

Q4.

Factory.	W1	W2	W3	W4	Factory cap.
F1	20	56	34	19	90
F2	1	19	57	20	1500
F3	33	21	56	1	1368
Warehouse Requirement	20	1120	33	2850	

Find initial basic feasible solution using Least Cost Method. For a cell the convention used is

 $y = \text{cost}$
 $x = \text{allocation}$

x	y
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The problem is an unbalanced transportation problem where demand > supply.

Here ~~demand~~ total demand = 4023.

total supply = 2958

Excess demand = 1065.

\therefore we add a dummy row ^{F_d} with transportation cost 0.

x	y
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x is allocation
 y is cost

	W1	W2	W3	W4	supply
F1	20	56	34	19	90
F2	1	19	57	20	1500
F3	33	21	56	1	1368
F_d F _d	0	1065	0	0	1065
Demand	20	1120	33	2850	4023

Smallest transportation cost is 0. we can select any one cell say F_dW₂. we allocate min(1065, 1120) and F_d row is removed.

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Step-2

Roll: 001610501020

	W1	W2	W3	W4	Supply
F1	20	56	34	19	90
F2	20 1	19	57	20	1500 1480
F3	33	21	56	1 1	1368
F4	0	1065 0	0	0	0
Demand	20	55	33	2850	

min cost is 1. select F3W4. Allocate
 $\min(1500, 20) = 20$. $\min(1368, 2850) = 1368$

Step-3

	W1	W2	W3	W4	Supply
F1	20	56	34	19	90
F2	20 1	19	57	20	1500
F3	33	21	56	1368 1	0
F4	0	1065 0	0	0	0
Demand	20	55	33	1482	

~~Allocate~~ min. cost = 1. Select F2W1.
Allocate $\min(20, 1500) = 20$.

Step-4

	W1	W2	W3	W4	Supply
F1	20	56	34	90 19	90
F2	20 1	19	57	20	1480 1460
F3	33	21	56	1368 1	0
F4	0	1065 0	0	0	0
Demand	20 0	55	33	1482	

step-3

min cost = 19. Select F1W4.

allocate min(90, 1482) = 90.

step-5

	w1	w2	w3	w4	Supply
F1	20	56	34	90 19	0
F2	20	55 9	57	20	1480
F3	33	21	56	1368 1	0
F4	0	1065	0	0	0
Demand	0	55	33	1392	

min. cost = 19. Select F2W2. Allocate min(55, 1480) = 55.

step-6

	w1	w2	w3	w4	Supply
F1	20	56	34	90 19	0
F2	20 1	55	57	1392 20	1425
F3	33	21	56	1368 1	0
F4	0	1065	0	0	0
Demand	0	0	33	1392	

min. cost = 20. Select F2W4. Allocate min(1425, 1392) = 1392.

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Step-7

	W1	W2	W3	W4	Supply
F1	20	56	34	$\frac{90}{19}$	0
F2	$\frac{20}{1}$	$\frac{55}{19}$	57	$\frac{128}{20}$	33
F3	33	21	56	$\frac{1368}{1}$	0
F4	0	$\frac{1065}{0}$	0	0	0
Demand	0	0	33	0	

min. cost = 57. select F2W2. Allocate 33.

Step-8

	W1	W2	W3	W4	Supply
F1	20	56	34	$\frac{90}{19}$	0
F2	$\frac{20}{1}$	$\frac{55}{19}$	$\frac{21}{57}$	$\frac{1368}{20}$	0
F3	33	21	56	$\frac{1368}{1}$	0
F4	0	$\frac{1065}{0}$	0	0	0
Demand	0	0	0	0	0

∴ Initial feasible solution

	W1	W2	W3	W4	Supply
F1	20	56	34	$\frac{90}{19}$	90
F2	$\frac{20}{1}$	$\frac{55}{19}$	$\frac{33}{57}$	$\frac{128}{20}$	1500
F3	33	21	56	$\frac{1368}{1}$	1368
F4	0	$\frac{1065}{0}$	0	0	1065
Demand	20	1120	33	2850	

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Roll: 001610501020

Initial ~~feasible~~ cost = $90 \times 19 + 20 \times 1 + 55 \times 19 + 33 \times 57$
 $+ 1392 \times 20 + 1368 \times 1 + 1065 \times 0$
 $= 33864.$

number of allocated cells = 7.

