

**DOT MATRIX
LIQUID CRYSTAL DISPLAY
MODULE**

ZYMC1602-17

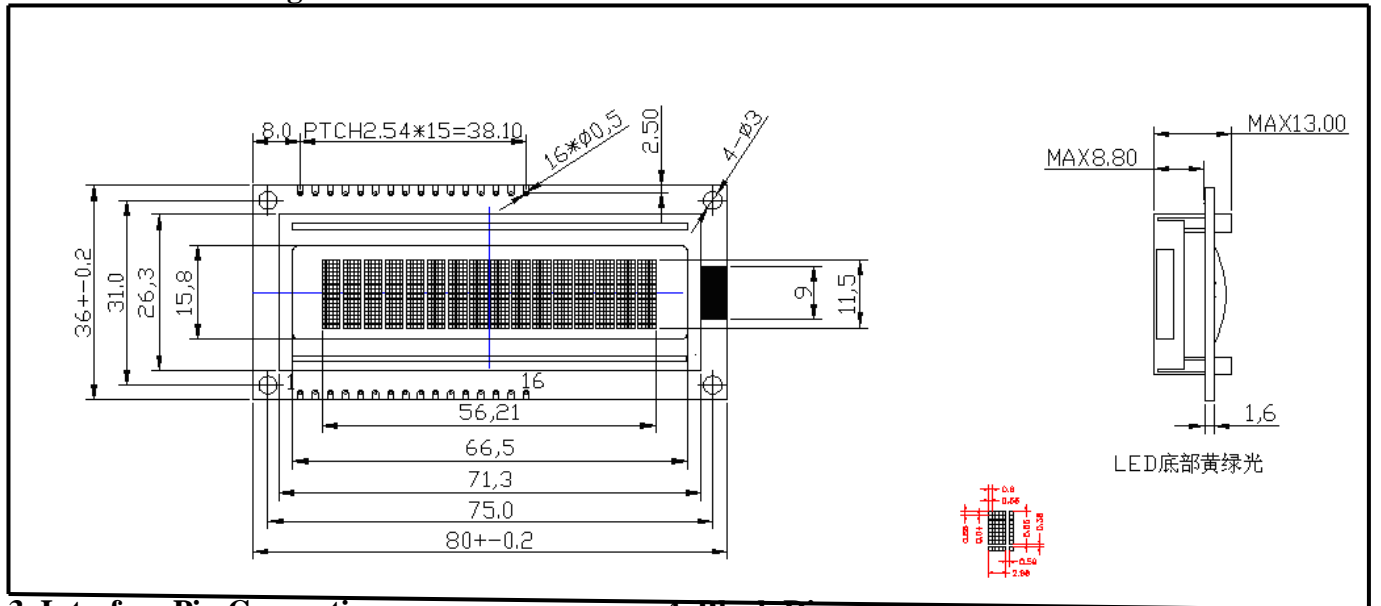
CONTENTS

	PAGE
1. Mechanical Specification	2
2 Mechanical Diagram	2
3. Interface Pin Connections	2
4. Block Diagram	2
5. Absolute Maximum Rating	3
6. Electrical Characteristics	3
7. Optical Characteristics	3
8. Optical Definitions	3
9. Display Address	3
10. Interface to MPU	4
10.1 Interface to Z-80 CPU	4
10.2 Interface to MC6800 CPU	4
10.3 Interface to 4-bit CPU (HMCS43C)	4
10.4 Interface to HD6805 MP	4
11. Timing Control	4
11.1 Write and Read Operation	4
11.2 Busy flag check timing	4
12. Initialization of LCM	5
13. Instruction Set	6
14. User Font Patterns	6
15. Software Example	7
15.1 8-bit operation (8 bits 2 lines)	7
15.2 4-bit operation (4 bits 2 lines)	7
16. Reliability Condition	8
17. Function Test & Inspection Criteria	8
18 Character Generator ROM Map	
10	

