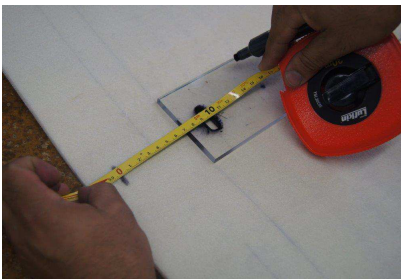
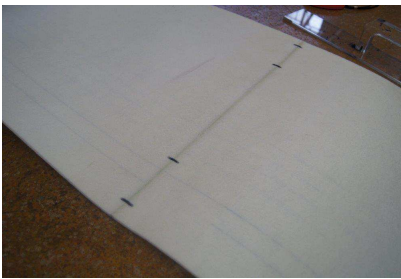
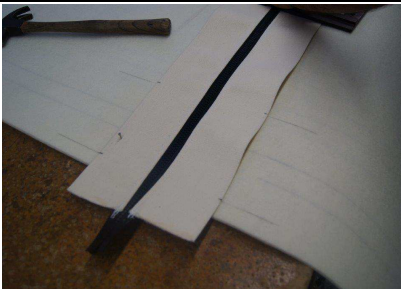


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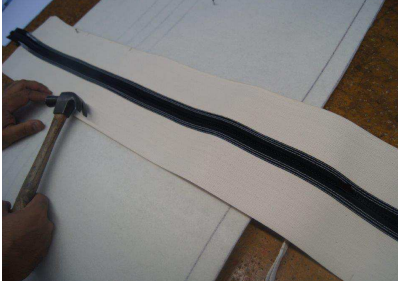




Description :	Cut the seam (PS XT)	Writer :	AAF
Piece / Equipment :	Felt		
Tools and Materials :	Zippers and template for marking / zipper alignment.		
Vocabulary :	PS XT = ProSeam XT		

JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
1.	 	<p>1. Marking the alignment of the seam.</p> <p>The mark is made 2 cm from the edge, in intervals 10 cm. Throughout the product varies between 30cm approximately.</p>	<p>1. When to close the seam, check that the loops are properly closed.</p>
2.		<p>1. Position the zipper SHEET SIDE - align the zipper seam.</p> <p>The Sheet Side of the felt in contact with back side to zipper.</p>	<p>1. Mark zipper.</p>

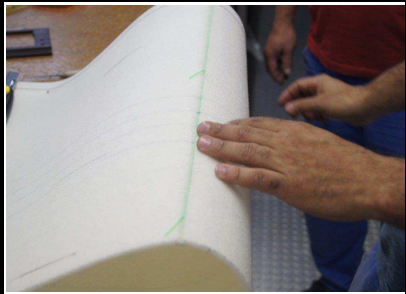
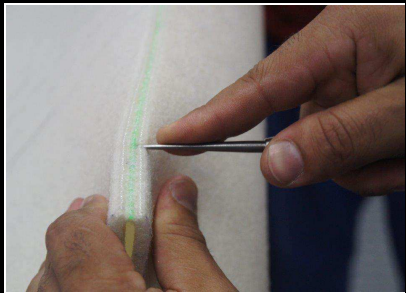

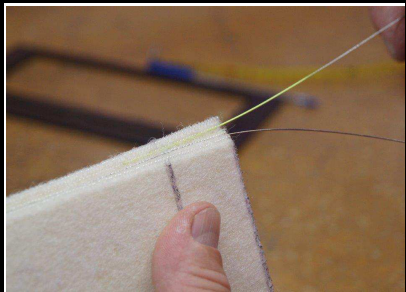

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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
3.		<p>1. Mark alignment.</p> <p>A mark is made on the outside of the template to from the edge 2cm. Throughout the product varies between 60cm approximately.</p>	1. Sew zipper.
4.		<p>1. Assess need to bind off zipper.</p> <p>Leave room on the edges of approximately 4 to 5 cm.</p>	1. Aligning the material correctly in the product.
5.		<p>1. Position zipper in BACK SIDE - alignment zipper in seam.</p> <p>The back Side of felt in contact with upside zipper.</p>	1. Mark zipper.
6.		<p>1. Mark alignment.</p> <p>A mark is made on the outside of the template to from the edge 2cm. Throughout the product varies between 60cm approximately.</p>	1. Sew zipper.
7.		1. Position the felt to cut.	1. Cut the pintle cable.

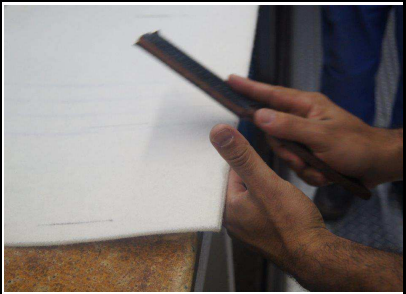




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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
8.		1. Cut and remove the pintle cable from the top seam.	1. Cut the seam area.
9.		1. After removing the cable from the top seam, cut and remove the cable from the bottom seam.	1. Cut the seam area.
10.		1. Open loops.	1. Cut the seam area.
11.		1. Pass cable in the bottom seam.	1. Assit the seam cut.
12.		1. Cut Seam - check the need to adjust the machine's settings. Check if the cut is not damaging the loops.	1. Separate seams - flap x non-flap.

