Results with all scalar variables declared as real

$$\begin{split} X &= t\gamma_t + x\gamma_x + y\gamma_y + z\gamma_z + w\gamma_w \\ K &= k^t\gamma_t + k^x\gamma_x + k^y\gamma_y + k^z\gamma_z + k^w\gamma_w \\ K \cdot X &= k^tt - k^ww - k^xx - k^yy - k^zz \\ I^2 &= 1 \\ I_{xyzw} &= I\gamma_x\gamma_y\gamma_z\gamma_w = \gamma_t \\ (I\gamma_x\gamma_y\gamma_z\gamma_w)^2 &= 1 \\ e^{-E\gamma_wt} &= \cos\left(Et\right) - \sin\left(Et\right)\gamma_w \\ -E\gamma_w e^{-E\gamma_wt}\gamma_t &= -Et\sin\left(Et\right) - Et\cos\left(Et\right)\gamma_w \\ \nabla e^{-E\gamma_wt} &= -E\sin\left(Et\right)\gamma_t - E\cos\left(Et\right)\gamma_t \wedge \gamma_w \\ \nabla e^{-E\gamma_wt} + E\gamma_w e^{-E\gamma_wt}\gamma_t &= Et\sin\left(Et\right) - E\sin\left(Et\right)\gamma_t + Et\cos\left(Et\right)\gamma_w - E\cos\left(Et\right)\gamma_t \wedge \gamma_w \\ e^{I_{xyzw}K \cdot X} &= \cos\left(-k^tt + k^ww + k^xx + k^yy + k^zz\right) - \sin\left(-k^tt + k^ww + k^xx + k^yy + k^zz\right)\gamma_t \end{split}$$

$$\nabla e^{I_{xyzw}K \cdot X} = k^t \cos\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right)$$

$$+ k^t \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^x \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_x + k^y \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_y + k^z \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^t t + k^w w + k^x x + k^y y + k^z z\right) \gamma_t + k^w \sin\left(-k^w t + k^w w + k^w x + k^w$$