

NOTE :
1. THIS DRAWING IN NOT TO BE SCALED
2. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS NOTED OTHERWISE

GENERAL NOTES

1. ALL NEW MATERIAL TO BE GRADE EN10025:S355 UOS. MATERIAL LIST PROVIDED FOR GUIDANCE ONLY. FABRICATOR TO CHECK ALL QUANTITIES AND SIZES BEFORE ORDERING AND CUTTING.

2. ALL FILLET WELDS TO BE THROAT 0.5 X MIN. THK. OF ATTACHED MEMBERS UNO ALL BUTT WELDS TO BE FULL PEN. UNO ALL WELDING TO BE IN ACCORDANCE WITH AWS D1.1 2000 ALL WELD SYMBOLS TO BS EN 22553

3. GENERAL FABRICATION TOLERANCES:- + LINEAR 2mm - + ANGULAR 0.5° - UOS.

4. SPECIAL CARE TO BE TAKEN TO ENSURE COMPLETE ALIGNMENT OF ALL STRUCTURAL MEMBERS, TO SURVEYORS SATISFACTION

5. EXISTING STRUCTURE TO BE VERIFIED AS FITTED, TO THE SURVEYORS SATISFACTION.

6. FABRICATOR TO PRODUCE WELDING PROCEDURES WITH APPROVAL BY CLASS AS NECESSARY.

7. ALL DIMENSIONS IN MM

8. ALL NEW STEEL TO BE SHOTBLASTED & IMMEDIATELY PRIMED.

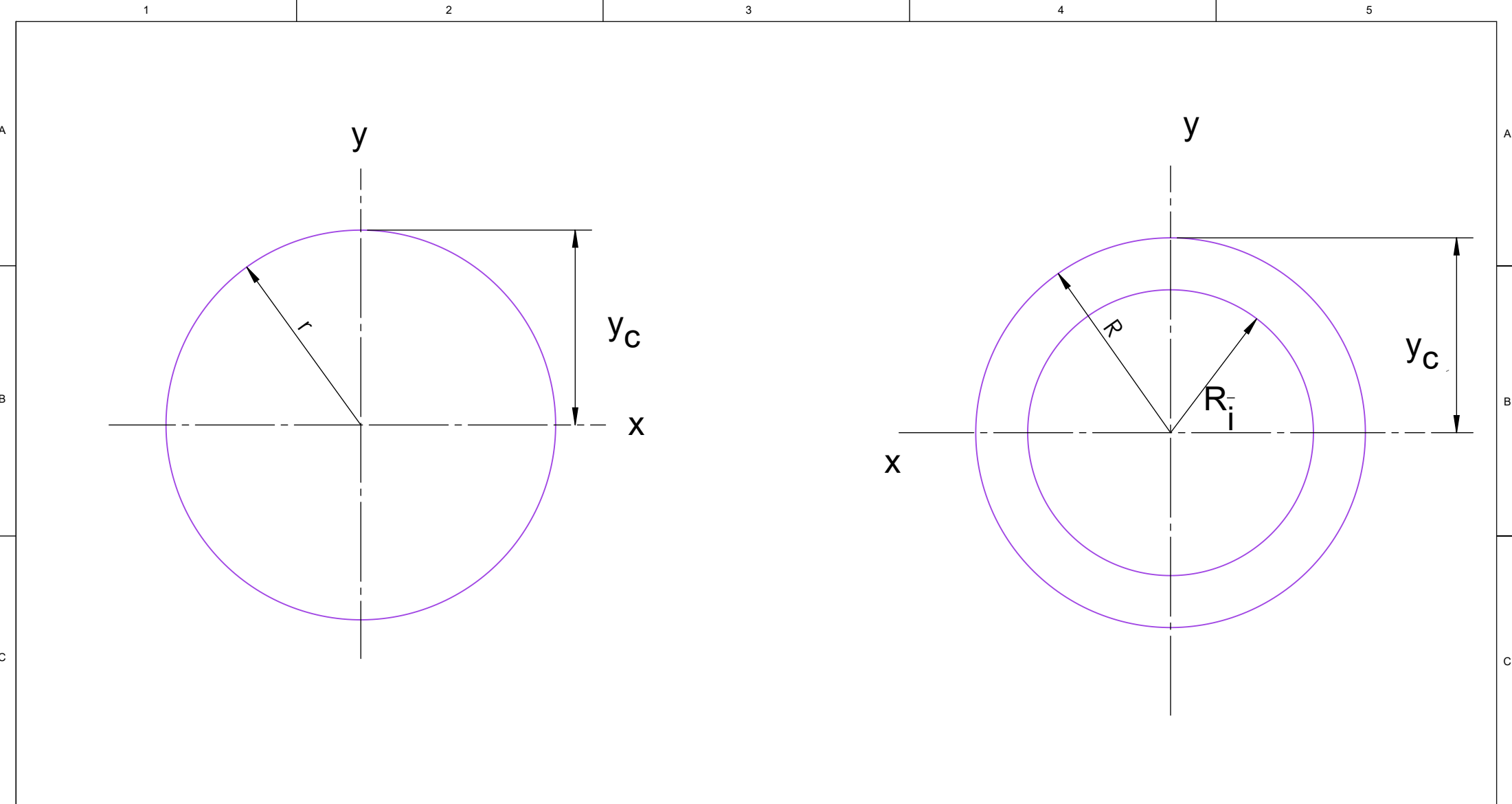
9. NOTCHES TO BE FREE FROM IRREGULARITIES AND ALL BURRS AND SHARP EDGES TO BE REMOVED


