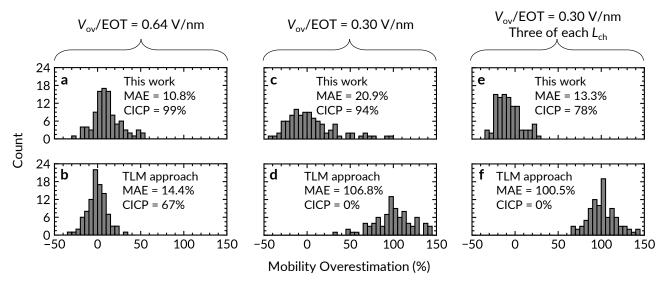


Figure 5: Robustness to variation of our method and of the TLM approach. Histograms of mobility overestimations for 100 families of devices with $L_{ch} = 200$, 400, ..., 1000 nm. The devices are selected at random among a Gaussian distribution with mean (standard deviation) $\mu = 50 \text{ cm}^2\text{V}^{-1}\text{s}^{-1}$ (10%) and mean $V_T = 0.56 \text{ V}$ (0.1 V). (a) Our method and (b) the TLM approach at higher $V_{ov}/\text{EOT} = 0.64 \text{ V/nm}$. (c) Our method and (d) the TLM approach, at lower $V_{ov}/\text{EOT} = 0.3 \text{ V/nm}$. (e) Our method and (f) the TLM approach with three of each L_{ch} used in the extraction. Each figure lists the mean average error (MAE, ideally should be close to 0%) and confidence interval coverage probability (CICP, ideally should be close to 100%).

Next, we repeat this procedure at smaller $V_{ov}/EOT = 0.3 \text{ V/nm}$, which lies within the contact-influenced region of the I_d vs. V_{ov} curves in Figure 3c. Here, the MAE of our proposed method increases to 20.9%, while its CICP remains nearly constant at 94% (**Figure 5c**). However, the MAE of the TLM approach increases greatly to 106.8% (>2× mobility overestimation), whereas its CICP falls to 0%, i.e., the TLM approach cannot estimate μ within error bars across any of the 100 trials (**Figure 5d**). The MAE of our approach can be improved by adding more devices; repeating the extraction using three of each L_{ch} (**Figure 5e**; with devices subject to the same random variations as before) decreases the MAE of our approach to 13.3%, though the CICP also worsens slightly to 78% (which occurs because the estimated standard error shrinks). However, the MAE of the TLM approach only decreased slightly to 100.5% (~2× mobility overestimation) and the CICP remained at 0% (**Figure 5f**), indicating that adding more devices to the TLM analysis is ineffective for improving both accuracy and reliability, at $V_{ov}/EOT = 0.3 \text{ V/nm}$.

We note that although Figure 5c shows our method yields a reasonably low MAE = 20% on the entire set of 100 device families, the 10 worst extractions still overestimate μ by 48% to 102%. However, the CICP considering only these 10 extractions is maximum at 100%, i.e., each of these 10 worst extractions also yielded large estimated errors, which encompassed the true μ of 50 cm²V⁻¹s⁻¹. Thus, although our method can

overestimate μ of contact-gated devices (with 0.45 eV Schottky barrier), these overestimations are accompanied by large estimated errors, which clearly indicate when such overestimation occurs.

Conclusion: We developed a simple method for extracting the mobility and channel threshold voltage from transistors with gate-voltage-dependent contact resistance. We tested this method by analyzing TCAD-generated current-voltage characteristics and showed it can accurately extract the mobility and threshold voltage even when devices are heavily influenced by contact gating, where conventional methods overestimate the mobility by 2–3×. We also find that the standard error associated with the estimated mobility and threshold voltage tends to accurately reflect the actual uncertainty in the extraction, enabling a high confidence extraction of mobility even in regimes where the TLM approach fails. Hence, our method expands the range of overdrive voltages that can be used to estimate mobility and threshold voltage, allowing these to be more accurately determined in emerging semiconductor devices with high contact resistance and/or early dielectric breakdown.

ASSOCIATED CONTENT

Supporting Information: Description of the transfer length method (TLM) approach for extracting mobility and effect of threshold voltage on TLM approach accuracy; description of the Monte Carlo we use to propagate error throughout the extraction; tutorial that explains how to use supplementary Python code to perform extraction on sample data.

