

ME2400 Project (Jan-May 2022)

Self Balancing Robot

C117

Authors:

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Aim & Objective

The aim is to build a “mini-Segway” that can house the components, provided in the project kit, on a chassis that can balance itself (any part of the chassis should not touch the ground), without any external power supply, and without toppling when subjected to small imposed external disturbances on (only) two axially aligned, independently actuated motorized wheels. It will be able to balance things put on the top of it having reasonable weight without external help. The spacing between the wheels, W , along its aligned axis cannot exceed $6\frac{1}{2}$ inches – the width of the entire structure should be within this two-wheel distance (i.e. no “spilling over” beyond the wheel span allowed in the ‘ W ’ direction). In the other two directions H and L) the chassis structure can be as tall and wide as deemed necessary.

The objective is to build a self balancing bot under the given constraints and using PID control algorithm on a digital controller to achieve the aim stated above.

Component List & Sizing Justifications

1. PVC Sheet piece - $11 \times 8 \text{ cm}^2$
2. 2- BO Geared Motors
3. Arduino Uno
4. 2- Wheels

5. 6- AA Batteries
6. MPU 6050
7. Motor driver - L293D
8. Breadboard
9. Jumper wires
10. Single Strand wires
11. Double sided tape

The chassis is made using the PVC sheet for it to be sturdy and not to wiggle when the bot is trying to balance. The components were placed in the chassis in such a way as to keep the center of gravity right above the wheel base as close as possible with symmetry in motor placement (the heaviest component) to have the center of gravity along the mid point and also placing layers of components to keep the c.g as close to the ground as possible.

Bill of Materials (BOM)

POS INVOICE									
Invoice No. : AD3-544/22-23						Date : 8-4-2022			
MERCY ELECTRONICS Old No. 14/2, New No. 35, D.D. Road, Adyar, Chennai- 600 020 GST NO: 33AGJPK0012D129 O44 48649823/22 State Name : Tamil Nadu, Code : 33 E-Mail : contactus@mercyelectronics.in						Buyer * Not Applicable GSTIN/UIN: State :Tamil Nadu ,Code :33			
S	Description of Goods	HSN/SAC	GST Rate	Quantity	Rate (Incl. of Tax)	Rate (Incl Tax)	Rate	per	Amount
1	SEW Multi Meter SEW 830 D	9030	18 %	1 nos	200.00	200.00	169.49	nos	169.49
2	P.Kit Bread Board Small	85364900	18 %	1 nos	70.00	70.00	59.32	nos	59.32
3	P.Kit Arduino Uno Chl.	91318000	18 %	1 nos	650.00	650.00	550.85	nos	550.85
4	P.Kit Robo Wheel 7 * 1 Bio Heavy	91318000	18 %	2 nos	40.00	40.00	33.90	nos	67.80
5	P.Kit Robo Bio 60 Rpm	91318000	18 %	2 nos	90.00	90.00	76.27	nos	152.54
6	P.Kit Sen. Module Gyro (MBU 6050)	90318000	18 %	1 nos	190.00	190.00	161.02	nos	161.02
7	P.Kit Jum. Cable M to M	91318000	18 %	5 nos	7.00	7.00	5.93	nos	29.65
8	PYE Wire Stripper and Cutter 950	8203	18 %	1 nos	60.00	60.00	50.85	nos	50.85
									1,241.52
OUTPUT CGST									111.74
OUTPUT SGST									111.74
OUTPUT IGST									
continued ...									
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POS INVOICE(Page 2)

No. : AD3-544/22-23

Date : 8-4-2022

MERCY ELECTRONICS

No. 14/2, New No.35,
Road, Adyar, Chennai- 600 020
GST NO: 33AGJPK0012D1Z9
PIN: 600022
State Name : Tamil Nadu, Code : 33
Email : contactus@mercyelectronics.in

Buyer

♦ Not Applicable

GSTIN/UIN:
State :Tamil Nadu ,Code :33

Description of Goods	HSN/SAC	GST Rate	Quantity	Rate (Incl. of Tax)	Rate (Incl Tax)	Rate per	Amount
ROUNDED OFF							
Total			14 nos				₹ 1,465.00

Amount Chargeable (in words)

