

# Highly-Accurate Machine Fault Diagnosis Using Deep Transfer Learning

## Supplementary Material

### I. EXPERIMENTAL VERIFICATION RESULTS

#### A. Induction Motor Dataset

Experimental results on induction motor dataset are shown in Figures 1 and 2, including classification accuracy and loss during training procedure, and confusion matrix of test dataset. Comparison between designed CNN model that is trained from scratch and the proposed method is given.

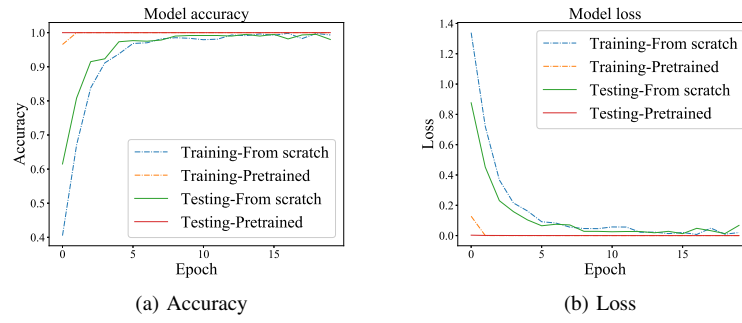


Fig. 1: Classification accuracy and loss of verification experiments on induction motor dataset

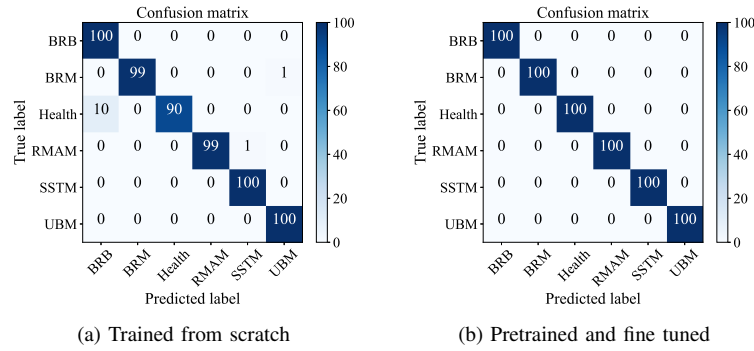


Fig. 2: Confusion matrix of (a) designed CNN model trained from scratch and (b) deep transfer learning model on induction motor dataset

### B. Bearings Dataset

Figures 3 and 4 show the results of verification experiment on bearings dataset. Results from 6 different sub-datasets are shown separately, including classification accuracy and loss during training procedure, and confusion matrix of test dataset. Performances from designed CNN model and the proposed method are shown.