Author contributions: R.K.A.B and E.P. conceived the research idea. R.K.A.B. derived and verified the extraction with assistance from L.H. and C.C.. R.K.A.B. and E.P. wrote the manuscript with input from all authors. A.J.M. and E.P. supervised the research.

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Supporting Information

Extracting Mobility and Threshold Voltage from Transistors with Gate-Voltage-Dependent Contact Resistance

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S1. Mobility and Threshold Voltage Extraction Tutorial with Accompanying Python Code

We include Python code that automates the extraction procedure, along with sample I_d vs. V_{ds} data for a sample extraction, as supplemental files with this manuscript. In this section, we provide a tutorial that explains key aspects of this code. We have also uploaded this tutorial, the Python code, and accompanying data to a GitHub Repository.¹

S1.1 Preliminary Notes and Setting Up

The accompanying code was developed and tested on Python 3.10.12. Running the code requires the following packages: NumPy (Numerical Python), statsmodels, and matplotlib (optional, only if plotting).

The structure of the code assumes that all I_d vs. V_{ds} sweeps are saved in one central folder. This folder contains one subfolder for each channel length L_{ch} , following the naming convention:

where X is the channel length in μ m. Then, each subfolder contains comma-separate value (csv) files with I_d vs. V_{ds} sweeps at various fixed V_{gs} values using the following the naming convention:

where Y is the fixed V_{gs} value used. Every file contains two column vectors; the first column contains V_{ds} values in units of volts, and the second column contains the corresponding I_d values in units of A/ μ m. Files

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are comma-delimited and the first line of each file is ignored (so that it may be used as a header).

The attached supporting Python file extraction_functions.py contains the functions used in this procedure, and sample_extraction.py is a short script that calls these functions on I_d vs. V_{ds} data provided in idvds_data.zip. Before proceeding, you should download both .py files and extract idvds_data.zip to the same directory where the .py files are saved. Note that all I_d vs. V_{ds} are forward sweeps, i.e., they are sorted in order of ascending V_{ds} , and each file contains only one sweep.

S1.2 Running the Code

The central function that implements the extraction procedure outlined in Figure 2 of the main text, extraction, is contained in the module extraction_functions.py and called in the script sample_extraction.py. To perform the extraction, run the script as provided.

In this script, we set the channel lengths, V_{gs} values, and equivalent oxide thickness (in units of um, V, and nm, respectively):

```
Lchs = [0.2, 0.4, 0.6, 0.8, 1.0]

vgs_vals = [2.0, 2.1, 2.2, 2.3, 2.4, 2.5]

EOT = 10
```

We then set the value of I_d^T used in the extraction as 50 nA/ μ m (entered in units of A/ μ m):

```
IdT = 5e-8
```

The value of $I_{\rm d}^{\rm T}$ should be chosen based on your $I_{\rm d}$ vs. $V_{\rm ds}$ data. As we discuss in the main text, you should choose $I_{\rm d}^{\rm T}$ such that all $V_{\rm ds}^{(i)} \ll V_{\rm gs} - V_{\rm T}$. As a rule of thumb, we find that a good $I_{\rm d}^{\rm T}$ value is usually the $I_{\rm d}$ reached in the $I_{\rm d}$ vs. $V_{\rm ds}$ sweep of the longest $L_{\rm ch}$ at the lowest $V_{\rm gs}$ at $V_{\rm ds} \approx 50$ mV. To determine if $I_{\rm d}^{\rm T}$ is chosen properly, increase or decrease it by ~25%. If the extracted μ and $V_{\rm T}$ change noticeably, $I_{\rm d}^{\rm T}$ is likely too large. Note that the code will throw an error if any $I_{\rm d}$ vs. $V_{\rm ds}$ sweeps do not reach $I_{\rm d} = I_{\rm d}^{\rm T}$.

The last variable we assign is NMC, which is the number of Monte Carlo steps we perform (see Section S2 of the supporting information). Typically, we find that 1000 Monte Carlo steps is sufficient. As rules of thumb, the number of steps is "large enough" when (i) it is at least 100 and (ii) doubling it does not noticeably change

the result. Using an unnecessarily large number of Monte Carlo steps will make the extraction take longer, but doing so should not negatively impact the accuracy of the extraction.