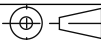
10. NDT INSPECTION : FILLET - 100% VISUAL, 100% MPI FULL PENETRATION - 100% VISUAL, 100% MPI

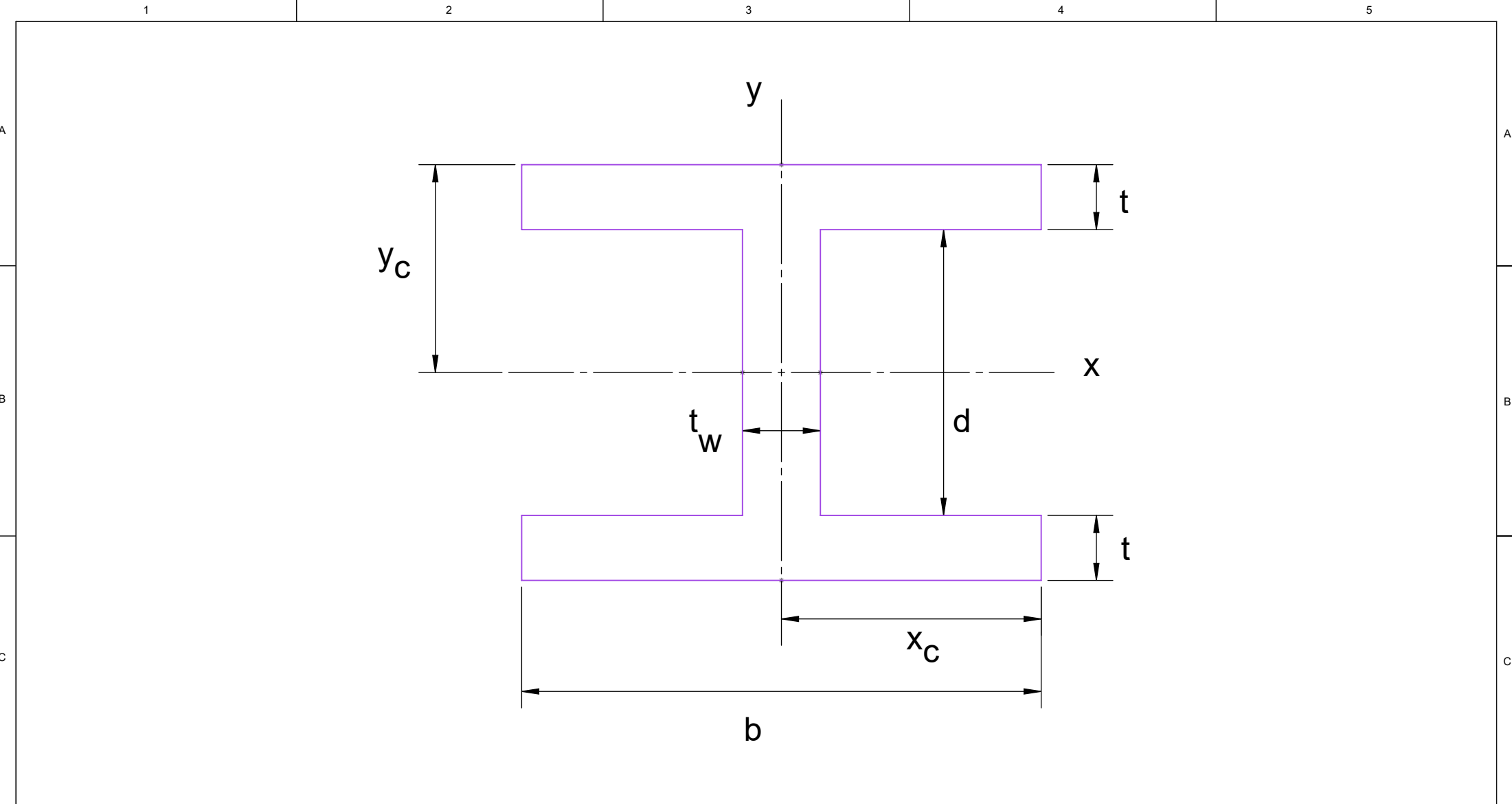
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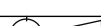
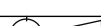
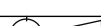
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ISSUED ONLY FOR PURPOSE INDICATED		DATE	APPROVED