1. Mechanical Specification

ITEM	STANDARD VALUE			UNIT
NUMBER OF CHARACTERS	16 CHARACTERS X 2 LINES			--
CHARACTER FORMAT	5 X 8 DOTS			--
MODULE DIMENSION	80.0 (W) X 36.0 (H) X 9.0 (T) 80.0 (W) X 36.0 (H) X 13.5 (T)			mm
VIEWING DISPLAY AREA	66.5 (W) X 15.8 (H)			mm
ACTIVE DISPLAY AREA	56.21 (W) X 11.50 (H)			mm
CHARACTER SIZE	2.96 (W) X 5.56 (H)			mm
CHARACTER PITCH	3.55 (W) X 5.94 (H)			mm
DOT SIZE	0.56 (W) X 0.66 (H)			mm
DOT PITCH	0.6 (W) X 0.7 (H)			mm
	STN , Yellow Green , 1/16 Duty , 6 O'clock , LED Backlight			
LED Backlight Color	Y-G			
Backlight Input	DC +4. 2V	V	150	mA
Backlight Half-Lift Time	50,000			HR.

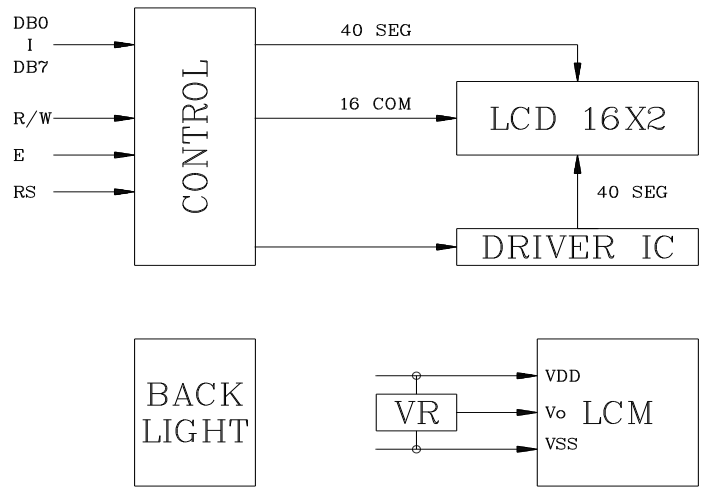
2. Mechanical Diagram



3. Interface Pin Connections

4. Block Diagram

NO	SYMBOL	LEVEL	FUNCTION
1	VSS	--	GND (0V)
2	VDD	H/L	DC +5. 0V
3	VO	H/L	Contrast Adjust
4	RS	H/L	Register select
5	R/W	H/L	Read/Write
6	E	H,H→L	Enable signal
7	DB0	H/L	Data Bit 0
8	DB1	H/L	Data Bit 1
9	DB2	H/L	Data Bit 2
10	DB3	H/L	Data Bit 3
11	DB4	H/L	Data Bit 4
12	DB5	H/L	Data Bit 5
13	DB6	H/L	Data Bit 6
14	DB7	H/L	Data Bit 7
15	A+ (EL1)	5.0V	A (EL Backlight 1)
16	K- (EL2)	0V	K (EL Backlight 2)



PAGE 2 (ZYMC1602-17)

5. Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYPE	MAX.	UNIT
OPERATING TEMPERATURE	TOP	0/-20	--	+50/+70	°C
STORAGE TEMPERATURE	TST	-10/-30	--	+60/+80	°C
INPUT VOLAGE	VI	VSS	--	VDD	V
SUPPLY VOLTAGE FOR LOGIC	VDD-VSS	--	5. 0	6.5	V
SUPPLY VOLTAGE FOR LCD	VDD-VO	--	--	6.5	V
STATIC ELECTRICITY	Be sure that you are grounded when handing LCM.				

6. Electrical Characteristics

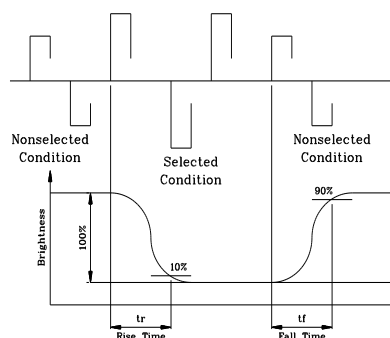
ITEM	SYN	CONDITION	MIN.	TYPE	MAX.	UNIT
SUPPLY VOLTAGE FOR LOGIC	VDD-VSS	--	4. 5	5. 0	5.5	V
SUPPLY VOLTAGE FOR LCD	VDD-VO	Ta= 0/-20 °C	--	6.5	--	V
		Ta= 25°C	--	5. 0	--	V
		Ta= +50/+70 °C	--	4. 5	--	V
INPUT HIGH VOLTAGE	VIH	--	2.2	--	VDD	V
INPUT LOW VOLTAGE	VIL	--	0	--	0.6	V
OUTPUT HIGH VOLTAGE	VOH	--	2.4	--	--	V
OUTPUT LOW VOLTAGE	VOL	--	--	--	0.4	V
SUPPLY CURRENT	IDD	VDD=+5V	--	3.0	4.5	mA

