

1 Introduction

Over the past year, I have been researching scheduling related to offshore windfarm projects; the installation, maintenance, and disassembly of wind-farms in various seas, primarily the North Sea. The installation and disassembly projects can often take more than 18 months, and the lifespan of such farms is about 30 years, over which maintenance has to be done. For these projects, expensive vessels have to be used, the rent of which is often on the order of £100,000 per day, hence a project with multiple vessels over many months can cost tens, if not hundreds, of millions of pounds. Therefore, even small improvements to the schedules can save significant amounts of money.

Because of that, I expected a lot of research in this area had already been done, but this turned out to be less the case than I would have expected. Most research is fairly recent, and there are significant literature gaps. The primary obstacle in this scheduling problem which separates it from more traditional scheduling problems is the stochasticity, mainly related to the weather conditions. These projects take place on open sea, where weather can often be rougher than on land. In addition, the high-tech vessels are performing operations on big industrial constructions, so they have a limited range of allowed wind speeds and wave heights. Something else which can further limit possible schedules is the inflexibility involved in vessel rental, since vessels of the required caliber cannot be rented on short notice, and often need to be rented for at least some minimum amount of time, so adaptive in-the-moment scheduling is impossible and we cannot simply wait for an expected period of good weather based on real-time data to rent the vessels; if we expected some period to have good weather but this turns out not to be the case, we'll often have the vessels rented but unusable. This means the problem has a lot of undeterministic yet impactful factors which any good solution would have to take into account.

In this report I will talk about my progress and what I have learned over the past year. First, in Section 2 I will explain the examined problem in more detail. After that, in Section 3, I will recount the reading I have done over the past year, which was the main focus of my work over the past year. This will include both research on this specific project, and research in the more general field of (stochastic) scheduling, optimisation and simulation. This will be the main focus of the report, as it was the main focus of my work. In addition to reading up on the state of the current research, I have also started building a Simulator for this problem, which I will discuss in Section 4. Finally, I will summarize my current standing and plans for future work in Section 5.

- 2 The project**
- 3 Literature**
- 4 Simulator**
- 5 Future Work**