### **TEAM GENEX - IDEA SUBMISSION**

>

- Business Focus Area: Improve Safety under Energy and Resources area
- Team Members: (TISS Mumbai, Masters in Analytics program)

Rahul Nain

### **Problem statement:**

"Reporting accidents in mining and energy sector invited leads to data procrastination for procedures such as



incidence, approval of medical insurance and compliance reporting"









### **Business Challenge and Opportunity**





Global Market Size
Workplace Safety in
mining & related industries
USD 14.2 billion



**Expected Growth** 

USD 26.7 billion By 2027 Indian market size for workplace safety & risk mitigation in mining and related industries





Expected Growth
USD 5.4 billion

By 2028

### Business Challenge - Competitor Analysis

Competitor	Key Features and Focus	Strengths	Weaknesses
HexaSafe Solutions	Real-time hazard monitoring and reporting	Established player, real-time monitoring	Limited AI integration for predictive risk mitigation
SafeTech Insights	Advanced safety analytics, data-driven insights	Strong analytics foundation	Less intuitive UI compared to potential AI-driven solution
PredictRisk Innovations	Predictive modeling of workplace hazards	Expertise in predictive modeling	Limited automation for hazard reporting and response
RiskMinder Al	Al-driven insights, customizable hazard identification	Al-driven approach for dynamic mitigation	Potential learning curve for users unfamiliar with AI

- Business Opportunity Saving cost and time
  - Annual Loss of Lives: Approx. 2 million lives lost annually.
  - Economic Cost: Estimated at \$1.25 trillion USD.
  - Cost of Occupational Injuries: One study reports a staggering \$3 trillion.
  - Inefficient Safety Reporting Systems: Businesses in the U.S. lose an average of \$1.8 billion yearly.
  - Global Economic Impact: Work-related injuries cost ranges from 1.8% to 6% of GDP.
  - Lost Workdays: Total of 31,515,368 lost workdays over the period.
  - Equivalent to 5,700 person-years lost per year

Source: ILO NCBI NSC NCBI

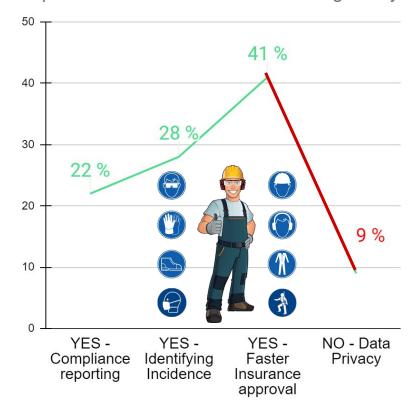
### Rationale behind GEN AI Solution and Technologies Proposed



### **Primary Research Survey**

## Secondary Research Data Available Technologies

Key takeaways from Primary Survey response for GEN AI solution in mining safety



There is a need for GEN AI solution keeping in check Data Privacy Risk



**Aurum Mining Corporation** Data set has been used to train our prototype using:

- Input: Incident **Narrative**
- **Output: Classification** into column variables

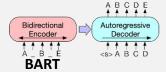
### **Business Use cases:**

- **Incident Analysis to** identify root cause
- Fast tracking medical care and health insurance
- **Compliance Reporting**









Chosen because it is really good at understanding and generating human-like textl

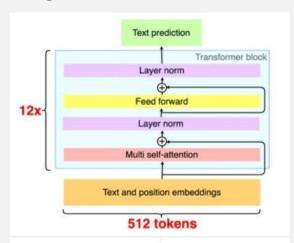
### **GPT (Text-to-Text Transfer Transformer**)

GPT, which stands for "Text-to-Text Transfer Transformer," is a highly versatile language model renowned for its adaptability in transforming various text inputs into meaningful text outputs. This adaptability makes it well-suited for a wide range of language generation tasks.