7. Optical Characteristics

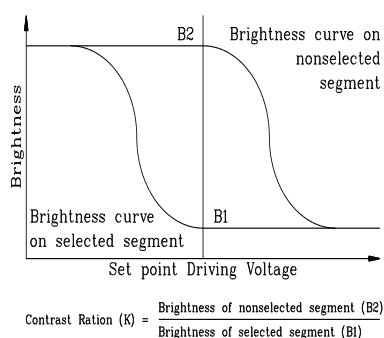
ITEM	SYM	CONDITION	MIN.	TYPE	MAX.	UNIT
VIEW ANGLE (V)	θ	$CR \geq 2$	-10	--	40	deg.
VIEW ANGLE (H)	φ	$CR \geq 2$	-30	--	30	deg.
CONTRAST RATIO	CR	--	--	5	--	--
RESPONSE TIME	TON	--	--	180	230	mS
RESPONSE TIME	TOFF	--	--	100	150	mS

8. Optical Definitions

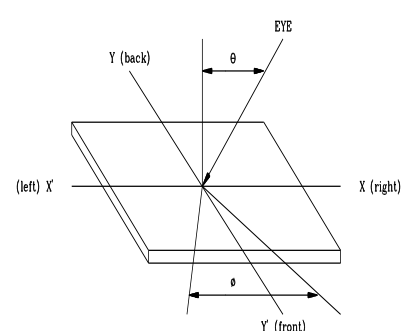
Response Time



Contrast Ration



View Angle



9. Display Address

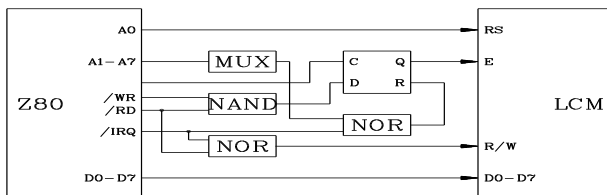
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
Line 1	80	81	82	83	84	85	86	87	88	89	8A	8B	8C	8D	8E	8F				
Line 2	C0	C1	C2	C3	C4	C5	C6	C7	C8	C9	CA	CB	CC	CD	CE	CF				
Line 3																				
Line 4																				

	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
Line 1																				
Line 2																				
Line 3																				
Line 4																				

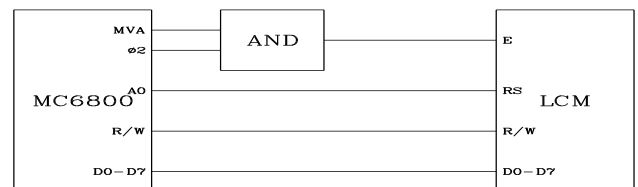
PAGE 3 (ZYMC1602-17)

