## AMR Path Planning Optimization

Layout Comparison & Energy Analysis

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## Project Overview

### Research Objectives

- Develop path planning optimization strategies for AMRs
- Compare three layouts: Grid, Fishbone, Serpentine
- Analyze energy consumption and travel distance
- Applications in warehousing and vertical farming

#### **Platform**

- Robot: Novus Carry AMR
- Payload: 100-1500kg
- Navigation: LIDAR-based
- Framework: ROS Jazzy

#### Tools

- Ubuntu 20.04 LTS
- Gazebo 11 Simulator
- RViz Visualization
- Python Analytics

## Phase 1: Manual AMR Operation

#### **COMPLETED**

## Controller Testing

- Forward/Backward validated
- Left/Right turn confirmed
- Emergency stop functional
- Response time verified

#### **Achievements**

- Hardware validation complete
- Safety systems verified
- Platform ready

## Phase 1: Autonomous Operation Setup

#### **COMPLETED**

## **Network Configuration**

#### Connection:

- Direct LAN connection
- Laptop: 192.168.100.120
- AMR: 192.168.100.104
- Connectivity verified

#### Portal:

- NHRSL portal accessed
- Factory BPT created
- Web interface operational
- Real-time monitoring

## Navigation Workflow

Factory Info o SLAM Mapping o Waypoints o Mission Execute

### First Autonomous Mission Success

#### COMPLETED

#### Mission Details

- Location: ME1 Classroom
- Path: Loop (indoor + exit)
- Mode: Fully autonomous
- Status: Success

### Challenges Resolved

- IP configuration issues
- Interface connectivity
- Waypoint accuracy
- AMR behavior control

**Documentation:** Video + procedure document

## ME1 First Floor Mapping

#### COMPLETED

### Completed

- Full floor map created
- SLAM-based scanning
- Obstacle detection
- Map refinement done

### **Pending**

- Waypoint generation
- Awaiting permission
- Safety approval
- Mission ready

## Gazebo Simulation Layouts

#### **IN PROGRESS**

#### **Grid Layout**

- Traditional design
- Parallel aisles
- Baseline

#### **Fishbone**

- Central spine
- Diagonal aisles
- Reduced distance

URDF files created and tested

### Serpentine

- Continuous path
- Minimal turns
- Sequential

## AMR Model Integration Strategy

## Plan A (Primary)

#### Official Model Files

Source: Manufacturer

• Files: URDF + STL

Accurate specs

Pre-verified

Status: Awaiting delivery

## Plan B (Backup)

#### **Custom Creation**

- In-house URDF/STL
- SolidWorks/Fusion
- Full control
- Ready if delays

Status: Prep initiated

Parallel preparation for both plans

## Path Planning Algorithms

#### Selection Criteria

- Completeness: Guaranteed path finding
- Optimality: Shortest/optimal path
- Efficiency: Real-time performance

A\*

Heuristic-based

RRT

Random Tree

 $\mathsf{D}^*$ 

Dynamic

# A\* Algorithm - Technical (1/2)

#### Overview

Best-first search using heuristic function:

$$f(n) = g(n) + h(n)$$

- g(n): Actual cost from start
- h(n): Heuristic to goal
- f(n): Total estimated cost

#### Data Structures

- Open List (Priority Queue)
- Closed List (Hash Set)

### **Properties**

- Complete
- Optimal (if admissible)

Times ()(hd) AMR Path Planning

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# A\* Algorithm - Analysis (2/2)

### Advantages

- Optimal path
- Good for static environments
- Efficient with good heuristic
- Grid layout perfect
- Easy implementation

#### Limitations

- High memory usage
- Not for dynamic obstacles
- Needs complete map
- Re-plan from scratch

Best for: Static warehouse layouts

## RRT Algorithm - Technical (1/2)

#### Overview

Sampling-based for high-dimensional spaces

- Random sampling
- Tree growth toward unexplored areas
- Goal bias (0.05-0.1)

#### **Parameters**

- Step size
- Goal bias
- Max iterations
- Threshold

#### **Variants**

- RRT\* (optimal)
- RRT-Connect
- Informed RRT\*

# RRT Algorithm - Analysis (2/2)

### Advantages

- Complex obstacles
- Probabilistically complete
- Fast in high-D spaces
- Non-holonomic constraints
- Good for Serpentine

#### Limitations

- Not optimal (basic)
- Jagged paths
- Random behavior
- Quality varies
- Slow in narrow passages

Best for: Complex obstacles, RRT\* recommended

# D\* Algorithm - Technical (1/2)

#### Overview

Dynamic replanning for changing environments

- Backward search (goal to start)
- Only recalculates affected portions
- Extremely efficient

### D\* Lite

- g-value: Cost from start
- rhs-value: Lookahead value
- Consistent when g = rhs
- Simpler than original D\*

# $D^*$ Algorithm - Analysis (2/2)

### Advantages

- Dynamic environments
- 10-100x faster replanning
- Real-time avoidance
- Temporary obstacles
- Perfect for workers
- Seamless updates

#### Limitations

- Complex implementation
- Initial = A\* complexity
- Needs sensor integration
- Higher memory
- Only benefits in dynamic

Best for: Dynamic warehouses with workers

## Algorithm Comparison

Criteria	<b>A</b> *	RRT	D* Lite
Completeness	Complete	Probabilistic	Complete
Optimality	Optimal	Sub-optimal	Optimal
Replanning	From scratch	Fast new	Very fast
Memory	High	Moderate	High
Static	Excellent	Good	Excellent
Dynamic	Poor	Good	Excellent
Implementation	Simple	Moderate	Complex
Grid Layouts	Perfect	Good	Perfect

## Recommendation: Hybrid Strategy

## **Phased Implementation**



### Software Environment

#### **COMPLETED**

### Core Stack

- Ubuntu 20.04 LTS
- ROS Jazzy
- Gazebo 11
- RViz

### Tools

- Python environment
- SLAM packages
- Path planning
- Network tools

## **Progress Summary**

### Completed Milestones

- Hardware validation (manual + autonomous)
- ME1 floor mapping complete
- Three Gazebo layouts created
- Software environment ready
- Documentation and videos

# **Upcoming Work**

## Weeks 3-4: Model Integration

- Plan A: Await manufacturer files
- Plan B: Custom URDF/STL creation

## Weeks 4-8: Simulation & Analysis

- A\* implementation and testing
- All layouts simulation
- Energy data collection
- RRT\* comparison

#### Weeks 9-12: Extensions

- Manipulator integration
- AML system development
- Final report and presentation
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## **Expected Outcomes**

#### Performance Predictions

• Grid: Baseline performance

• Fishbone: 20-30% travel reduction, 15-25% energy savings

• Serpentine: 15-25% travel reduction, 10-20% energy savings

#### **Deliverables**

- Three Gazebo world models
- Path planning implementations
- Performance metrics and analysis
- Layout recommendations

## Conclusion

#### Achievements

- Phase 1 completed successfully
- Strong technical foundation
- Clear methodology established
- On schedule for remaining work

## Key Takeaways

- Project feasibility demonstrated
- Technical readiness confirmed
- Detailed path forward established

Status: On Schedule

# Thank You

Questions & Discussion

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