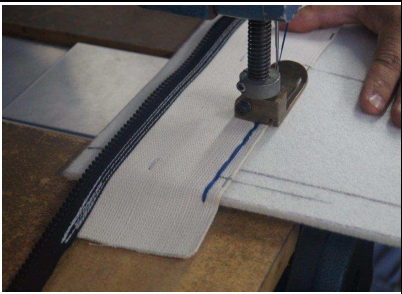

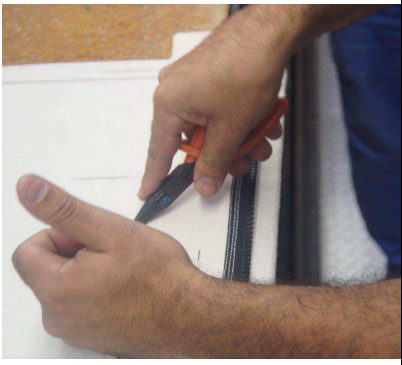
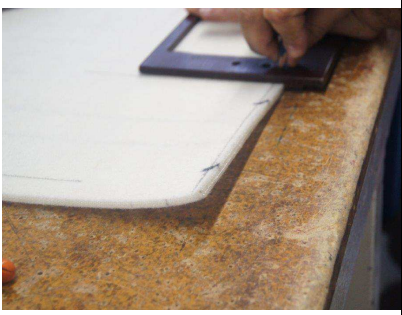

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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
13.		1. Clean seam.	1. Remove fibers.
14.		1. Cut the fibers.	1. Remove fibers.
15.		1. Mark zipper in BACK SIDE non-flap. Distance of 2 cm about the seam.	1. Form the angle.
16.		1. Open zipper and place it in BACK SIDE up (Felt + zipper). Check alignment.	1. Sew zipper.
17.		1. Staple zipper.	1. Sew zipper.




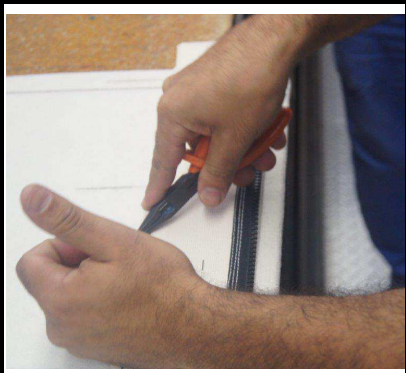

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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
18.		1. Sew line blue - BACK SIDE.	1. Set the zipper product.
19.		1. Put the label cut and pull.	1. After installing the client, remove accessory.
20.		1. Remove clamps.	1. Zipper finalized.
21.		1. Mark the zipper on the SHEET SIDE, flap. Distance of about 1cm the seam.	1. Form the angle.
22.		1. Open the zipper and position it at the marking - SHEET SIDE up (Felt + zipper). Check alignment.	1. Sew zipper.



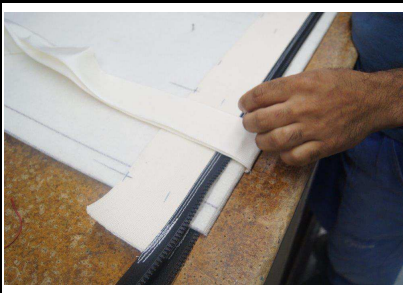
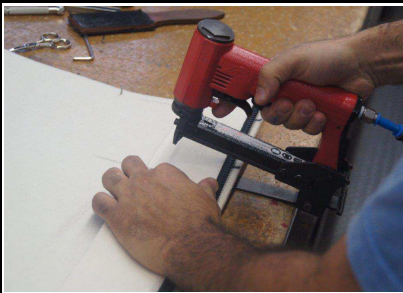
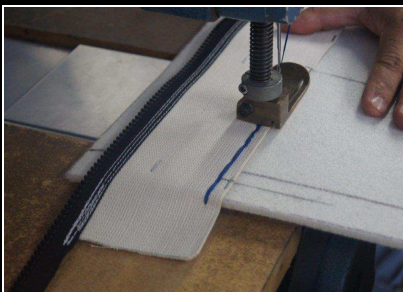
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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
23.		1. Staple zipper.	1. Sew zipper.
24.		1. Clean and trimming the fibers.	1. Clean the seam.
25.		1. Sew red line - FACE	1. Set the zipper product.
26.		1. Remove clamps.	1. Zipper finalized.
27.		1. Rotate the product.	1. Sew the other side.