10. Interface to MPU

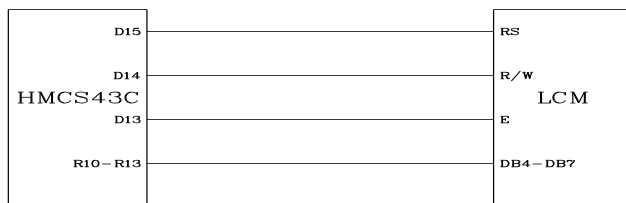
10.1 Interface to Z-80 CPU



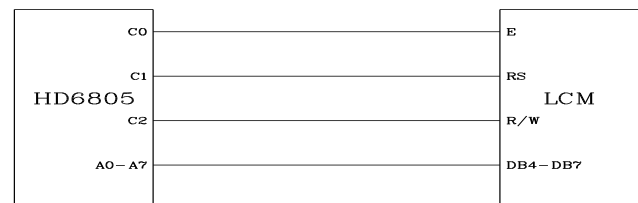
10.2 Interface to MC6800 CPU



10.3 Interface to 4-bit CPU (HMCS43C)



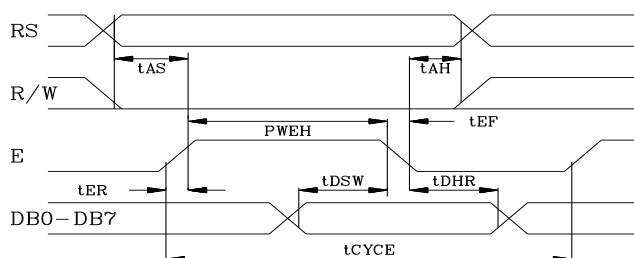
10.4 Interface to HD6805 MP



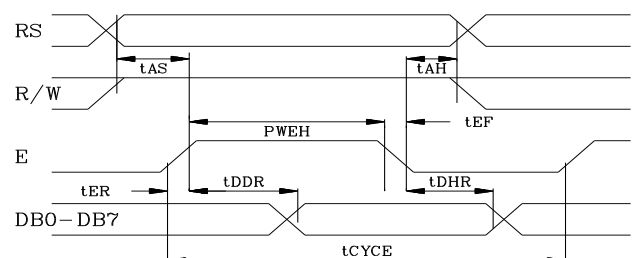
11. Timing Control

11.1 Write and Read Operation

Write Operation

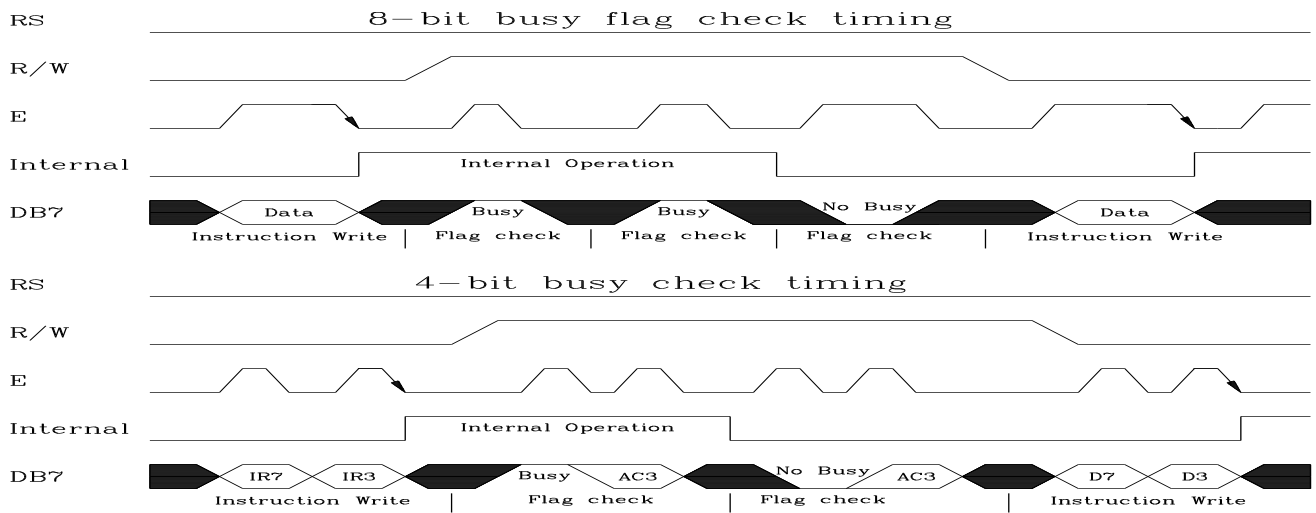


Read Operation



Item	Symbol	Limit (Min.)	Limit (Max.)	Unit
Enable Cycle Time	tCYCE	1000	--	ns
Enable Pules Width (High level)	PWEH	450	--	ns
Enable Rise/Fall Time	tER,tEF	--	25	ns
Address Set-Up Time (RS,R/W,E)	tAS	100	--	ns
Address Hole Time	tAH	10	--	ns
Data Set-Up Time	tDSW	100	--	ns
Data Delay Time	tDDR	--	190	ns
Data Hold Time	tDHR	20	--	ns

