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SECOND SEMESTER
END SEMESTER EXAMINATION

Roll No...........
B. TECH(All Branches)
May 2019

ME104: Basic Mechanical Engineering

Time: 3 Hour Max. Marks: 50

Note: Answer any five questions from Part -A and five questions from Part-B. Assume suitable missing data, if any. Part-A & Part-B should be written in the same answer book separately

## PART-A

a) 2	(1.5) (1.5) aw of (2)
Q-2 b) If a gas of volume 6000 cm <sup>3</sup> and at pressure of 100kPa is compressed questically according to PV <sup>2</sup> = constant until the volume becomes 2000cm <sup>3</sup> . Determine the work done.  Q-3a) A reversible heat engine operates between two reservoirs at temperature 600°C and 40°C. The engine drives a reversible refrigerator which operates between two reservoir at temperature of 40°C and -20°C. The heat transfer to the engine is kJ and network output of the combined engine refrigerator plant is 360 kJ. Evanthe heat transfer to the refrigerant and net heat transfer to the reservoir of 40°C.	state: eat is rbine (2.5) quasi- mine (2.5) are of ween 2000 duate (2.5) (2.5)
Q-4b) State and prove the Pascal's law.	(2.5)

at section 1 is 39.24 N/cm<sup>2</sup>, find the pressure at section 2.

Reactor. Also discuss the advantages and disadvantages of the same.

O-5a)

power station. Explain them.

Reactor. Also discuss the advantages and disadvantages of the same (2.5)  Reactor. Also discuss the advantages and disadvantages of the same (2.5)
disadvantages the same.
PART-B  Q-7-a) Explain briefly the following defects-blow holes, misrun, cold shut, hot tear scab, in casting process with neat sketches.  Q-7-b) Explain briefly the investment casting process with neat sketch and it application.  Q-8-a) Define the term "welding" and name the various welding techniques Differentiate between straight polarity and reverse polarity in electric arc welding.  Q-8-b) Explain briefly the neutral flame, carburizing flame and oxidizing flame in gas welding with its application.  Q-9-a) List the five common lathe operations which can be carried out on a lath Machine with neat sketches.  Q-9-b) Differentiate between drilling and boring operation with neat sketches.  Q-10-a) Explain briefly bending, drawing and metal spinning in metal forming processes.  Q-10-b) list the different types of comparator. Describe working principle of Sigm comparator (Mechanical type) with a neat sketch.  Q-11-a) Classify the composite materials. Distinguish between particle reinforce and fibre reinforced composite.  Q-11-b) Describe briefly spot resistance welding with a neat sketch and it
application. (2.5)
Q- 12-a) Describe the different type of Plain carbon steel with their composition an
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its applications. Q- 12-b) Draw a systematic diagram of a milling machine. Explain the difference (2.5)
Q- 12-b) Draw a systematic crag- between face milling and peripheral milling. (2.5)
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Water is flowing through a pipe having a diameter of 20cm and 10cm at

section 1 and section 2 respectively. The rate of flow through the pipe is 35L/s. The section 1 is 6m above the datum and section 2 is 4m above the datum. If the pressure

Q-5b) What are the factors that are considered while selecting the site of thermal

Q-6a) With the help of suitable diagram, explain the working of Pressurized Water

(2.5)