Number of rows = 4 = n

Number of columns = 4 = m.

\therefore No. of allocated cells = $n+m-1$

\therefore Solution is non-degenerate.

(a) Solve using MODI method.

Assign u_i for rows and v_j for columns.

$C_{ij} = u_i + v_j$

	v_1	v_2	v_3	v_4		
	w_1	w_2	w_3	w_4	Supply	
F1	20	56	34	90 19	90	u_1
F2	20 1	55 19	33 57	1392 20	1500	u_2
F3	33	21	56	1368 1	1368	u_3
F4	0	1065 0	0	0	1065	u_4
///						
Demand	20	1120	33	2850		

$C_{14} = u_1 + v_4 = 19$

$C_{34} = u_3 + v_4 = 1$

$C_{21} = u_2 + v_1 = 1$

$C_{42} = u_4 + v_2 = 0.$

$C_{22} = u_2 + v_2 = 19$

$C_{23} = u_2 + v_3 = 57$

$C_{24} = u_2 + v_4 = 20.$

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putting $u_2 = 0$. we get

Roll : 801610501028

$$v_1 = 1$$

$$v_2 = 19$$

$$v_3 = 57$$

$$v_4 = 20$$

$$u_1 = c_{14} - v_4 = 19 - 20 = -1$$

$$u_2 = 0$$

$$u_3 = c_{34} - v_4 = 1 - 20 = -19$$

$$u_4 = c_{42} - v_2 = 0 - 19 = -19$$

$v_1 = 1$	$u_1 = -1$
$v_2 = 19$	$u_2 = 0$
$v_3 = 57$	$u_3 = -19$
$v_4 = 20$	$u_4 = -19$

find dij

$$d_{11} = c_{11} - (u_1 + v_1) = 20$$

$$d_{12} = c_{12} - (u_1 + v_2) = 56 - (-1 + 19) = 38$$

$$d_{13} = c_{13} - (u_1 + v_3) = 34 - (-1 + 57) = -22$$

$$d_{14} = c_{14} - (u_1 + v_4) = 19 - (-1 + 20) = 0$$

$$d_{21} = c_{21} - (u_2 + v_1) = 33 - (-19 + 1) = 52$$

$$d_{22} = c_{22} - (u_2 + v_2) = 21 - (-19 + 19) = 21$$

$$d_{23} = c_{23} - (u_2 + v_3) = 56 - (-19 + 57) = 18$$

$$d_{24} = c_{24} - (u_2 + v_4) = 0 - (-19 + 20) = -1$$

$$d_{31} = c_{31} - (u_3 + v_1) = 0 - (-19 + 1) = 18$$

$$d_{32} = c_{32} - (u_3 + v_2) = 0 - (-19 + 19) = 0$$

$$d_{33} = c_{33} - (u_3 + v_3) = 0 - (-19 + 57) = -38$$

$$d_{34} = c_{34} - (u_3 + v_4) = 0 - (-19 + 20) = -1$$

$$d_{41} = c_{41} - (u_4 + v_1) = 0 - (-19 + 1) = 18$$

$$d_{42} = c_{42} - (u_4 + v_2) = 0 - (-19 + 19) = 0$$

$$d_{43} = c_{43} - (u_4 + v_3) = 0 - (-19 + 57) = -38$$

$$d_{44} = c_{44} - (u_4 + v_4) = 0 - (-19 + 20) = -1$$

As all dij are not +ve. \therefore not optimal
choose d_{33} as it is most -ve.