11.2 Busy flag check timing



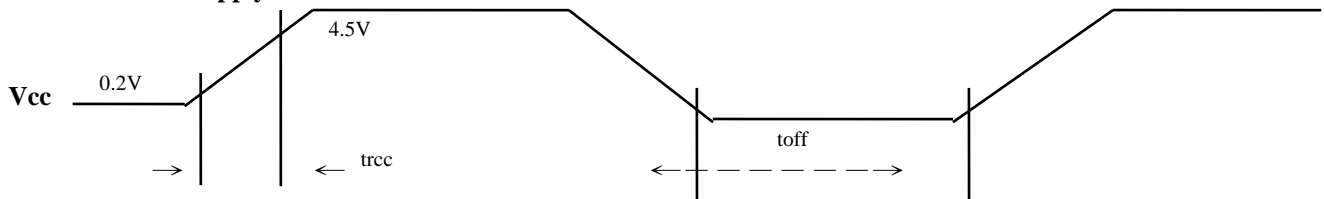
Note : IR7, IR3 : Instruction 7th bit , 3rd bit ; AC3 : Address Counter 3rd bit.

PAGE 4 (ZYMC1602-17)

12. Initialization of LCM

The LCM automatically initializes (reset) when power is turned on using the internal reset circuit. If the power supply conditions for correctly operating of the internal reset circuit are not met, initialization by instruction is required. Use the procedure is next page for initialization.

Internal Power Supply reset

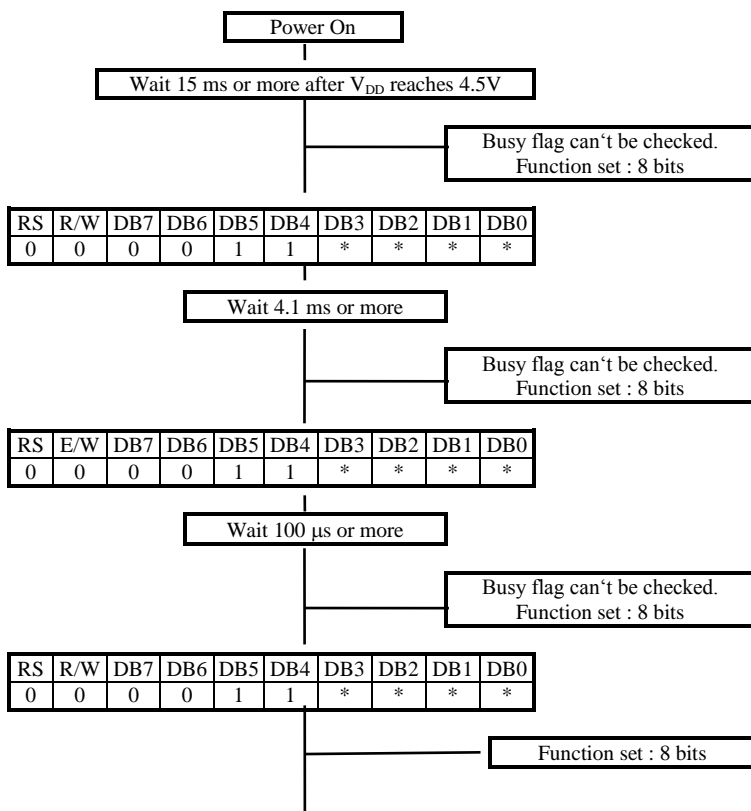


(Note 1) $10 \text{ ms} \geq \text{trcc} \geq 0.1 \text{ ms}$, $\text{toff} \geq 1 \text{ ms}$.

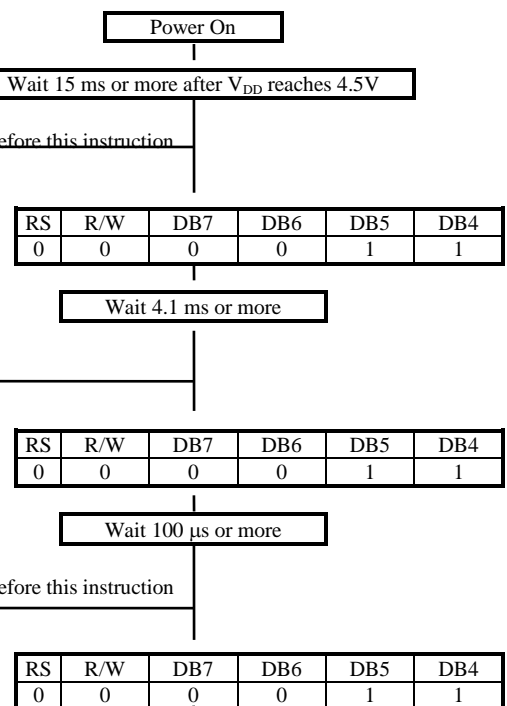
(Note 2) toff stipulates the time of power OFF for momentary power supply dip or when power supply cycles ON and OFF.