The script uses the following call to assign the extracted μ , the estimated standard error in μ , the extracted V_T , and the estimated standard error in V_T (here, standard error refers to the estimated 68% confidence interval) to the variables mu_Vds, mu_Vds_error, VT_Vds, and VT_Vds_error, respectively, and then prints the extracted values to the console:

```
mu_Vds, mu_Vds_error, VT_Vds, VT_Vds_error = extraction(
    foldername_Vds,
    Lchs,
    vgs_vals,
    EOT,
    IDT,
    NMC,
    plot_Vdsi_extractions = True,
    plot_deltaVC_extractions = True,
    plot_histograms = True)
```

If the last three Boolean variables are True, the code will generate and save plots of (i) the $V_{\rm ds}^{(i)}$ extraction (similar to Figure 2b in the main text) for every $V_{\rm gs}$, (ii) $\Delta V_{\rm C}$ extractions for every $V_{\rm gs}$ (similar to Figure 2c in the main text), and (iii) histograms of distributions from the Monte Carlo procedure, respectively. We recommend inspecting each of these plots to ensure that data was processed correctly and to ensure all extracted quantities make physical sense.

S2. Monte Carlo Approach for Error Propagation

In our proposed extraction described in the main text, we estimate the intrinsic voltages $V_{\rm ds}^{\prime(i)}$ and $V_{\rm gs}$ based on the extracted voltage drop across the contacts, $\Delta V_{\rm C}$:

$$V_{\rm ds}^{\prime(i)} = V_{\rm ds}^{\prime(i)} - \Delta V_{\rm C} \tag{S1}$$

$$V'_{\rm gs} \approx V_{\rm gs} - \frac{3}{4} \Delta V_{\rm C}$$
 (S2)

Here, any uncertainty in $\Delta V_{\rm C}$ will lead to uncertainty in $V_{\rm ds}^{\prime(i)}$ and $V_{\rm gs}^{\prime}$ that we must propagate throughout the extraction until we eventually apply linear regression to extract $V_{\rm T}$ and μ in Figure 2e of the main text. Problematically, the errors among data in Figure 2e are not statistically independent from one another, whereas conventional error estimation methods for linear regression require errors among data to be statistically independent. As conventional error estimation techniques are inappropriate for estimating uncertainty in our $V_{\rm T}$ and μ extraction, we instead use the Monte Carlo approach described here to improve our estimates of the nominal $V_{\rm T}$ and μ and to estimate their uncertainties.

We denote uncertainty in $\Delta V_{\rm C}$ as $\sigma_{\Delta V_{\rm C}}$. We assume error in $V_{\rm ds}^{(i)}$ in Figure 2b is randomly distributed, taking $\sigma_{\Delta V_{\rm C}}$ as the standard error associated with the *y*-intercept from linear regression (i.e., the 68% confidence interval). We then use basic error propagation to estimate the uncertainty for data points in Figure 2e of the main text. These data points have error in both their *x* and *y* values; we denote these errors as σ_x and σ_y , respectively:

$$\sigma_{\chi} = \sigma_{\Delta V_{\rm C}} \frac{1}{L_{\rm ch}^{(i)}} \tag{S3}$$

$$\sigma_{y} = \sigma_{\Delta V_{C}} \frac{1}{L_{ch}^{(i)}} \sqrt{\left(V_{gs}' - 2V_{ds}^{(i)}\right)^{2} + \frac{9}{16}V_{ds}^{\prime(i)}}$$
 (S4)

Next, we employ a Monte Carlo approach to simulate how error in $\Delta V_{\rm C}$ propagates to an individual trial in $V_{\rm T}$ and μ extraction. To do so, we first compile the usual plot in Figure 2e, denoting the $j^{\rm th}$ x and y pair as $x^{(j)}$ and $y^{(j)}$. Then, for each $x^{(j)}$ and $y^{(j)}$ pair, we:

- 1. Calculate $\sigma_{\Delta V_C}$ for the $x^{(j)}$ and $y^{(j)}$ pair.
- 2. Use eqs. (S3) and (S4) to calculate $\sigma_x^{(j)}$ and $\sigma_y^{(j)}$ for the $x^{(j)}$ and $y^{(j)}$ pair.
- 3. Estimate an adjusted $\tilde{x}^{(j)}$ as a number drawn randomly from a Gaussian distribution with mean $x^{(j)}$ and standard deviation $\sigma_x^{(j)}$.
- 4. Estimate an adjusted $\tilde{y}^{(j)}$ as a number drawn randomly from a Gaussian distribution with mean $y^{(j)}$ and standard deviation $\sigma_{y}^{(j)}$.