CAD REF. NO.					
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SEAHORSE MARINE					
PROJECT NO : 431.01					
PROJECT TITLE: WINDPAL RIG ASSY.					
DRAWING TITLE:					
SHEET NAME : 3 OF 7					
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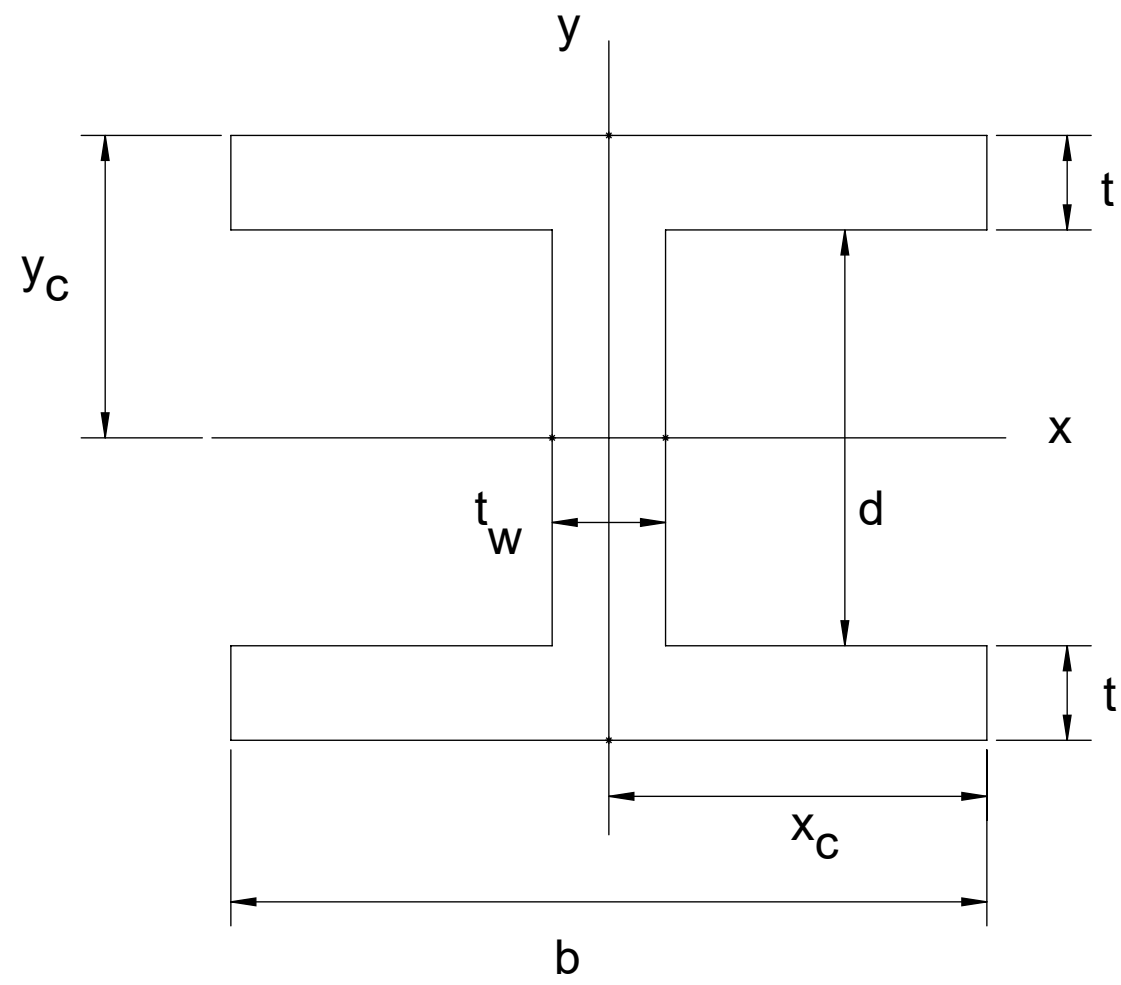