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u_i		w_1	w_2	w_3	w_4	Supply
$u_1 = -1$	F1	20	56	34	90	90
$u_2 = 0$	F2	20	1	19	57	1500
$u_3 = -19$	F3	33	21	56	1	1368
$u_4 = -19$	F4	0	0	0	0	1065
v_i		$v_1 = 1$	$v_2 = 19$	$v_3 = 57$	$v_4 = 20$	
Demand		20	1120	33	2850	

minimum allocated value = 33. Subtract 33
if (-) else add 33.

r	w_1	w_2	w_3	w_4	Supply
F1	20	56	34	90	90
F2	20	1	19	57	1500
F3	33	21	56	1	1368
F4	0	0	0	0	1065
Demand	20	1120	33	2850	

Again calculate u_i, v_j .

$$\begin{aligned}
 C_{14} &= u_1 + v_4 = -1 + 20 = 19 \\
 C_{21} &= u_2 + v_1 = 0 + 1 = 1 \\
 C_{22} &= u_2 + v_2 = 0 + 19 = 19 \\
 C_{24} &= u_2 + v_4 = 0 + 20 = 20 \\
 C_{34} &= u_3 + v_4 = -19 + 20 = 1 \\
 C_{42} &= u_4 + v_2 = -19 + 19 = 0 \\
 C_{43} &= u_4 + v_3 = -19 + 57 = 38
 \end{aligned}$$

put $u_2 = 0$.

$$v_1 = 1$$

$$v_2 = 19$$

$$v_4 = 20$$

$$v_3 = -u_4 = 19$$

$$u_4 = -v_2 = -19$$

$$u_3 = 1 - v_4 = -19$$

$$u_1 = 19 - v_4 = -1$$

$$u_2 = 1 - v_1 = 0$$

$u_1 = -1$	$v_1 = 1$
$u_2 = 0$	$v_2 = 19$
$u_3 = -19$	$v_3 = 19$
$u_4 = -19$	$v_4 = 20$

$$d_{11} = c_{11} - (u_1 + v_1) = 20 - (-1 + 1) = 20$$

$$d_{12} = c_{12} - (u_1 + v_2) = 56 - (-1 + 19) = 38$$

$$d_{13} = c_{13} - (u_1 + v_3) = 34 - (-1 + 19) = 16$$

$$d_{14} = c_{14} - (u_1 + v_4) = 57 - (-1 + 20) = 38$$

$$d_{21} = c_{21} - (u_2 + v_1) = 33 - (0 + 1) = 32$$

$$d_{22} = c_{22} - (u_2 + v_2) = 21 - (0 + 19) = 2$$

$$d_{23} = c_{23} - (u_2 + v_3) = 56 - (0 + 19) = 37$$

$$d_{24} = c_{24} - (u_2 + v_4) = 0 - (0 + 20) = -20$$

$$d_{31} = c_{31} - (u_3 + v_1) = 0 - (-19 + 1) = 18$$

$$d_{32} = c_{32} - (u_3 + v_2) = 0 - (-19 + 19) = 0$$

$$d_{33} = c_{33} - (u_3 + v_3) = 0 - (-19 + 19) = 0$$

$$d_{34} = c_{34} - (u_3 + v_4) = 0 - (-19 + 20) = -1$$

$$d_{41} = c_{41} - (u_4 + v_1) = 0 - (-19 + 1) = 18$$

$$d_{42} = c_{42} - (u_4 + v_2) = 0 - (-19 + 19) = 0$$

$$d_{43} = c_{43} - (u_4 + v_3) = 0 - (-19 + 19) = 0$$

$$d_{44} = c_{44} - (u_4 + v_4) = 0 - (-19 + 20) = -1$$

$$d_{44} < 0$$

So solution is not optimal.

	W1	W2	W3	W4	Supply
F1	20	56	34	$\frac{90}{19}$	90
F2	$\frac{20}{1}$	$\frac{88}{19}$	57	$\frac{1392}{20}$	1500
F3	33	21	56	$\frac{1368}{1}$	1368
F4	0	$\frac{1032}{0}$	0	$\frac{0}{0}$	1065
Demand	20	1120	33	2850	

min allocated value among all -ve position
= 1032.