We then estimate V_T and μ for the Monte Carlo trial (denoted here as $\widetilde{V_T}$ and $\widetilde{\mu}$) just as we did previously in the main text in Figure 2e by plotting all new $\widetilde{x}^{(j)}$ and $\widetilde{y}^{(j)}$ pairs and performing linear regression to find slope \widetilde{m} and intercept \widetilde{b} . Finally, we calculate the V_T and μ for the Monte Carlo trial as $\widetilde{V_T} = \widetilde{m}/2$ and $\widetilde{\mu} = \widetilde{m}/2$

$$2I_{\mathrm{d}}^{\mathrm{T}}/(\tilde{b}C_{\mathrm{ox}}W).$$

We repeat this procedure to simulate distributions of ~1000 $\widetilde{V_T}$ and $\widetilde{\mu}$. To be consistent with Gaussian statistics (where 68% of data in a normal distribution is within one standard deviation of its median), we take the standard deviations as the range that encompasses 68% of each distribution (centered on the median values), and we take the nominal values V_T or μ value as the center of these ranges.

S3. Effect of V_T Estimation on TLM Approach for Extracting Mobility

In the transfer length method (TLM) approach^{2,3}, we first measure the I_d vs. V_{gs} characteristics of a family of field-effect transistors (FETs) with different channel lengths (L_{ch}) and estimate the threshold voltage (V_T) for each I_d vs. V_{gs} sweep. Here, we assume such measurements do not have substantial hysteresis,² i.e., the change ΔV_T between the forward and backward voltage sweep V_T is negligible. This could be < 5% of the total overdrive voltage used ($V_{ov} = V_{gs} - V_T$), i.e., $\Delta V_T/V_{ov} < 0.05$.

Next, we plot I_d vs. V_{ov} for each L_{ch} , find the largest V_{ov} accessible for each device (e.g., if limited by early gate dielectric breakdown), and record the I_d for each device at that common maximum V_{ov} . Using these I_d , we calculate the total resistance $R_{tot} = V_{ds}/I_d$ for each L_{ch} (V_{ds} keeping the FET in the linear regime). We then plot R_{tot} vs. L_{ch} and perform linear regression to find the slope, which is equal to the sheet resistance R_{sh} at that particular V_{ov} . Finally, we use the extracted R_{sh} to calculate mobility as $\mu = 1/(R_{sh}C_{ox}V_{ov})$. Because R_{tot} is extracted at a common V_{ov} , the method used to extract V_T influences the estimated μ . In the main text, we use V_T from linear extrapolation for this purpose, at the highest V_{gs} available, where the channel is most dominant. Here, we repeat extractions using constant-current threshold voltages $V_{T,CC}$, i.e., the V_{gs} that must be applied to achieve a specified drain current.

We begin by extracting $V_{T,CC}$ for the I_d vs. V_{gs} sweeps in Figures 3a-d of the main text [Schottky barrier height ϕ_B from 0.15 to 0.6 eV, L_{ch} ranging from 200 to 1000 nm, equivalent oxide thickness (EOT) = 10 nm, channel thickness = 0.615 nm, $\mu = 50 \text{ cm}^2 \text{V}^{-1} \text{s}^{-1}$]. Here, we consider $V_{T,CC}$ at constant currents between 0.1 nA/ μ m and 100 nA/ μ m, and we plot these extracted $V_{T,CC}$ in **Figure S1**. This range of $V_{T,CC}$ encompasses the low-power off-current (0.1 nA/ μ m) and high-performance off-current (10 nA/ μ m) specified in the 2022 International Roadmap for Devices and Systems (IRDS).⁴