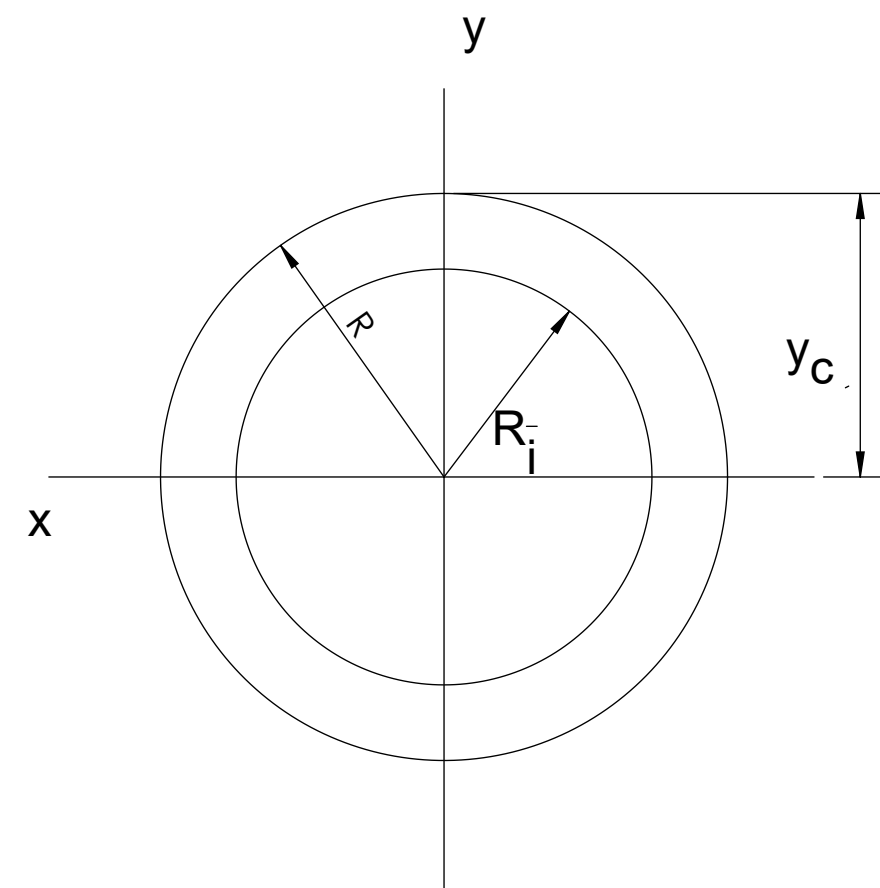
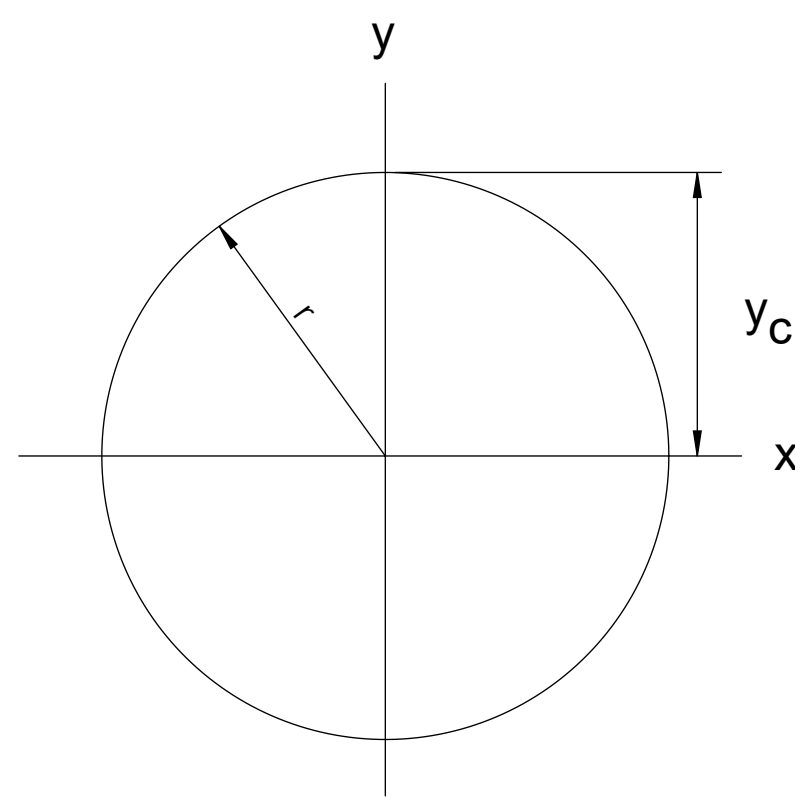
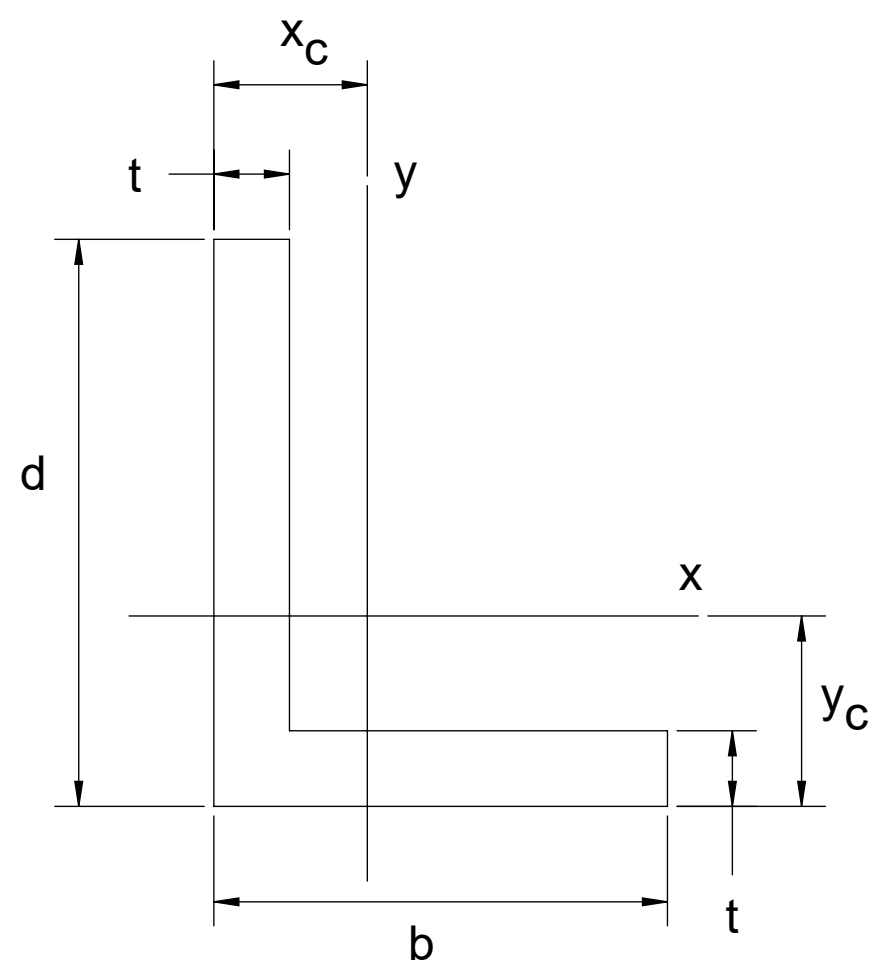
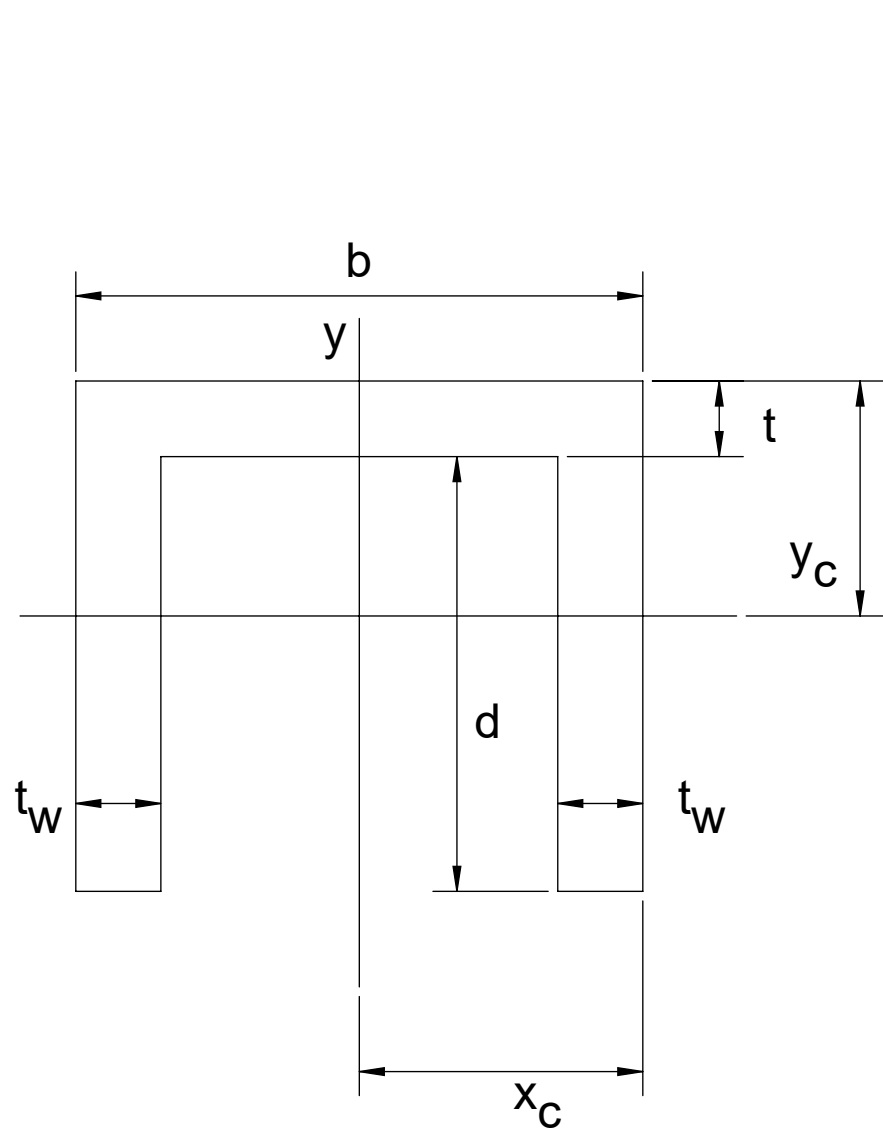
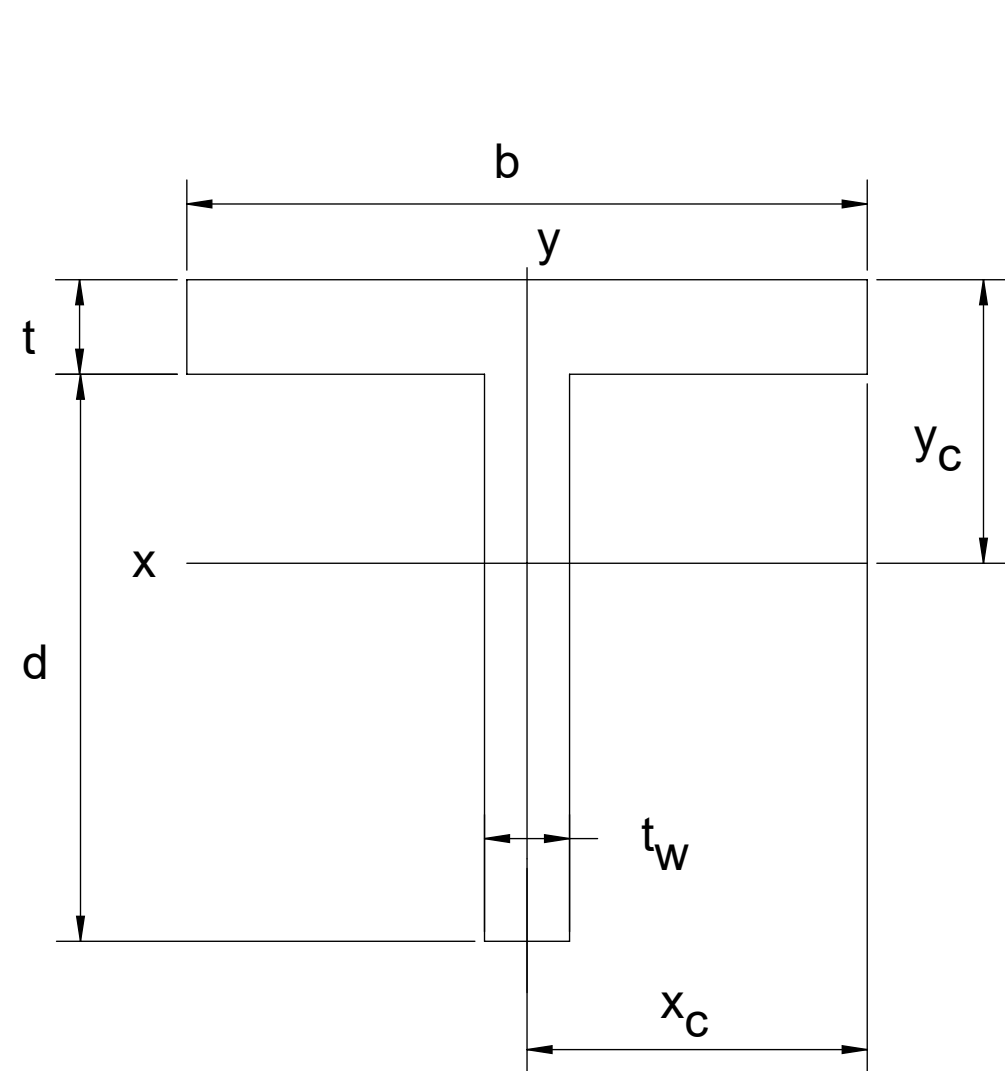
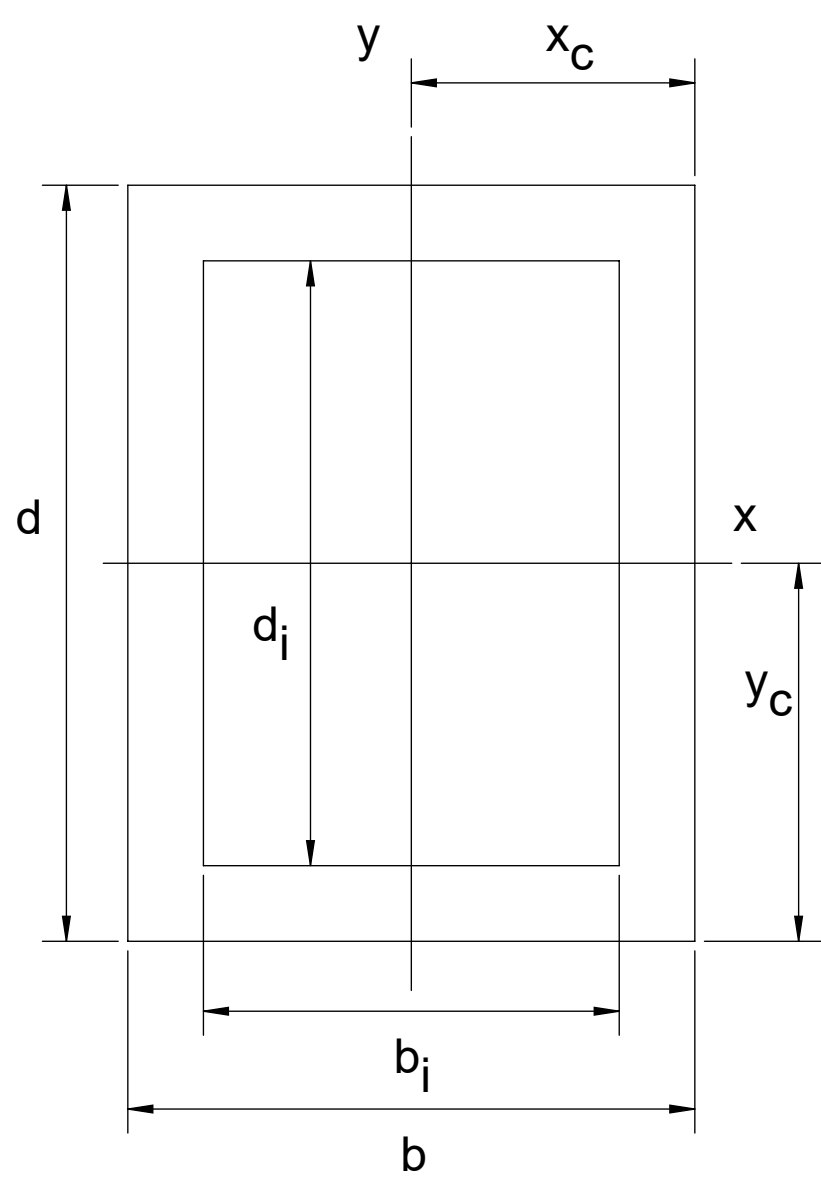