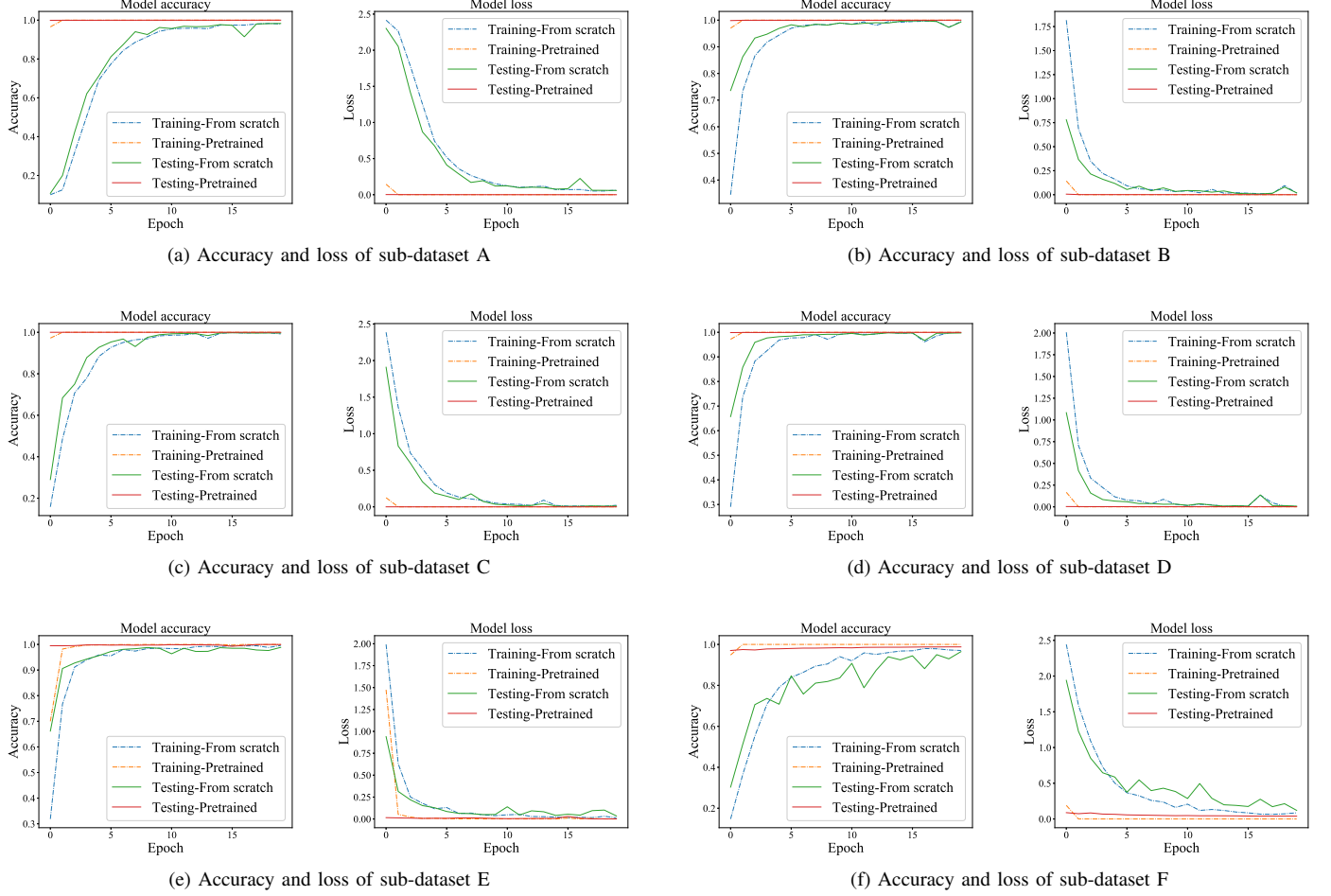
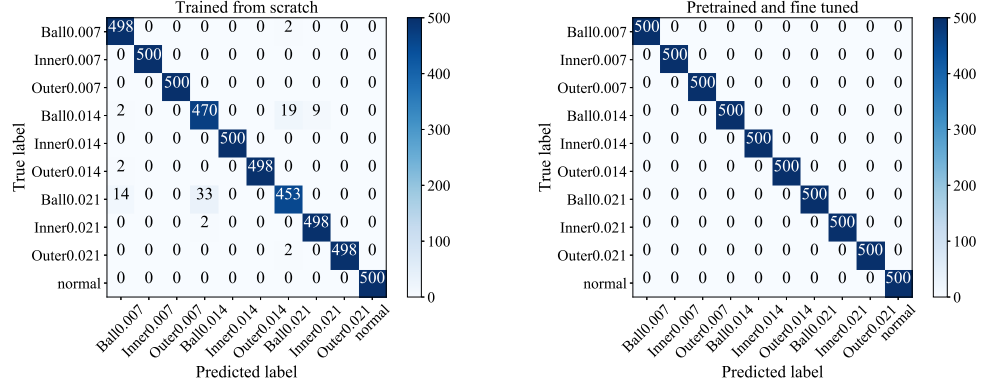
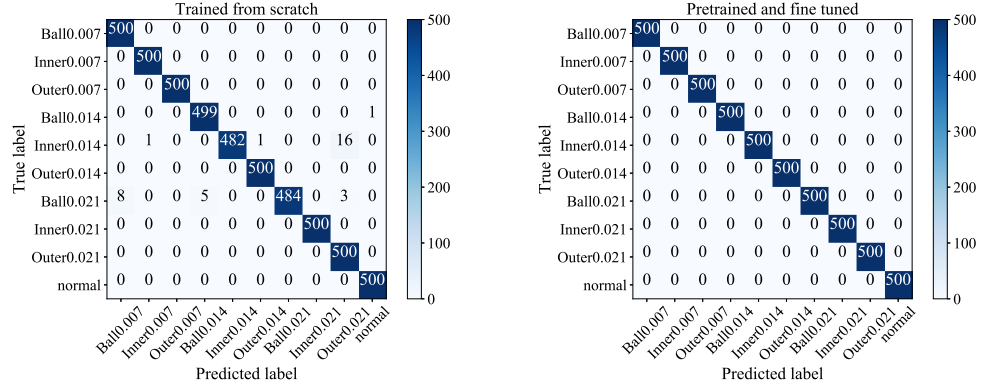