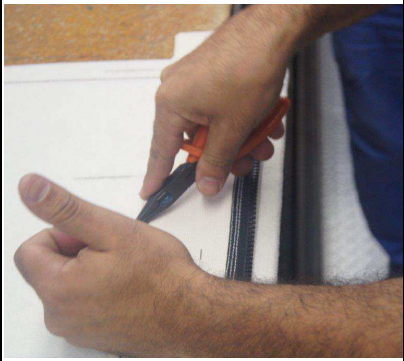


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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
28.		1. Clean and trimming the fibers.	1. Clean the seam.
29.		1. Mark the zipper on the back side, non-flap. Distance of about 2 cm of the seam.	1. Form the angle.
30.		1. Open the zipper and position it at marking - BACK SIDE up (Felt + zipper). Position winding handle and check alignment.	1. Sew zipper.
31.		1. Staple zipper.	1. Sew zipper.
32.		1. Sew blue line - BACK SIDE	1. Set the zipper product.

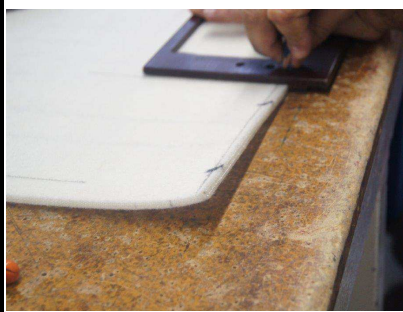




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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
33.		1. Put the label cut and pull.	1. After installing the client, remove accessory.
34.		1. Remove clamps.	1. Zipper finalized.
35.		1. Paint the loops. Non-flap = blue	1. To facilitate the closing of the seam on the costumer.
36.		1. Clean and trimming the fibers.	1. Loops clean and clearly visible.

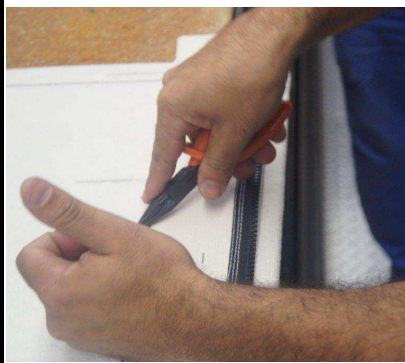



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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
37.		<p>1. Mark the zipper on the sheet side, flap. Distance of about 1cm the seam.</p> <p>To turn into the back side zipper for the sew's zipper sheet side does not pick up on it.</p>	1. Form the angle.
38.		1. Open the zipper and position it at marking - SHEET SIDE up (Felt + zipper). Check alignment.	1. Sew zipper.
39.		1. Staple zipper.	1. Sew zipper.
40.		1. Clean and trimming the fibers.	1. Clean the seam.
41.		1. Sew red line - SHEET SIDE.	1. Set the zipper product.

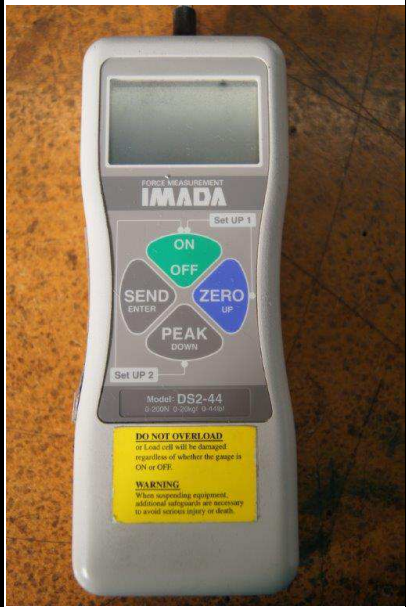
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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
42.		1. Remove clamps.	1. Zipper finalized.
43.		1. Paint loops. Flap = red	1. To facilitate the closing of the seam on the costumer.
44.		1. Clean and trimming the fibers.	1. Loops clean and clearly visible.
45.		1. Sew side handles.	1. To facilitate the installation on the costumer.

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JIB'S – WORK INSTRUCTION			
#	Process Steps	Key Points	Reasons / Motives
46.	 <p>The image shows an IMADA DS2-44 force gauge. It is a handheld device with a monochrome LCD screen at the top. Below the screen is a control panel with several buttons: a green 'ON' button, a blue 'ZERO' button with 'UP' written below it, and a blue 'PEAK' button with 'DOWN' written below it. There are also 'SEND ENTER' and 'OFF' buttons. The device has a yellow warning label at the bottom that reads: 'DO NOT OVERLOAD or Load will be damaged regardless of whether the gauge is ON or OFF. WARNING When supporting equipment additional safeguards are necessary to avoid serious injury or death.'</p>	<p>1. Make pull force on the product.</p>	<p>1. Evaluate the strength and the cable time.</p>

Issued by:

Alessandra Fontoura

Aprove by:

James Douglas