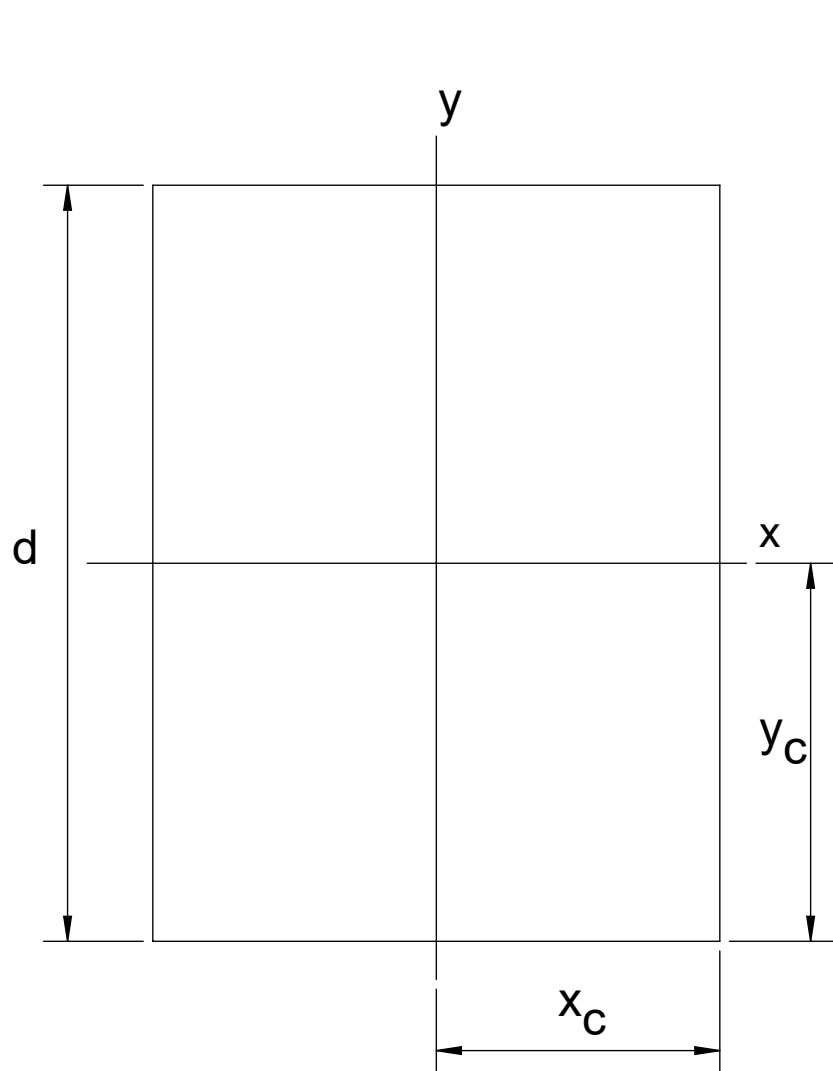
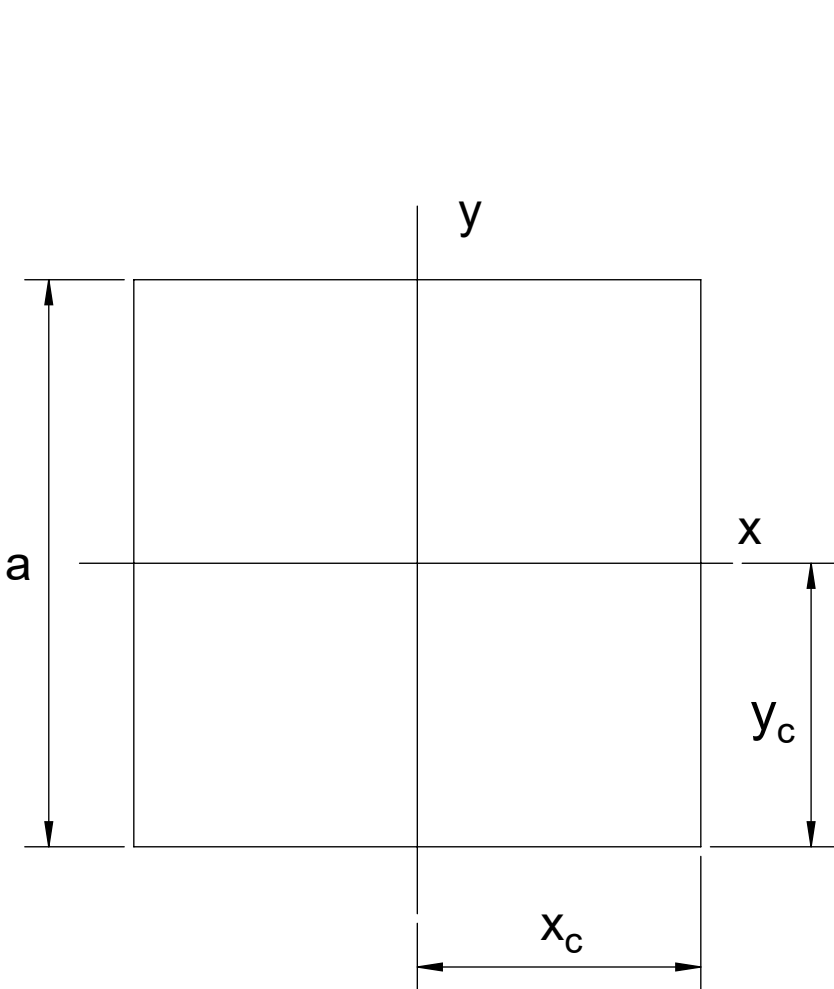


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	REMOVE SHARP EDGES.WHENEVER IN DOUBT ASK ! DO NOT SCALE. ALL DIMENSIONS ARE IN mm UNLESS NOTED OTHERWISE								
	ALL WELDS ARE FULLY PENETRATED UNLESS NOTED OTHERWISE		0	APPROVED FOR CONSTRUCTION		03-08-2023			
	ZONE	MARK	PARTICULARS			DATE			
	GENERAL TOLERANCE								
	LINEAR TOLERANCE		ANGULAR TOLERANCE						
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	X.XX ± 0.05 mm								
	FINISH: GRIT BLAST TO SA 2 1/2 NEAR WHITE FINISH 1 COAT ZINC PRIMER 50 MIC 1 COAT INTERMEDIATE BUFF 100 MIC 1 TOP COAT POLYURETHANE 50 MIC UV RESISTANT					TITLE:	EQUIPMENT : --		
					PROJECTION : 		DATE: 03-08-2023		
					DESIGNED : --		MATERIAL :	SHEET:4 OF 7	
					DRAWN : --		WEIGHT : Kg.	SCALE : 1:20	
					DRAWING NO.: sections		REV. 0	PROJECT NO : -- SHEET SIZE : A4	
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DIMENSION			
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