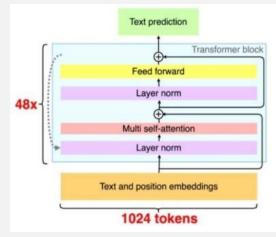
### **Key Features of T5**

- Text-to-Text Framework
- Fine-Tuning Flexibility
- Competitive Performance
- **Interpretable Outputs**
- **Transfer Learning**

### **GPT1**

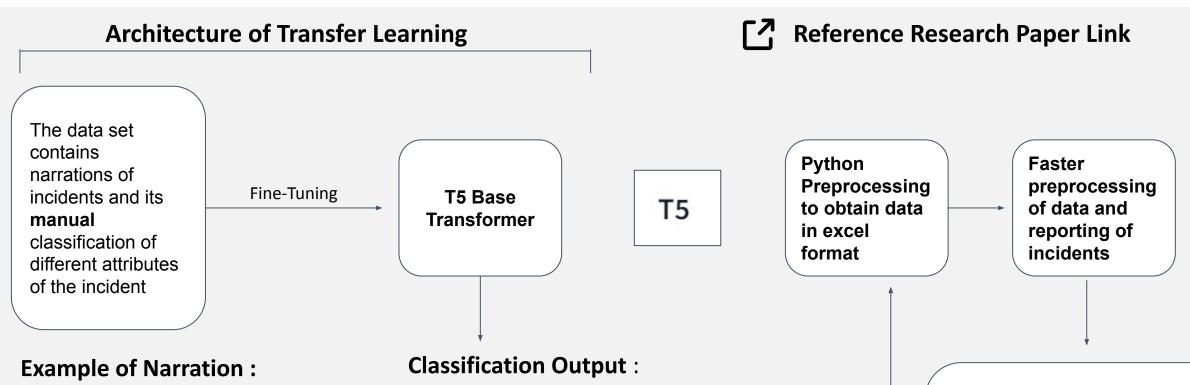


### GPT2



### **Proposed Generative AI solution including Solution Architecture**





Employee was building and plastering a brattice when some of the plaster got on he's glasses and into he's left eye causing scratches and irritation to he's eye.

### **INPUT TEXT**

### Column 1

Subunit: Underground

**Underground location : Vertical** 

Shaft

Underground mining method:

**Continuous Mining** 

### Column 2

**Body Part** Injured:

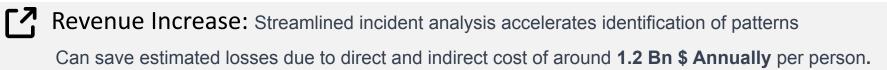
EYE/OPTIC **NERVE** 

### **Applications:**

- **Incident Analysis to** identify root cause
- Fast tracking medical care and health insurance
- Compliance Reporting

### **EXPECTED OUTPUT**

### **Proposed Business Benefits**



Cost Reduction: Swift root cause identification minimizes recurring incidents and costs.

Workplace safety has great ROI for \$4 to \$6 for every \$1 invested in workplace safety (OSHA).

Improve Asset Utilization: Accurate incident analysis enables proactive maintenance, lowering downtime, increase equipment availability and reduced maintenance costs.

Cut Maintenance Activity time

Boost Equipement Availability

Reduce Maintenance Expenses

10% - 20%

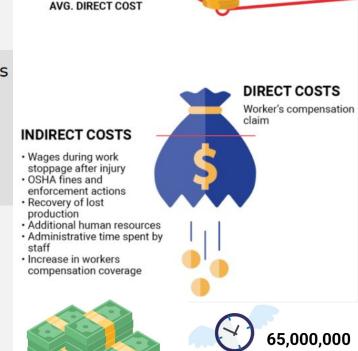
5% - 10%

- Risk Reduction: Enhanced compliance minimizes legal and financial risks and potential penalties

  The maximum penalties will be raised from the current \$100,000 and/or up to one year imprisonment
- Experience Enhancement: Effective incident response fosters a safer, positive work environment. Organizations prioritizing safety lower safety incidents by 70% according to a study by Gallup 2017.

  The NSC estimated a total of 99,000,000 days lost due to work-related injuries for 2020.