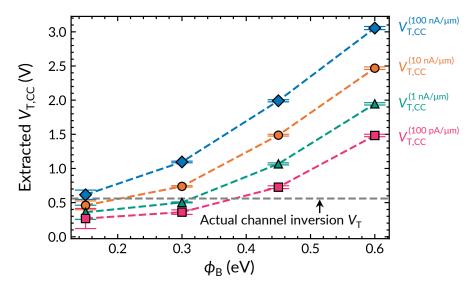


Figure S1: Constant-current threshold voltages $V_{T,CC}$ from the I_d vs. V_{gs} curves in Figures 3a-d of the main text. Error bars show the range of $V_{T,CC}$ extracted from $L_{ch} = 200$ to 1000 nm. In labels, the superscript denotes the current at which $V_{T,CC}$ was extracted. The horizontal dashed line marks the true channel inversion V_T .

Next, we repeat the TLM μ extraction presented in the main text, this time extracting R_{tot} at a common $V_{\text{ov}} = V_{\text{gs}} - V_{\text{T,CC}}$ using the $V_{\text{T,CC}}$ plotted above. For comparison, we also extract μ from the TLM method using the true channel inversion V_{T} , which is known *a priori* for our TCAD-generated I_{d} vs. V_{gs} data (but is difficult to determine for experimental contact-gated FETs, as we discuss in the main text).

As shown in **Figure S2**, using the true channel inversion V_T allows the TLM approach to accurately extract the true μ to within 10% even in strongly contact-gated devices. This result suggests that the TLM approach fails in contact-gated devices in the main text due to V_T estimation error propagating to the extracted μ . We also find that when using $V_{T,CC}$, the accuracy of the TLM approach varies depending on the current at which $V_{T,CC}$ is extracted. When $V_{T,CC}$ happens to be close to the channel inversion V_T (see Figure S1), the TLM approach becomes accurate. We also note that the error in the extracted μ decreases at higher V_{OV} , which occurs because errors in V_T have a larger impact on V_{OV} when V_{OV} itself is small. (If the error in V_T is ΔV_T , the relative error in V_{OV} is $\delta V_{OV} = |\Delta V_T/V_{OV}| = |\Delta V_T/(V_{gS} - V_T)|$, which tends to 0 as V_{gS} increases.)

The above analysis suggests that the TLM method can be suitable when the channel inversion V_T can be accurately determined; however, as we discuss in the main text, extracting this V_T from I_d vs. V_{gs} characteristics of contact-gated devices remains challenging. (Additionally, even with the correct V_T , error bars still

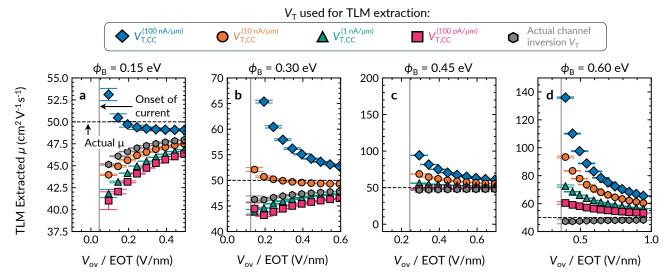


Figure S2: Impact of V_T extraction on TLM approach accuracy. (a) Mobility μ extracted using the TLM approach for families of devices with contact Schottky barrier $\phi_B = 0.15$ eV, (b) 0.3 eV, (c) 0.45 eV, and (d) 0.6 eV. We use various extracted constant-current threshold voltages $V_{T,CC}$ and the true channel inversion V_T to benchmark devices at a common overdrive V_{ov} , while estimating R_{tot} for the TLM extraction. The horizontal dashed lines mark the actual μ and the gray vertical lines mark the approximate I_d turn-on for each family of devices.

do not accurately reflect the true uncertainty in the TLM-extracted μ .) Our results indicate that $V_{T,CC}$ taken at 100 pA/ μ m generally allows for the TLM method to accurately extract μ for the transistors we investigate in this work; however, the current at which $V_{T,CC}$ matches the channel inversion V_{T} can vary significantly depending on device specifics. Thus, we caution against assigning a universal common $V_{T,CC}$ for μ extraction using the TLM approach.

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