INR One Thousand Four Hundred Sixty Five Only

E & O E

HSN/SAC	Taxable Value	Central Tax Rate	Central Tax Amount	State Tax Rate	State Tax Amount	Total Tax Amount
9030	169.49	9%	15.25	9%	15.25	30.50
85364900	59.32	9%	5.34	9%	5.34	10.68
91318000	800.84	9%	72.08	9%	72.08	144.16
90318000	161.02	9%	14.49	9%	14.49	28.98
8203	50.85	9%	4.58	9%	4.58	9.16
Total	1,241.52		111.74		111.74	223.48

Tax Amount (in words) : INR Two Hundred Twenty Three and Forty Eight paise Only

Cheque : Total Paid : 1465.00

Declaration

We declare that this invoice shows the actual price of the goods described and that all particulars are true and correct.

for MERCY ELECTRONICS

Authorised Signatory

This is a Computer Generated Invoice

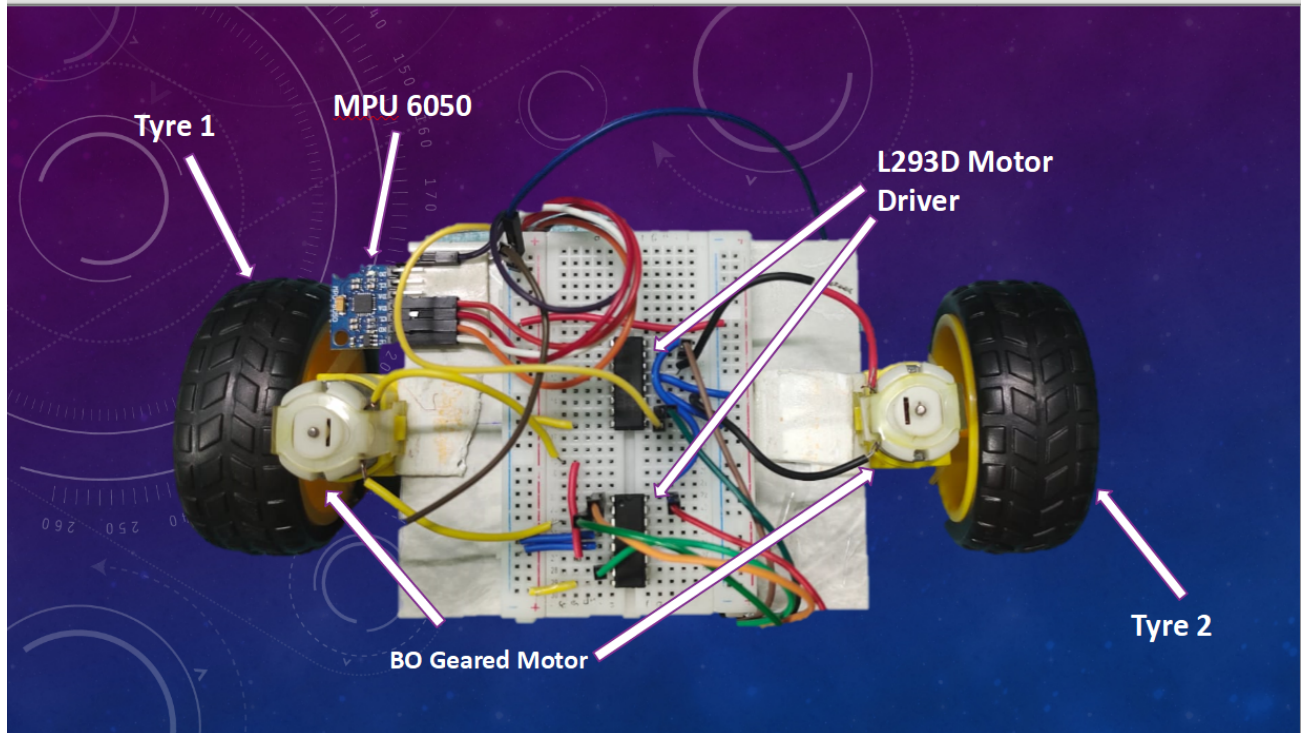
For Customer Feedback and Complaints : contactus@mercyelectronics.in