Item	Symbol	Test condition	Limit (Min.)	Limit (Max.)	Unit
Power supply rise time	trcc	--	0.1	10	ms
Power supply off time	toff	--	1	--	ms

1) 8 Bit Interface



2) 4 Bit Interface



		1 1 1		x x x	0 0 0 0 0
		0 0 0		x x x	1 0 0 0 1
		0 0 1		x x x	0 1 0 1 0
		0 1 0		x x x	1 1 1 1 1
0 0 0 0 x 0 0 1		0 0 1	0 1 1	x x x	0 0 1 0 0
		1 0 0		x x x	1 1 1 1 1
		1 0 1		x x x	0 0 1 1 0
		1 1 0		x x x	0 0 1 0 0
		1 1 1		x x x	0 0 0 0 0
-----		-----		-----	-----
		0 0 0			
		0 0 1			
		0 1 0			
0 0 0 0 x 1 1 1		1 1 1	0 1 1		
		1 0 0			
		1 0 1			
		1 1 0			
		1 1 1			

PAGE 6 (ZYMC1602-17)

15. Software Example

15.1 8-bit operation (8 bits 2 lines)

Function	R S	R w	D 7	D 6	D 5	D 4	D 3	D 2	D 1	D 0	Display	Description
Power on delay												Initialization. No display appears.
Function set	0	0	0	0	1	1	0	0	x	x		Sets to 8-bit operation and selects 2-line display and 5x7 dots character font. (Note: number of display lines and character fonts cannot be changed after this.)
Display OFF	0	0	0	0	0	0	1	0	0	0		Turn off display.
Display ON	0	0	0	0	0	0	1	1	1	0	—	Turn on display and cursor
Entry Mode Set	0	0	0	0	0	0	0	1	1	0	—	Set mode to increment the address by one and to shift the cursor to the right, at the time of write, to the DD/CG RAM Display is not shifted.
Write data to CG/DD RAM	1	0	0	1	0	1	0	0	1	1	S_	Write “S”. Cursor incremented by one and shift to right.
Write data to CG/DD RAM	1	0	0	1	0	0	0	1	0	0	SDEC_	Write “D”, “E”, and “C”.
	1	0	0	1	0	0	0	0	1	1		
Set DD RAM	0	0	1	1	0	0	0	0	0	0	SDEC	Set RAM address so that the cursor is positioned at the head of the second line.
Write data to CG/DD RAM			*	*							SDEC CR_	Write “C”, and “R”.
Cursor or display shift	0	0	0	0	0	1	0	0	x	x	SDEC CR	Shift only the cursor position to the left.
Write data to CG/DD RAM			*	*							SDEC CO., LTD._	Write “O., LTD.”.
Entry Mode Set	0	0	0	0	0	0	0	1	1	1	SDEC CO., LTD._	Set display mode shift at the time during writing operation.
Write data to CG/DD RAM	1	0	0	1	1	1	1	0	0	0	DEC O., LTD. x_	Write “ x”. Cursor incremented by one and shift to right. (The display move to left.)
Write data to CG/DD RAM			*	*								Write other characters.
Return Home	0	0	0	0	0	0	0	0	1	0	SDEC CO., LTD.	Return both display and cursor to the original position (Set address to zero).

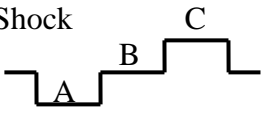
15.2 4-bit operation (4-bit, 1 line)

Function	RS	R/ W	D7	D6	D5	D4	Display	Description
power on delay								initialization. No display appears.
Function set	0	0	0	0	1	0		Sets to 4-bit operation. In this case, operation is handled as 8-bits by initialization, and only this instruction completes with one write.