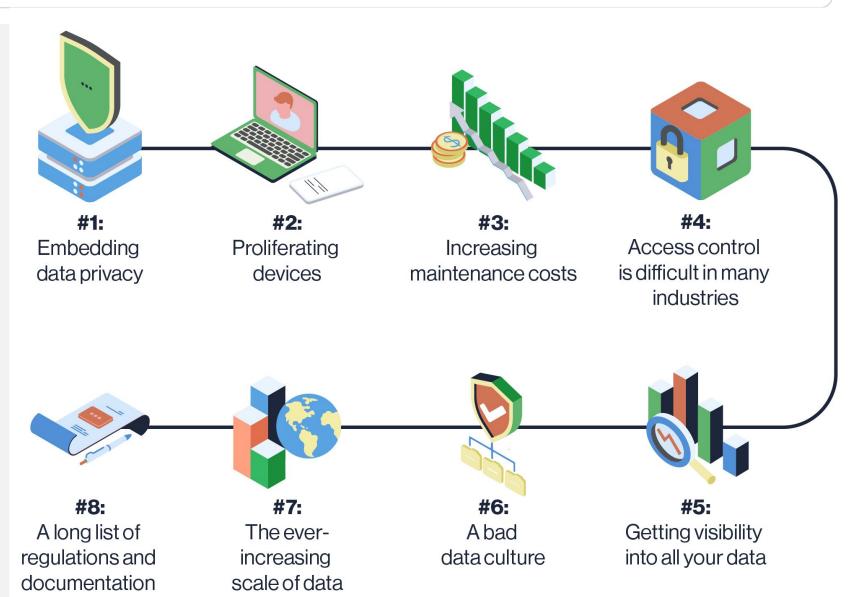
\$4 - \$6 AVG. ROI

### Risks associated with proposed solution -> Mitigation Strategies

to follow



- ☐ Data Privacy -> Data Encryption
- Proliferating Devices ->
  Data Governance
- Maintenance Costs -> Automation
- Access Controls -> Better Data
  Architecture
- Visibility of all Data -> Effective Data Pipeline implementation
- Bad Data Culture or Data Bias ->
  Data Ethics trainings and policies
- Scalability of solution >
  Developing Quality standards
- Regulations -> Staff Training



### PRODUCT DEVELOPMENT PRESENTATION



- Business Focus Area: Improve Safety under Energy and Resources sector
- TEAM GENX (TISS Mumbai, Masters in Analytics program)
- in Soumyadeep Pal
- in Amit Kadarmandalgi
- in Mayuri Jape
- in Rahul Nain











### **Business Problem Statement & Scope of Solution**

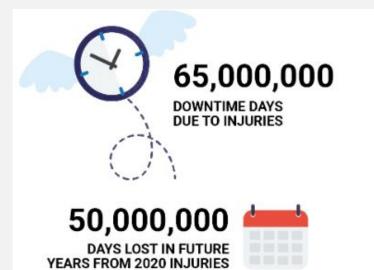


"Reporting accidents in mining and energy sector involves manual data entry which leads to data procrastination for procedures such as identifying root cause of incidence, approval of medical insurance and compliance reporting"

- What is the business problem? Manual entry of incident reports of accidents happening at workplace
- Where is this happening? Mainly in energy and mining sector where there are higher chances of work hazards
- How did we arrive at this problem? Conducted a primary research using a questionnaire based survey form
- Why is this an important issue? Manual entry leads to data procrastination which leads to delay in processes.
  - Root Cause analysis: Not identifying the cause of accidents implies no corrective or preventive action
  - Insurance approval: Delay in approvals for crucial medical assistance and insurance approval to the victim
  - Regulatory Compliance: Failing to do internal audits can lead to legal penalties also imprisonment.
- Compromising on safety standards of workers leads to loss of life, money, time and also legal punishments







### **Workflow Solution and Technical Architecture**



### **Architecture of Transfer Learning**

**Python** 

in excel

format

**Preprocessing** 

to obtain data

### **Reference Research Paper Link**

The data set contains narrations of incidents and its manual classification of different attributes of the incident

Fine-Tuning GPT2
Transformer

### **Classification Output:**

### Column 1

Subunit: Underground

Underground location : Vertical

Shaft

Underground mining method :

**Continuous Mining** 

. . . .

# Column 2 Body Part Injured: EYE/OPTIC NERVE .....

### **Applications:**

 Incident Analysis to identify root cause

**Faster** 

preprocessing

of data and

reporting of

incidents

- Fast tracking medical care and health insurance
- Compliance Reporting

### **Example of Narration:**

Employee was building and plastering a brattice when some of the plaster got on he's glasses and into he's left eye causing scratches and irritation to he's eye.

