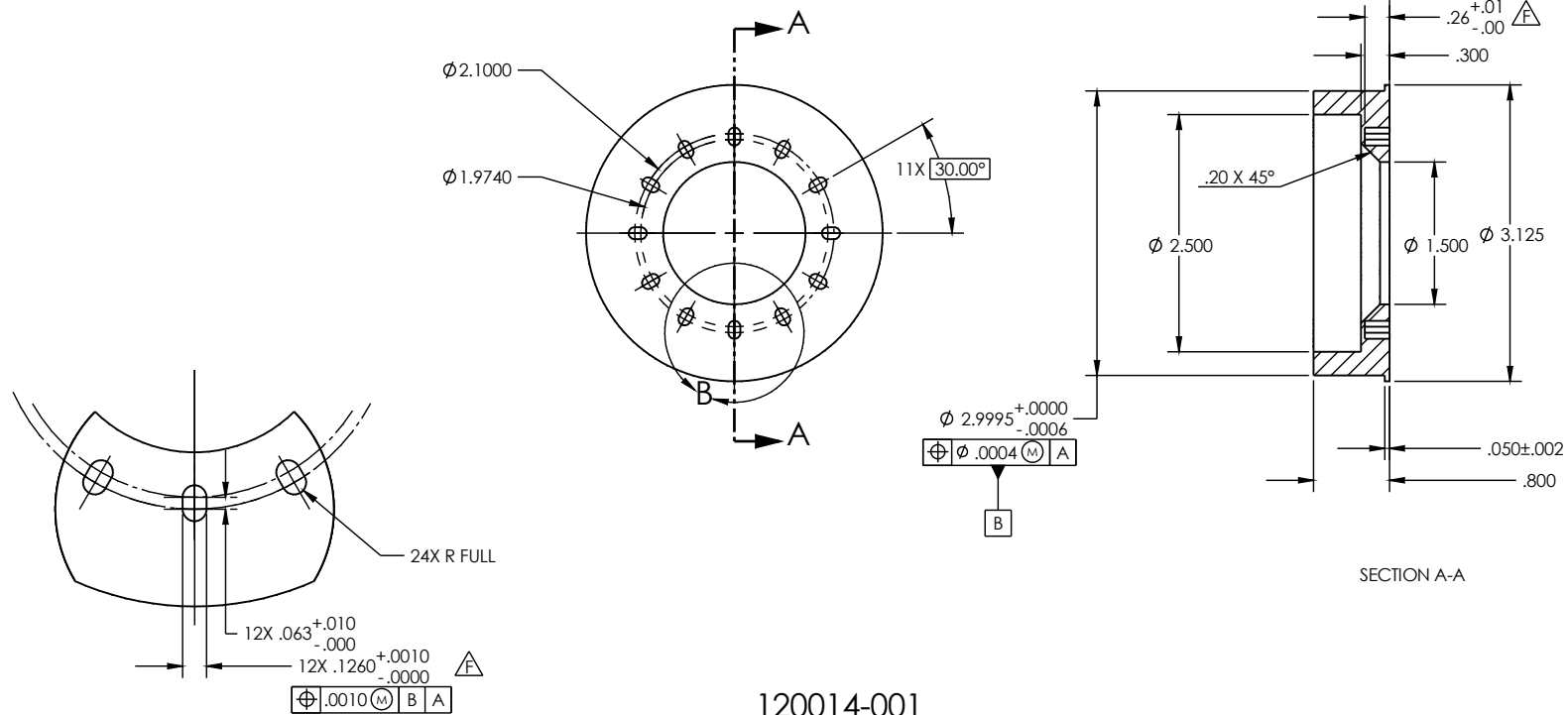



1. APPLICABLE STANDARDS/SPECIFICATIONS:
ASME Y14.5-2009, DIMENSIONING AND TOLERANCING
ASME Y14.41-2012, DIGITAL PRODUCT DEFINITION
2. REMOVE ALL BURRS AND SHARP EDGES. BREAK EDGES .010 MAX
3. MODEL REFERENCE FILENAME: 1070670
4. MATERIAL: 17-4 PH COND H900 
5. PASSIVATE IAW ASTM A967-01.
6. MATERIAL CERTIFICATION REQUIRED.

B		A	
↓ REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	RELEASE TO PRODUCTION	3/20/2008	JHM
C	UPDATE TOLERANCES ON SLOTS (12X), PER MCR-000211	2/11/2011	J MORGAN
D	UPDATED TOLERANCES PER MCR-273	4/26/2011	G ZERBA
E	ADJUSTED MATERIAL FROM 17-4 TO 440C AND INCREASED HARDNESS SPEC TO REDUCE WEAR IN THE SLOTS	2/5/2016	TOM M
F	CHANGED SLOT TOLERANCE AND DEPTH	9/6/2016	M SLATTERY
G	MATERIAL CHANGED TO 17-4 PH COND H900. MCR 5015	3/26/2018	C CHOATE



120014-001

DETAIL B
SCALE 2 : 1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE DECIMALS ANGLES XX.01 ± .01 XXX ± .005		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MACHINE SOLUTIONS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MACHINE SOLUTIONS, INC. IS STRICTLY PROHIBITED.		MACHINE SOLUTIONS, INC. 2951 W. SHAMRELL BLVD. SUITE 107 FLAGSTAFF, AZ 86001 U.S.A.			
DO NOT SCALE DRAWING		APPROVALS DRAWN BY J MORGAN CHECKED ENGR 07/28/2004		DATE 04/03/2006		TITLE ACTIVATION HUB BLANK	
MATERIAL 17-4 PH COND H90		FINISH SEE NOTE 4		SIZE SCALE 1:1		DWG NO. 120014	
						REV G	
				SHEET 1 of 1			