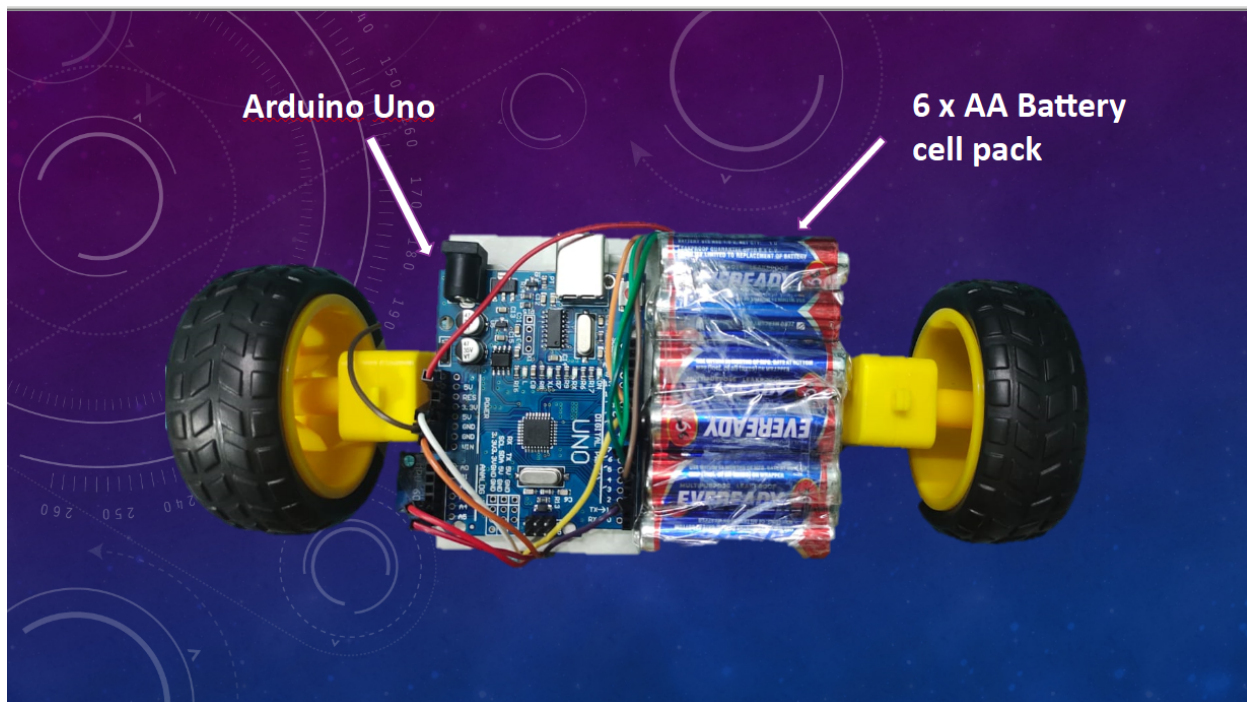
Whatsapp: +91 8939890020

Total Cost : 1577

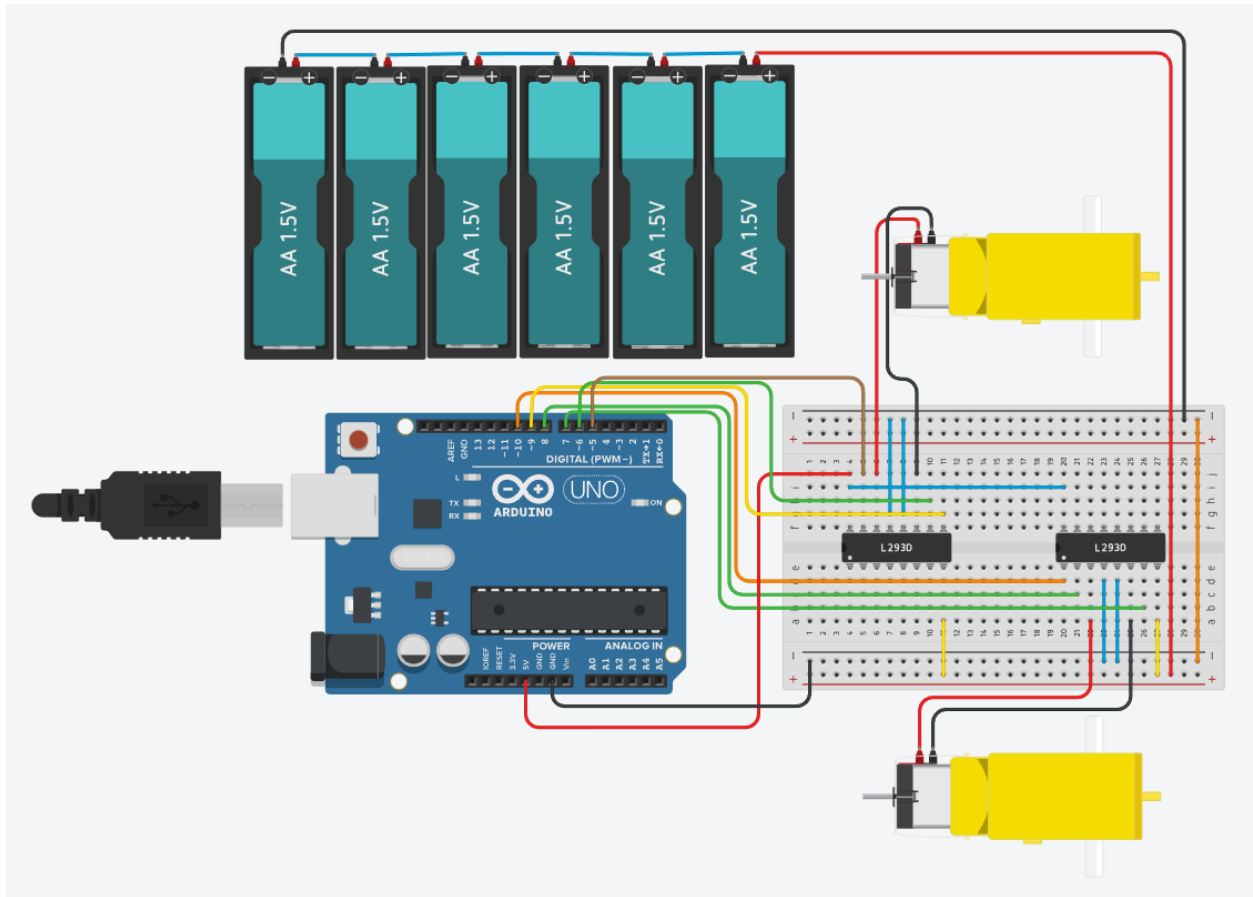
Mechanical design of the system

Mechanical design of this system is very much similar to the design of an inverted pendulum which is kept stable using a control system. An inverted pendulum is a pendulum that has its center of mass above its pivot point. It is unstable and falls over without any external help. It can be suspended stably in this inverted position using a control system which monitors angle of pole and actuates the necessary rotation to keep it stable.





Electronic circuit design



[Circuit Diagram in Tinkercad](#)

MPU 6050 Pin Connections:

VCC - 5V
GND - GND
SCL - A5
SDA - A4
INT - 2

Controller Design & Tuning Method

PID controller(Proportional Integral Derivative controller) is used in the design to balance the robot. PID circuit has 3 constants which determine the correction output of the controller. 3 constants are - Kp(Proportionality constant), Ki(Integral constant), Kd(Derivative constant).

With the proportional mode, the size of the controller output is proportional to the size of the error.

With the derivative mode, the controller output is proportional to the rate of change of error with respect to time.

With the integral mode, the rate of change of controller output is proportional to the error signal.

PID Control Algorithm

Combining all three modes of control (proportional, integral and derivative) gives a controller known as a three-mode controller or PID controller. The equation describing its action can be written as