Function set	0 0	0 0	0 0	0 0	1 x	0 x		Sets 4-bit operation and selects 1-line display and 5x7 dot character font on and resetting is needed. (number of display lines and character fonts cannot be changed hence after).
Display ON/OFF Control	0 0	0 0	0 1	0 1	0 1	0 0	—	Turn on display and cursor.
Entry Mode Set	0 0	0 0	0 0	0 1	0 1	0 0	—	Set mode to incremented the address by one and to shift the cursor to the right, at the time of write. to the DD/CG RAM display is not shifted.
Write data to CG/DD RAM	1 1	0 0	0 0	1 0	0 1	1 1	S_	Write “S”. Cursor incremented by one and shift to right.
same as 8-bit operation								

PAGE 7 (ZYMC1602-17)

16. Reliability Condition

		TN Type		STN Type	
		Normal Temp.	Wide Temp.	Normal Temp.	Wide Temp.
Viewing Angle	Horizontal Φ	$\pm 30^\circ$	$\pm 30^\circ$	$\pm 30^\circ$	$\pm 30^\circ$
	Vertical Θ (mm)	10° to 30°	10° to 30°	-10° to 40°	-10° to 40°
Operating Temperature		-10 to 70°C	-25 to 80°C	0 to 50°C	*-20 to 70°C
Storage Temperature		-20 to 80°C	-35 to 90°C	-20 to 70°C	*-30 to 80°C
High Temperature (Power Off)		240 Hours @70°C	240 Hours @90°C	240 Hours @65°C	240 Hours @75°C
Low Temperature (Power Off)		240 Hours @-20°C	240 Hours @-35°C	240 Hours @-15°C	240 Hours @-25°C
High Temperature (Power On)		240 Hours @70°C	240 Hours @80°C	240 Hours @60°C	240 Hours @70°C
Low Temperature (Power On)		240 Hours @-10°C	240 Hours @-25°C	240 Hours @-10°C	240 Hours @-20°C
High Temperature & High Humidity		55°C/90%RH 240 Hours	75°C/90%RH 240 Hours	45°C/90%RH 240 Hours	65°C/90%RH 240 Hours
Thermal Shock 5 Cycle		A 60min@-20°C	60min@-35°C	60min@-20°C	60min@-30°C
		B 5min@25°C	5min@25°C	5min@25°C	5min@25°C
		C 60min@70°C	60min@90°C	60min@70°C	60min@80°C
Expected Lift		50,000 Hours	50,000 Hours	50,000 Hours	50,000 Hours

*Wide temp. version may not available for some products, Please consult our sales engineer or representative.

17. Functional Test & Inspection Criteria

17.1 Sample plan

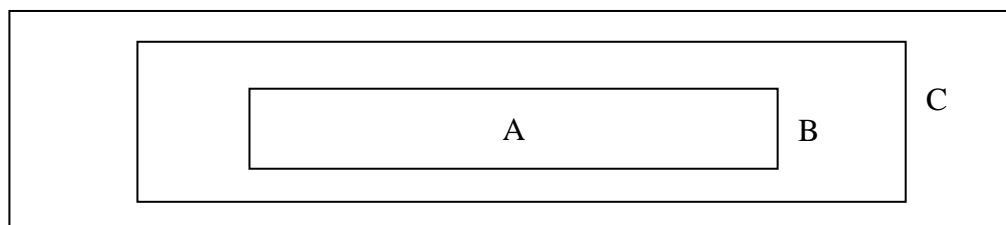
Sample plan according to MIL-STD-105D level 2, and acceptance/rejection criteria is.

Base on : Major defect : AQL 0.65 Minor defect : AQL 2.5

17.2 Inspection condition

Viewing distance for cosmetic inspection is 30cm with bare eyes, and under an environment of 800 lus (20W) light intensity. All direction for inspecting the sample should be within 45° against perpendicular line.

17.3 Definition of Inspection Zone in LCD



Zone A : Character / Digit area

Zone B : Viewing area except Zone A (Zone A + Zone B = minimum Viewing area)

Zone C : Outside viewing area (invisible area after assembly in customer's product)

Note : As a general rule, visual defects in Zone C are permissible, when it is no trouble for quality and assembly of customer's product.