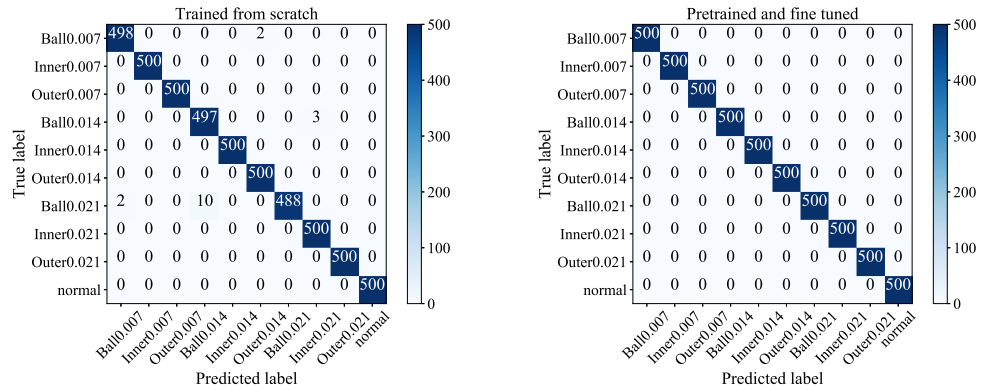
Fig. 3: Classification accuracy and loss of verification experiments on bearing dataset