$$\text{controller output} = K_P e + K_I \int e \, dt + K_D \frac{de}{dt}$$

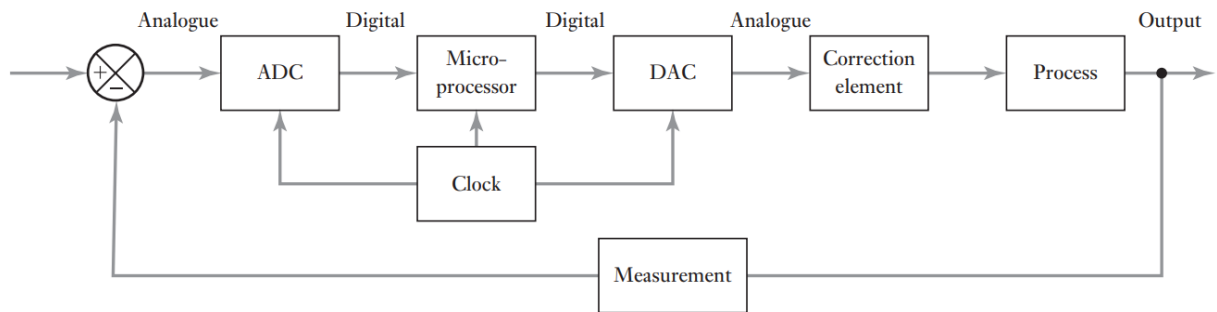
where K_P is the proportionality constant, K_I the integral constant and K_D the derivative constant. Taking the Laplace transform gives

$$\text{controller output}(s) = K_P E(s) + \frac{1}{s} K_I E(s) + s K_D(s)$$

And so

$$\text{transfer function} = K_P + \frac{1}{s} K_I + s K_D = K_P \left(1 + \frac{1}{T_I s} + T_D s \right)$$

Digital Controllers



The above figure shows the basis of a direct digital control system that can be used with a continuous process; the term direct digital control is used when the digital controller, basically a microprocessor, is in control of the closedloop control system. The controller receives inputs from sensors, executes control programs and provides the output to the correction elements. Such controllers require inputs which are digital, process the information in digital form and give an output in digital form.

Since many control systems have analogue measurements an analogue-to-digital converter (ADC) is used for the inputs. A clock supplies a pulse at regular time intervals and dictates when samples of the controlled variable are taken by the ADC. These samples are then converted to digital signals which are compared by the microprocessor with the set point value to give the error signal. The microprocessor can then initiate a control mode to process the error signal and give a digital output.

The control mode used by the microprocessor is determined by the program of instructions used by the microprocessor for processing the digital signals, i.e. the software. The digital output, generally after processing by a digital to-analog converter (DAC) since correcting elements generally require analog signals, can be used to initiate the correcting action.

A digital controller basically operates the following cycle of events:

1. samples the measured value;
2. compares it with the set value and establishes the error;
3. carries out calculations based on the error value and stored values of previous inputs and outputs to obtain the output signal;
4. sends the output signal to the DAC;
5. waits until the next sample time before repeating the cycle.

Microprocessors as controllers have the advantage over analog controllers that the form of the controlling action, e.g. proportional or three-mode, can be altered by purely a change in the computer software. No change in hardware or electrical wiring is required. Indeed the control strategy can be altered by the computer program during the control action in response to the developing situation.

They also have other advantages. With analog control, separate controllers are required for each process being controlled. With a microprocessor many separate processes can be controlled by sampling processes with a multiplexer. Digital control gives better accuracy than analog control because the amplifiers and other components used with analog systems change their characteristics with time and temperature and so show drift, while digital control because it operates on signals in only the on/off mode, does not suffer from drift in the same way.

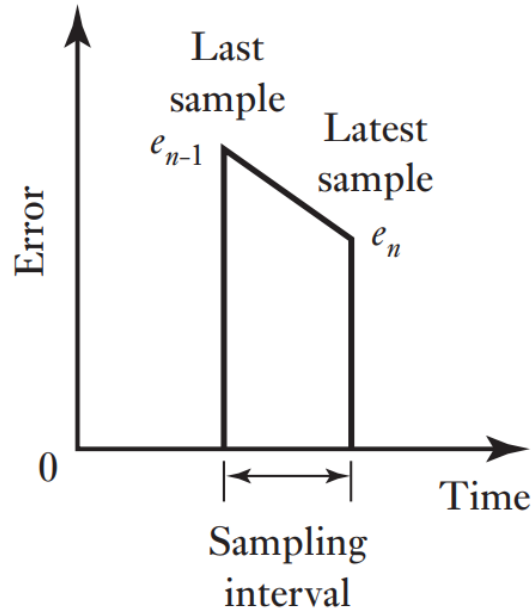
Implementing Control modes

In order to produce a digital controller which will give a particular mode of control it is necessary to produce a suitable program for the controller. The program has to indicate how the digital error signal at a particular instant is to be processed in order to arrive at the required output for the following correction element. The processing can involve the present input together with previous inputs and previous outputs. The program is thus asking the controller to carry out a difference equation.

