NO.	R1	R2	R3	L1	L2	L3	Deviation Angle (degree)	Decision
0	4	4	4	4	4	4	37.8604	Start
1	4	4	4	5	4	4	21.4578	Keep
2	4	4	9	5	4	4	64.1167	Return to No.1
3	4	4	4	5	9	4	14.0168	Keep
4	4	4	4	5	6	4	9.5276	Keep
5	4	5	4	5	6	4	9.6890	Keep
6	4	5	4	5	6	8	21.8642	Return to No.5
7	4	5	4	5	6	5	0.2451	End

Fig. 8. The learning process for one scenario (see text for details).