

# ondrives *Precision Gears* Gear Calculator

Normal module	$m_n$	2.0000		mm
Normal pressure angle	$\alpha_n$	20.0000		°
Helix angle	$\beta$	15.0000		°
Number of teeth	$z_1$	30		
Profile shift coefficient	$x_1$	0.5000		
Normal tooth tolerance DIN 3867		cd	25	
Diameter of measurement ball (input)	$D_M$	0.0000		mm
Spanned teeth for measurement (input)	k	0		
Number of teeth of mating gear	$z_2$	71		
Profile shift coefficient of mating gear	$x_2$	-0.2783		
Face width	b	60.0000		
Gear Reference Profile		DIN 867		
Dedendum coefficient	$h_{fp}$	1.2500		
Root radius factor	$\rho_{fp}$	0.2000		
Addendum coefficient	$h_{ap}$	1.0000		
Tip alteration	$k \cdot m_n$	0.0000		mm
Transverse module	$m_t$	2.0706		mm
Transverse pressure angle	$\alpha_t$	20.6469		°
Base helix angle	$\beta_b$	14.0761		°
Base diameter	$d_b$	58.1269		mm
Reference diameter	d	62.1166		mm
Tip diameter	$d_a$	68.1166		mm
Root diameter	$d_f$	58.8143	58.9242	mm
Root form diameter	$d_{ff}$	59.7962	59.8701	mm
Normal tooth allowance	$A_{sn}$	-0.1100	-0.0700	mm
Normal tooth thickness at reference diameter	$s_n$	3.7595	3.7995	mm
Normal tooth thickness at tip diameter	$s_{an}$	1.0846	1.1281	mm
Generating profile shift coefficient	$x_E$	0.4244	0.4519	
Generating profile shift coefficient at undercut limit	$x_{Emin}$	-0.8124		
Measuring pin / ball diameter	$D_M$	3.7000		mm
Radial single ball distance	$M_{rK}$	34.5787	34.6207	mm
Distance over two balls	$M_{dK}$	69.1574	69.2415	mm
Distance over two pins	$M_{dR}$	69.1574	69.2415	mm
Diameter of pin / ball contact	$d_M$	63.8867	63.9626	mm
Number of teeth for span measurement	k	4		
Base tangent length (Span)	$W_k$	22.1733	22.2108	mm
Diameter of span contact	$d_{MWk}$	61.9783	61.9909	mm
Permissible torque	$T_2$	341.65		Nm
Center distance	a	104.9999		mm
(No Warnings)				

The method and sign convention is as by ISO 21771 using a none topping DIN 867 1.25 / 0.20 / 1.00 reference profile.

Calculation is valid for a value of 1 mn(Normal Module) and above. Reference diameter 10mm and upto and including 10000mm.

Helix angle is always entered as a positive value. Results are the same for left and right helix.

If ball (input) DM and spanned teeth (input) k are left blank, default values are calculated. Distance over two pins per DIN 3960.

z1 Gear dimensions are returned only. a is the working center distance of gear pair z1 and z2.

ISO 6336 is used for T2 permissible output torque using our own assumptions, so results are a guide only in selection of Ondrive Gears.

This calculation is provided free of charge by Ondrives Ltd UK (GB). [ondrives.com](http://ondrives.com)

The software is tested and no errors are known, but there is no warranty for the correctness of the results and for availability of the calculation.

The usage is at own risk.

## Transverse Gear Profile