(a) Confusion matrix of sub-dataset A

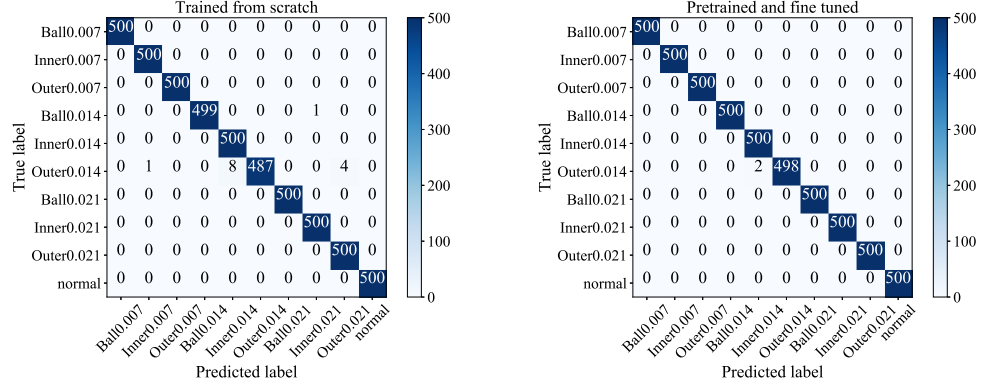


(b) Confusion matrix of sub-dataset B

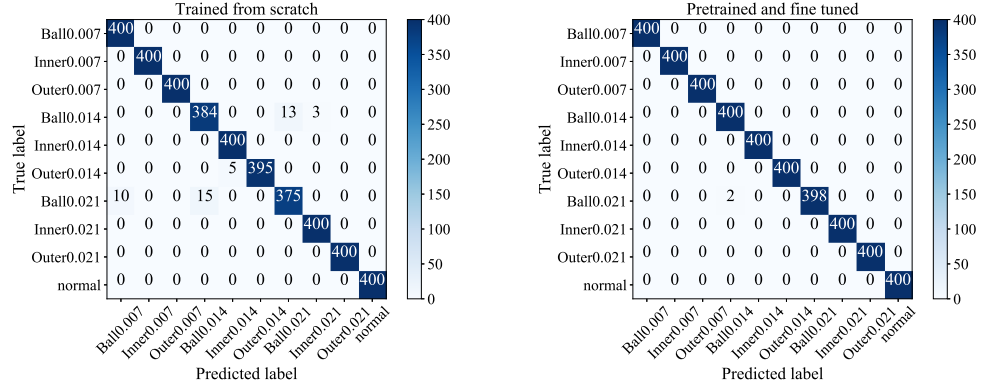


(c) Confusion matrix of sub-dataset C

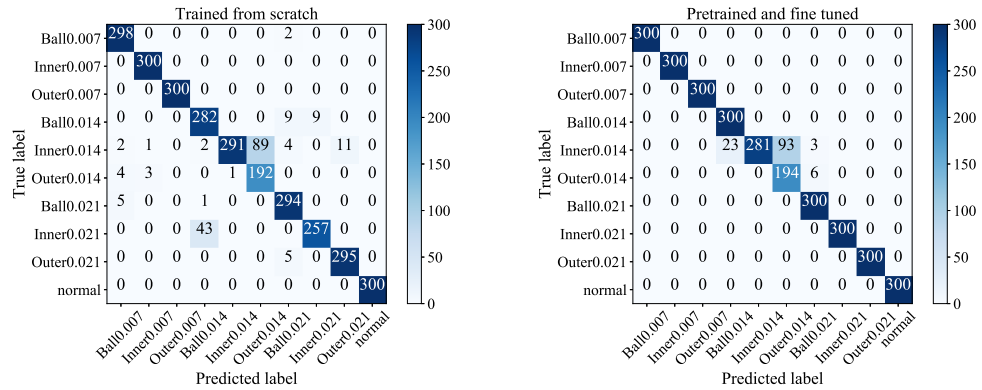
Fig. 4: Confusion matrix of designed CNN model trained from scratch and deep transfer learning model on bearing dataset



(d) Confusion matrix of sub-dataset D



(e) Confusion matrix of sub-dataset E

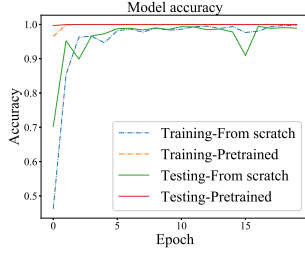


(f) Confusion matrix of sub-dataset F

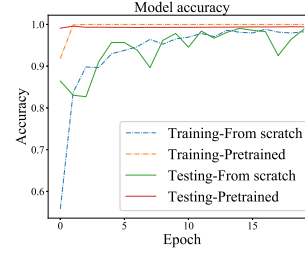
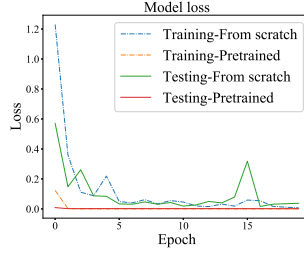
Fig. 4: Confusion matrix of designed CNN model trained from scratch and deep transfer learning model on bearing dataset

### C. Gearbox dataset

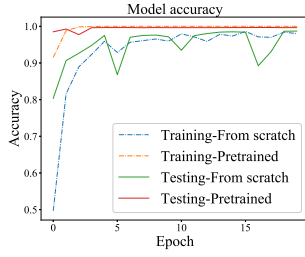
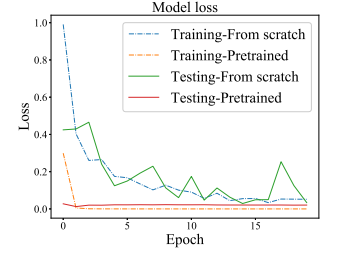
Figures 5 and 6 show the results on gearbox dataset. Classification accuracy and loss during training procedure, and confusion matrix of test dataset are shown. Both designed CNN model and the proposed method are investigated.



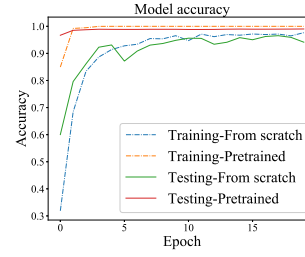
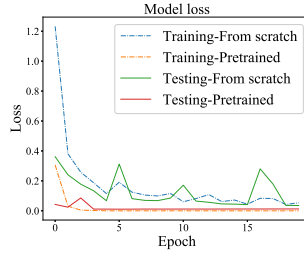
(a) 20\_0 Bearing accuracy and loss



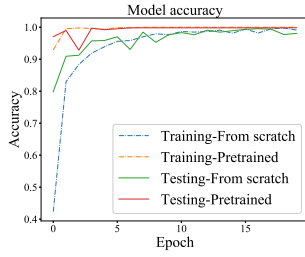
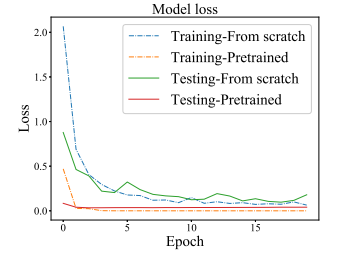
(b) 30\_2 Bearing accuracy and loss



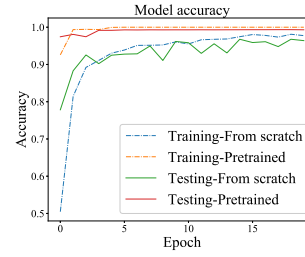
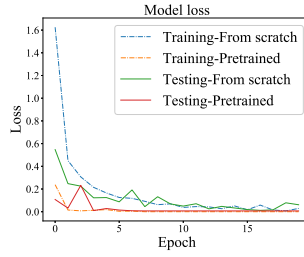
(c) 20\_0 Gear accuracy and loss