**INPUT TEXT** 

**EXPECTED OUTPUT** 

### **Data Set, Sources and Data Processing Steps**



### Primary Research Survey Data

### Secondary Data Set Source

### Data Processing Steps

### 1. Data Collection

Conducted Primary and Secondary research and Finalised on Data Set i.e. AMC Safety Data Set

### Data Set used:

Aurum Mining Corporation
Data set has been used to train our
model using LLM

**Data Type:** Human data entries of Narratives of accidents in text form

**Data Source:** We have sent an official request to QHSE and received AMC safety data set after approval

<u>Safety Data Sheets - AMC Drilling Optimisation</u> (amcmud.com)



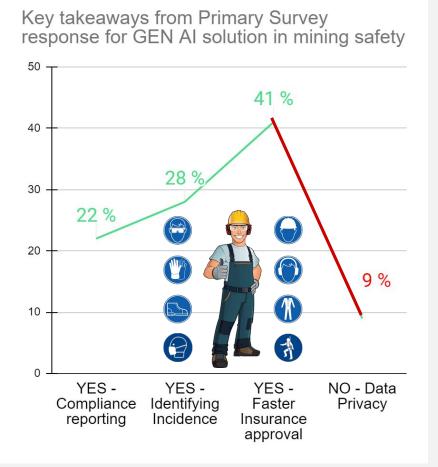
Data Pre processing to identify errors in text narrative, data selection and tokenization

### 3. Data Modelling

Splitting into training and test data set for model

Feedback and Corrections to enhance Model

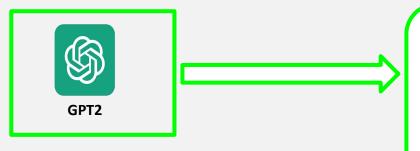
Output



There is a need for GEN AI solution keeping in check Data Privacy Risk

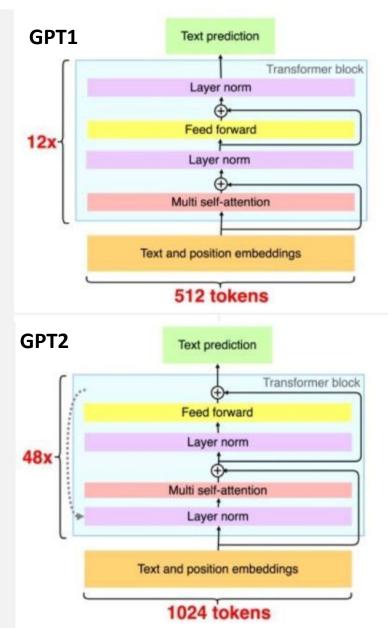
### **Details of foundation models**





Chosen because it is really good at understanding and generating human-like text

- Key Features of GPT
- **1.Text-to-Text Framework:** utilizes a text-to-text framework, enabling it to process input text and generate meaningful output text which supports a wide range of NLP tasks.
- 2. Fine-Tuning Flexibility: adaptable as it allows customization for specific tasks
- **3. Competitive Performance:** consistently delivers competitive performance across various NLP benchmarks, thanks to its large-scale architecture and extensive pre-training.
- **4. Interpretable Outputs:** GPT generates interpretable and contextually meaningful outputs, aligning well with input context
- **5. Transfer Learning:** leverages transfer learning by pre-training on vast text data, enabling it to understand language comprehensively.



### Model evaluation & Deployment approach



### Non-Traditional approach of model evaluation Model Deployment Approach

- Accuracy of Information: How accurately the generative AI model fills in the columns compared to manual entry.(Around 80% for the current model)
- Time Efficiency: The time saved by using the generative AI model compared to manual data entry. (Need Company level data to calculate)

### How should the metric look like?

### **Example:**

Manual Entry:

Accuracy: 90%

Time taken: 10 minutes per incident

Generative Al Entry:

Accuracy: 95%

Time taken: 2 minutes per incident

3 - Click Approach for front-end







### Infrastructure Setup (Refer to Required Infrastructure and Environment)

- Compute Resources (GPU recommended) Adequate Storage Stable Network Connection Model Serving Setup
- Choose Model Server Framework Dockerize Application for Portability **API Development**
- Create RESTful API for Input and Response Implement Robust Error Handling Integration with Frontend/Client

5. Develop User Interface or Client App Manage User Input and API

Requests

**Deployment and Monitoring** 

6. Host on Cloud Platform (e.g., AWS, GCP) Implement Load Balancing (if needed)

Set up Monitoring, Logging, and **Security Measures** 

### **GPT2 Fine-tuning Approach**





**Installing Dependencies** 

- 1.transformers
- 2.SentencePiece
- 3. Cython
- 5. rich

Choice of **platform** for fine-tuning.
Kaggle provides with 15GB of RAM and 15GB of GPU P100
Accelerator.