	W1	W2	W3	W4	Supply
F1	20	56	34	$\frac{90}{19}$	90
F2	$\frac{20}{1}$	$\frac{1120}{19}$	57	$\frac{360}{20}$	1500
F3	33	21	56	$\frac{1368}{1}$	1368
F4	0	0	$\frac{33}{0}$	$\frac{1032}{0}$	1065
Demand	20	1120	33	2850	

$$C_{14} = u_1 + v_4 = 19$$

$$C_{21} = u_2 + v_1 = 1.$$

$$C_{22} = u_2 + v_2 = 19.$$

$$C_{23} = u_2 + v_3 = 20$$

$$C_{34} = u_3 + v_4 = 1.$$

$$C_{43} = u_4 + v_3 = 0$$

$$C_{44} = u_4 + v_4 = 0.$$

Put $u_4 = 0$.

$$u_1 = 19$$

$$v_1 = 1 - u_2 = -19$$

$$u_2 = 20$$

$$v_2 = 19 - u_2 = -1$$

$$u_3 = 1$$

$$v_3 = -u_4 = 0$$

$$u_4 = 0$$

$$v_4 = 1 - u_3 = 0$$

Find d_{ij}

$$d_{11} = c_{11} - (u_1 + v_1) = 20 - (19 - 19) = 20$$

$$d_{12} = c_{12} - (u_1 + v_2) = 56 - (19 - 1) = 38$$

$$d_{13} = c_{13} - (u_1 + v_3) = 34 - (19 + 0) = 15$$

$$d_{23} = c_{23} - (u_2 + v_3) = 57 - (20 + 0) = 37$$

$$d_{31} = c_{31} - (u_3 + v_1) = 33 - (1 - 19) = 51$$

$$d_{32} = c_{32} - (u_3 + v_2) = 21 - (1 - 1) = 21$$

$$d_{33} = c_{33} - (u_3 + v_3) = 56 - (1 + 0) = 55$$

$$d_{41} = c_{41} - (u_4 + v_1) = 0 - (0 - 19) = 19$$

$$d_{42} = c_{42} - (u_4 + v_2) = 0 - (0 - 1) = 1$$

\therefore all $d_{ij} \geq 0$ \therefore The solution obtained is optimal.

$$\begin{aligned} \text{min total cost} &= \cancel{19 \times 90} + 90 \times 19 + 20 \times 1 + 55 \times 19 \\ &\quad + 33 \times 57 + 1392 \times 20 + \\ &\quad 1368 \times 1 + 1065 \times 0 \\ &= 31578 \end{aligned}$$

b) Solved using stepping stone method.

Initial feasible solution ::

only lowest -ve cost path is shown in diagram.

	W1	W2	W3	W4	Supply
F1	20	56	34	<u>90</u>	90
F2	<u>20</u>	<u>55</u>	<u>33</u>	<u>1392</u>	1500
F3	33	21	56	<u>1368</u>	1368
F4	0	<u>1065</u>	<u>0</u>	0	1065
Demand	20	1120	33	2850	

Now for every unoccupied cell we have to construct closed path \$

Unoccupied cell	Path	Cost
F1W1	$F1W1 \rightarrow F1W4 \rightarrow F2W4 \rightarrow F2W1$	$20 - 19 + 20 - 1 = 20$
F1W2	$F1W2 \rightarrow F1W4 \rightarrow F2W4 \rightarrow F2W2$	$56 - 19 + 20 - 19 = 38$
F1W3	$F1W3 \rightarrow F1W4 \rightarrow F2W4 \rightarrow F2W3$	$34 - 19 + 20 - 57 = -22$
F3W1	$F3W1 \rightarrow F3W4 \rightarrow F2W4 \rightarrow F2W1$	$33 - 1 + 20 - 1 = 51$
F3W2	$F3W2 \rightarrow F3W4 \rightarrow F2W4 \rightarrow F2W2$	$21 - 1 + 20 - 19 = 21$
F3W3	$F3W3 \rightarrow F3W4 \rightarrow F2W4 \rightarrow F2W3$	$56 - 1 + 20 - 57 = 18$
F4W1	$F4W1 \rightarrow F4W2 \rightarrow F2W2 \rightarrow F2W1$	$0 - 0 + 19 - 1 = 18$
F4W3	$F4W3 \rightarrow F4W2 \rightarrow F2W2 \rightarrow F2W3$	$0 - 0 + 19 - 57 = -38$
F4W4	$F4W4 \rightarrow F4W2 \rightarrow F2W2 \rightarrow F2W4$	$0 - 0 + 19 - 20 = -1$

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B

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Lowest -ve value is -38

minimum allocated value on -ve path is 33.