The transfer function for a PID analog controller is

$$\text{transfer function} = K_P + \frac{1}{s}K_I + sK_D$$

Multiplication by s is equivalent to differentiation. We can, however, consider the gradient of the time response for the error signal at the present instant of time as being (latest sample of the error e_n minus the last sample of the error e_{n-1})/(sampling interval T_s) .



Division by s is equivalent to integration. We can, however, consider the integral of the error at the end of a sampling period as being the area under the error–time graph during the last sampling interval plus the sum of the areas under the graph for all previous samples (Int_{prev}). If the sampling period is short relative to the times involved then the area during the last sampling interval is approximately $1/2 * (e_n + e_{n-1}) / T_s$. Thus we can write for the controller output x_n at a particular instant the equivalent of the transfer function as

$$x_n = K_P e_n + K_I \left(\frac{(e_n + e_{n-1}) T_s}{2} + \text{Int}_{\text{prev}} \right) + K_D \frac{e_n - e_{n-1}}{T_s}$$

We can rearrange this equation to give

$$x_n = A e_n + B e_{n-1} + C (\text{Int}_{\text{prev}})$$

where $A = K_P + 0.5 K_I T_s + K_D / T_s$, $B = 0.5 K_I T_s - K_D / T_s$ and $C = K_I$.

The program for PID control thus becomes:

1. Set the values of K_P , K_I and K_D .
2. Set the initial values of e_{n-1} , Int_{prev} and the sample time T_s .
3. Reset the sample interval timer.

4. Input the error e_n .
5. Calculate y_n using the above equation.
6. Update, ready for the next calculation, the value of the previous area to $\text{Int}_{\text{prev}} + 0.5(e_n + e_{n-1})T_s$.
7. Update, ready for the next calculation, the value of the error by setting e_{n-1} equal to e_n .
8. Wait for the sampling interval to elapse.
9. Go to step 3 and repeat the loop.

Controller Tuning

The PID parameters were fixed after an iterative trial and error process by testing iterations varying one each of the parameters, until the bot balanced within a short interval time (adapted quickly).

PID Constant values used:

These are the parameters we finalised on after thorough testing.

1. $K_p=3500$
2. $K_i=50$
3. $K_d=600$

Arduino Programming (with code)

We've chosen our digital microcontroller as the Arduino Uno and have coded the same. We've uploaded our code to our project Github repository, the same can be accessed with the link below:

[Code](#)

Results

We've built a self balancing robot with the given conditions for the physical aspect of the bot, along with the use of PID control algorithm for the software part.

The overview involves controlling the balance (" no acceleration ") for the bot, by using the reading from the MPU 6050 ("Accelerometer and Gyroscope Sensor") in a closed control loop, where the value is compared with the required value ("0 in our case"). The microcontroller ("Arduino Uno") uses the input reading from the sensor to control the actuator (" Motors") via the motor driver (" Motor driver - L293D "), which in turn changes the acceleration and gyroscope sensor values in the closed loop using PID control.

Conclusion

Thus, we've achieved our objective by building a self balancing robot, which balances when destabilised under a satisfactory time period by itself using PID control algorithms in a closed loop feedback system using a digital controller, sensors, analog actuators and motor drivers. This was a iterative learning process as well as a practical experience. Figuring out the solution for such a hands-on problem statement with a team was a great experience for all of us. We thank you for giving such an opportunity.

Team member contributions

ME20B202 VENNU MITESH REDDY (Batch C) : Coding, Testing, Procurement

ME20B142 RAGAVENDIRAN N (Batch C) : Coding, Testing, Procurement

ME20B140 PUTUMBAKA KARTHIKEYA (Batch C) : Chasis, Assembly, Circuits

ME20B143 RAGHAV JANGID (Batch C) : Chasis, Assembly, Circuits

Photos & Video

We've attached the photos and video of our self balancing robot in the link below:

[Photos & Videos](#)

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