Choice of Model and libraries to Load the model: We have used GPT2 base model from Huggingface for finetuning.
Libraries: GPT2LMHeadModel and

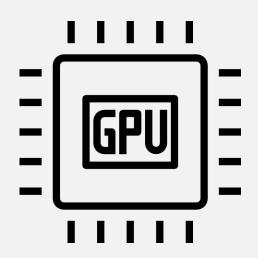
**GPT2Tokenizer** 



```
from torch import cuda
device = 'cuda' if cuda.is_available() else 'cpu'
model = model.to(device)
```

```
def fine_tune_gpt2(model_name, train_file, output_dir):
    # Load GPT-2 model and tokenizer
    model = GPT2LMHeadModel.from_pretrained(model_name)
    tokenizer = GPT2Tokenizer.from_pretrained(model_name)
```

- 1. The initial function fine\_tune\_gpt2 takes three inputs: model\_name, train\_file, and output\_dir.
- 2. It loads a pre-trained GPT-2 model and a compatible tokenizer using from pretrained.
- 3. It checks if a GPU is available. If a GPU is available, it moves the model to the GPU for faster training.
- 4. It creates a training dataset using the TextDataset class, configured with the provided tokenizer and file path.
- 5. A data collator is created for language modeling tasks, with masking set to False.
- 6. Training arguments are set, including output directory, number of epochs, batch size, and save settings.
- 7. The model is trained using a Trainer object, which manages the training process.
- 8. The fine-tuned model is saved along with the tokenizer configurations to the specified directory.



### **Required Infrastructure and Environment**



# Estimated GPU Memory Requirement and Implementation Cost Analysis

My Estimate India

2202 76

	Model Configuration: GPT Model: GPT-2 Base version (851.2 MB) Description Token Size: 30 tokens					Azure Cost Analysis			
						Service category	Region	Description	Estimated monthly cost
•	<ul> <li>Batch Size: 8</li> <li>GPU Memory Estimation:</li> <li>Formula: GPU Memory (GB) = Batch Size *</li> </ul>					Compute	West India	1 D2 v3 (2 vCPUs, 8 GB RAM) (1 year savings plan), Linux, (Pay as you go); 0 managed disks – S4; Inter Region transfer type, 5 GB outbound data transfer from West India to East Asia	•
<ul> <li>Model Size (GB) * Tokenization Factor</li> <li>Calculation: GPU Memory (GB) = 8 * 0.8512 GB * 30 = 20.43 GB</li> <li>Cloud Service Costs for 1 Year:</li> <li>Azure: Approximately \$314.29 for 1 year</li> </ul>					= 8 *	Compute	East US	1 D2 v3 (2 vCPUs, 8 GB RAM) x 730 Hours (Pay as you go), Windows (License included), OS Only; 0 managed disks – S4; Inter Region transfer type, 5 GB outbound data transfer from East US to East Asia	\$137.24
	AWS: Approximately \$3,293.76 for 1 year					Compute	East US	1 A2 v2 (2 Cores, 4 GB RAM) x 730 Hours (Pay as you go), Windows (License included), OS Only; 0 managed disks – S4; Inter Region	\$99.28
AWS Cost Analysis									
Detailed Estimate									
Grou hiera	5	Region	Service	Upfront	First 12 months total			transfer type, 5 GB outbound data transfer from East US to East Asia	
	-	-	Amazon			Support	Support		\$0.00
12 P. S.									The second control of

### **Target Users**



**Mining Companies** 



Oil and Gas Companies





Renewable Energy

Companies



Manufacturing and
Construction Companies
in Energy Sector



Regulatory and Compliance Bodies



**Medical Personnel** 



Strategy Analysts & Decision Makers



Environmental Monitoring
Officers



Risk Management and Insurance Agencies



# er Personas

### **Operator Ojas**

Operator Ojas is responsible for day-today operations in the mining and energy sector. They need tools that support their tasks and ensure safety.

### Jobs To Be Done:

Job 1: Incident Notification and Response In case of an incident, Oliver needs a tool that allows quick notification and response. The Al solution should facilitate immediate reporting and response procedures.