New allocation.

	W1	W2	W3	W4	Supply
F1	20	56	34	19	90
F2	1	19	57	20	1500
F3	33	21	56	1	1368
Fd	0	0	0	0	1065
Demand	20	1120	33	2850	

Again find closed paths.

Unoccupied cell	Path.	Cost.
F1W1	F1W1 → F1W4 → F2W4 → F2W1	$20 - 19 + 20 - 1 = 20$
F1W2	F1W2 → F1W4 → F2W4 → F2W2	$56 - 19 + 20 - 19 = 38$
F1W3	F1W3 → F1W4 → F2W4 → F2W2 → FdW2 → FdW3 → F1W3	$34 - 19 + 20 - 19 + 0 - 0 = 16$
F2W3	F2W3 → F2W2 → FdW2 → FdW3	$57 - 19 + 0 - 0 = 38$
F3W1	F3W1 → F3W4 → F2W4 → F2W1	$33 - 1 + 20 - 1 = 51$
F3W2	F3W2 → F3W4 → F2W4 → F2W2	$21 - 1 + 20 - 19 = 21$
F3W3	F3W3 → F3W4 → F2W4 → F2W2 → FdW2 → FdW3 → F3W3	$56 - 1 + 20 - 19 + 0 - 0 = 56$
FdW1	FdW1 → FdW2 → F2W2 → F2W1	$0 - 0 + 19 - 1 = 18$
FdW4	FdW4 → FdW2 → F2W2 → F2W4	$0 - 0 + 19 - 20 = -1$

lowest -ve value is -1 \therefore Not optimal.
 min. allocated value of -ve path is 1032.
 New allocation.

	W1	W2	W3	W4	Supply
F1	20	56	34	⁹⁰ 19	90
F2	²⁰ 1	¹⁰³⁰ 19	57	²⁰ 20	1500
F3	33	21	56	¹⁰⁶⁸ 1	1368
F4	0	0	⁸³ 0	¹⁰³² 0	1065
Demand	20	1120	33	2850	

Again find closed paths.

Unoccupied cell.	Path	Cost.
FIW1	FIW1 \rightarrow FIW4 \rightarrow F2W4 \rightarrow F2W1	$20 - 19 + 20 - 1 = 20$
FIW2	FIW2 \rightarrow FIW4 \rightarrow F2W4 \rightarrow F2W2	$56 - 19 + 20 - 19 = 38$
FIW3	FIW3 \rightarrow FIW4 \rightarrow F4W4 \rightarrow F4W3	$34 - 19 + 0 - 0 = 15$
F2W3	F2W3 \rightarrow F2W4 \rightarrow F4W4 \rightarrow F4W3	$57 - 20 + 0 - 0 = 37$
F3W1	F3W1 \rightarrow F3W4 \rightarrow F2W4 \rightarrow F2W1	$33 - 1 + 20 - 1 = 51$
F3W2	F3W2 \rightarrow F3W4 \rightarrow F2W4 \rightarrow F2W2	$21 - 1 + 20 - 19 = 21$
F3W3	F3W3 \rightarrow F3W4 \rightarrow F4W4 \rightarrow F4W3	$56 - 1 + 0 - 0 = 55$
F4W1	F4W1 \rightarrow F4W4 \rightarrow F2W4 \rightarrow F2W1	$0 - 0 + 20 - 1 = 19$
F4W2	F4W2 \rightarrow F4W4 \rightarrow F2W4 \rightarrow F2W2	$0 - 0 + 20 - 19 = 1$

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Since there is no gain \therefore the allocation is optimal.

Final allocation

	W1	W2	W3	W4	Supply
F1	20	56	34	90	90
F2	20	1120	57	360	1500
F3	33	21	56	1368	1368
F4	0	0	33	1032	1065
Demand	20	1120	33	2850	

Total min. transportation cost =

$$90 \times 19 + 20 \times 1 + 1120 \times 19 + 360 \times 20 + 1368 \times 1 + 33 \times 0 + 1032 \times 0 = 31578.$$

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