



## Developing & Deploying Conceptual Design Tools for Factory Planning

23<sup>rd</sup> June 2025

### The Trolley Problem



Centre for Modelling and Simulation - independent digital engineering consultancy based at Bristol & Bath Science Park.

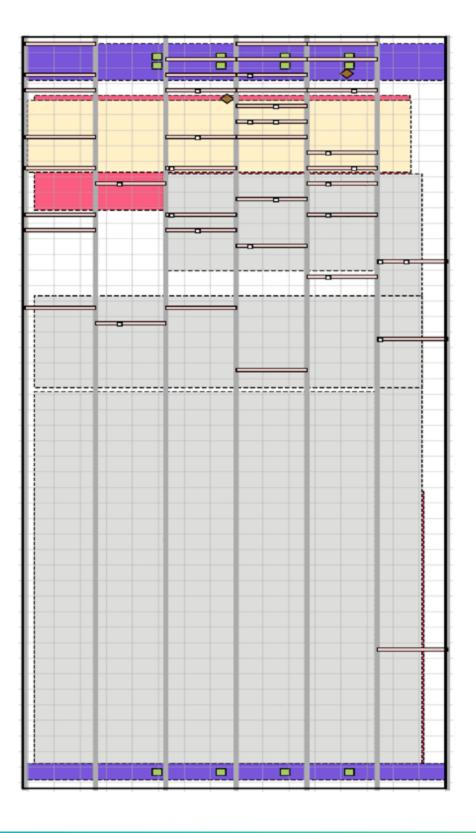
Collaborations across industry, academia and research organisations.

Recent project with commercial clients – aim to demonstrate viability of a novel overhead gantry crane concept to deliver components across a factory.

System made up of dozens of cranes (trolleys) - each of which can move *from* and *to* any point in the factory.

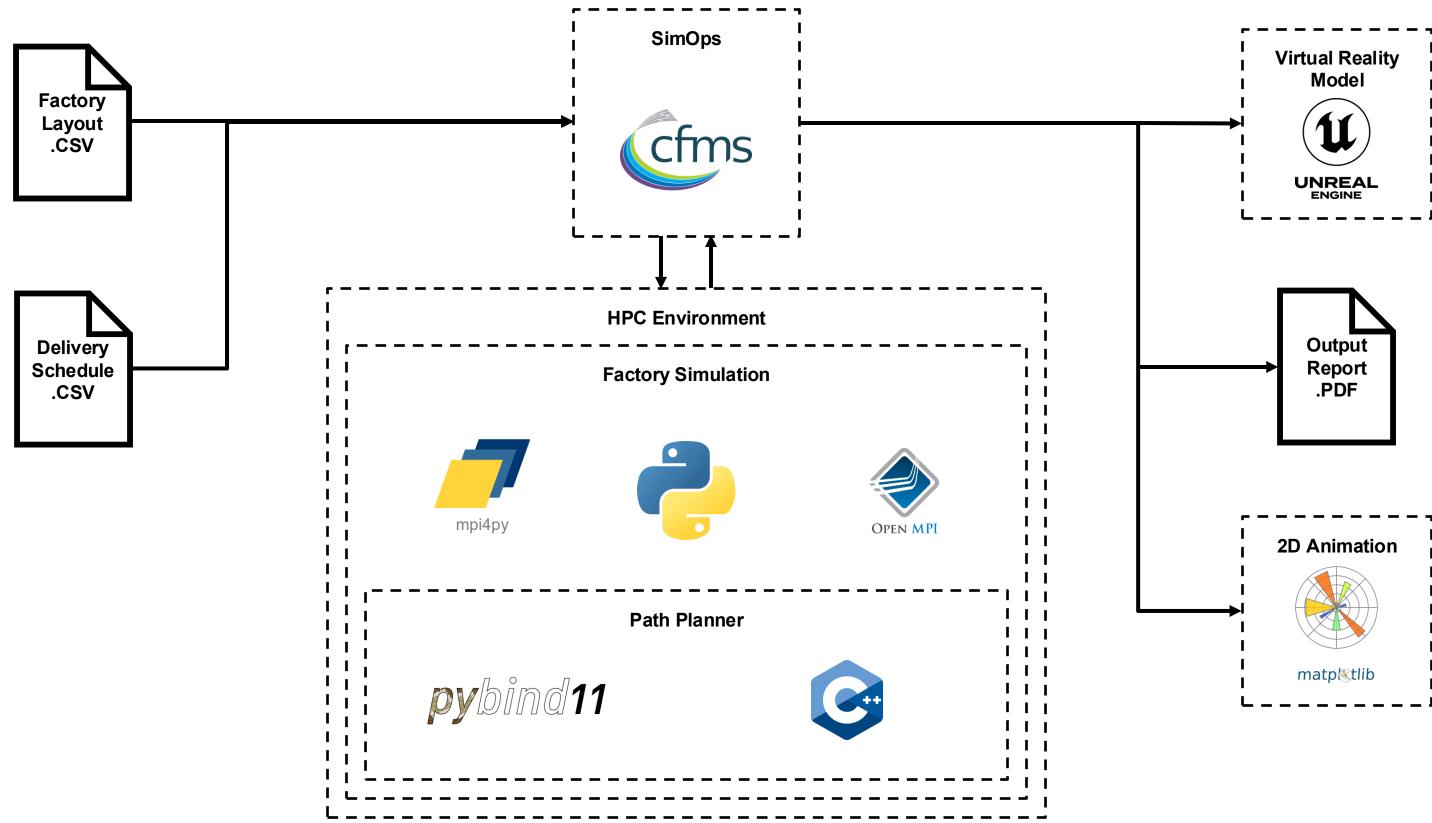
Need to plan hundreds of simultaneous movements for each delivery schedule, subject to numerous constraints.

Clients soon realised that solving this problem by hand is unfeasible – e.g. more than  $10^{75}$  possible initial layouts!



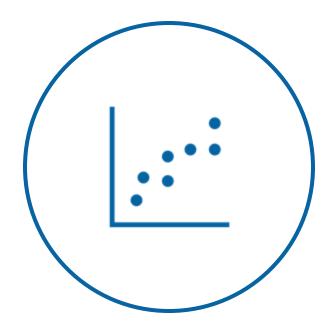
#### **Solution Overview**





#### Deployment & Use Cases





Large-scale design space exploration leading to refinement of system design



Scenario modelling e.g. mechanical failure
- to demonstrate
system robustness



Automated reports for use by domain experts - e.g. operations research



Web portal provides client easy access to run simulations on demand



VR model used at stakeholder events to showcase concept



# Possibilities Unlimited