### **Compliance Officer Kartik**

Compliance Officer Kartik ensures that the organization adheres to legal and regulatory requirements related to safety.

### Jobs To Be Done:

Job 1: Automated Compliance Reporting
Carla's primary responsibility is to generate
compliance reports. The AI solution should
automate this process, providing accurate and upto-date compliance reports.



### Safety Manager: Sameer

Safety Manager Sameer oversees safety protocols and procedures within mining and energy operations. They are responsible for incident response and prevention strategies.

### Jobs To Be Done:

Job 1: Efficient Incident Reporting
When an incident occurs, Sam needs to
quickly report and respond to it. The Al
solution should provide a seamless and
streamlined reporting process, allowing
Sam to receive real-time information and
take immediate action.

### Job 2: Root Cause Analysis

After an incident, Sam needs to identify the root cause to implement effective preventive measures. The Al solution should facilitate prompt identification and analysis of root causes.



### **Inspector Ishant**

Inspector Ishant conducts routine inspections to ensure compliance with safety regulations and standards.

### Jobs To Be Done:

Job 1: Real-time Compliance Reporting Ingrid needs to ensure that the operations comply with safety regulations. The AI solution should provide instant access to compliance data, allowing Ingrid to make timely assessments and recommendations.



### **Medic Meera**

Medic Meera handles medical assessments and treatments for injured personnel. Quick access to information is crucial for providing timely care.

### Jobs To Be Done:

Job 1: Faster Approval of Medical Insurance When an incident occurs, Mia needs to quickly approve medical insurance claims for injured personnel. The Al solution should expedite the approval process, ensuring prompt medical attention.



### **Analyst Alisha**

Analyst Alisha analyzes safety data to identify trends, patterns, and areas for improvement. They rely on accurate and structured data for meaningful insights.

### Jobs To Be Done:

Job 1: Clean and Structured Data
Alex needs high-quality, standardized data for
effective analysis. The AI solution should provide
clean and structured data, reducing the time and
effort required for analysis.



### **Executive Evelyn**

Executive Evelyn makes strategic decisions based on performance metrics and safety records. Informed decision-making is critical for operational efficiency.

### Jobs To Be Done:

Job 1: Improved Decision-making
Evelyn relies on timely and accurate safety data to
make informed decisions. The AI solution should
provide access to such data for enhanced
operational efficiency and risk management.

### **Business value proposition**

osition

Revenue Increase: Streamlined incident analysis accelerates identification of patterns

Can save estimated losses due to direct and indirect cost of around 1.2 Bn \$ Annually per person.

Cost Reduction: Swift root cause identification minimizes recurring incidents and costs.

Workplace safety has great ROI for \$4 to \$6 for every \$1 invested in workplace safety (OSHA).

Improved Asset Utilization: Accurate incident analysis enables proactive maintenance, lowering downtime, increase equipment availability and reduced maintenance costs.

Cut Maintenance Activity time

Boost Equipement Availability

Reduce Maintenance Expenses

10% - 20% 5% - 10%

The maximum **penalties** will be raised from the current \$100,000 and/or up to one year imprisonment

Experience Enhancement: Effective incident response fosters a safer, positive work environment.

Organizations prioritizing safety lower safety incidents by 70% according to a study by Gallup 2017.

The NSC estimated a total of 99,000,000 days lost due to work-related injuries for 2020.

Risk Reduction: Enhanced compliance minimizes legal and financial risks and potential penalties

\$120,000 \$80,000 (CONSERVATIVE CALCULATION) \$40,000 DIRECT COSTS Worker's compensation INDIRECT COSTS · Wages during work stoppage after injury OSHA fines and enforcement actions · Recovery of lost production Additional human resources Administrative time spent by Increase in workers compensation coverage

\$4 - \$6 AVG. ROI

### **Solution Benefits with Examples of applications**



### Solution

Tangible Benefit

Intangible Benefit

Financial Benefit

### **Efficient Incident Reporting:**

- Reduction in incident reporting time
- Intangible Benefit: Enhanced situational awareness for quicker response.
- Financial Benefit: Potential cost savings due to reduced downtime and operational disruptions.

### Real-time Compliance Reporting

- Reduction in compliance reporting time.
- Improved regulatory adherence leading to a better organizational image.
- Lower compliance-related fines and penalties.