17.4 Major Defect

All functional defects such as open (or missing segment), short, contrast differential, excess power consumption, smearing, leakage, etc. and overall outline dimension beyond the drawing. Are classified as major defects.

PAGE 8 (ZYMC1602-17)

17.5 Minor Defect

Except the Major defects above, all cosmetic defects are classified as minor defects.

Except the Major defects above, all economic defects are classified as minor defects.							
Item No.	Item to be Inspected	Inspection Standard				Classification of defects	
1.	Spot defect (Defects in spot from)	Zone size (mm)	Acceptable Qty			Minor	
			A	B	C		
		$\Phi \leq 0.15$	Acceptable (clutering of spot not allowed)		Acceptable		
		$0.15 \leq \Phi \leq 0.20$	1	2			
		$0.20 \leq \Phi \leq 0.25$	0	1			
		$\Phi > 0.25$	0	0			
		Remarks : for dark/white spot, size Φ is defined as $\Phi = 1/2(X+Y)$					
2.	Line defect (Defects in line form)	Size (mm)		Acceptable Qty			Minor
		L Length	W Width	Zone			
				A	B	C	
		Acceptable	$W \leq 0.02$	Acceptable	Acceptable		
		$L \leq 3.0$	$W \leq 0.03$	2			
		$L > 2.5$	$W \leq 0.03$	0			
		$L \leq 3.0$	$0.03 < W \leq 0.05$	2			
		$L > 2.5$	$0.03 < W \leq 0.05$	0			
			$W > 0.05$	Counted as spot defect (Follows item 17.5.1)			
Remarks: The total of spot defect and line defect shall not exceed four.							
3.	Orientation defect (such as misalignment of L/C)	Not allowed inside viewing area (Zone A or Zone B)				Minor	
4.	Polarizing	17.5.4.1 Polarizer Position 1. Shifting in Position Should not exceed the glass outline dimension. 2. Incomplete covering of the viewing area due to Shifting is not allowed.				Minor	

		17.5.4.2 Seratches, bubble or dent on Glass/ Polarizer/Reflector, Bubble between Polarizer & Reflector/Glass:				
		Size (mm)	Acceptable Qty			Accep- table
			Zone			
			A	B		
		$\Phi \leq 0.20$	Acceptable			
		$0.20 < \Phi \leq 0.50$	3			
		$0.50 < \Phi \leq 1.00$	2			
		$\Phi > 1.00$	0			

18. Character Generator ROM Map

CHARACTER PATTERN CHART (5×7 DOTS +CURSOR)													
Higher 4 bit Lower 4 bit	0000	0010	0011	0100	0101	0110	0111	1010	1011	1100	1101	1110	1111
XXXX0000	CG RAM (1)		0	@	P	`	P		—	夕	三	α	ρ
XXXX0001	(2)	!	1	A	Q	3	9	。	ア	チ	厶	Δ	q
XXXX0010	(3)	"	2	B	R	b	r	「	イ	ツ	×	β	θ
XXXX0011	(4)	#	3	C	S	c	s	」	ウ	テ	モ	ε	ω
XXXX0100	(5)	\$	4	D	T	d	t	、	エ	ト	ト	μ	Ω
XXXX0101	(6)	%	5	E	U	e	u	・	オ	ナ	1	ε	Ü
XXXX0110	(7)	&	6	F	V	f	v	ヲ	カ	ニ	ヨ	ρ	Σ
XXXX0111	(8)	'	7	G	W	g	w	ア	キ	ヌ	ラ	q	π
XXXX1000	(1)	(8	H	X	h	x	イ	ク	ネ	リ	γ	×
XXXX1001	(2))	9	I	Y	i	y	ウ	ケ	ル	ル	´	υ
XXXX1010	(3)	*	:	J	Z	j	z	エ	コ	ハ	ロ	ı	〒
XXXX1011	(4)	+	;	K	[k	(オ	サ	ヒ	ワ	×	万
XXXX1100	(5)	,	<	L	¥	l	l	ヤ	シ	フ	ン	¢	円
XXXX1101	(6)	—	=	M]	m)	ユ	ズ	へ	ン	も	÷
XXXX1110	(7)	。	>	N	^	n	÷	ヨ	セ	ホ	”	ħ	
XXXX1111	(8)	/	?	O	_	o	+	ッ	リ	マ	”	ö	■