(d) 30\_2 Gear accuracy and loss



(e) 20\_0 Mixture accuracy and loss



(f) 30\_2 Mixture accuracy and loss

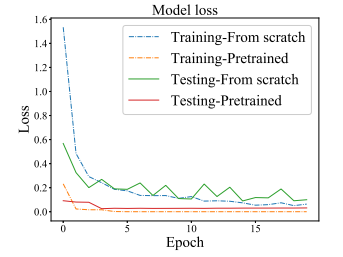


Fig. 5: Classification accuracy and loss of verification experiments on gearbox dataset

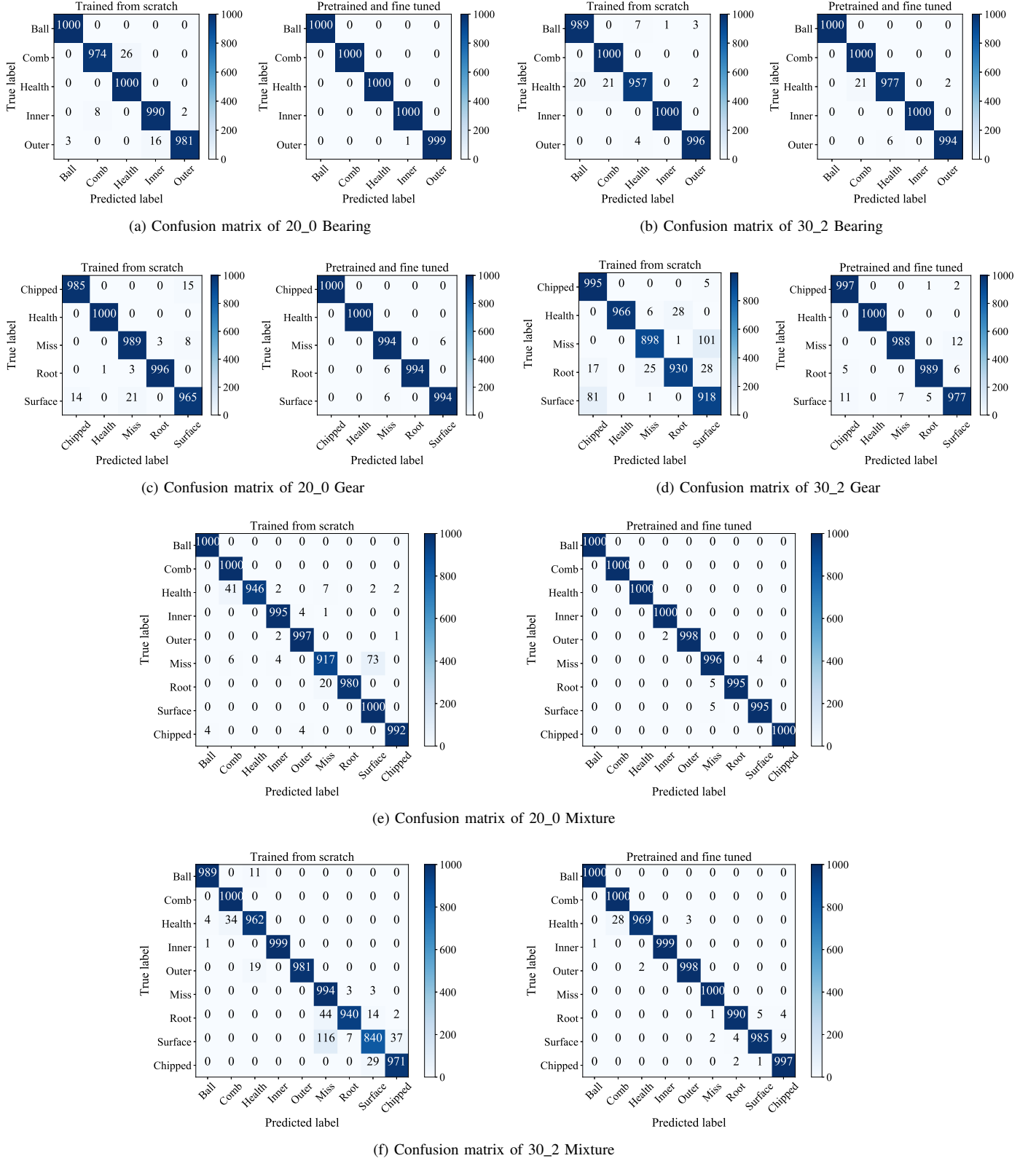


Fig. 6: Confusion matrix of designed CNN model trained from scratch and deep transfer learning model on gearbox dataset