### Faster Approval of Medical Insurance

- Medical insurance approval process shortened
- Increased trust and satisfaction among employees.
- Reduced financial burden on the organization for medical expenses.

### Solution

Tangible Benefit

Intangible Benefit

**Financial Benefit** 

### **Root Cause Analysis**

- Improvement in identifying root causes promptly.
- More effective preventive measures reducing future incidents.
- Cost reduction through prevention of recurrent incidents and associated expenses.

### **Automated Compliance Reporting**

- Reduction in manual compliance reporting efforts.
- Enhanced transparency and trust with regulatory bodies.
- Lower compliance-related administrative costs.

### Improved Decision-making

- Faster decision-making with access to real-time safety data.
- Enhanced operational efficiency and risk management.
- Improved profitability through better-informed strategic decisions.

### **Revenue Benefits**

### &

## Facts supporting it



- Reduced Downtime: Minimizing incidents and improving response times can lead to significant revenue savings by reducing downtime in mining and energy operations.
- **Better Reputation:** Enhanced safety practices and compliance can attract new business opportunities and partnerships, contributing to revenue growth.
- Ľ
- Insurance Cost Savings: Efficient medical insurance approvals can result in lower insurance premiums, contributing to cost reduction.
- [7
- Data-Driven Efficiency: Improved decision-making can optimize resource allocation, reduce operational costs, and increase overall profitability.
- **Preventing Regulatory Fines:** Avoiding regulatory fines and penalties can protect revenue and maintain financial stability.
- **[**]
- Market Share Growth: A better safety record can help capture a larger share of the market and increase revenue potential.
- **Reduced Employee Turnover:** Improved safety and faster medical attention can reduce employee turnover and recruitment costs.

- The average cost of lost revenue, financial penalties, idle staff time and restarting lines is \$532,000 per hour, amounting to \$172 million per plant annually.
- 92% will be more likely to trust a company that supports social or environmental issues.
- The digitization of the claims and filing process can improve the customer experience by 20% points and reduces expenses by 25-30%
- According to a report by McKinsey, companies that effectively use data analytics for decision-making can achieve up to a 20% improvement in operational efficiency.
- According to a report by McKinsey, effective use of digital technologies in risk management can lead to a 10-25% reduction in regulatory costs in the mining industry.
- According to OSHA, effective safety and health management systems can reduce workplace injuries and illnesses by 20-40%. This can directly impact turnover rates.

### Future Scope of solution focusing on clients at different stages of Tech Adoption cycle



### **Innovators** (Risk takers)

### **Predictive Analytics for Incident Prevention:**

Innovators, who are typically risk-takers and early tech adopters, can be the first to embrace predictive analytics for incident prevention. They have a high tolerance for experimenting with new technologies.

### Early Adopters (Visionaries)

### IoT Integration for Realtime Monitoring:

Early Adopters, often visionaries, are open to incorporating IoT for realtime monitoring. They recognize the potential benefits and are willing to invest in innovative solutions.

### Augmented Reality (AR) and Virtual Reality (VR) for Training:

Early Adopters are likely to see the value in immersive training experiences and may implement AR and VR technologies early on.

### **Early Majority** (Pragmatists)

### Natural Language Processing (NLP) for Voice Commands:

Pragmatists in the Early Majority phase may adopt NLP for voice-activated incident reporting. They seek practical solutions that offer clear benefits.

### **Enhanced Data** Visualization and Reporting:

Clear data visualization and reporting resonate with pragmatists who value practical, actionable insights.

### Late Majority (Conservatives)

### Integration with Wearable Technology:

Late Majority adopters, while cautious, recognize the value of wearable tech for safety monitoring. They tend to adopt proven technologies.

### **Regulatory Compliance Automation:**

Late Majority users may adopt compliance automation as it becomes an established best practice.

### Laggards (Skeptics)

### Global Expansion and **Customization:**

Laggards may consider global expansion and customization when it becomes an industry standard. They adopt technologies only when they see widespread acceptance.

### Blockchain for **Transparent Incident** Records:

Blockchain may be adopted by laggards as it becomes a mainstream approach for incident record keeping.

### **Period of Time**

### **Product Demonstration Video and Repository Links**



Link to Demo Prototype

Link to GitHub Repository

# **THANK YOU**

